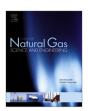
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The numerical simulation of thermal recovery based on hydraulic fracture heating technology in shale gas reservoir



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ABSTRACT

Shale gas reservoirs have received considerable attention for their potential in satisfying future energy demands. Technical advances in horizontal well drilling and hydraulic fracturing have paved the way for the development of shale gas reservoirs. Compared with conventional gas reservoir, adsorbed gas accounts for a large proportion of total gas within shale, so the amount of gas desorbed from the formation has a large impact on the ultimate gas recovery. Recently, efforts toward the thermal recovery of shale oil based on hydraulic fracture heating technology (ExxonMobil's Electrofrac) have made some progress. However, the temperature-dependent adsorption behavior and its major applications of evaluating thermal stimulation as a recovery method have not been thoroughly explored. Additionally, many complicated nonlinear processes coexist in shale formation such as Knudsen diffusion, the pressure dependent phenomenon and non-Darcy flow, presenting a significant challenge for quantifying flow in shale gas reservoir.

To investigate the effect of thermal recovery based on hydraulic fracture heating, a fully coupled numerical model of a fractured horizontal well is developed to capture the real gas flow in shale gas reservoir. Discrete fracture, dual continuum media and single porosity media are employed to describe the hydraulic fractures, the stimulated reservoir volume (SRV) region and the matrix, respectively. The model incorporates non-linear flow mechanisms including adsorption/desorption, Knudsen diffusion, non-Darcy flow and pressure dependent phenomenon, as well as heat diffusion processes within the shale reserve. Then, the effectiveness of formation factors on thermal recovery is analyzed.

The results show that hydraulic fracture heating can actually enhance shale gas recovery by altering gas desorption behavior, and that this method is more suitable for long-term production. More adsorbed gas can be recovered with increasing simulation temperature. The thermal properties of the shale formation only have limited impacts on the long-term production. The gas production rate is primarily determined by the simulation temperature, matrix adsorption ability, fracture spacing, area of the SRV region, bottom hole pressure (BHP) and reservoir permeability. A shale gas reservoir with a large Langmuir volume and SRV area, relatively small fracture spacing, and a high BHP has the potential for thermal treatment to enhance gas recovery. The fracture temperature, the area of the SRV region and the fracture spacing are the only three factors that can be controlled during the design and execution of thermal treatment in the field.

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1. Introduction

Shale gas reservoirs have received considerable attention around the world for their abundant resources and the application of technologies such as horizontal well drilling, micro-seismic fracture diagnosis and hydraulic fracturing (Dongyan et al., 2015). Although the amount of gas production in shale gas

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reservoirs is growing rapidly, the understanding and technologies required for effective development of shale gas reservoir are far behind the industry needs. Gas recovery remains very low (estimated at 10%-30% of gas in place) (Wu et al., 2014). Shale gas reservoir are characterized by extremely low matrix permeability and highly complex network of natural fractures, in which many complicated nonlinear processes coexist, such as Knudsen diffusion, pressure dependent phenomenon, non-Darcy flow and adsorption/desorption (Eshkalak et al., 2014; Javadpour et al., 2007; Sun et al., 2013; Wu et al., 2014). However, developing an unconventional reservoir model that accounts for pressure dependent phenomenon and integrates all physics incorporated in gas flow for shale formations is still a challenging target for the petroleum industry (Eshkalak et al., 2014). To improve the gas recovery, we must have better understanding of how these nonlinear flow behavior impact the ultimate gas recovery. One important aspect of shale gas reservoir that needs special consideration is adsorption/desorption.

Natural gas in shale gas formation is mainly present both as free gas stored in matrix and natural fractures, and as gas adsorbed onto matrix surfaces. According to the research of many scholars, the amount of adsorption gas varies from 20% to 85% of the total gas within shale which cannot be neglected in modeling analysis (Curtis, 2002; Martini et al., 2003; Wu et al., 2014). The gas adsorption behavior in shale-gas system is primarily determined by total organic carbon (TOC), pressure and formation temperature. Previous studies found that methane molecules are mainly adsorbed to organic matter (i.e., kerogen), and that gas adsorption capacity increases with increasing TOC content (Hildenbrand et al., 2006; Wu et al., 2014). Formation pressure largely impacts the adsorption behavior. Experiments found that with increasing reserve pressure, the adsorption capacity gradually increased. In particular, in a specified range of low pressure, there was a dramatic rise in adsorption capacity with increasing pressure (Chalmers and Bustin, 2008). The gas reservoir pressure must be sufficiently low to liberate the adsorbed gas. However, it would take considerable production time for the average pressure to decrease to a level where most of the adsorbed gas can be liberated due to the extremely low porosity and permeability, and the production rate may have already reached the economical shut-in limits. Temperature also plays an important role in determining how much gas is ultimately adsorbed on the matrix surface. A high formation temperature may lead to extremely low adsorption capacity of methane. For a formation with temperature up to 400 K-423 K, the adsorption capacity of methane is lower than 0.01 cm³/g (Ross and Bustin, 2007). Thus thermal stimulation techniques that can increase the formation temperature around the hydraulic fracture during production can be utilized as a potential method to enhance the ultimate recovery of the shale gas reservoir by altering the shale gas desorption behavior (Wu et al., 2014). This will significantly enhance the desorption rate and recovery before reaching reservoir pressure economic limits.

