



Save Energy with Splunk

Leverage Process and Energy Data
to Optimize Industrial Processes

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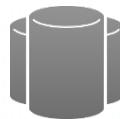
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Your 3 Key Take Aways



1 COLLECT

heterogeneous sensor data
from industrial processes in
one data platform



2 ENRICH

and correlate sensor data
with additional data sources
to create meaningful context



3 ANALYZE

various data sources to
optimize processes and
increase efficiency



About us

Philipp Drieger (Splunk)

- Sales Engineer at Splunk
- Background in data visualization, analytics and 3D software development
- Experience in various industry verticals such as automotive, transportation and software industries.
- Proven fast time to value with Splunk winning Deutsche Bahn hackathon

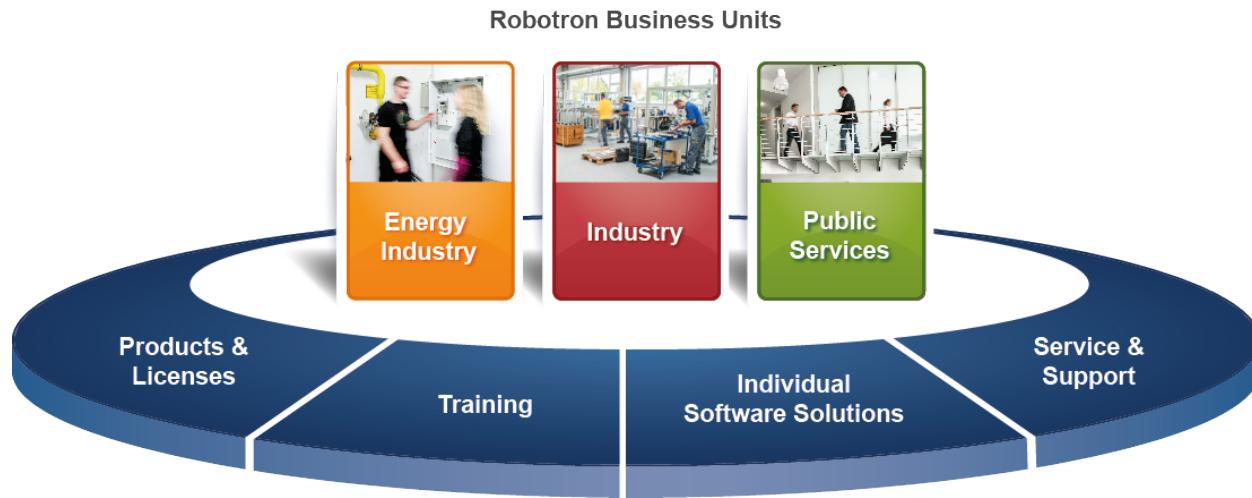
Matthias Ilgen (Robotron)

- Project manager and pre-sales engineer for business analytics
- Background in the area of information retrieval, text - and data mining
- Experience in various industry verticals such as life-science healthcare, manufacturing and automotive.

Implementation of complex IoT solutions based on Splunk



Facts about Robotron



- Methodical and technological responsibility
- Comprehensive expertise of industry-specific business processes
- Number of employees (Robotron group): 450

Agenda

- Splunk as a data platform for industrial sensor data
- Bridging the gap: Combine energy and process data
- Use Case #1: Energy efficiency monitoring and optimization
- Use Case #2: Condition monitoring and predictive maintenance
- Conclusion & Outlook
- Q&A





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Splunk as platform for
industrial and IoT data

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Splunk a World of Interconnected Assets



Transportation | Energy | Utilities | Building Management



Oil and Gas | Manufacturing

Sensors, Pumps, GPS, Valves, Vats, Conveyors,
Pipelines, Drills, Transformers, RTUs, PLCs,
HMIs, Lighting, HVAC, Traffic
Management, Turbines,
Windmills, Generators,
Fuel Cells,
UPS



