Model	HNA-12MM54T Rev.① 05	-Mar-2012
Application	AUDIO	
Color of Illumination #6)	Cd-free YELLOWISH ORANGE (Cd-free Ysh.O.: x=0.50, y=0.47) Cd-free WHITE(Cd-free W.: x=0.31, y=0.38) Cd-free REDDISH ORANGE (Cd-free Rsh.O.: x=0.62, y=0.37) DEEP GREEN (D.G.: x=0.105, y=0.720)	

#### ABSOLUTE MAXIMUM RATINGS #4)

Item	Symbol	Min.	Max.	Unit	Condition
Filament Voltage #2)	Ef	3.28	4.92	Vac	eb,ec = Typ.
Anode Voltage	eb		36.0	Vp-p	Ef=Typ.
Grid Voltage	ec		36.0	Vp-p	
Operating Temperature	Topr	-40	+85	Ĉ	-

### **RECOMMENDED OPERATING CONDITION** #5)

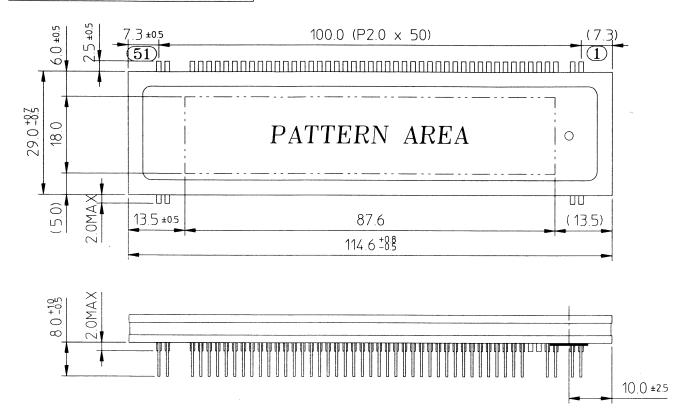
Item	Symbol	Min.	Тур.	Max.	Unit
Filament Voltage #2)	Ef	3.69	4.1	4.51	Vac
Peak Anode Voltage	eb	27.0	30.0	33.0	Vp-p
Peak Grid Voltage	ес	27.0	30.0	33.0	Vp-p
Cut-Off Bias Voltage	Ek	5.9		8.8	Vdc
Duty Factor	Du	<del></del>	1/13	. —	_
Pulse Width	tp		100		μs
Operating Temperature	Topr	-20		+70	င
Storage Temperature	Tstg	-55		+85	°C

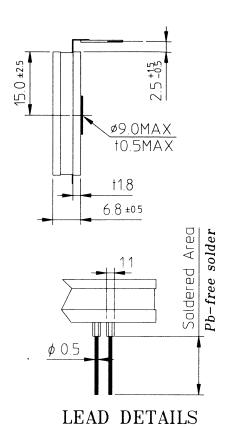
### **ELECTRICAL CHARACTERISTICS**

Item	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Filament Current	Ef= 4.1 Vac ,eb=ec=0	lf	158	175	193	mAac
		2G~11G		5.5	11.0	mAp-p
Anode Current	Ef= 4.1 Vac	1G		20.0	40.0	
#1)		ib 12G		23.0	46.0	
	eb= 30.0 Vp-p	10				
	ec= 30.0 Vp-p					
Grid Current	Duty= 1/13	2G~11G	_	5.5	11.0	mAp-p
#1)	tp= 100 $\mu$ S	1G,12G		21.0	42.0	
	tb= 0 $\mu$ s	ic				
	tp +++					
Brightness				70		
	eb,ec	Cd-free White	37	73		ft-L
	Filament	Cd-free Ysh.O.	20	41		
	Level	Cd-free Rsh.O.	20	41		
		D.G.	20	41		
Brightness Ratio	- T	L(Max.) / L(Min.)	<del> </del>		2	
Between Digits	(All Segs are lit)					
Grid Cut-Off	Ef= 4.1 Vac	Ecco	(-5.9)		_	Vdc
Voltage #3)	Eb= 30.0 Vdc, Ec=Vary					
Anode Cut-Off	Ef= 4.1 Vac, Du= 1/13	Ebco	(-5.9)		_	Vdc
Voltage #3)	ec= 30.0 Vp-p, Eb= Vary					

- #1. Unless otherwise specified, the anode and the grid current should be measured for each grid when all anodes turn or
- #2. AC 50~60Hz Effective Values.
- #3. The cut-off voltage should be measured under the condition of the center-tab ground.
- #4. Absolute Maximum Ratings : The value should not be exceeded in any conditions.
  - If a user don't keep this condition, then VFD may be permanently damaged.
- #5. Recommended Operating: Quality can be assured within this condition. Typical rating is optimized value on life time
- #6. All phosphor is Cd-free phosphor.