Thermal recovery technology has been widely applied in the petroleum industry especially in heavy oil and bituminous sands with the intention of reducing oil viscosity, and increasing oil mobility. Numerous authors have investigated the thermal recovery method as cyclic steam stimulation, steam injection, insitu combustion, steam assisted gravity drainage, vapor extraction and expanding solvent steam assisted gravity drainage (Ghoodjani et al., 2012). Recently, the study of thermal recovery in unconventional resource area has attracted some interest. ExxonMobil Company proposed an Electrofrac process for in situ oil conversion (Symington, 2006). The method heats the shale oil in situ by hydraulically fracturing the shale and filling the

fractures with electrically conductive material to form a resistive heating element. Kerogen in the oil shale converts to oil and gas that is produced conventionally. Their laboratory experiments found that calcined petroleum coke is a suitable conductive material for use as a fracture heating element. Additionally, electrical continuity of the fracture heating element is unaffected by kerogen conversion. The temperature in the hydraulic fracture could be stimulated even up to 673 K. In 2009. ExxonMobil conducted a low-temperature field experiment at the Colony Mine in northwestern Colorado (Symington et al., 2009). The experiment verified that an electrically conductive fracture can be constructed in the field and operated at low temperatures for a period of several months. The data acquired from the experiment, including temperature, voltage, electric current, and rock motion presents a unique opportunity to develop and calibrate in situ oil shale modeling capabilities. In 2010, numerical models were developed to analyze and interpret the thermal and electrical data collected during the field experiment (Hoda et al., 2010). The combination of electrical and thermal models provides a powerful tool for analyzing this low-temperature field experiment and for predicting the behavior of future tests. Their explorations provide vast prospects for thermal stimulation of unconventional resource. Another possible method to heat the hydraulic fracture directly is to use nanoparticles for increased unconventional resource production via enhanced electromagnetic heating of hydrocarbon deposits and decreased oil viscosity (Mutyala et al., 2010; Yahya et al., 2012). However, studies have only focused on improving heavy oil/shale oil recovery by increasing the formation temperature to convert kerogen into oil/gas and to reduce the oil viscosity. Is there a possibility that altering the adsorption behavior can enhance shale gas recovery by increasing the temperature within the hydraulic fractures with similar methods? Meanwhile, the numerical simulation of thermal recovery of unconventional resource has made some progress. Thoram and Ehlig-Economides (2011) proposed injecting high-quality saturated steam generated using a small-scale nuclear plant for heating the SRV region to the necessary temperature at which kerogen can be decomposed into oil and gas. Additionally, produced water would be reheated and reinjected in a closed cycle. Wang et al. (2014) developed a fully coupled model to investigate the effects of fracture heating on the shale gas desorption phenomenon on global well performance and recovery. Their results indicate that by increasing the temperature of the fracture, shale gas recovery can be improved. However, their model may not be suitable for realistic application because it neglects the widelydistributed natural fractures and complicated nonlinear process such as Knudsen diffusion, non-Darcy flow, and pressure dependent phenomenon. Their explorations provide reference for our thermal recovery modeling of shale gas reservoir.

To investigate the performance of thermal recovery based on hydraulic fracture heating, a fully coupled numerical model of a fractured horizontal well is developed to capture the real gas flow in shale gas reservoir. Discrete fracture (Fu et al., 2005; Geiger-Boschung et al., 2009; Karimi-Fard and Firoozabadi, 2001, 2003; McLennan et al., 2010; Moinfar et al., 2013; Zhao et al., 2011), dual continuum media (Dean and Lo, 1988; Thomas et al., 1983; Warren and Root, 1963) and single porosity media are employed to describe hydraulic fractures, the SRV region and the matrix, respectively. The model incorporates non-linear flow mechanisms including adsorption/desorption on the matrix surface, Knudsen diffusion in the matrix, non-Darcy flow of hydraulic fracture and pressure dependent phenomenon of natural fractures, as well as heat diffusion processes within the shale reserve. The main factors determining whether increasing the formation temperature can be successful are also discussed. The results of this study can provide a

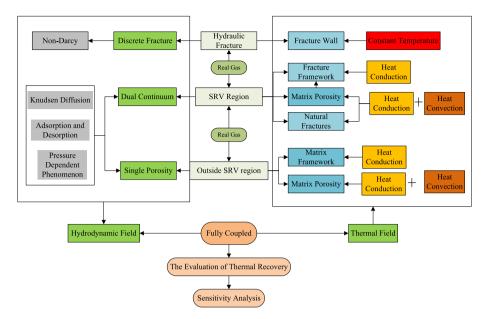


Fig. 1. Technical route of thermal recovery.

foundation for future research endeavors involving on costeffective thermal stimulation techniques to enhance shale gas recovery. The technical route is shown in Fig. 1.

2. Thermal recovery model and numerical solution

Considering a fractured horizontal well in a three-dimensional closed, box-shaped shale gas reservoir, hydraulic fractures are symmetrically and vertically distributed around the horizontal well and are surrounded by the stimulated reservoir volume (SRV) region, as shown in Fig. 2. The dimensions of the reservoir model are 2000 m \times 2000 m \times 50 m, the dimensions of the SRV model are 800 m \times 400 m \times 50 m. The assumptions are as follows: (1) the reserve is homogeneous and the gravity force is neglected. (2) Only single component methane exists in the matrix, natural fractures and hydraulic fractures. There is only free gas in natural fractures. Adsorbed gas and free gas coexist in the matrix. (3) Natural fractures are opened and connected. The SRV region is consists of matrix and micro-fractures and can be described with dual porosity model. The permeability of matrix system is very low compared with micro-fracture system. (4) The matrix characteristics outside the SRV region are the same as in the unstimulated and stimulated reservoir, i.e., permeability and porosity.

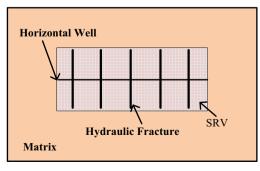


Fig. 2. The schematic of a fractured horizontal well in composite gas reservoir.

2.1. The hydraulic fracture model

Low-viscosity gas has high flow velocity, especially in adjacent wellbore and hydraulic fractures where the pressure gradient is larger. The turbulent flow of methane in hydraulic fractures that results from the inertia force can be described by the Forchheimer equation, which adds a non-linear term compared to Darcy's law:

$$-\nabla p_{\mathsf{a}} = \frac{\mu}{k_{\mathsf{a}}} v_{\mathsf{a}} + \rho \beta v_{\mathsf{a}}^2 \tag{1}$$

The Forchheimer equation can be represented as a correction formula of Darcy's law, given by equation (2):

$$v_a = -\frac{k_a}{\mu} \delta \nabla p_a \tag{2}$$

where δ is the non-Darcy flow correction factor which is relative to the gas flow velocity, and is commonly written as

$$\delta = \frac{1}{1 + \frac{k_a}{\mu} \rho_a v_a \beta} \tag{3}$$

where β is the Forchheimer coefficient. Evans and Civan's empirical correlation (Evans and Civan, 1990) is used to describe it:

$$\beta = \frac{4.87 \times 10^{c}}{k_a^{1.021}} \tag{4}$$

The exponent c has different values, and is dependent on the inertial effect. When the gas flow velocity is low, i.e., $\delta=1$, the Forchheimer equation reverts to Darcy's equation.

