




# ARCHES PiCar-X: Software for Digital Twin Research

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## Summary

This paper presents a digital twin prototype of the [PiCar-X by Sunfounder](#) based on the middleware [Robot Operating System \(ROS\)](#), Docker, and the ARCHES Digital Twin Framework, which provides tools to exchange data between a physical and digital twin. The digital twin prototype can be used to test all software functions without needing to use the physical PiCar-X. The actual hardware is replaced with emulators or a simulation, and the interfaces are virtualized. Our goal is to provide researchers and practitioners with an affordable and straightforward example to explore how the concepts physical twin, digital model, digital template, digital thread, digital shadow, digital twin, and digital twin prototype can be implemented. These concepts were originally used for development, testing, monitoring, and operating an underwater network of ocean observation systems in the project ARCHES (Autonomous Robotic Networks to help Human Societies).

## Statement of need

Digital twins are becoming increasingly relevant in the Industrial Internet of Things and Industry 4.0, enhancing the capabilities and quality of various applications ([Kritzinger et al., 2018](#)). However, the concept of digital twins lacks a unified definition and faces validation challenges, partly due to the scarcity of reproducible modules or source codes in existing studies. While many applications are described in case studies, they often lack detailed, re-usable specifications for researchers and engineers.

In ([Barbie & Hasselbring, 2024b](#)), we formally specified a digital twin concept including its sub-concepts physical twin, digital model, digital template, digital thread, digital shadow, digital twin, and digital twin prototype using the Object-Z notation. These concepts were developed for a network of ocean observation systems and the results were evaluated in a real-world mission in the Baltic sea in Oktober 2020 ([Barbie et al., 2021](#)). One of the results of the successful proof-of-concept was the ARCHES Digital Twin Framework ([Barbie & Pech, 2022](#)), a software package providing the functionality to implement the digital thread between physical twins and digital twins. Ocean observation systems use quite specific and expensive hardware, hence, we see the need of a cheap lab experiemnt to enable independent evaluation and exploration of the different concepts. The PiCar-X example demonstrates all the concepts from the ocean observation system and includes also a full integration test pipeline, see our GitHub Repository ([Barbie & Hasselbring, 2024a](#)). In ([Barbie & Hasselbring, 2024c](#)), we elaborate in more detail how the PiCar-X can be used to evaluate all these concepts.

## The PiCar-X and its Digital Twin

There is no clear definition of a digital twin. The range of interpretations spans from a complex simulation to a completely mirrored status of the physical device, which can also be controlled via the digital twin. In our definition ([Barbie & Hasselbring, 2024b](#)), the digital twin is connected to the physical twin over the entire life cycle for automated bidirectional data

41 exchange, i.e. changes made to the digital twin lead to adapted behavior of the physical twin  
42 and vice-versa. The implementation of this capabilities can vary, with model driven approaches  
43 are being very popular (Barbie & Hasselbring, 2024b). Hence, we present a lab experiment  
44 that can be used to explore our approach independently.

45 The PiCar-X is a toy car, see Figure 1, with all sensors and actuators connected to a RaspberryPi.  
46 Two direct current motors (DC motors) are used to move the car. A servo motor at the front  
47 is used to steer the car. The steering is a typical Ackermann steering (Veneri & Massaro, 2020)  
48 known from common cars. The PiCar-X also includes grey-scale sensors for line following,  
49 infrared sensors for collision avoidance, and a camera. However, in the current example only  
50 the DC motors and the servo motor for steering are included, so far. All software components  
51 are implemented using the middleware ROS and are containerized using Docker. The ARCHES  
52 Digital Twin Framework establishes the digital thread between the physical twin and the digital  
53 shadow/twin (Barbie & Hasselbring, 2024c).