Industrial Data



Retail | Home | Consumer



Telemedicine | Connected Cars

Wearables, Home Appliances, Consumer
Electronics, Gaming Systems, Personal
Security, Set-Top Boxes, Vending
Machines, Mobile Point of
Sale, ATMs,
Personal Vehicles



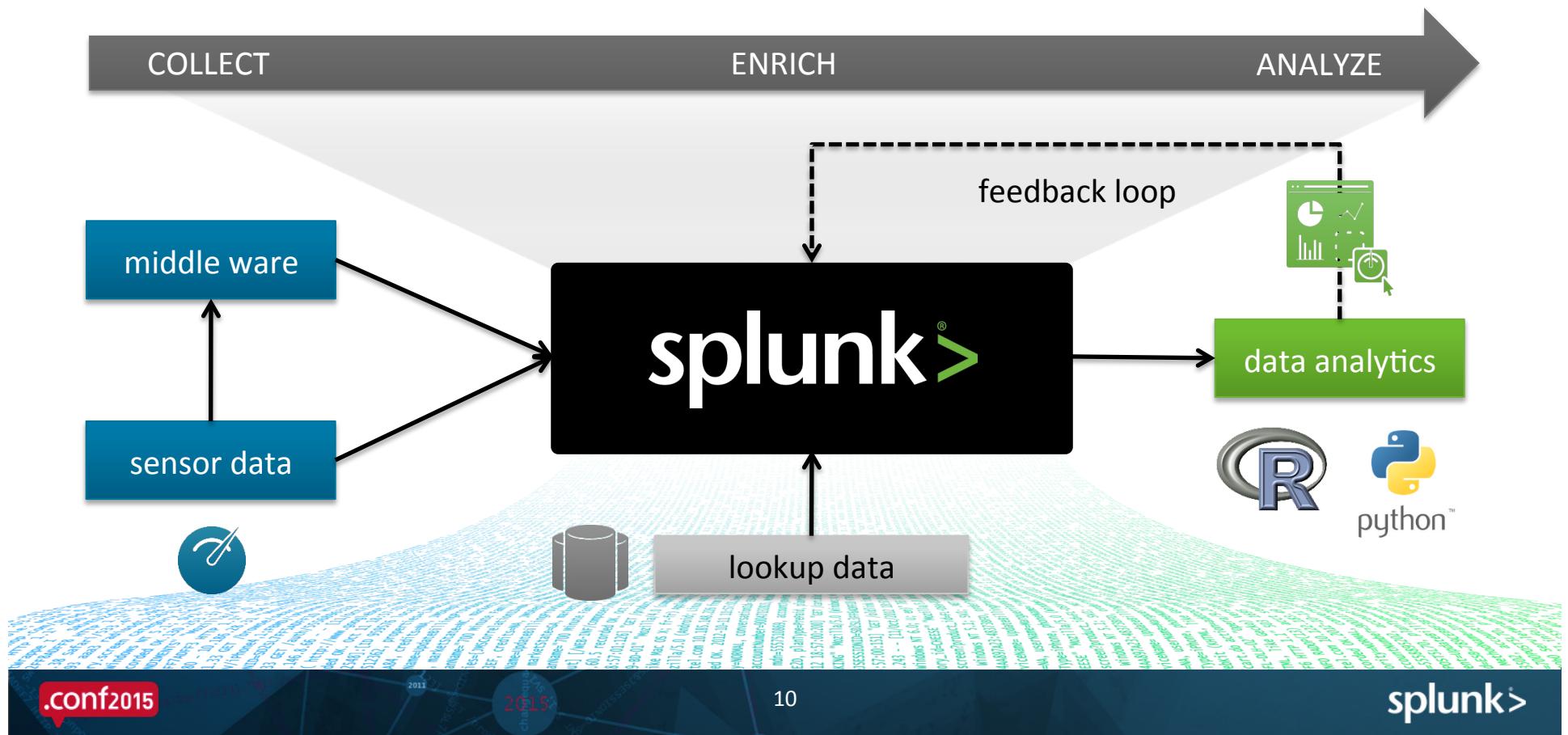
Internet of Things

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Splunk for 360 degree data view



