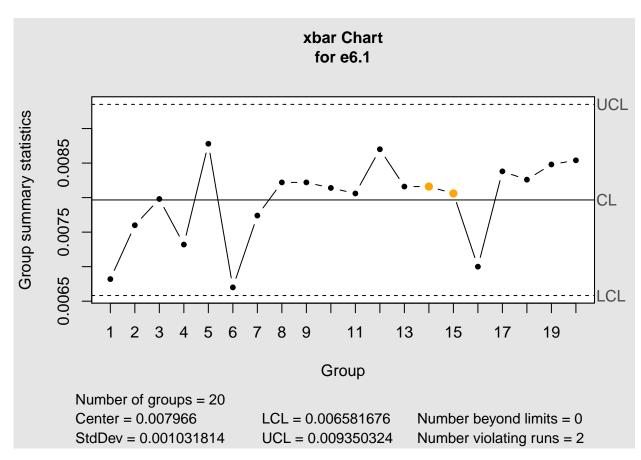
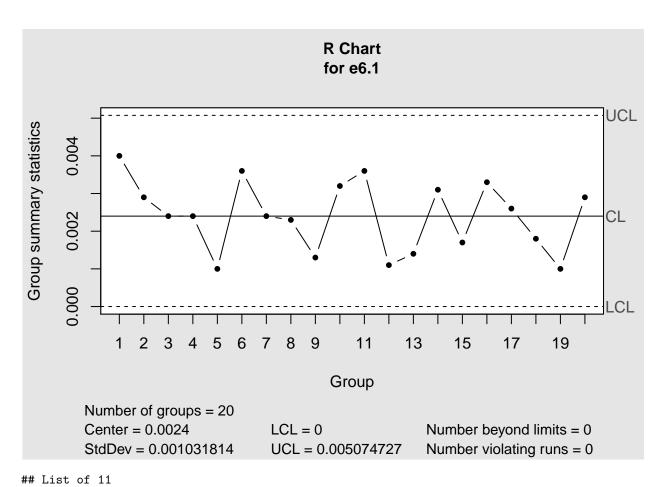
Week4_Practice

ChrisCoussa 10/22/2018

```
##### Week 4 Practice, Monday#####
library(DevFarn2)
## Loading required package: qcc
## Package 'qcc' version 2.7
## Type 'citation("qcc")' for citing this R package in publications.
library(qcc)
library(readxl)
library(gplots)
## Attaching package: 'gplots'
## The following object is masked from 'package:stats':
##
##
       lowess
data(e6.1)
# View(e6.1)
class(e6.1)
## [1] "data.frame"
qcc(e6.1, type = "xbar") # Creating an xbar chart form the dataset (defaults to xbar)
```