## OUTER DIMENSIONS





## PIN CONNECTION

PIN	NO.	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11
CONN	ECTION	F2	F2	NP	NP	P30	P29	P28	P27	P26	P25	P24	P23	P22	P21	P20	P19	P18	P17	P16	P15	P1 4	P13	P12	P11	P10	P9	Р8	P7	P6	P5	P4	Р3	P2	P1	12G	11G	10G	9G	8G	7G	6G

## Note ##

: Filament pin : Grid pin  $\mathbf{F}\mathbf{n}$  $\mathbf{nG}$ 

: Anode pin Pn

NP: No pin

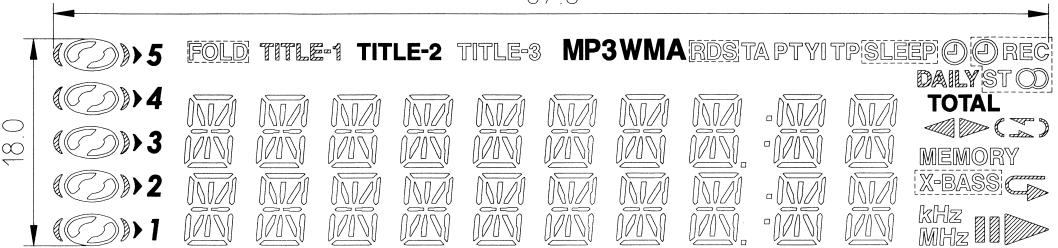
NX: No extended pin

10	9	8	7	6	5	4	3	2	1
5G	4G	3G	NX	NX	2G	1 G	NP	F1	F1

MODEL: HNA-12MM54T OUTER DIMENSIONS Rev. 1 05-Mar-2012

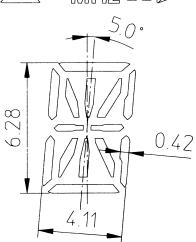
### PATTERN DETAILS

87.6

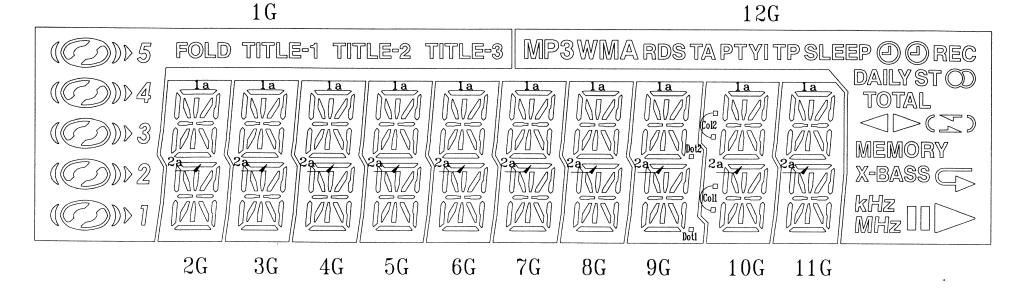


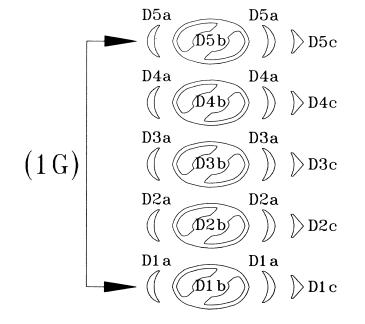
#### ○ Color of Illumination ○

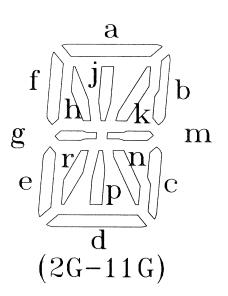
- · Cd-free Yellowish Orange (Cd-free Ysh.O. x=0.50,y=0.47) ---- Hatched patterns.
- · Cd-free Reddish Orange (Cd-free Rsh.0. x=0.62, y=0.37) ---- Patterns within the dotted line.
- Deep Green (D.G. x=0.105,y=0.720) ---- Hatched patterns.
- · Cd-free White (Cd-free W. x=0.31,y=0.38) ---- Others.



