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storage rack roll forming machine

FOB Reference Price: [Get Latest Price](#)

\$8,500.00 - \$35,000.00/ Set | 1 Set/Sets(Min. Order)

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Shipping: Support Sea freight







✓ 1 year for machinery warranty

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Employees	R&D staffs	Patents
76	6	-

Certifications (1)

1 / 3

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Quick Details

Condition:	New	Type:	Tile Forming Machine
Tile Type:	Steel	Use:	Ceiling
Production Capacity:	15-20m/min	Place of Origin:	Hebei, China
Brand Name:	Botou Holden Integrity Roll Forming Machine	Model Number:	Stud&track
Power:	7.5kw	Voltage:	380V
Dimension(L*W*H):	3.8*1.15*1.51m	Weight:	2.6T
Certification:	CE/ISO	Warranty:	1 year
After-sales Service ...	Engineers available to service machinery overseas	Color:	Blue
Production line No:	25 Sets	Establish time:	1995
Research staff:	8	Employee no.:	100
Registered capital:	100000USD	Quality control staff:	10
Plant area:	5000m ²	Port:	tianjin xingang port
Per month:	30 sets		

Supply Ability

Supply Ability	30 Set/Sets per Month metal stud and track roll forming machine
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Packaging & Delivery

Packaging Details	NUDE PACKAGING IN 1*20GP CONTAINER
Port	Tianjin xingang port
Lead Time(🕒)	30 WORKING DAYS,NEED A 20GP CONTAINER

Metal Drywall Tracks & Studs Production Machine For Light Steel Keel Roll Forming Line**Main technical parameters:**

1. Suitable material: color steel sheet or galvanized steel sheet
2. Thickness of raw material: 0.4-1.2mm
3. Yield strength of material: 235Mpa-345Mpa
4. Forming speed: about 20m/min
5. Power Requirement
 - Main motor power: 5.5Kw (Depend on final design)
 - Hydraulic station power: 2.2Kw (Depend on final design)
6. Uncoilers loading capacity Max. Capacity: 3000kgs (can be increased to be 10T)
7. Controlling system: Mitsubishi PLC & Converter
8. Machines weight: about 3-4T for different profile machine.
9. Machines size: about 3.8m×1.5m× 1.4m (Depend on final design)

Material of Main Equipment

Roller Material:	High grade No.45 forged steel, with digital-controlled procession, Plated with hard chrome.
Active Shaft Material:	High grade No.45 carbon wrought steel, which can improve the integrated mechanic feature of the shaft. Shaft diameter is 50mm.
Electric Elements:	PLC control panel, transducer imported from Mitsubishi of Japan. Other elements from famous suppliers in China
Cutter blade and punch dies:	Cr12 mould steel with quenched treatment

- No. of Work Station.....12stations
- Max. Roll shafts Dia.....76mm
- Overall L x W x H (Approx.).....3.8M*1.2M*1.6M
- Roller material: GCR15 quenched 58°-62°, chromed
- Outside is cast iron, surface needed polish and paint. Inside is 60# forge and press metal)
- Transducer: Panasonic
- Cages..... use the strong steel nets
- Levelling screws on basewith Thick metal paltes

NEW TYPE Metal Stud and Track Roll Forming Machine(Complete Machine Picture)

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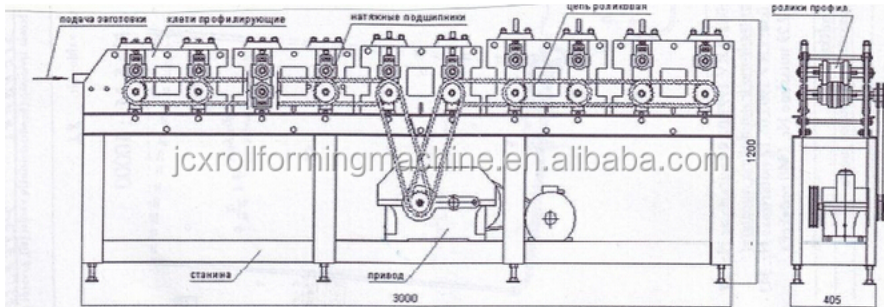
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NEW TYPE Metal Stud and Track Roll Forming Machine(the chart of process flow)



Equipment Components :Man-Made Uncoiler-Roll Forming Machine-Computer Control System-Hydraulic Control System-Cutting

NEW TYPE Metal Stud and Track Roll Forming Machine(The decoiler/uncoiler)

Usage: It is used to support the steel coil and uncoil it in a turntable way.

Passive uncoil pulled by roll forming system

Loading capacity: 1.5T

Uncoiling width: 300mm

Inner diameter: 450-550mm



NEW TYPE Metal Stud and Track Roll Forming Machine(Main Forming Machine)

Feature : Ensure stability , precision and lifetime.

Length of the main part: about 3800*1150*1400mm

Weight of main part: 3 tons

Voltage : 380V/50HZ3Phase (as customer's request)

Roller fixer : Guide column

Frame : middle plate welded

Memorial arch frame type

Frame thickness:25mm

Drive mode: gear or chain

Material of rollers: GCr12MoV

Material of shafts: 45# steel with tempering

Diameter of shafts: $\phi 50\text{mm}$

Number of rollers : 12 rollers

Main power: 3kw(Cycloidal planetary gear speed reducer)

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NEW TYPE Metal Stud and Track Roll Forming Machine(Cutting Device)

1. Blade Material: Cr12 steel with quenched treated 60-62°C
2. Cutting system: Cut to length, full automatic

**NEW TYPE Metal Stud and Track Roll Forming Machine(Controlling System)**

1. Screen: text screen displayer
2. PLC: Taida DVP14ES from Taiwan
3. coder: ENC-1-1-1T-24 from South Korea

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NEW TYPE Metal Stud and Track Roll Forming Machine(Hydraulic oil pump)



NEW TYPE Metal Stud and Track Roll Forming Machine(Spare Parts)



Payment Term:T/T,L/C.

30% T/T in advance and 70% T/T after inspection before shipment.

Warranty

1. One year, and we will provide the technical support for the whole life.
2. Training: the buyer should charge of visa, return ticket, food and accommodation overseas and USD50/person/day for salary.
3. Need one technicians
4. Training time: one week (contains the time of installation and adjustment)

Contact Person:

Presley Xu

Skype:Presley.xu

Mob:+86 18732755439

Email:Presley(at)jcxymj.com

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Quantity: 1 Acre/Acres

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1 Set (MOQ)



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