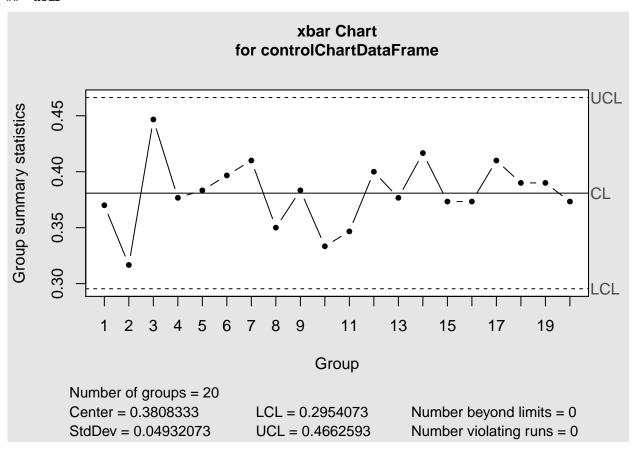
```
## List of 11
                : language qcc(data = e6.1, type = "xbar")
   $ call
                : chr "xbar"
   $ type
   $ data.name : chr "e6.1"
                : num [1:20, 1:5] 0.0061 0.0088 0.008 0.0067 0.0087 0.0071 0.0078 0.0087 0.0074 0.0081
##
    ..- attr(*, "dimnames")=List of 2
##
   $ statistics: Named num [1:20] 0.00682 0.0076 0.00798 0.00732 0.00878 0.0067 0.00774 0.00822 0.0082
##
    ..- attr(*, "names")= chr [1:20] "1" "2" "3" "4" ...
               : Named int [1:20] 5 5 5 5 5 5 5 5 5 5 ...
##
   $ sizes
    ..- attr(*, "names")= chr [1:20] "1" "2" "3" "4" ...
##
               : num 0.00797
   $ center
                : num 0.00103
##
   $ std.dev
##
   $ nsigmas
                : num 3
                : num [1, 1:2] 0.00658 0.00935
##
   $ limits
    ..- attr(*, "dimnames")=List of 2
   $ violations:List of 2
   - attr(*, "class")= chr "qcc"
qcc(e6.1, type = "R") # Creating a R chart from the dataset
```



```
: language qcc(data = e6.1, type = "R")
##
   $ call
                : chr "R"
   $ type
   $ data.name : chr "e6.1"
                : num [1:20, 1:5] 0.0061 0.0088 0.008 0.0067 0.0087 0.0071 0.0078 0.0087 0.0074 0.0081
##
    ..- attr(*, "dimnames")=List of 2
##
   $ statistics: Named num [1:20] 0.004 0.0029 0.0024 0.0024 0.001 0.0036 0.0024 0.0023 0.0013 0.0032
##
     ..- attr(*, "names")= chr [1:20] "1" "2" "3" "4" ...
##
                : Named int [1:20] 5 5 5 5 5 5 5 5 5 5 ...
##
   $ sizes
    ..- attr(*, "names")= chr [1:20] "1" "2" "3" "4" ...
##
   $ center
               : num 0.0024
##
   $ std.dev
                : num 0.00103
##
   $ nsigmas
                : num 3
##
   $ limits
                : num [1, 1:2] 0 0.00507
     ..- attr(*, "dimnames")=List of 2
   $ violations:List of 2
   - attr(*, "class")= chr "qcc"
# Using data inputed by hand to create a dataframe to use with Control Charts
controlChart_x1 = c(.36, .3, .51, .42, .39, .33, .43, .41, .37, .26, .36, .38, .29,
                    .44, .38, .31, .39, .43, .40, .40)
controlChart_x2 = c(.39, .35, .41, .37, .38, .41, .39, .32, .42, .42, .32, .47, .45,
                    .38, .37, .43, .49, .36, .45, .40)
controlChart_x3 = c(.36, .30, .42, .34, .38, .45, .41, .32, .36, .32, .36, .35, .39,
                    .43, .37, .38, .35, .38, .32, .32)
# Creating a dataframe from the variables
controlChartDataFrame = data.frame(controlChart_x1, controlChart_x2, controlChart_x3)
```

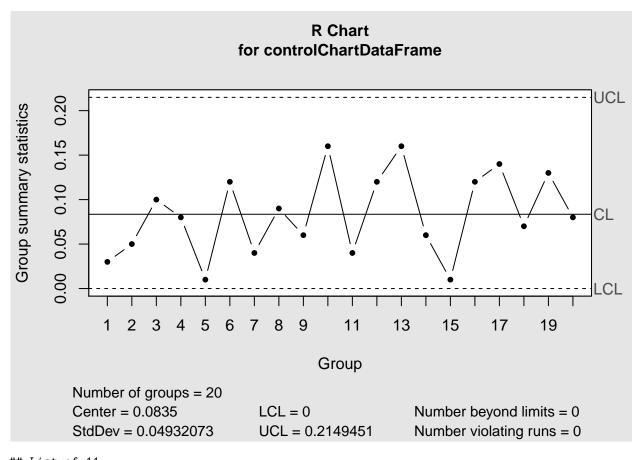
Creating an xbar Chart qcc(controlChartDataFrame)

Warning in qcc(controlChartDataFrame): chart 'type' not specified, assuming
"xbar"

