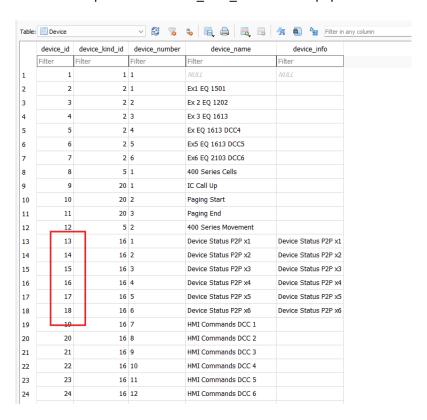
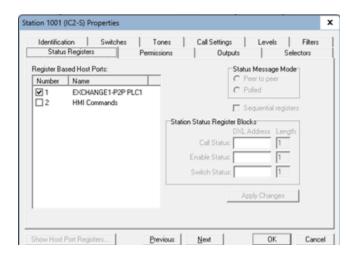
Assign registers in DB Browser.

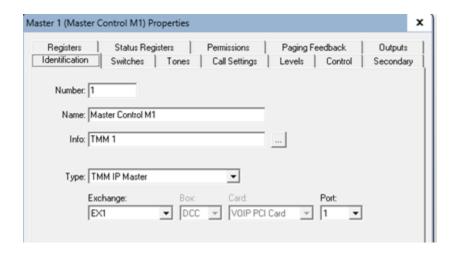
- Save the InsertPartialRegisters.py in the same location as configuration.db
- Modify the python file SO it matches the station #'s that you have. So it can create the D registers.
- Make sure to change the port number on the .py file.
 - The host port is the device_kind_id = 16. each p2p has its own.

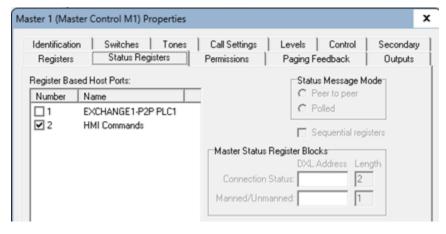


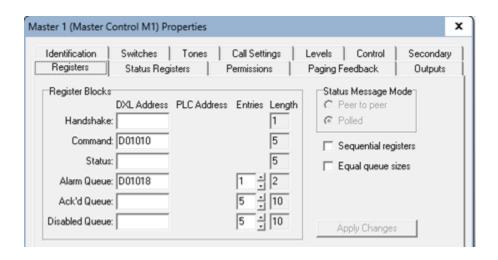
- Run the multipleHostRegister.py if you have multiple exchanges.
- Run InsertPartialRegisters.py for single exchange
 - To run the app go to the file path and run under the terminal: python file.py
 - Go into DB Browser and see if all the new data is in the table
 - Each station now has a Hot Port. Check table Host_Port_Register_Block

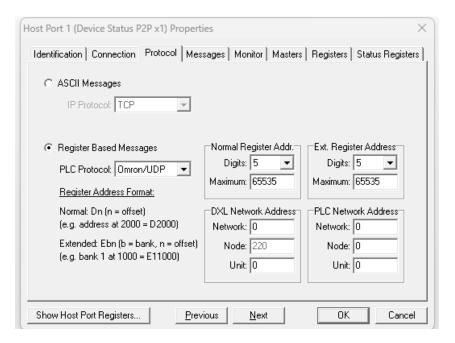


Add Master









Depends on PLC.