Thus, the continuity equation of hydraulic fractures can be presented as

$$\frac{\partial}{\partial t}(\rho_a \varphi_a) + \nabla \cdot \left(\frac{\delta k_a}{\mu_a} \nabla p_a\right) = q_a \delta(M - M') \tag{5}$$

where ρ_a is the gas density in the hydraulic fractures, kg/m³; φ_a is the porosity of the hydraulic fracture; q_a is the source/sink term; μ_a is the gas viscosity in hydraulic fracture, Pa·s; ν_a is the gas flow

velocity, m/s; k_a is the permeability in hydraulic fracture, m². M is an any formation point and M' is the intersection point of the hydraulic fractures with the wellbore, and $\delta(M-M')$ is a delta function, the value is one at M=M' or zero in other cases.

During the thermal recovery process of shale gas reservoir, changes in temperature and pressure will greatly affect gas properties. The traditional ideal gas model may be not suitable in modeling the long-term production of shale gas. It is therefore necessary to develop a real gas-based numerical model of thermal stimulation in shale gas reservoir. Lee et al. (1966) proposed a correlation to calculate gas viscosity:

$$\begin{cases} K = \frac{(22.7 + 48.3)T^{1.5}}{209 + 19000M_g + 1.8T} \\ X = 3.5 + \frac{547.8}{T} + 10M_g \\ Y = 2.4 - 0.2X \\ \mu = 10^{-7}Ke^{X(0.001\rho)^{Y}} \end{cases}$$
(6)

where M_g represents the methane molar weight, kg/mol; T is the gas reservoir temperature, K.

The Z factor can be calculated with the pseudo reduced pressure and pseudo reduced temperature of methane by the correlation introduced by Mahmoud (2014).

$$Z = 0.702e^{-2.5Tr}p_r^2 - 5.524e^{-2.5Tr}p_r + 0.044T_r^2 - 0.164T_r + 1.15$$
(7)

Gas density can be calculated by $\rho = pM_g/(ZRT)$. Thus, equation (5) can be simplified as

$$\phi_a \rho_a c_{ag} \frac{\partial p_a}{\partial t} - \nabla \cdot \left[\frac{\rho_a k_a}{\mu_a} \nabla p_a \right] = q_a \delta(M - M') \tag{8}$$

where C_{ag} is the gas compressibility factor in the hydraulic fracture, $Pa^{-1} \cdot s$, and it can be represented as

$$C_{ag} = \frac{1}{p_a} - \frac{1}{Z_a} \cdot \frac{dZ_a}{dp_a} \tag{9}$$

The pressure on hydraulic and natural fractures boundaries is equal, and the mathematical model of the hydraulic fracture is given by

$$\begin{cases} \phi_{a}\rho_{a}c_{ag}\frac{\partial p_{a}}{\partial t} - \nabla \cdot \left[\frac{\rho_{a}k_{a}}{\mu_{a}}\nabla p_{a}\right] = q_{a}\delta(M - M') \\ p_{a}(x, y, z; t = 0) = p_{i} \\ p_{a}|_{\Gamma_{4}} = p_{w} \\ p_{a}(x, y, z; t)|_{\Gamma_{3}} = p_{f}(x, y, z; t)\Big|_{\Gamma_{3}} \end{cases}$$

$$(10)$$

where p_i , p_w represents the initial pressure and BHP, respectively, Pa; Γ_3 , Γ_4 are defined as the boundary between hydraulic and natural fracture, and the inner boundary of the horizontal well, respectively.

2.2. The SRV region model

The main gas transport mechanism in tight porous media follows the viscosity flow, Knudsen diffusion, and adsorption/desorption. Viscous flow is the dominant transport mechanism in

shale gas reservoirs, and the net flux generated by very small pressure gradients will exceed that caused by very large concentration gradients (Freeman et al., 2011). The gas flux caused by viscous flow can be modeled by Darcy's law. Knudsen diffusion occurs when the mean free path of gas molecules is at the same scale as the pore size of the porous medium. In shale gas reservoirs, the pore diameters mainly range from 4 nm to 200 nm (Javadpour et al., 2007), which are of similar magnitude as the mean free path of methane molecules. Therefore, Knudsen diffusion is significant in shale gas reservoirs and cannot be ignored. The gas flux generated by Knudsen diffusion is (Akkutlu and Fathi, 2012)

$$N_k = -M_g D_{km} \nabla C_m = -M_g D_{km} \nabla \left(\frac{p_m}{ZRT}\right) = -\frac{\rho_m D_{km} \nabla p_m}{p_m}$$
(11)

where D_{km} represents the diffusion coefficient of the matrix (Civan, 2010; Javadpour et al., 2007), and which can be expressed as

$$D_{km} = \frac{4k_{mi}c_k}{2.81708\sqrt{\frac{k_{mi}}{\sigma_m}}}\sqrt{\frac{\pi RT}{2M_g}}$$
 (12)

where N_k is the mass flow caused by Knudsen diffusion, kg/(m²·s); C_m represents the gas molar concentration, mol/m³; φ_m is the matrix porosity; R is the universal gas coefficient, $R = 8.314 \text{ K}^{-1} \text{ mol}^{-1}$; k_{mi} is the intrinsic permeability of matrix, m²; and c_k is a constant 1, dimensionless (Freeman et al., 2011).