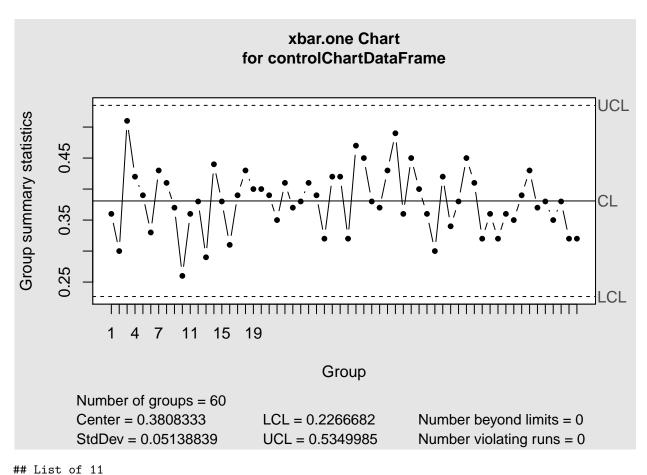


```
## List of 11
                : language qcc(data = controlChartDataFrame)
##
   $ call
                : chr "xbar"
   $ type
   $ data.name : chr "controlChartDataFrame"
##
                : num [1:20, 1:3] 0.36 0.3 0.51 0.42 0.39 0.33 0.43 0.41 0.37 0.26 ...
     ..- attr(*, "dimnames")=List of 2
##
##
   $ statistics: Named num [1:20] 0.37 0.317 0.447 0.377 0.383 ...
     ..- attr(*, "names")= chr [1:20] "1" "2" "3" "4" ...
##
                : int [1:20] 3 3 3 3 3 3 3 3 3 3 ...
##
   $ sizes
   $ center
                : num 0.381
##
   $ std.dev
                : num 0.0493
##
##
  $ nsigmas
               : num 3
                : num [1, 1:2] 0.295 0.466
  $ limits
    ..- attr(*, "dimnames")=List of 2
##
   $ violations:List of 2
  - attr(*, "class")= chr "qcc"
# Creating a R-Chart
```

qcc(controlChartDataFrame, type = "R")

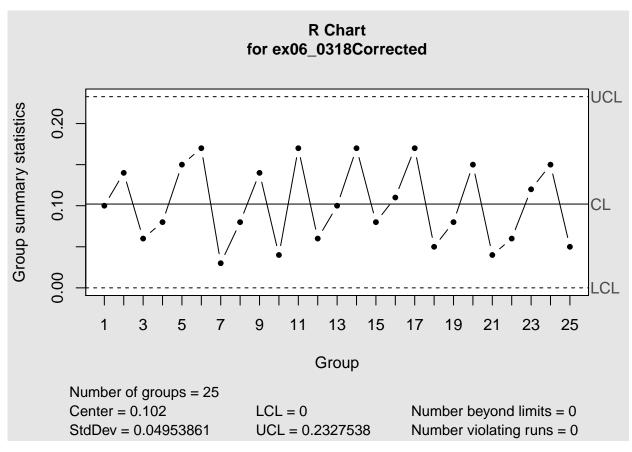


```
## List of 11
   $ call
                : language qcc(data = controlChartDataFrame, type = "R")
                : chr "R"
   $ type
   $ data.name : chr "controlChartDataFrame"
                : num [1:20, 1:3] 0.36 0.3 0.51 0.42 0.39 0.33 0.43 0.41 0.37 0.26 ...
##
    ..- attr(*, "dimnames")=List of 2
##
   $ statistics: Named num [1:20] 0.03 0.05 0.1 0.08 0.01 ...
##
     ..- attr(*, "names")= chr [1:20] "1" "2" "3" "4" ...
               : int [1:20] 3 3 3 3 3 3 3 3 3 3 ...
##
   $ sizes
   $ center
                : num 0.0835
##
              : num 0.0493
   $ std.dev
              : num 3
   $ nsigmas
                : num [1, 1:2] 0 0.215
   $ limits
##
    ..- attr(*, "dimnames")=List of 2
   $ violations:List of 2
   - attr(*, "class")= chr "qcc"
qcc(controlChartDataFrame, type = "xbar.one")
```