Typical Workflow for Analyzing Sensor Data



3 Common Ways to Analyze Sensor Data with Splunk

1 SPL

use out of the box SPL
search commands to
analyze your data

stats	calculate various statistics
(time)chart	chart (time-series) events for viz
anomalies / outlier	detect unusual / outlier events
cluster / kmeans	cluster events based on similarity / given cluster #
associate / arules	identify correlations / relationships between fields
autoregress	calc autoregression (for moving average)
correlate	co-occurrence between fields
contingency	calc relationship between variables
predict	prediction for time-series data

2 APPS

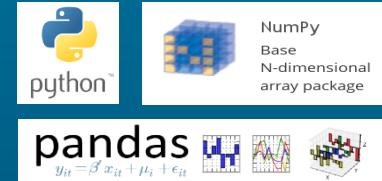
leverage Splunk Apps to
quickly onboard data
and gain insights



<https://splunkbase.splunk.com/>

3 SCRIPT

create scripts or code with
SDKs for advanced and
customized solutions



Cheat sheet: Splunk Commands for Analytics

Splunk command	What can I achieve with it?
(stream)stats	calculate various statistics
(time)chart	chart (time-series) events for viz
anomalies / outlier	detect unusual / outlier events
cluster / kmeans	cluster events based on similarity / given cluster #
associate / arules	identify correlations / relationships between fields
autoregress	calc autoregression (for moving average)
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Find out more: <http://docs.splunk.com/Documentation/Splunk/latest/SearchReference>