2.2.1. The continuity equation of the matrix

Natural gas in the shale matrix is present both as free gas stored in the matrix porosity, and as gas adsorbed onto matrix surfaces. Viscous flow, Knudsen diffusion and adsorption/desorption are considered. According to the principle of mass balance, the continuity equation of the matrix system (Eshkalak et al., 2014; Wu et al., 2014) can be presented as:

$$\frac{\partial}{\partial t} \left[\rho_m \phi_m + (1 - \phi_m) q_{ads} \right] + \nabla \cdot F_m = -Q_p \tag{13}$$

where F_m is the gas mass flow rate of the matrix (Freeman et al., 2011; Kast and Hohenthanner, 2000)

$$F_{m} = -\frac{\rho_{m}k_{mi}}{\mu_{m}}\nabla p_{m} - M_{g}D_{km}\nabla C_{m} = -\frac{\rho_{m}k_{mi}}{\mu_{m}}\nabla p_{m} - \frac{\rho_{m}D_{km}\nabla p_{m}}{p_{m}}$$

$$= -\frac{\rho_{m}k_{m}}{\mu_{m}}\nabla p_{m}$$
(14)

 k_m is the matrix permeability, which can be represented as

$$k_m = k_{mi} \left(1 + \frac{\mu_m D_{km}}{p_m k_{mi}} \right) \tag{15}$$

 q_{ads} is the gas adsorption mass per unit volume of formation, kg/m³. During the thermal recovery process, Langmuir isothermal equation is not suitable because of the drastic temperature changes. Thus, the adsorption model (Adamson and Gast, 1997; Ruthven, 1984) based on the theory of kinetics and thermodynamics is introduced into the model:

$$q_{ads} = \frac{\rho_s M_g V_L}{V_{std}} \frac{K(T) p_m}{1 + K(T) p_m}$$
 (16)

(23)

K(T) is the adsorption equilibrium equation constant, 1/Pa, which can be considered to be temperature dependent:

$$K(T) = k_0 T^{-1/2} e^{-E/RT} (17)$$

where k_0 is a pre-exponential constant independent of temperature, 1/Pa; E is the characteristic adsorption energy, J/mol; V_L is the Langmuir volume, m³/kg; ρ_s is the shale matrix density, kg/m³; and V_{std} is the molar volume under standard condition, m³/mol.

Considering the pseudo steady state interporosity flow between the matrix and natural fracture system:

$$Q_p = \frac{\rho_g k_m \alpha_{PSS} \left(p_m - p_f \right)}{\mu_m} \tag{18}$$

where α_{PSS} is the shape factor, which can be expressed as

$$\alpha_{PSS} = 4 \left(\frac{1}{L_{x}^{2}} + \frac{1}{L_{y}^{2}} + \frac{1}{L_{z}^{2}} \right) \tag{19}$$

 $L_{\rm x},\,L_{\rm y}$ and $L_{\rm z}$ represent natural fractures spacing in coordinate directions, respectively, m.

2.2.2. The continuity equation of natural fractures

The decrease of formation pressure has a significant effect on the permeability and porosity of the shale reserve in the development of shale gas reservoir. Theoretical research and experiments have been conducted to analyze fracture sensitivity to change in the effective stress profile in the shale gas reservoir with continued production (Dong et al., 2010; Eshkalak et al., 2014; Soeder, 1988). These studies demonstrate the relationship between permeability and pore pressure change, which satisfies an exponential mathematical expression:

$$k_f = k_{f0}e^{-\gamma(p_i - p_f)} \tag{21}$$

 k_{f0} is the intrinsic permeability of natural fractures, m².

Due to the millimeter scale of the average pore diameters in the fracture system, the effect of Knudsen diffusion is notably small and only permeability dependent phenomenon and viscous flow are incorporated into the natural fractures diffusion equation:

$$\phi_f \rho_f c_{fg} \frac{\partial p_f}{\partial t} - \nabla \cdot \left(-\frac{\rho_f k_f}{\mu_f} \nabla p_f \right) = Q_p$$
 (22)

Considering the continuity of pressure on the boundaries of Γ_2 and Γ_3 , as well as the initial condition, an improved mathematical model of the SRV region is developed:

$$\begin{cases} \left[\phi_{m}\rho_{m}C_{mg} + (1-\phi_{m})\frac{\rho_{s}M_{g}V_{L}}{V_{std}} \cdot \frac{p_{m}}{(1+K(T)\boldsymbol{\cdot}p_{m})^{2}} \right] \frac{\partial p_{m}}{\partial t} - \nabla \cdot \left[\frac{\rho_{m}k_{m}}{\mu_{m}} \nabla p_{m} \right] \\ = (1-\phi_{m})\frac{\rho_{s}M_{g}V_{L}}{V_{std}} \cdot \frac{p_{m}}{(1+K(T)\boldsymbol{\cdot}p_{m})^{2}} \cdot K(T) \cdot \left[-\frac{1}{2T} + \frac{E}{RT^{2}} \right] \cdot \frac{\partial T}{\partial t} - Q_{p} \\ \phi_{f}\rho_{f}c_{fg}\frac{\partial p_{f}}{\partial t} - \nabla \cdot \left(-\frac{\rho_{f}k_{f}}{\mu_{f}} \nabla p_{f} \right) = Q_{p} \\ p_{m}|_{t=0} = p_{f}|_{t=0} = p_{i} \\ p_{f}(x,y,z;t)|_{\Gamma_{3}} = p_{a}(x,y,z;t)|_{\Gamma_{3} \cup SEV} \\ p_{m}(x,y,z;t)|_{\Gamma_{2,SRV}} = p_{m}(x,y,z;t)|_{\Gamma_{2,SRV}} = p_{m}(x,y,z;t)|_{\Gamma_{2,SRV}} \end{cases}$$

Substituting equation (14)–(17) into equation (13), yields

$$\begin{split} & \left[\phi_{m} \rho_{m} C_{mg} + (1 - \phi_{m}) \frac{\rho_{s} M_{g} V_{L}}{V_{std}} \cdot \frac{p_{m}}{(1 + K(T) \cdot p_{m})^{2}} \right] \frac{\partial p_{m}}{\partial t} \\ & - \nabla \cdot \left[\frac{\rho_{m} k_{m}}{\mu_{m}} \nabla p_{m} \right] \\ & = (1 - \phi_{m}) \frac{\rho_{s} M_{g} V_{L}}{V_{std}} \cdot \frac{p_{m}}{(1 + K(T) \cdot p_{m})^{2}} \cdot K(T) \cdot \left[-\frac{1}{2T} + \frac{E}{RT^{2}} \right] \cdot \frac{\partial T}{\partial t} \\ & - Q_{p} \end{split}$$

$$(20)$$

 Γ_2 , Γ_3 is defined as the boundary of the SRV region, the boundary between hydraulic and natural fracture respectively.

