

NOTES (UNLESS OTHERWISE SPECIFIED):

GENERAL

- 1) PCB IS 10-LAYER, .062" THICK.
- 2) CONSTRUCTION IS SOLDER-MASK-OVER-BARE-COPPER (SMOBC).
- 3) ACCEPTABILITY SHALL BE BASED ON IPC-A-600, CLASS 2.
- 4) THE FOLLOWING GERBER RS274X PHOTO TOOL FILES SHALL BE USED TO DEFINE ALL CIRCUIT FEATURES:

\*GTL – TOP LAYER GERBER DATA

\*G1 – MID LAYER 1 GERBER DATA

\*GP1– INTERNAL PLANE LAYER 1 GERBER DATA

\*GP2 – INTERNAL PLANE LAYER 2 GERBER DATA

\*GP3– INTERNAL PLANE LAYER 3 GERBER DATA

\*GP4 – INTERNAL PLANE LAYER 4 GERBER DATA

\*GP5 – INTERNAL PLANE LAYER 5 GERBER DATA

\*G2 – MID LAYER 2 GERBER DATA

\*G3 – MID LAYER 3 GERBER DATA

\*GBL – BOTTOM LAYER GERBER DATA

\*GBO – BOTTOM OVERLAY GERBER DATA

\*GBP – BOTTOM-SIDE SOLDER PASTE MASK

\*GBS – BOTTOM SOLDER MASK GERBER DATA

\*GTO – TOP OVERLAY GERBER DATA

\*GTP – TOP-SIDE SOLDER PASTE MASK

\*GTS – TOP SOLDER MASK GERBER DATA
- 5) THE PHOTO TOOL SHALL NOT BE COMPENSATED WITHOUT PRIOR ENGINEERING APPROVAL  
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FABRICATION TOLERANCES

- 6) END PRODUCT CONDUCTOR WIDTHS AND PAD DIAMETERS SHALL NOT VARY MORE THAN 0.002" FROM THE 1:1 DIMENSIONS OF THE MASTER ARTWORK.
- 7) THE CONDUCTIVE PATTERN SHALL BE POSITIONED SO THAT THE LOCATION OF ANY PAD OR LAND SHALL BE WITHIN 0.005" DIAMETER TO THE TRUE POSITION OF THE HOLE IT CIRCUMSCRIBES.
- 8.1) DRILL TOLERANCES +/- 0.003"
- 8.2) ALL DRILL HOLE SIZES AND TOLERANCES APPLY AFTER PLATING.
- 9) THE MINIMUM ANNULAR RING SHALL BE 0.005".
- 10) BOW AND TWIST SHALL NOT EXCEED 0.010" PER INCH.
- 11) FOR PCB ROUTING DIMENSIONS: .XXX = +/--.005" .XX = +/--.020"

MATERIAL

- 12) BASE MATERIAL IS FR4 EPOXY FIBERGLASS
- 13) SEE STACK-UP LEGEND FOR COPPER CLADDING CALL OUTS

PLATING

- 14) ALL HOLES AND CONDUCTIVE SURFACES SHALL BE PLATED WITH A MINIMUM OF 0.001" COPPER.
- 15) AFTER SOLDERMASK, ALL EXPOSED HOLES AND CONDUCTIVE SURFACES SHALL BE COATED WITH A GOLD IMMERSION PLATING TO PRESERVE SOLDERABILITY.

COATINGS

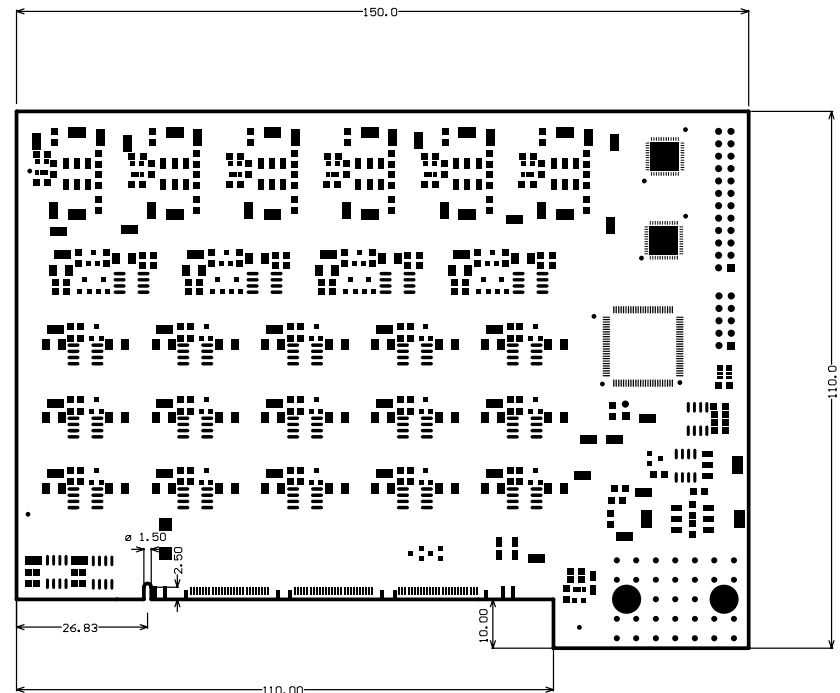
- 16) THE SOLDERMASK SHALL BE BLACK LIQUID PHOTO-IMAGEABLE PER IPC-SM-840, TYPE-B, CLASS 2.
- 17) THE SOLDERMASK REGISTRATION ALLOWANCE IS 0.003". THERE SHALL BE NO SOLDERMASK ON ANY SOLDER PAD OR LAND.

MARKING

- 18) THE LEGEND SHALL BE SCREEN-PRINTED USING PERMANENT YELLOW EPOXY INK.
- 19) THE SCREEN PRINTING REGISTRATION ALLOWANCE IS 0.007". THERE SHALL BE NO INK ON ANY SOLDER PAD OR LAND.
- 20) THE VENDOR CODE AND UL FLAMMABILITY RATING MAY BE ETCHED IN THE FOIL OR MARKED IN PERMANENT EPOXY INK (VENDOR'S OPTION).

ELECTRICAL TESTING

- 21) ALL BOARDS SHALL BE ELECTRICALLY TESTED TO THE SUPPLIED IPC-D-356A NET LIST FOR CONTINUITY, OPENS AND SHORTS.



Layer Stack Up Detail for: 780-00002 rev 3	
Layer Name	Copper cladding
Top Layer (.GTL)	1/2 oz. (1 oz. Finished)
MidLayer1 (*.G1)	1/2 oz
+12V (*.GP1)	1/2 oz
-12V (*.GP2)	1/2 oz
A & GND (*.GP3)	1/2 oz
Chassis E (*.GP4)	2 oz.
+28V & UCC (*.GP5)	2 oz.
MidLayer2 (*.G2)	1/2 oz
MidLayer3 (*.G3)	1/2 oz
Bottom Layer (.GBL)	1/2 oz. (1 oz. Finished)

PRIMARY PCB SPECIFICATIONS

(REFER TO COMPLETE SPEC LISTING AT LEFT FOR FURTHER DETAILS)

NUMBER OF LAYERS – 10

FINISHED THICKNESS – .062"

BASE MATERIAL – FR4

PLATING TYPE – GOLD IMMERSION

SOLDER MASK COLOR – BLACK

NOTICE

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REVISIONS: 1

FILE: 175-00002, CLOCK BOARD

REV: C DOC NO: - GPT REV: 3 SHEET: 1 OF 20