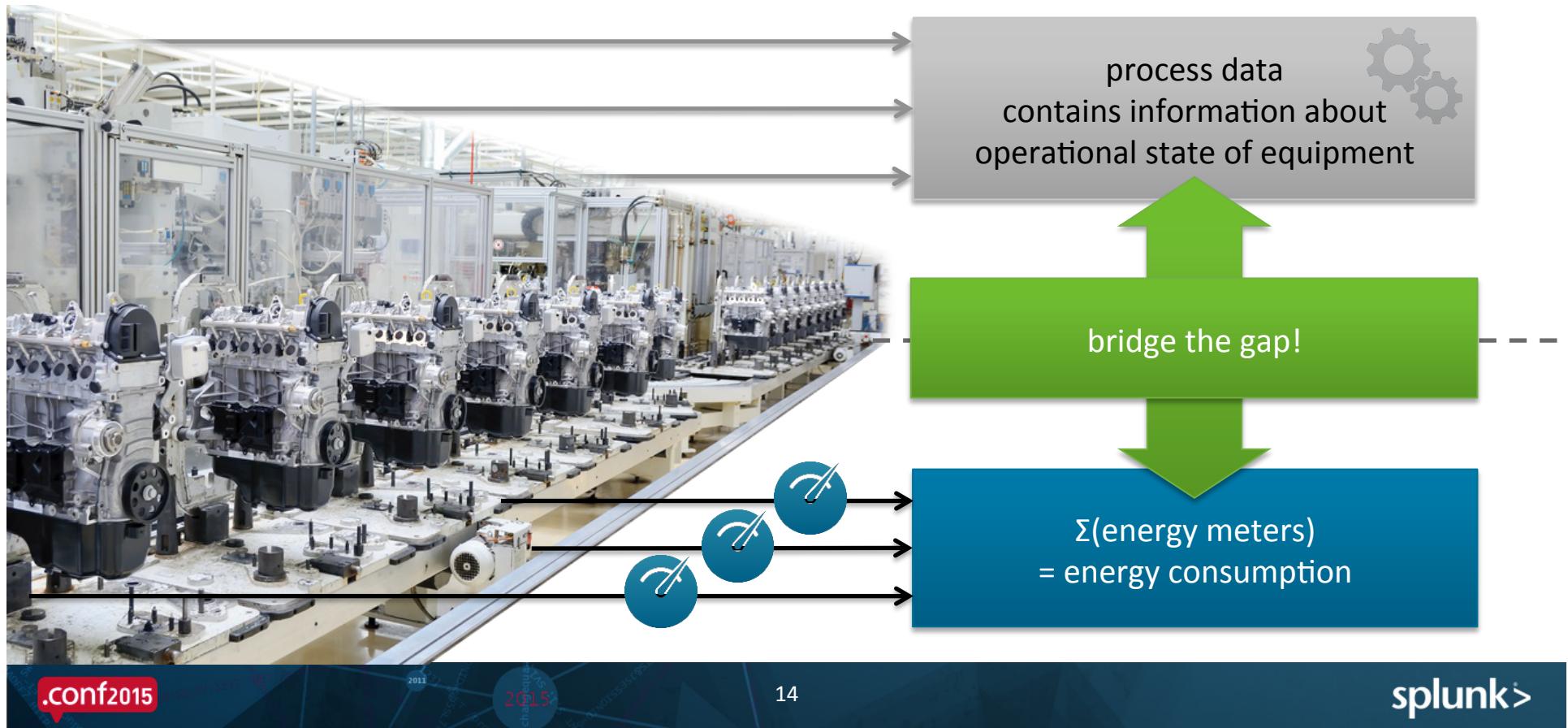


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Energy Data & Process Data

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Challenge: Optimize Energy Efficiency



What is...

Category	Energy Data	Process Data
Time	Equidistant time series	Process event based
Type	Sensor data	Control data, sensor data
Semantics	Energy metrics	Equipment behavior
Source	Energy logger, Equipment, EDM	SPS, SCADA, HMI, ...
Format	Variety of formats	Variety of formats



Energy Data

Energy consumption

86348 [24.03.15 23:59:59] 140808,297;
140746,031;140919,500;



Process Data