2.3. The OSRV model

The matrix characteristics of the outside stimulated reservoir volume (OSRV) region are the same as those of matrix system of the SRV region. Viscosity flow, Knudsen diffusion and adsorption/desorption are considered in the model. The pressure of OSRV matrix is equal to Γ_2 . Considering the closed outer boundary, the mathematical model of OSRV is established.

$$\begin{cases}
\left[\phi_{m}\rho_{m}C_{mg} + (1 - \phi_{m})\frac{\rho_{s}M_{g}V_{L}}{V_{std}} \cdot \frac{p_{m}}{(1 + K(T) \cdot p_{m})^{2}}\right] \frac{\partial p_{m}}{\partial t} - \nabla \cdot \left[\frac{\rho_{m}k_{m}}{\mu_{m}}\nabla p_{m}\right] \\
= (1 - \phi_{m})\frac{\rho_{s}M_{g}V_{L}}{V_{std}} \cdot \frac{p_{m}}{(1 + K(T) \cdot p_{m})^{2}} \cdot K(T) \cdot \left[-\frac{1}{2T} + \frac{E}{RT^{2}}\right] \cdot \frac{\partial T}{\partial t} \\
p_{m}(x, y, z; t = 0) = p_{i} \\
\frac{\partial p_{m}}{\partial n}\Big|_{\Gamma_{1}} = 0 \\
p_{m}(x, y, z; t)|_{\Gamma_{2,SRV}} = p_{m}(x, y, z; t)|_{\Gamma_{2,SRV}}
\end{cases} (24)$$

 Γ_1 represents the outer boundary of the gas reservoir.

2.4. The heat diffusion equation of the shale reserve

Heat constantly transfers to the outer boundary during the process of hydraulic fracture heating. Assuming that the hydraulic fracture temperature has little variation, the hydraulic fracture is considered to be an isothermal heat source. Heat propagation in the formation can be characterized by the thermal diffusion equation. Heat transfer varies in different media.

(1) Matrix framework

Heat transfer in matrix framework mainly via heat conduction and the diffusion equation can be represented as follows (Chen et al., 2013; Wang et al., 2014)

$$(1-\phi_m)\rho_s c_m \frac{\partial T_m}{\partial t} + (1-\phi_m)\nabla \cdot (-K_m \nabla T_m) = 0 \tag{25} \label{eq:25}$$

(2) Matrix pores

Heat transfer through gas in matrix pores relies on heat conduction and heat convection (Chen et al., 2013; Wang et al., 2014).

$$\phi_{m}\rho_{m}c_{g}\frac{\partial T_{g}}{\partial t}+\phi_{m}\nabla\cdot\left(-K_{g}\nabla T_{g}\right)+\rho_{m}c_{g}\nu_{m}\cdot\nabla T_{g}=0 \tag{26}$$

(3) Natural fractures

Heat propagation in natural fractures appears the same as with matrix pores. Heat conduction and heat convection are two main modes of heat transfer.

$$\phi_f \rho_f c_g \frac{\partial T_g}{\partial t} + \phi_f \nabla \cdot \left(-K_g \nabla T_g \right) + \rho_g c_g \nu_f \cdot \nabla T_f = 0 \tag{27}$$

In the above equation, T_m and T_g respectively represent the temperature of the matrix framework and methane, K; Setting $T_m = T_g = T$ by assuming there is local thermal equilibrium at the pores wall. c_m and c_g refer to the heat capacity at constant pressure of the matrix framework and gas phase, respectively, $J \cdot kg^{-1} \cdot K^{-1}$; K_m and K_g refer to thermal conductivity of the matrix framework and gas respectively, W m⁻¹ K⁻¹; v_m and v_f represent the flow velocity in matrix and natural fractures, respectively, m s⁻¹.

$$\begin{cases} v_m = -\frac{k_m}{\mu_m} \nabla p_m \\ v_f = -\frac{k_f}{\mu_f} \nabla p_f \end{cases}$$
 (28)

Thermal continuity condition on the boundary of the SRV region (Γ_2) and the thermal insulating condition on the outer boundary of the gas reservoir (Γ_1) are considered in the thermal recovery model.

2.5. Numerical solution

The above equations are solved using the PDE module, the Fluid Flow module and the Heat Transfer module of COMSOL Multiphysics (commercial software, which can directly implement partial differential equations and initial-boundary conditions). The time-dependent solver-backward differentiation formula (BDF) is used to solve the fully coupled model. Direct (UMFPACK) is used as the system solver in this work.

3. Results and discussion

In this section, we investigate how heating a hydraulic fracture can impact shale gas recovery. Additionally, the impact of shale thermal properties, Langmuir volume, facture spacing, bottom hole pressure (BHP), matrix intrinsic permeability and the SRV region area on thermal recovery were analyzed. The basic parameters for the simulation are given in Table 1.

3.1. Evaluation of thermal recovery

Fig. 3 demonstrates that during the whole process of hydraulic fractures heating, heat constantly transferring to the SRV boundary. After 30 years of production, the whole SRV region almost reaches the same temperature. Fig. 4 shows that hydraulic fracture heating can actually enhance shale gas recovery from long-term production prospective. With increasing stimulation temperature, more gas can be extracted. Compared to the no heating condition (T = 338 K), approximately 27% (T = 408 K), and 42% (T = 478 K) additional gas can be recovered after 30 years of thermal recovery.

