

NOTES (UNLESS OTHERWISE SPECIFIED):

GENERAL

- 1) PCB IS 8-LAYER, .062" THICK.

2) CONSTRUCTION IS SOLDER-MASK-OVER-BARE-COPPER (SMOBC).

3) ACCEPTABILITY SHALL BE BASED ON IPC-A-600, CLASS 2.

4) THE FOLLOWING GERBER RS274X PHOTO TOOL FILES SHALL BE USED TO DEFINE ALL CIRCUIT FEATURES:

*GTL - TOP LAYER GERBER DATA

*G1 - MID LAYER 1 GERBER DATA

*G2 - MID LAYER 2 GERBER DATA

*GP1 - INTERNAL PLANE LAYER 1 GERBER DATA

*GP2 - INTERNAL PLANE LAYER 2 GERBER DATA

*GP3- INTERNAL PLANE LAYER 3 GERBER DATA

*GP4 - INTERNAL PLANE LAYER 4 GERBER DATA

*GBL - BOTTOM LAYER GERBER DATA

*GTO - TOP OVERLAY GERBER DATA

*GTS - TOP SOLDER MASK GERBER DATA

*GTP - TOP-SIDE SOLDER PASTE MASK

*GBO - BOTTOM OVERLAY GERBER DATA

*GBS - BOTTOM SOLDER MASK GERBER DATA

*GBP - BOTTOM-SIDE SOLDER PASTE MASK

- 5) THE PHOTO TOOL SHALL NOT BE COMPENSATED WITHOUT PRIOR ENGINEERING APPROVAL
- PCB DESIGNER: RICH LOBOLL PH (805) 305-1393.

FABRICATION TOLERANCES

- 6) END PRODUCT CONDUCTOR WIDTHS AND PAD DIAMETERS SHALL NOT VARY MORE THAN 0.002" FROM THE 1:1 DIMENSIONS OF THE MASTER ARTWORK.
- 7) THE CONDUCTIVE PATTERN SHALL BE POSITIONED SO THAT THE LOCATION OF ANY PAD OR LAND SHALL BE WITHIN 0.005" DIAMETER TO THE TRUE POSITION OF THE HOLE IT CIRCUMSCRIBES.
- 8) ALL DRILL HOLE SIZES AND TOLERANCES APPLY AFTER PLATING.
- 9) THE MINIMUM ANNULAR RING SHALL BE 0.005".
- 10) BOW AND TWIST SHALL NOT EXCEED 0.010" PER INCH.
- 11) FOR PCB ROUTING DIMENSIONS: .XXX = +/- .005" .XX = +/- .020"

MATERIAL

- 12) BASE MATERIAL IS FR4 EPOXY FIBERGLASS
- 13) SEE STACK-UP LEGEND FOR COPPER CLADDING CALL OUTS

PLATING

- 14) ALL HOLES AND CONDUCTIVE SURFACES SHALL BE PLATED WITH A MINIMUM OF 0.001" COPPER.
- 15) AFTER SOLDERMASK, ALL EXPOSED HOLES AND CONDUCTIVE SURFACES SHALL BE COATED WITH A GOLD IMMERSION PLATING TO PRESERVE SOLDERABILITY.
- 16) COPPER THEVING ON LAYERS AS NEEDED

COATINGS

- 17) THE SOLDERMASK SHALL BE BLACK LIQUID PHOTO-IMAGEABLE PER IPC-SM-840, TYPE-B, CLASS 2.
- 18) THE SOLDERMASK REGISTRATION ALLOWANCE IS 0.003". THERE SHALL BE NO SOLDERMASK ON ANY SOLDER PAD OR LAND.