Production status

24-03-2015 01:00:59 EPIP02-03-A;SB;PPR;PR;
PRODUCTION;PR;aRTC: accounted transaction
(equip02_evnt_job_unit01);;;;;0,014;753,000

correlation over time (join)

Use cases

- Transparency of equipment on shop floor level
- Discover process weaknesses
- Condition based and predictive maintenance
- Optimization of energy efficiency of equipment
- Optimization of energy purchasing process (forecast / predictive)
- ... etc

Increased efficiency
Saved energy
Saved \$\$\$



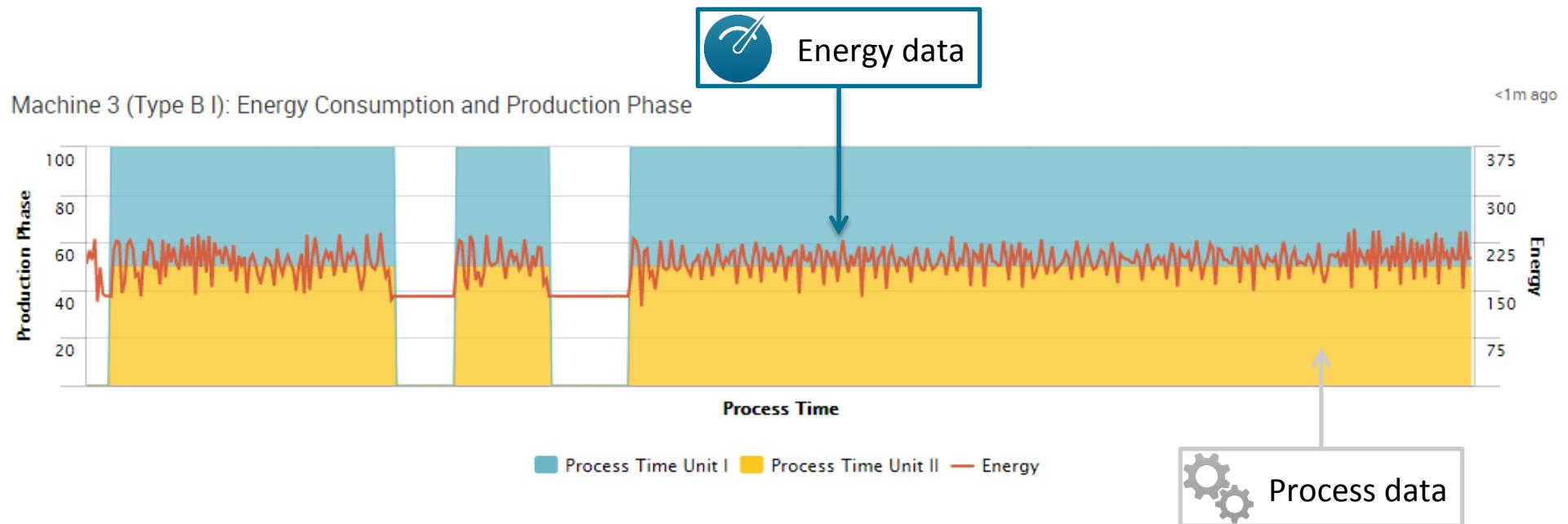
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Energy Efficiency Monitoring & Optimization

