# PID Exercise

#### 20160204

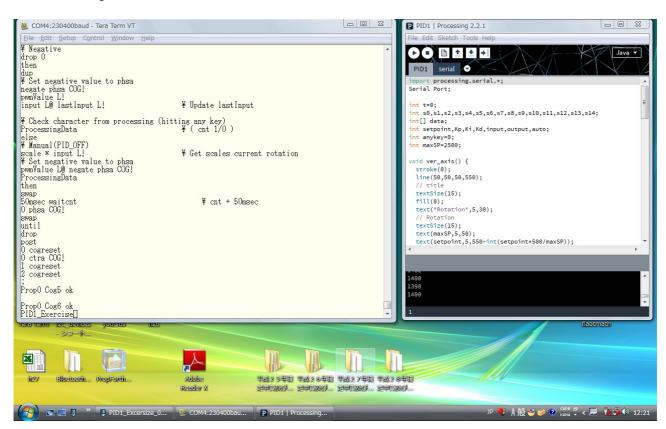
2\_wire\_charLCD\_0.1.f PID\_Exercize\_-0.1.f PID1 folder include Processing files. [Processing2.2.1]

I wrote PID-code to refer site below; http://brettbeauregard.com/blog/2011/04/improving-the-beginners-pid-introduction/

I think Forth-code is easy. (Not using assembler word)
Important thing is only PID-code.
Used PropPlug for communication between PropForth and Processing.

### **Procedure**

1 Loading 2\_wire\_charLCD\_0.1.f and PID\_Exercize\_-0.1.f. Start PID1.pde inside PID1 folder.

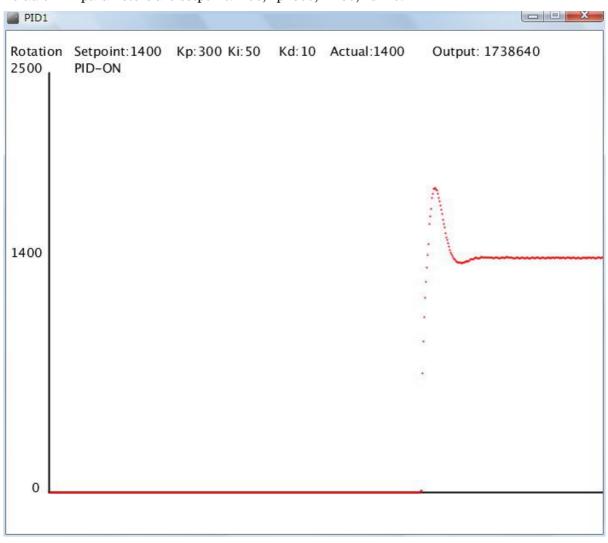


- 2 Execute PID1\_Exercize Start PID1.pde → Opened Processing-window
- 3 Click left-button inside Processing-window.

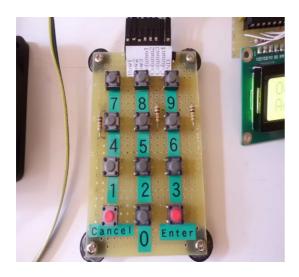
DC-Fan start to rotate.

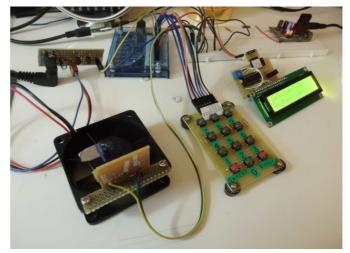
Rotation-speed drawed inside Processing wibndow.

Default PID-parameters are setpoint:1400,Kp=300,Ki=50,Kd=10.



PID-parameters can be chenged by using 12-KeyPad.







Setpoint is from 0 to 2500 By pushing Enter-key, value is entered

By pushing Cancel-key, next item is displayed.



Kp is from 0 to 4095 By pushing Enter-key, value is entered

By pushing Cancel-key, next item is displayed.



Ki is from 0 to 4095 By pushing Enter-key, value is entered

By pushing Cancel-key, next item is displayed.



Kd is from 0 to 4095 By pushing Enter-key, value is entered

By pushing Cancel-key, next item is displayed.



In case of Auto(PID-ON), Output(PWM signal) merely display.

Output(PWM signal) can be changed under Manual (PID-OFF).

Value is from 0 to 100.

By pushing Enter-key, value is entered

By pushing Cancel-key, next item is displayed.



By pushing Enter-key, PID-parameters are adopted.

By pushing Enter-key, value is entered

By pushing Cancel-key, next item is displayed.

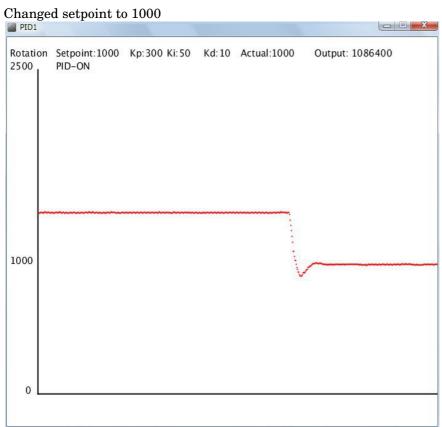


By pushing Enter-key, mode change to "Manual (PID-OFF)".

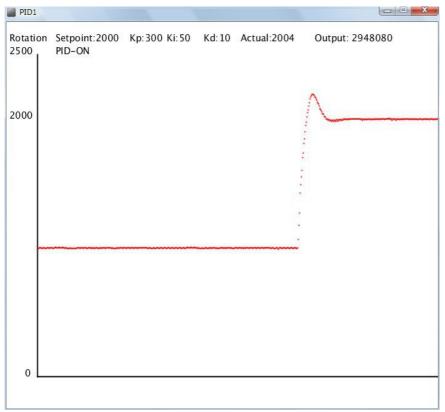
Displaying "AUTO(PID-ON)".

Alterneting "Manual(PID-OFF)" and "AUTO(PID-ON")

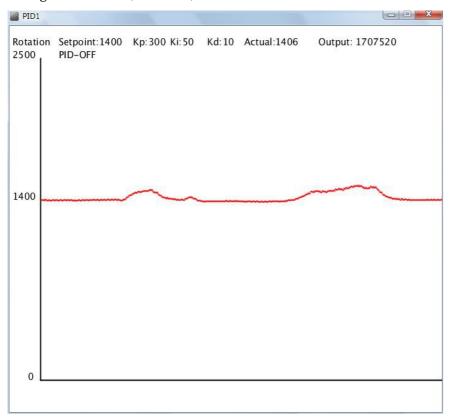
By pushing Cancel-key, back to "Setpoint"



#### Changed setpoint to 2000



## Changed to Manual(PID-OFF)



PID\_test.f don't communicat between PropForth and Processing. Messages are printed to TeraTerm. So, this is used for debug.