Fig. 5 demonstrates that hydraulic fracture heating has little effect on cumulative free gas production, but it can greatly enhance cumulative adsorbed gas production. With higher thermal energy inputs, more adsorbed gas can be recovered. During the initial production period, free gas in the natural fractures mainly contributes to the cumulative production, which was slightly affected slightly by temperature. After a period of production, the interporosity flow allowed gas to flow from matrix into the natural

Table 1Simulation parameters of thermal recovery.

Parameter	Value	Unit	Definition
L	800	m	Length of horizontal well
p_i	15	MPa	Initial pressure
p_w	3.5	MPa	Bottom hole pressure
k _{mi}	2×10^{-19}	m ²	Matrix intrinsic permeability
φ_m	0.05	_	Matrix porosity
df	0.005	m	Aperture of hydraulic fracture
x_f	100	m	Half-length of hydraulic fracture
y_f	50	m	Spacing between hydraulic fracture
h_f	50	m	Height of hydraulic fracture
Ň	_	_	Number of hydraulic fracture
a	0.1	m	Spacing of natural fracture
b	$5 imes 10^{-6}$	m	Aperture of natural fracture
V_L	0.0283	m ³ /kg	Langmuir volume constant
ρ_{s}	2600	kg/m ³	Density of formation rock
T_c	191.05	K	Critical temperature
P_c	4.64	MPa	Critical pressure
c_m	1000	J/(K·Kg)	Heat capacity of matrix framework
K _m	3	W/(m·K)	Thermal conductivity of matrix framework
E	-9209	J/mol	Adsorption energy
k_0	0.1	MPa^{-1}	Pre-exponential constant independent temperature
T_0	338	K	Initial temperature
T_a	478	K	Temperature of hydraulic fracture

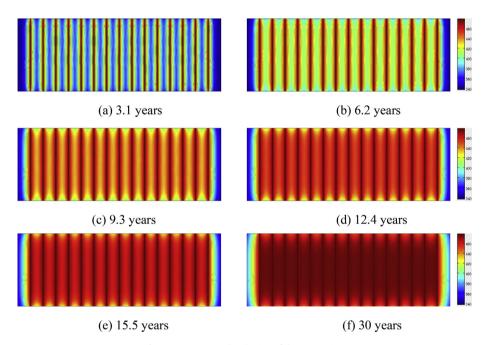


Fig. 3. Temperature distribution of the SRV region.

fractures; high temperature can promote the gas desorbed from the surface of the matrix. Therefore, the difference between heating and no heating increased with continuous production. Additionally, the difference expands with the stimulation temperature increasing.

Fig. 6 shows the pressure distribution of the SRV region with and without thermal treatment; it can be observed that pressure propagates faster in the case without heating. This is because thermal treatment promotes large amount of gas desorbed from the matrix surface, and the desorption gas provides a self-induced pressure maintenance effect to alleviate the rate of pressure propagation.

3.2. Sensitivity analysis

3.2.1. Shale thermal properties

The thermal properties of formation, including matrix heat capacity and heat conductivity may affect the efficiency of the thermal stimulation. These properties are relative to formation composition, porosity, clay content and even temperature and pressure. To investigate the possible influences of those properties, different matrix heat capacity and heat conductivity values of the matrix (Gilliam and Morgan, 1987) are set to model the long-term production of the horizontal well.

Fig. 7 indicates the impact of matrix heat capacity on cumulative production. The heat capacity has a limited effect on the middle

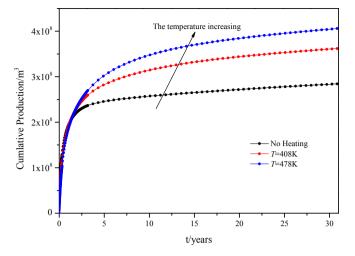


Fig. 4. Cumulative production with different stimulation temperature.

stages of production and has a negligible effect on the cumulative production after 30 years of production because the whole SRV region will be heated up to a desired temperature regardless of the formation capacity if given enough time for heat diffusion process to occur. However, although matrix heat capacity will not have a substantial difference in the cumulative production while the fracture temperature is kept constant, it has a huge impact on how much energy is required to heat up the formation. The smaller the heat capacity is, the less input energy is required for heating the formation. Fig. 8 demonstrates that heat conductivity has little effect on cumulative production except in a 3–10 year window. The greater the heat conductivity is, the more adsorbed gas is recovered.

3.2.2. Langmuir volume

The adsorption of methane on the matrix surface can be described by the Langmuir isotherm equation. The Langmuir volume, V_L , determines how much gas can be ultimately adsorbed by the rock matrix, which reflects the shale formation's intrinsic

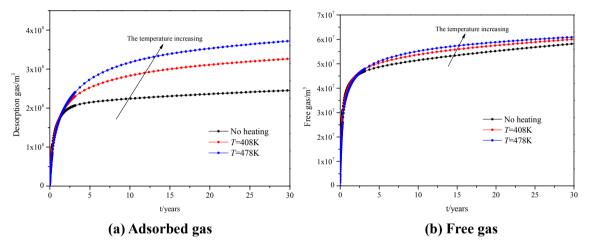


Fig. 5. Cumulative production of adsorbed gas and free gas with different simulation temperature.

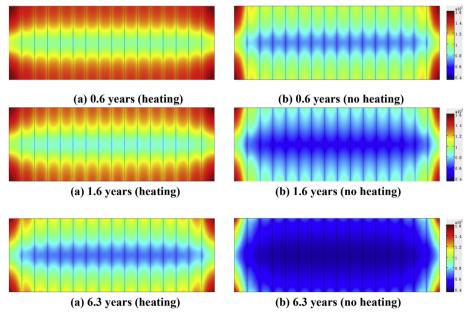


Fig. 6. Pressure distribution of the SRV region with and without thermal treatment.