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EEE Monitoring & Optimization

Correlating energy and process data



Energy Efficiency Monitoring

- Optimization of energy efficiency for production
- Reduction of energy consumption of non-value-adding activities
- Optimization of production schedule of similar equipment
- Reduction of specific energy consumption per produced item

$$\text{Energy Efficiency of Equipment (EEE)} = \frac{\Sigma(\text{value-added energy consumption})}{\Sigma(\text{total energy consumption})}$$

Energy Efficiency of Equipment (EEE)

High Level Overview: Finding efficiency issues at a glance

All Machines and Units



Machine 1 (Type A I):

Energy Efficiency:
0.403

Total Energy (kVAh):
3631.77



Machine 2 (Type A II):

Energy Efficiency:
0.62

Total Energy (kVAh):
3250.49



Machine 3 (Type B I):

Energy Efficiency:
0.842

Total Energy (kVAh):
4276.82



Machine 4 (Type B II):

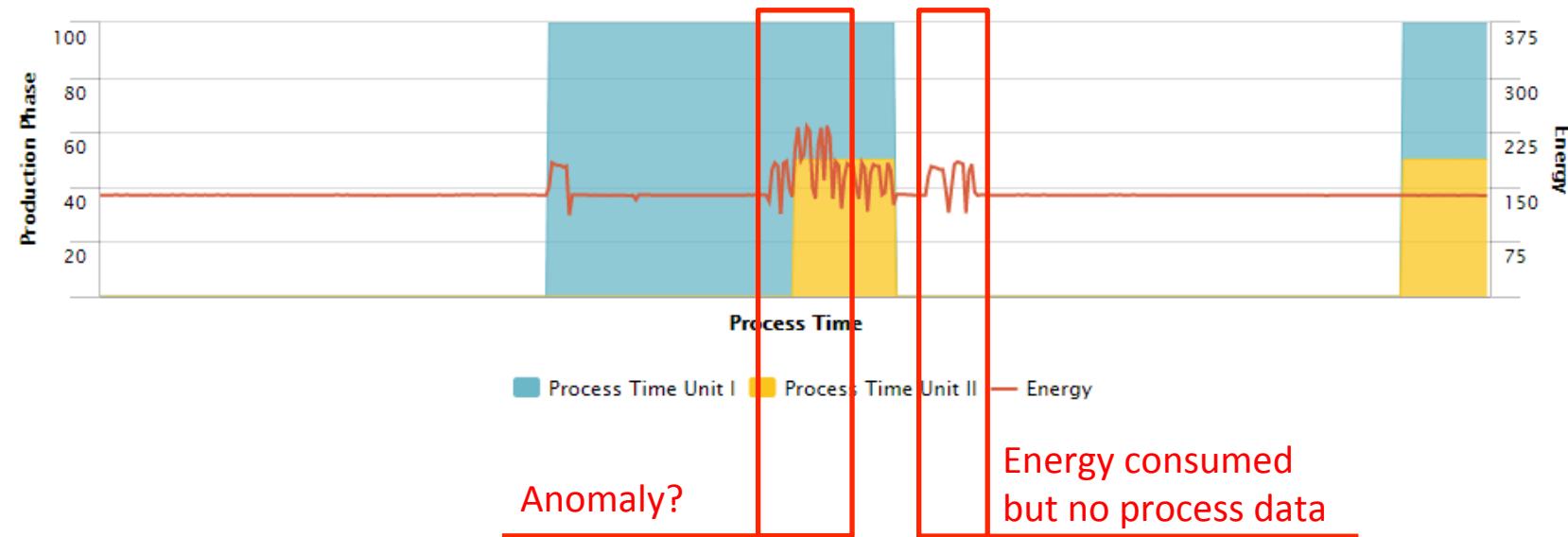
Energy Efficiency:
0.812

Total Energy (kVAh):
3930.25

EEE Monitoring & Optimization

Detect process weaknesses: identifying anomalous patterns

Machine 1 (Type A I): Energy Consumption and Production Phase



EEE Monitoring & Optimization

Detect process weaknesses: optimize stand-by times



EEE Monitoring & Optimization

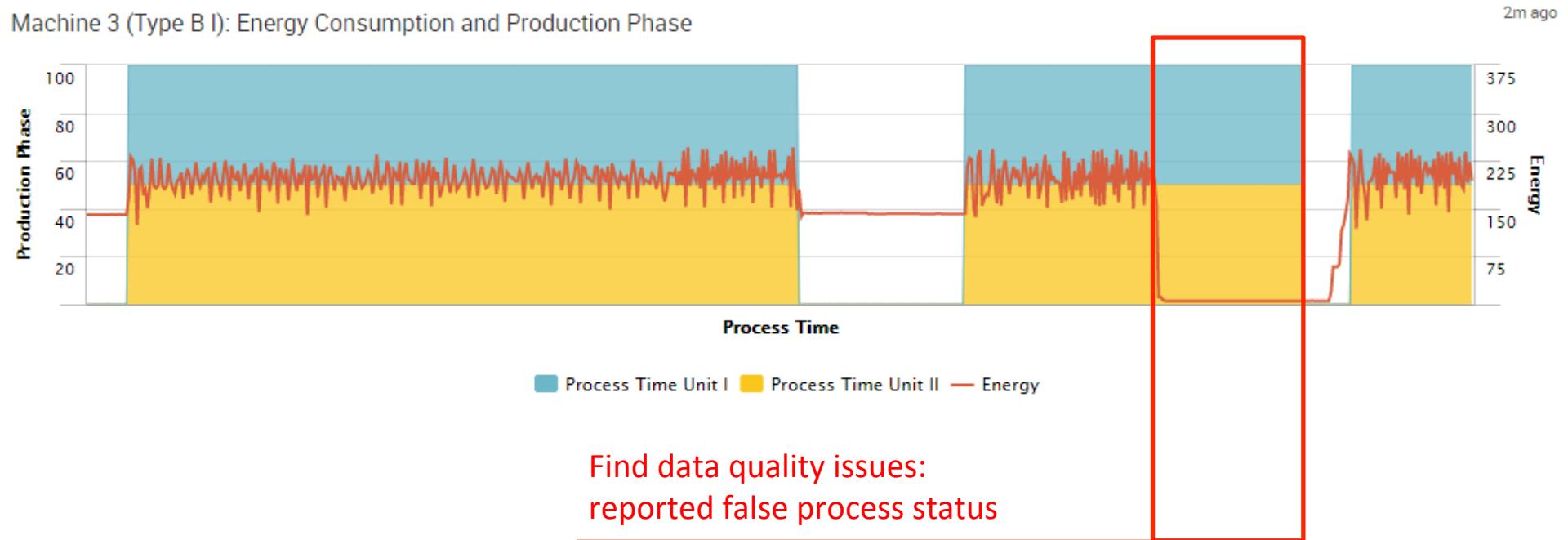
Energy consumption over time: benchmark different equipment of same type