MODEL: HNA-12MM54T PATTERN DETAILS Rev. 1 05-Mar-2012







MODEL: HNA-12MM54T GRID ASSIGNMENT Rev. 1 05-Mar-2012

# ANODE CONNECTION

	1 G	2G	3G	4G	5G	6G	7G	8G	9G	10G	11G	12G
P1	FOLD	1a	1a	1a	1a	1a	1 a	1 a	1 a	1 a	1a	
P2	TITLE-1	1 b	1 b	1 b	1 b	1 b	1 b	1 b	1 b	1 b	1 b	
P3	TITLE-2	1 k	1 k	1 k	1 k	1 k	1 k	1 k	1 k	1 k	1 k	TOTAL
P4	TITLE-3	1 j	1 j	1 j	1 j	1 j	1 j	1 j	1 j	1 j	1 j	RDS
P5	5	1 h	1 h	1 h	1 h	1 h	1 h	1 h	1 h	1 h	1 h	TA
P6	D5a	1 f	1 f	1 f	1 f	1 f	1 f	1 f	1 f	1 f	1 f	WMA
P7	D5b	1 m	1 m	1 m	1 m	1 m	1 m	1 m	1 m	1 m	1 m	PTYI
P8	D5c	1 d	1 d	1 d	1 d	1 d	1 d	1 d	1 d	1 d	1 d	TP
P9	4	1 g	1 g	1 g	1 g	1 g	1 g	1 g	1 g	1 g	1 g	SLEEP
P1 0	D4a	1 p	1 p	1 p	1 p	1 p	1 p	1 p	1 p	1 p	1 p	DAILY
P11	D4b	1 e	1 e	1 e	1 e	1 e	1 e	1 e	1 e	1 e	1 e	(L)
P12	D4c	1 n	1 n	1 n	1 n	1 n	1 n	1 n	1 n	1 n	1 n	(R)
P13	3	1 r	1r	1 r	1 r	1 r	1 r	1 r	1 r	1r	1 r	REC
P1 4	D3a	1 c	1 c	1 c	1 c	1 c	1 c	1 c	1 c	1 c	1 c	ST
P15	D3b	2a	2a	2a	2a	2a	2a	2a	2a	2a	2a	
P16	D3c	2b	2b	2b	2b	2b	2b	2b	2b	2b	2b	
P17	2	2k	2k	2k	2k	2k	2k	2k	2k	2k	2k	0
P18	D2a	2j	2j	2j	2j	2j	2j	2j	2 j	2j	2 j	(
P19	D2b	2h .	2h	2h	2h	2h	2h	2h	2h	2h	2h	12/20
P20	D2c	2f	2f	2f	2f	2f	2f	2f	2f	2f	2f	
P21	1	2m	2m	2m	2m	2m	2m	2m	2m	2m	2m	MEMORY
P22	D1 a	2d	2d	2d	2d	2d	2d	2d	2d	2d	2d	<b>S</b>
P23	D1 b	2g	2g	2 <b>g</b>	2g	2 <b>g</b>	2 <b>g</b>	2 <b>g</b>	2g	2g	2 <b>g</b>	(00)
P24	D1 c	2p	2p	2p	2p	2p	2p	2p	2p	2p	2p	kHz
P25		2e	2e	2e	2e	2e	2e	2e	2e	2e	2e	MHz
P26		2n	2n	2n	2n	2n	2n	2n	2n	2n	2n	
P27		2r	2r	2r	2r	2r	2r	2r	2r	2r	2r	MP3
P28		2c	2c	2c	2c	2c	2c	2c	2c	2c	2c	X-BASS
P29									Dot1	Col1		
P30									Dot2	Col2		

MODEL: HNA-12MM54T ANODE CONNECTION Rev. 1 05-Mar-2012