

NOTES (UNLESS OTHERWISE SPECIFIED):

GENERAL

- 1) RIGID-FLEX PORTION IS 6 LAYER
- 2) FLEX PORTION IS 4 LAYER
- 3) NO SOLDER MASK OR OVERLAY LAYERS
- 4)
- 5) THE PHOTO TOOL SHALL NOT BE COMPENSATED WITHOUT PRIOR ENGINEERING APPROVAL.
PCB DESIGNER: RICH LOBELL PH (805) 880-1621 FAX (805) 961-1792.

FABRICATION TOLERANCES

- 6) END PRODUCT CONDUCTOR WIDTHS AND PAD DIAMETERS SHALL NOT VARY MORE THAN 0.002" FROM THE 1:1 DIMENSIONS OF THE MASTER ARTWORK.
- 7) THE CONDUCTIVE PATTERN SHALL BE POSITIONED SO THAT THE LOCATION OF ANY PAD OR LAND SHALL BE WITHIN 0.005" DIAMETER TO THE TRUE POSITION OF THE HOLE IT CIRCUMSCRIBES.
- 8) ALL DRILL HOLE SIZES AND TOLERANCES APPLY AFTER PLATING.
- 9) THE MINIMUM ANNULAR RING SHALL BE 0.005".
- 10) BOW AND TWIST SHALL NOT EXCEED 0.010" PER INCH.
- 11) FOR PCB ROUTING DIMENSIONS: .XXX = $\pm 0.005"$.XX = $\pm 0.020"$

MATERIAL

- 12) RIGID SECTIONS
BASE LAMINATE: ARLON 85N (DO NOT USE 85N PRE-PREG)
PRE-PREG: ARLON 35N

13) FLEX SECTIONS

FLEX LAMINATE: DUPONT PYRALUX AP9111
ADHESIVE: DUPONT PYRALUX LF0200

PLATING

- 14) ALL HOLES AND CONDUCTIVE SURFACES SHALL BE PLATED WITH A MINIMUM OF 0.001" COPPER.
- 15) ALL EXPOSED HOLES AND CONDUCTIVE SURFACES SHALL BE COATED WITH A GOLD IMMERSION PLATING TO PRESERVE SOLDERABILITY.

COATINGS

- 16) NO SOLDERMASK

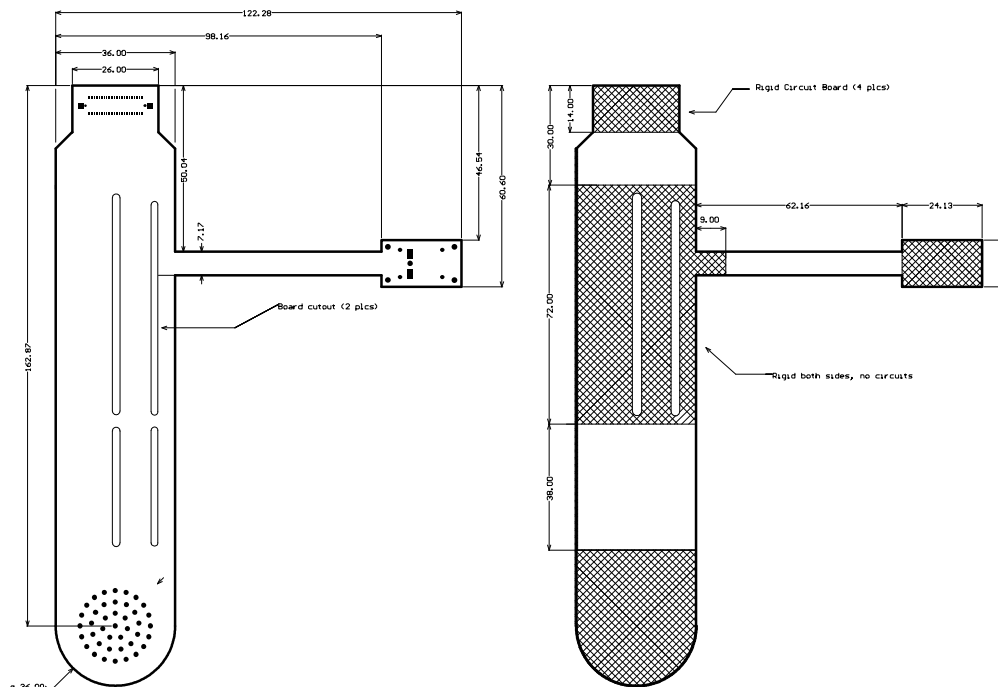
MARKING

- 18) NO SILKSCREEN
- 19)

20)

ELECTRICAL TESTING

- 21) ALL BOARDS SHALL BE ELECTRICALLY TESTED TO THE SUPPLIED IPC-D-356A NET LIST FOR CONTINUITY, OPENS AND SHORTS.



Layer Stack Up Detail for: Flex_Circuit.PcbDoc

Layer Name		Copper Cladding
Top Layer (1, 6TL)	RIGID	1 oz.
Mid-Layer 1 (1, 61)	FLEX	1 oz.
Mid-Layer 2 (1, 62)	FLEX	1 oz.
Mid-Layer 3 (1, 63)	FLEX	1 oz.
Mid-Layer 4 (1, 64)	FLEX	1 oz.
Bottom Layer (1, 6BL)	RIGID	1 oz.

PRIMARY PCB SPECIFICATIONS

(REFER TO COMPLETE SPEC LISTING AT LEFT FOR FURTHER DETAILS)

NUMBER OF LAYERS — 6
FINISHED THICKNESS — .062"
BASE MATERIAL — SEE NOTES ABOVE
PLATING TYPE — GOLD IMMERSION
SOLDER MASK COLOR — NO SOLDER MASK

NOTICE

THIS DRAWING EMBODIES A PROPRIETARY DESIGN OWNED BY LAS CUMBRES OBSERVATORY. IT IS SUBMITTED FOR A SPECIFIC PURPOSE UNDER A CONFIDENTIAL RELATIONSHIP, AND EXCEPT FOR PURPOSES EXPRESSLY GRANTED IN WRITING, ALL RIGHTS ARE RESERVED BY LAS CUMBRES OBSERVATORY.

Las Cumbres Observatory Global Telescope Network		Las Cumbres Observatory, Inc. 6740 Cortona Dr. Goleta, CA 93117 www.lcog.net	
DATE 6/27/2011	DRAWN Rich Lobell	DATE 6/27/2011	SCALE 1 : 1
DESCRIPTION 175-00030 rev2, FLEX CIRCUIT, SINISTRO		APPROVED	
DR C	DESIGN — GPT	REV 2	SHEET 1 OF 1