EEE Monitoring & Optimization

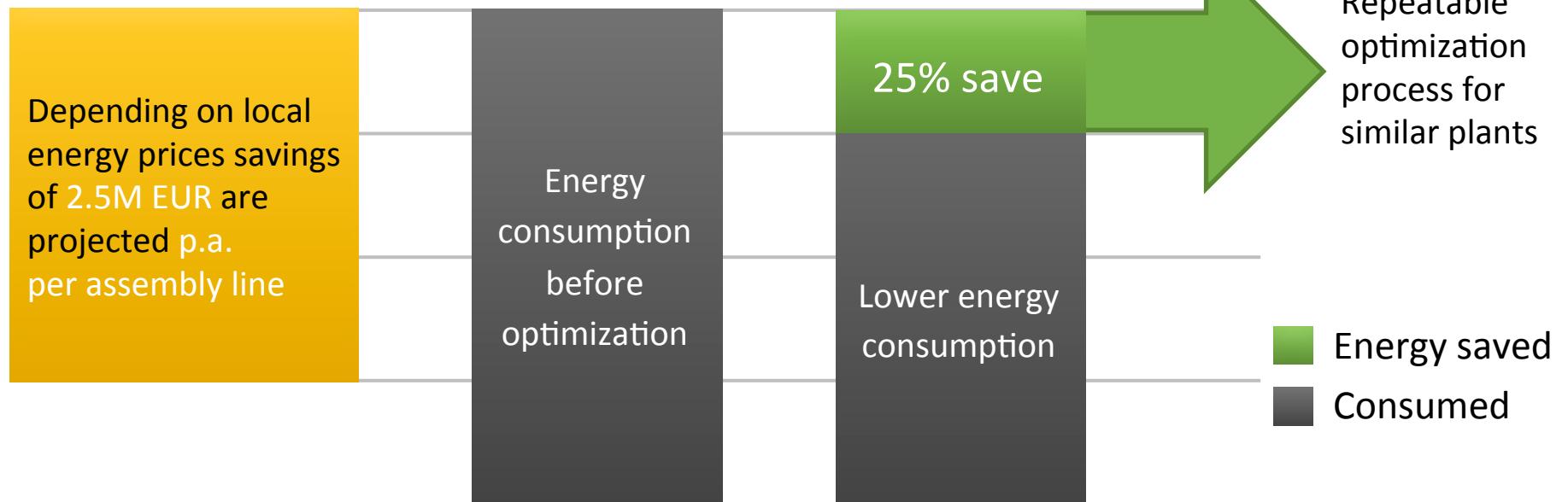
Further use cases: “findings by accident”

Machine 3 (Type B I): Energy Consumption and Production Phase



Energy Savings

Up to 25% per facility





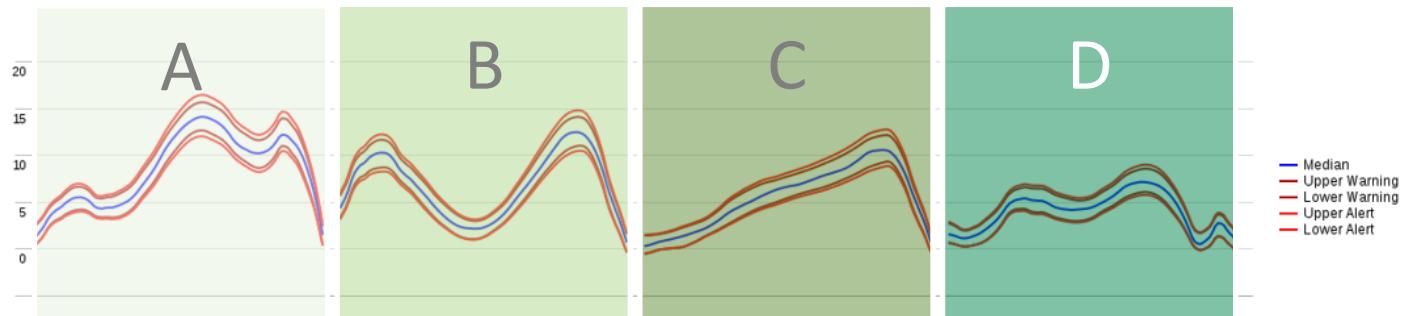
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Condition Monitoring & Predictive Maintenance