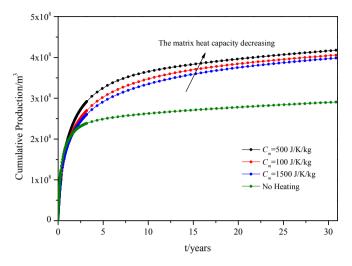


Fig. 7. Effect of matrix heat capacity on cumulative production.

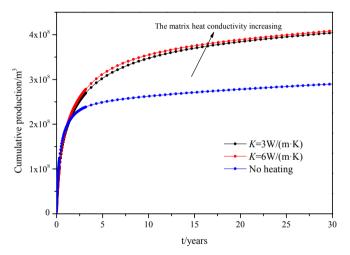


Fig. 8. Effect of matrix heat conductivity on cumulative production.

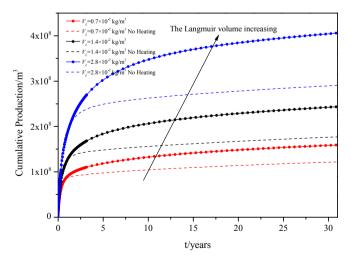


Fig. 9. Effect of Langmuir volume on cumulative production.

adsorption capacity. To investigate the effect of adsorption and desorption on the thermal recovery, three cases of different Langmuir volumes ($V_L = 0.7 \times 10^{-2}$, 1.4×10^{-2} , 2.8×10^{-2}) are

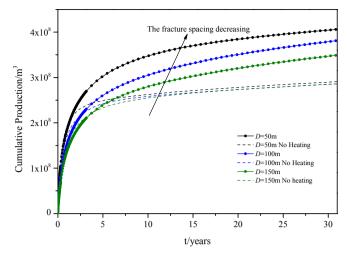


Fig. 10. Effect of fracture spacing on cumulative production.

simulated; the solution is presented in Fig. 9.

In the case of no thermal treatment, higher cumulative production is observed with greater Langmuir volume, as shown in Fig. 9. Considerable improvement is observed in gas recovery through heating hydraulic fractures compared with no thermal treatment on the same Langmuir volume. Additionally, less adsorption gas initially occurs with lower Langmuir volumes, and less additional recovery is achieved by heating the formation. After 30 years of production, approximately 29% ($V_L = 2.8 \times 10^{-2} \text{ kg/m}^3$), 27% ($V_L = 1.4 \times 10^{-2} \text{ kg/m}^3$), and 23% ($V_L = 0.7 \times 10^{-2} \text{ kg/m}^3$) additional gas is recovered by thermal stimulation. Thus, when TOC content is low which indicates a low Langmuir volume to some extent, thermal stimulation is not recommend for enhancing gas recovery.

3.2.3. Fracture spacing

In keeping the area of the SRV region constant, three cases of different fracture spacing (D = 50 m, 100 m, 150 m) are simulated to evaluate the performance of hydraulic fracture heating.

Fig. 10 demonstrates the effect of fracture spacing on cumulative production with and without thermal treatment. Obviously, in the early stage of production, small fracture spacing leads to high cumulative production under the condition of no heating. However, it has a negligible effect on the long-term production because after sufficient production time, the gas in the whole SRV region is almost extracted regardless of fracture spacing. Obvious improvement of cumulative production can be noticed in Fig. 10 by heating the formation. With the 478 K of stimulation temperature, approximately 40% additional gas (D = 50 m) is recovered after 30 years of production. The smaller the fracture spacing, the more energy is injected into the formation, which indicates that more gas will be desorbed from the matrix surface and the extra recovery will be higher.

3.2.4. Bottom hole pressure

During the realistic development process, which is limited to surface production conditions and constraints on wellhead flowing pressure, the BHP is high. Less adsorbed gas can be liberated due to high average SRV region pressure, leading to a low production rate of the fractured horizontal well. Thermal stimulation may be a perfect choice to promote more gas release from the matrix surface. To investigate the potential of hydraulic fracture heating, possible BHP (BHP = 1.7 MPa, 3.5 MPa, 7 MPa) is used to mimic long-range well production. The results are shown in Fig. 11.

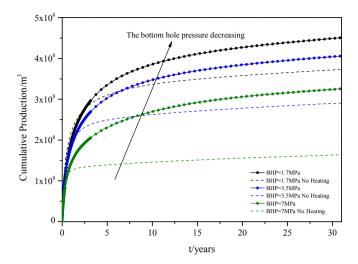


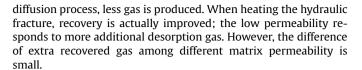
Fig. 11. Effect of BHP on cumulative production.

It can be observed that approximately 98%, 39%, and 20% additional gas is produced when the BHP is 7 MPa, 3.5 MPa, and 1.7 MPa respectively after 30 years of recovery. Thus, when well production rate is low due to high BHP, thermal recovery can be considered for its potential in accelerating the gas released from the matrix. Of course, the formation must contain rich TOC.

3.2.5. Matrix intrinsic permeability

Shale gas reservoir has extremely low permeability, estimated approximately 4–200 nano-Darcy, which fundamentally determines the horizontal well production performance. The ultralow shale matrix permeability contributes to the long period of time for a well to produce gas in transient flow regimes, and the average pressure in SRV may not be low enough to allow for sufficient gas to be desorbed from the matrix surface. By comparing the cumulative production of three different matrix permeability ($k_m = 800 \, \text{nD}$, 200 nD, 2 nD) with and without thermal treatment, this paper explores the possible method to enhance shale gas reservoir recovery.

Fig. 12 demonstrates the simulation results. The results show that matrix permeability dominates the transient flow in the formation; at lower the permeability, which can alleviate the pressure



3.2.6. SRV region area

Rock brittleness is the key mechanical rock parameter in hydraulic fracturing, and it determines the scale of the fracture network. Shale brittleness depends on the brittle mineral content, the elasticity modulus and Poisson's ration; it has a positive correlation with the quartz, feldspar and calcite content, and it can be calculated using the elasticity modulus and Poisson's ratio. High rock brittleness complicates fracture geometrical morphology and large SRV region area. To investigate the effect of the SRV region area on cumulative production with and without thermal treatment, three scenarios of different SRV region area (SRV = 400 \times 100 \times 50 m^3 , 800 \times 200 \times 50 m^3 , 1600 \times 400 \times 50 m^3) are simulated. The results are shown in Fig. 13.