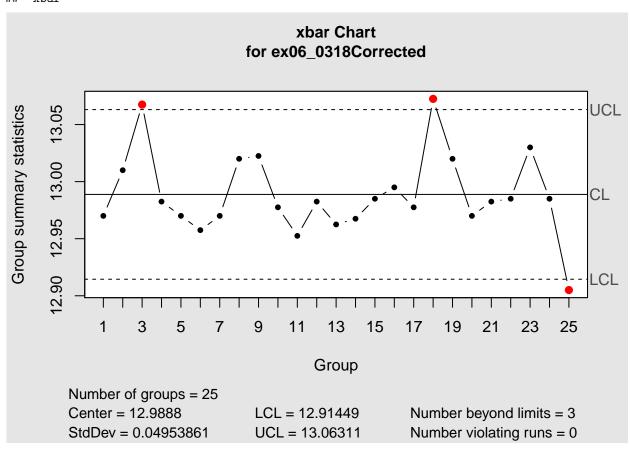
```
$ call
                : language qcc(data = controlChartDataFrame, type = "xbar.one")
   $ type
                : chr "xbar.one"
   $ data.name : chr "controlChartDataFrame"
                : num [1:20, 1:3] 0.36 0.3 0.51 0.42 0.39 0.33 0.43 0.41 0.37 0.26 ...
##
    ..- attr(*, "dimnames")=List of 2
##
   \$ statistics: Named num [1:60] 0.36 0.3 0.51 0.42 0.39 0.33 0.43 0.41 0.37 0.26 ...
    ..- attr(*, "names")= chr [1:60] "1" "2" "3" "4" ...
               : int [1:20] 3 3 3 3 3 3 3 3 3 3 ...
##
   $ sizes
               : num 0.381
##
   $ center
## $ std.dev : num 0.0514
## $ nsigmas
              : num 3
                : num [1, 1:2] 0.227 0.535
   $ limits
##
   ..- attr(*, "dimnames")=List of 2
## $ violations:List of 2
   - attr(*, "class")= chr "qcc"
# NOTE: If you import an excel spreadsheet you can use the following line to eliminate
# columns you don't want to use
# testData = test[, -c(1,5)] <---- the -c(1,5) tells R not to use columns 1 & 5
# Sec 6.3, number 18 from the book.
# part a.
# Importing the dataset from the data_set folder. Make sure to add the
# library(readxl) at the top of the code.
ex06_0318 <- read_excel("/Users/ccoussa717/Desktop/College Classes/National University/CSC220_AppliedSt
```

```
# This line takes the dataset and removes the first column from being used.
ex06_0318Corrected = ex06_0318[, -c(1)]
# View(ex06_0318Corrected)
qcc(ex06_0318Corrected, type = "R")
```



```
## List of 11
   $ call
                : language qcc(data = ex06_0318Corrected, type = "R")
                : chr "R"
##
   $ type
   $ data.name : chr "ex06_0318Corrected"
                : num [1:25, 1:4] 13 13 13 13 13 ...
##
    ..- attr(*, "dimnames")=List of 2
##
##
    $ statistics: Named num [1:25] 0.1 0.14 0.06 0.08 0.15 ...
##
    ..- attr(*, "names")= chr [1:25] "1" "2" "3" "4" ...
                : int [1:25] 4 4 4 4 4 4 4 4 4 4 ...
   $ sizes
##
                : num 0.102
##
   $ center
                : num 0.0495
   $ std.dev
##
##
   $ nsigmas
                : num 3
                : num [1, 1:2] 0 0.233
     ..- attr(*, "dimnames")=List of 2
##
   $ violations:List of 2
   - attr(*, "class")= chr "qcc"
# In the R Chart there are no out-of-control signals.
# part b
qcc(ex06_0318Corrected)
```

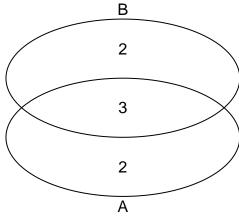
Warning in qcc(ex06_0318Corrected): chart 'type' not specified, assuming
"xbar"



```
## List of 11
   $ call
                : language qcc(data = ex06_0318Corrected)
                : chr "xbar"
   $ type
   $ data.name : chr "ex06_0318Corrected"
##
   $ data
                : num [1:25, 1:4] 13 13 13 13 13 ...
     ..- attr(*, "dimnames")=List of 2
    $ statistics: Named num [1:25] 13 13 13.1 13 13 ...
##
    ..- attr(*, "names")= chr [1:25] "1" "2" "3" "4" ...
##
                : int [1:25] 4 4 4 4 4 4 4 4 4 4 ...
##
   $ sizes
   $ center
                : num 13
               : num 0.0495
##
   $ std.dev
##
   $ nsigmas
               : num 3
                : num [1, 1:2] 12.9 13.1
   $ limits
     ..- attr(*, "dimnames")=List of 2
##
   $ violations:List of 2
   - attr(*, "class")= chr "qcc"
# Yes, there are three out-of-control signals in this dataset.
###### Calculating x-bar (mean of the mean) and R-bar (mean of the range) ######
# This line gets the means for all the rows of data
rowMeans(ex06_0318Corrected)
```