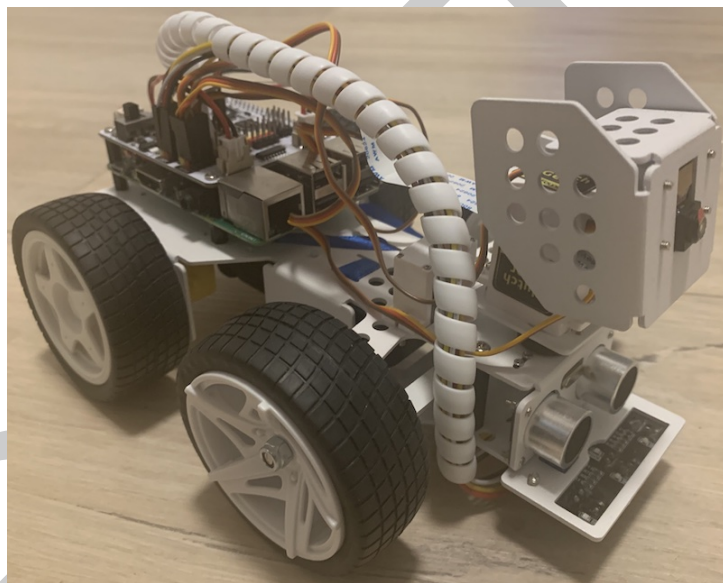
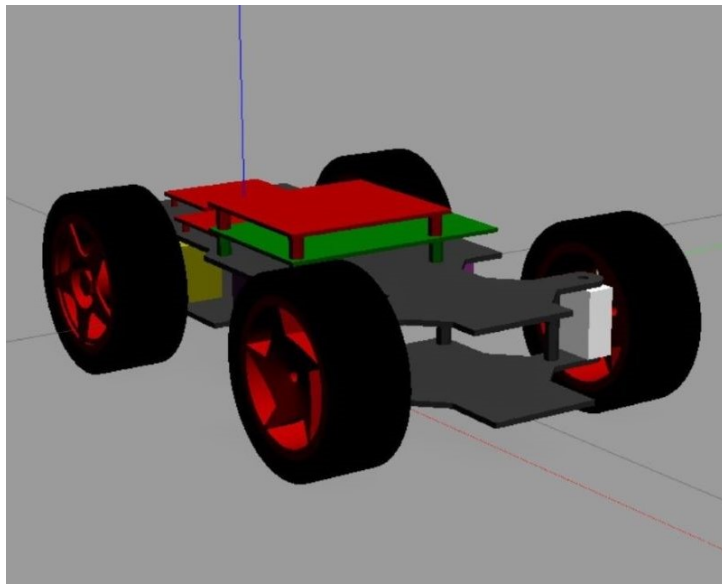


Figure 1: The Picar-X by SunFounder.

54 Lacking official CAD files for the PiCar-X, we utilized a simplified CAD model of an older  
55 SunFounder PiCar version, see Figure 2, available under Apache 2.0 license on GitHub. This  
56 model, consisting of just the frame and wheels, closely mirrors the original PiCar-X's key  
57 dimensions like wheelbase and track, crucial for an accurate Ackermann steering simulation.  
58 However, the original PiCar-X's steering mechanism, operated by a steering bar to achieve  
59 Ackermann angles, could not be replicated in GAZEBO. Instead, we approximate the Ackermann  
60 steering angles for both front wheels based on established methodologies (Veneri & Massaro,  
61 2020).



**Figure 2:** The CAD model used for the PiCar-X digital model in a GAZEBO simulation.

In this project, we provide Docker compose files that can be used to run the software with either the digital model, digital shadow, or digital twin. Our approach to implementing a digital twin differs from others by reusing as many software components from the physical twin as possible for the digital twin (Barbie & Hasselbring, 2024c).

## The Digital Twin Prototype

Developing a physical twin typically requires connecting the hardware to a development environment. However, in this setup, only one person can use the hardware at a time. For a team of engineers, this means either everyone needs their own PiCar-X or they must take turns, which can become costly, especially in real-world applications like full-scale vehicles. This is why we developed the digital twin prototype. A digital twin prototype serves as the software counterpart of a physical twin, with identical configurations (Barbie & Hasselbring, 2024b). However, instead of physical sensors and actuators, emulators are used to mimic their functions. These emulators utilize existing sensor and actuator recordings to emulate the physical twin's behavior. This allows the digital twin prototype to replace the physical twin during development and for integration testing in CI/CD pipelines.

The core of the digital twin prototype approach involves replacing all physical sensors and actuators with emulations or simulations, effectively virtualizing the hardware interfaces. As a result, the device driver cannot - and does not need to - distinguish between a real sensor/actuator and its emulated equivalent. The ARCHES PiCar-X uses emulators connected to a GAZEBO simulation. The simulation provides the virtual context for the emulators, instead of using recordings from previous runs.

For the PiCar, the primary interfaces, GPIO and I2C, are emulated using Linux kernel tools. The virtual GPIO interaction module (gpio-mockup) and the I2C chip (I2C-stub) are integrated into the container for these emulation purposes. This example also works on Windows with the Linux subsystem (WSL2). This setup provides a flexible and adaptable environment for emulating the PiCar's hardware interactions. The configuration of the digital twin prototype is illustrated in Figure 3. The digital twin prototype can also be started using the provided Docker compose files.

