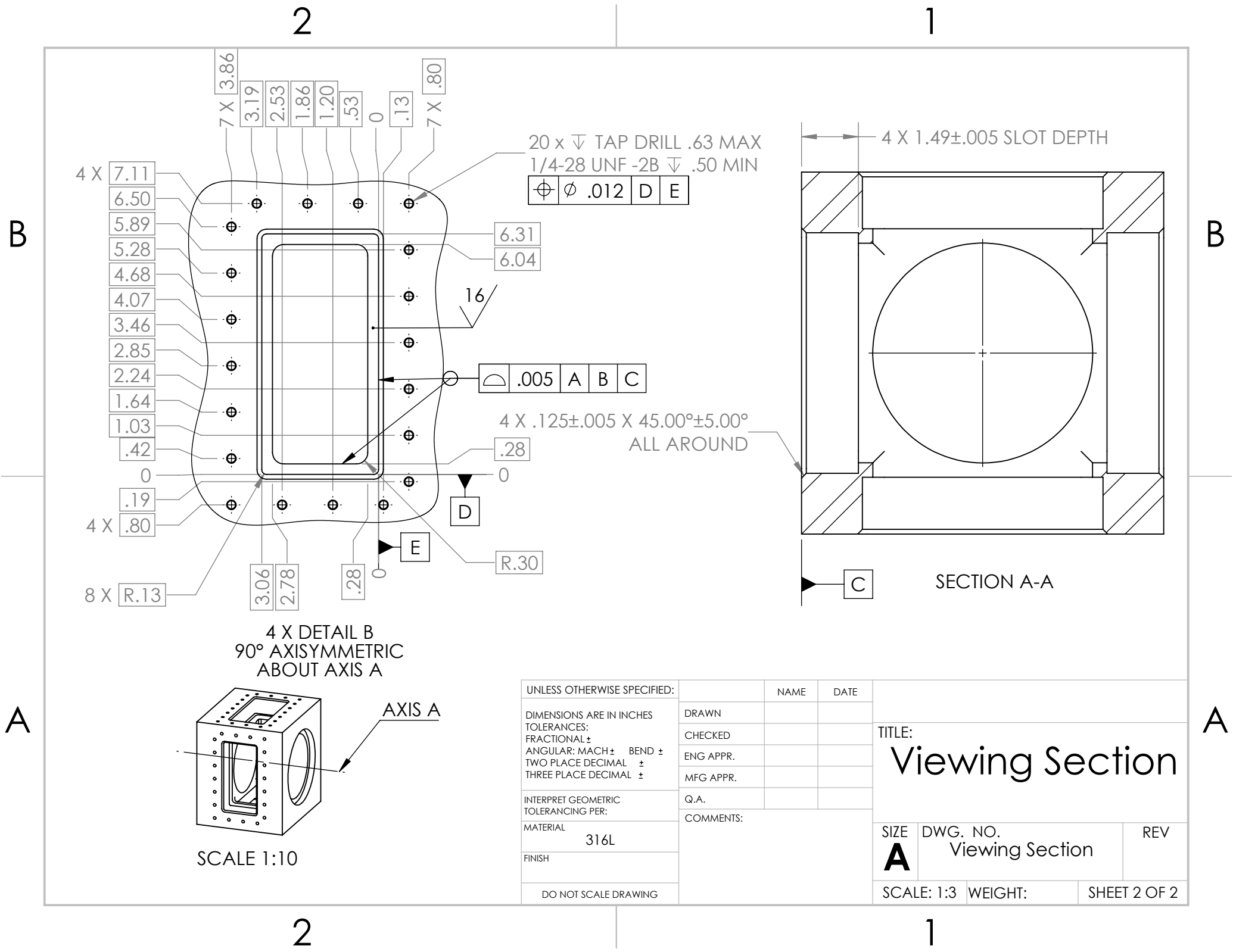


UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Viewing Section	
DIMENSIONS ARE IN INCHES		DRAWN			
TOLERANCES:		CHECKED			
FRACTIONAL \pm		ENG APPR.			
ANGULAR: MACH \pm BEND \pm		MFG APPR.			
TWO PLACE DECIMAL \pm		Q.A.		SIZE DWG. NO. REV	
THREE PLACE DECIMAL \pm		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL				SCALE: 1:3 WEIGHT: SHEET 1 OF 2	
316L					
FINISH					
DO NOT SCALE DRAWING					



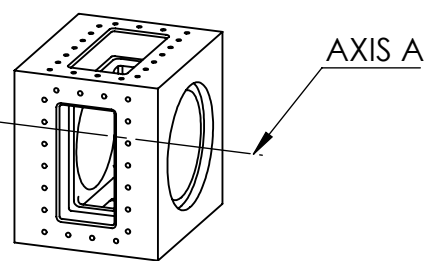
B

B

A

A

4 X DETAIL B
90° AXISYMMETRIC
ABOUT AXIS A

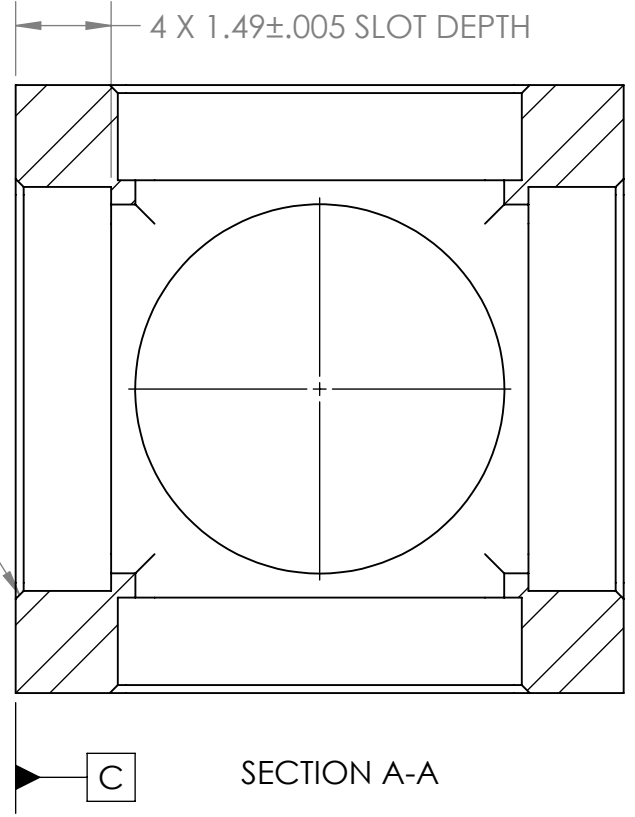


SCALE 1:10

20 x ∇ TAP DRILL .63 MAX
1/4-28 UNF -2B ∇ .50 MIN
⌀ .012 D E

.005 A B C

4 X .125±.005 X 45.00°±5.00°
ALL AROUND



SECTION A-A

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Viewing Section	
DIMENSIONS ARE IN INCHES		DRAWN			
TOLERANCES:		CHECKED			
FRACTIONAL ±		ENG APPR.			
ANGULAR: MACH ± BEND ±		MFG APPR.			
TWO PLACE DECIMAL ±		Q.A.		SIZE DWG. NO. REV	
THREE PLACE DECIMAL ±		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL					
		316L			
FINISH					
DO NOT SCALE DRAWING					
		SCALE: 1:3		WEIGHT:	SHEET 2 OF 2