[1] 12.9700 13.0100 13.0675 12.9825 12.9700 12.9575 12.9700 13.0200 [9] 13.0225 12.9775 12.9525 12.9825 12.9625 12.9675 12.9850 12.9950

```
## [17] 12.9775 13.0725 13.0200 12.9700 12.9825 12.9850 13.0300 12.9850
## [25] 12.9050
# This row calculates the mean of the means, or x-bar (CENTERLINE)
mean(rowMeans(ex06_0318Corrected)) # <---- 12.9888
## [1] 12.9888
# This line gets the range of the dataset
apply(ex06_0318Corrected, 1, max) - apply(ex06_0318Corrected, 1, min)
## [1] 0.10 0.14 0.06 0.08 0.15 0.17 0.03 0.08 0.14 0.04 0.17 0.06 0.10 0.17
## [15] 0.08 0.11 0.17 0.05 0.08 0.15 0.04 0.06 0.12 0.15 0.05
# This line gets the mean of the range, or R-bar (CENTERLINE)
mean(apply(ex06_0318Corrected, 1, max) - apply(ex06_0318Corrected, 1, min)) # <--- 0.102</pre>
## [1] 0.102
###### Creating Venn Diagrams ######
# In order to create a Venn diagram you need to install the gplots package and
# activate the library at the top.
# a & b represent sets of 3 coin flips
a = c("HHH", "HTT", "THT", "TTT", "HHT")
b = c("THH", "HTT", "HHT", "TTT", "TTH")
\# Creates a list from variables a \& b
v.list = list(a, b)
# Create the venn diabram from the list of data
venn(v.list)
                В
```

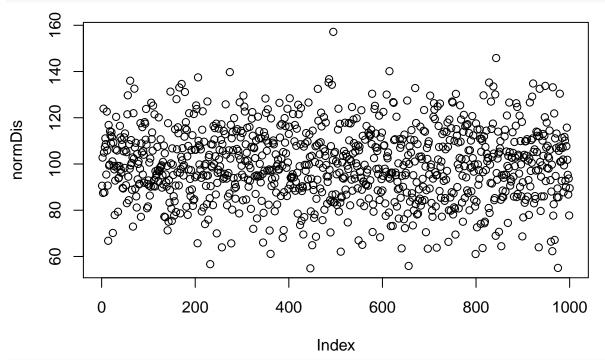


sd(normDis) # <---- Very close to 15 at 15.52374</pre>

```
####### Creating random Normally Distributed data ######
# Each time you run the rnorm command it will create a new set of random numbers
# so that the sd and mean will be different.
# If you add the set.see(1) command it will always generate the same numbers
set.seed(1)
normDis = rnorm(1000, mean = 100, sd = 15)
mean(normDis) # <---- Very close to 100 at 99.82528
## [1] 99.82528</pre>
```

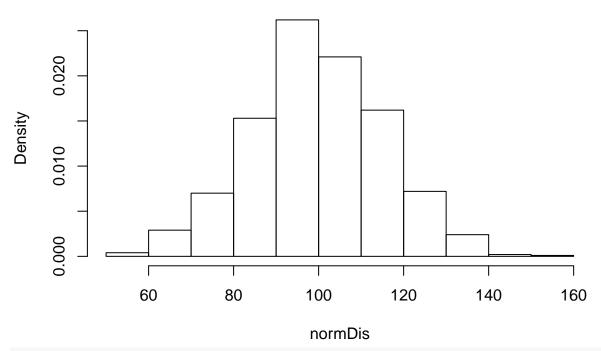
[1] 15.52374





Visualizing the distribution of the data
Histogram of normDis dataset, shows the distribution of the dataset
hist(normDis, probability = TRUE)

Histogram of normDis



 $\begin{tabular}{ll} \# \ Q-Q \ plot \ of \ the \ dataset, \ shows \ how \ close \ to \ Normally \ Distributed \ your \ data \ is. \\ \hline qqnorm(normDis) \end{tabular}$

Normal Q-Q Plot