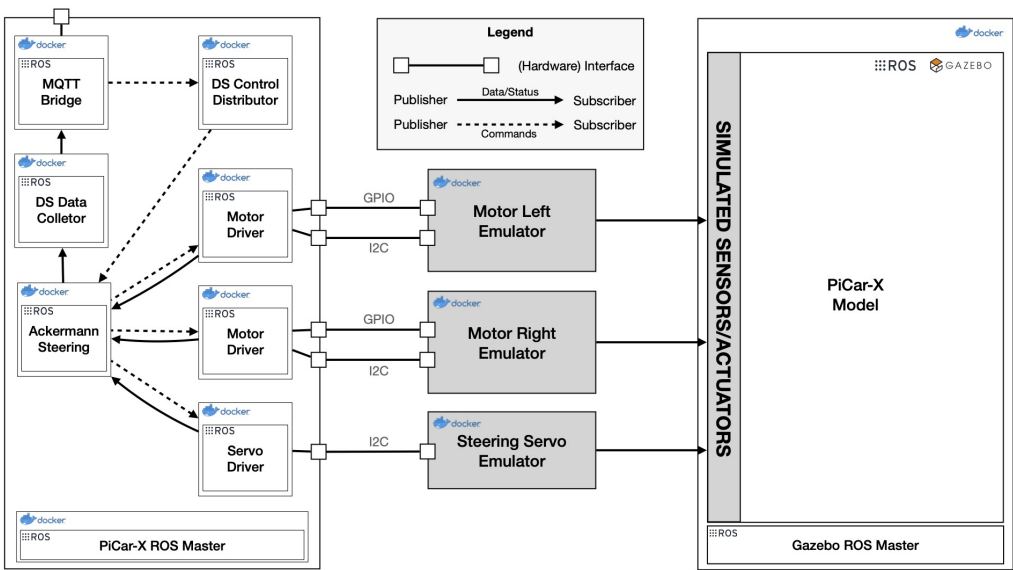


Figure 3: The digital twin prototype of the PiCar-X.

90 **Automated Integration Testing of Embedded Software in CI/CD**  
91 **Pipelines**

92 Test automation has been identified as one of the most prominent areas in the testing of  
93 embedded software (Garousi et al., 2018). However, achieving effective automated quality  
94 assurance remains challenging, mainly due to the need for hardware involvement in the testing  
95 process. Testing on the actual system often requires a continuous connection to the testing  
96 environment, which can be expensive and impractical, especially for small and medium-sized  
97 enterprises (Barbie et al., 2024). To address this issue, the digital twin prototype is designed to  
98 operate independently of the physical system while still enabling the testing of real embedded  
99 software.

100 Figure 4 illustrates an automated CI/CD pipeline for the ARCHES PiCar-X. Whenever a user  
101 commits changes, a GitHub Runner is triggered to build a Docker container. This container  
102 loads all dependencies and compiles the code. The build step could also include static software  
103 checks to further evaluate the code's quality. Once the containers are successfully built, unit  
104 tests are run on the module under test. If these tests pass, the process moves to the next  
105 crucial phase: integration testing.

106 To demonstrate how the digital twin prototype can be leveraged for automated integration  
107 testing without requiring physical hardware, we created an integration test based on the  
108 script used for speed measurement (Barbie & Hasselbring, 2024c). This test ensures that the  
109 digital model in the simulation operates at the same speed as the real one. After passing the  
110 integration tests, the various Docker containers are released.

111 The CI/CD pipelines are executed on three runners in parallel: one for x64 systems, one on  
112 a Raspberry Pi 3 (arm32v7), and another on a Raspberry Pi 4 (arm64v8). Note that only  
113 the x64 runner can execute the integration tests using the virtual context from the GAZEBO  
114 simulation, as GAZEBO does not have an ARM build available.

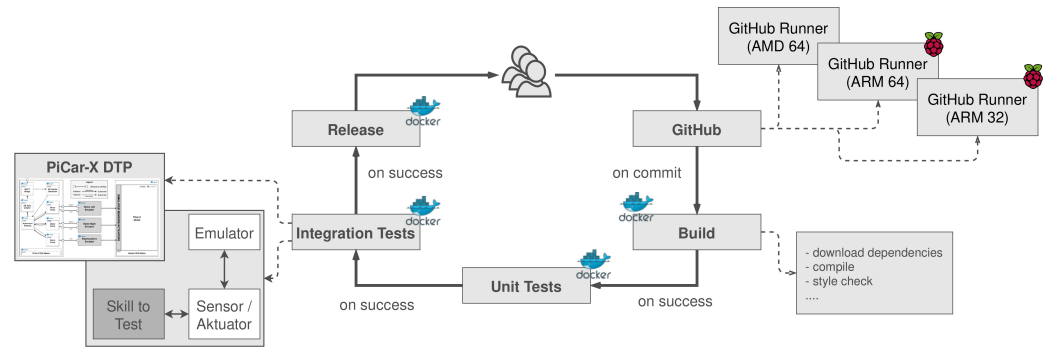


Figure 4: CI/CD Pipeline for the PiCar-X.

## Acknowledgements

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