MARKING

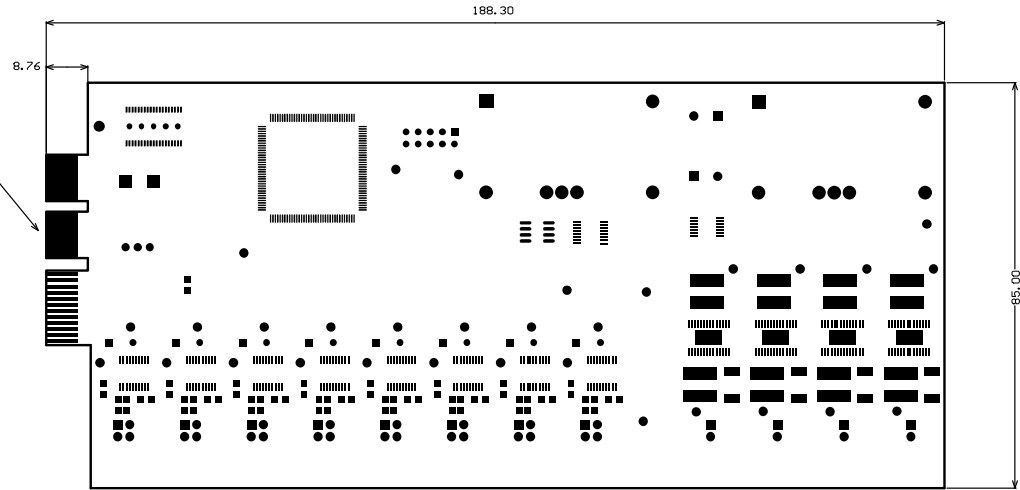
- 19) THE LEGEND SHALL BE SCREEN-PRINTED USING PERMANENT YELLOW EPOXY INK.
- 20) THE SCREEN PRINTING REGISTRATION ALLOWANCE IS 0.007". THERE SHALL BE NO INK ON ANY SOLDER PAD OR LAND.
- 21) THE VENDOR CODE AND UL FLAMMABILITY RATING MAY BE ETCHED IN THE FOL OR MARKED IN PERMANENT EPOXY INK (VENDOR'S OPTION).

ELECTRICAL TESTING

- 22) ALL BOARDS SHALL BE ELECTRICALLY TESTED TO THE SUPPLIED IPC-D-356A NET LIST FOR CONTINUITY, OPENS AND SHORTS.

Layer	Name	Material	Thickness	Constant	Board Layer Stack
1	Top Paste				[Hatched Pattern]
2	Top Overlay				
3	Top Solder	Solder Resist	0.40mil	3.5	
4	Top Layer (*,GTL)	Copper	1.40mil		
5	Dielectric1	FR-4	12.60mil	4.8	
6	MidLayer1 (*,G1)	Copper	1.40mil		
7	Dielectric2	FR-4	10.00mil	4.2	
8	InternalPlane1 (*,GP1)	Copper	1.40mil		
9	Dielectric3	FR-4	5.00mil	4.2	
10	InternalPlane2 (*,GP2)	Copper	1.40mil		
11	Dielectric4	FR-4	10.00mil	4.2	
12	InternalPlane3 (*,GP3)	Copper	1.40mil		
13	Dielectric5	FR-4	5.00mil	4.2	
14	InternalPlane4 (*,GP4)	Copper	1.40mil		
15	Dielectric6	FR-4	10.00mil	4.2	
16	MidLayer2 (*,G2)	Copper	1.42mil		
17	Dielectric 7		5.00mil	4.2	
18	Bottom Layer (*,GBL)	Copper	1.40mil		
19	Bottom Solder	Solder Resist	0.40mil	3.5	
20	Bottom Overlay				
21	Bottom Paste				

SPECIAL INSTRUCTIONS
PLATING AND CHAMFERING
SEE .PDF FILE: SD-46114-400.PDF
INCLUDED IN DRAWING PACKAGE



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PRIMARY PCB SPECIFICATIONS

(REFER TO COMPLETE SPEC LISTING AT LEFT FOR FURTHER DETAILS)

NUMBER OF LAYERS - 8

FINISHED THICKNESS - .062"

BASE MATERIAL - FR4

PLATING TYPE - GOLD IMMERSION

SOLDER MASK COLOR - BLACK

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DATE
09/12/2014

DESIGNED
Rich Loboll

DRAWN
Rich Loboll

SCALE
1 : 1

CHECKED DATE

APPROVED DATE

TITLE
175-00060, NRES, RTD/TEC BOARD

SIZE
C

DOC NO.
- GPT

REV
2

SHEET
1 OF X