It is obvious that cumulative production has a positive correlation with the SRV region area with and without thermal recovery. Additionally, with a greater SRV region area, more extra recovery is achieved, which is due to the high potential of thermal treatment. Thus, it is necessary to take shale mechanical properties and brittleness into consideration because they determine fracture propagation, final micro-fractures scale and the area of the SRV region during the shale gas reservoir development process regardless of whether thermal treatment is employed. Another interesting phenomenon is that the cumulative production without thermal treatment is higher than that with thermal treatment in the early stage. The gap also becomes larger with increasing fracturing scale. The reason is as follows. In the early stage, the gas produced mainly comes from the free gas in the natural fractures. With the rising of temperature, the viscosity of gas increased (only under relatively low pressure). Thus, the flow resistance increased, which indicates low production under the condition of thermal treatment. After a period of depletion, the average pressure decreases to a level at which gas is liberated from the rock matrix. At this stage, the thermal treatment would be advantageous in the development of the shale gas reservoir. Based on the above, we can conclude that thermal recovery is more suitable for long-term production of shale gas reservoir, and it still requires further study based on the theory of maximizing the net present value (NPV) of the assets.

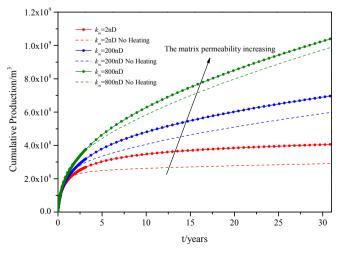


Fig. 12. Effect of matrix permeability on cumulative production.

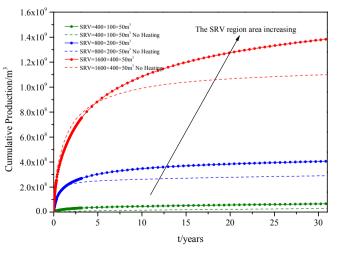


Fig. 13. Effect of SRV region area on cumulative production.

4. Conclusions

This paper developed a fully coupled numerical model of fractured horizontal well in the shale gas reservoir to investigate the potential of thermal recovery based on hydraulic fracture heating and the factors that impact the effectiveness of thermal stimulation. Discrete fracture, dual continuum media and single porosity media are employed to describe hydraulic fractures, the SRV region and the matrix, respectively. The model also incorporates known non-linear flow mechanisms, such as adsorption/desorption, Knudsen diffusion, non-Darcy flow and pressure dependent phenomenon, as well as heat diffusion processes within the shale reserve. Then, the effectiveness of formation factors on thermal recovery is analyzed. The specific conclusions of this study are summarized below:

- 1. Heating hydraulic fractures can actually enhance shale gas recovery by altering gas desorption behavior. More adsorbed gas is recovered at a higher stimulation temperature. The method of thermal recovery is more suitable for long-term production from an economic perspective, and it still need further study based on the theory of maximize NPV of the assets.
- 2. The thermal properties of the shale formation have only a limited impact on long-term production. Gas recovery is primarily determined by simulation temperature, matrix adsorption ability, fracture spacing, the SRV region area, BHP and reservoir permeability. A shale gas reservoir with large Langmuir volume and SRV region area, relatively small fracture spacing, and a high bottom hole pressure has the potential for thermal treatment to enhance gas recovery.
- The fracture temperature, the area of the SRV region and the fracture spacing are the only three factors that can be controlled during the design and execution of thermal treatment in the field.

Acknowledgments

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Nomenclature

 C_m

 φ_m

β	Forchheimer coefficient, m ⁻¹
δ	non-Darcy flow correction factor, dimensionless
ρ_a	gas density in hydraulic fracture, kg/m ³
φ_a	porosity of hydraulic fracture, dimensionless
q_a	source/sink term, kg/s
μ_a	gas viscosity in hydraulic fractures, Pa s
v_a	gas flow velocity, m/s
k_a	permeability in hydraulic fracture, m ²
M_g	methane molar weight, kg/mol
T	gas reservoir temperature, K
Z	Z factor, dimensionless
C_{ag}	gas compressibility factor in the hydraulic fracture, Pa^{-1} s
p_i	initial pressure, Pa
$p_{\mathcal{W}}$	bottom hole pressure, Pa
D_{km}	Knudsen diffusivity in matrix, m ² /s
N_k	mass flow caused by Knudsen diffusion, kg/(m ² s)

gas molar concentration, mol/m³

matrix porosity, dimensionless;

R	universal gas coefficient, $8.314 \text{ K}^{-1} \text{ mol}^{-1}$
k_{mi}	intrinsic permeability of matrix, m ²
c_k	a constant value at 1
F_m	gas mass flow rate of the matrix, kg/(m ² s)
k_m	the matrix permeability, m^2
q_{ads}	gas adsorption mass per unit volume of formation, kg/m ³
K(T)	adsorption equilibrium equation constant, 1/Pa;
E	characteristic adsorption energy, J/mol
V_L	Langmuir volume, m ³ /kg
$\rho_{\rm S}$	shale matrix density, kg/m ³
V_{std}	molar volume under standard condition, m ³ /mol
k_{f0}	intrinsic permeability of natural fractures, m ²
T_m	temperature of the matrix framework, K
	temperature of the methane, K
T_g L	length of horizontal well, m
df	aperture of hydraulic fracture, m
V.	half-length of hydraulic fracture, m
$egin{aligned} x_f \ h_f \end{aligned}$	height of hydraulic fracture, m
y_f	spacing between hydraulic fracture, m
y _f N	number of hydraulic fracture
	•
a L	spacing of natural fractures, m
b	aperture of natural fractures, m

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critical temperature of the methane, K

critical pressure of the methane, Pa

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