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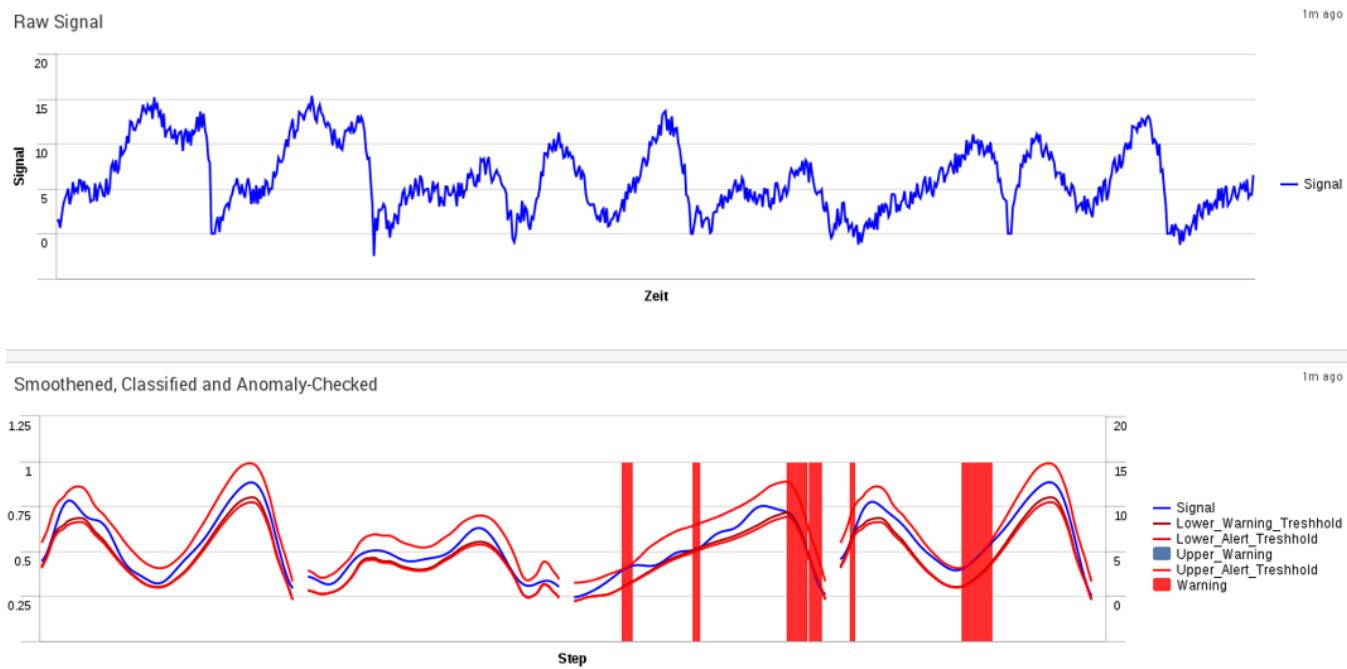
Energy and process data for maintenance

- Energy not just a optimization target – but also an influencing factor for maintenance scenarios (rapid impact factor)
- Map low level process status to particular energy consumption profiles and learn normal states and boundaries from raw signal



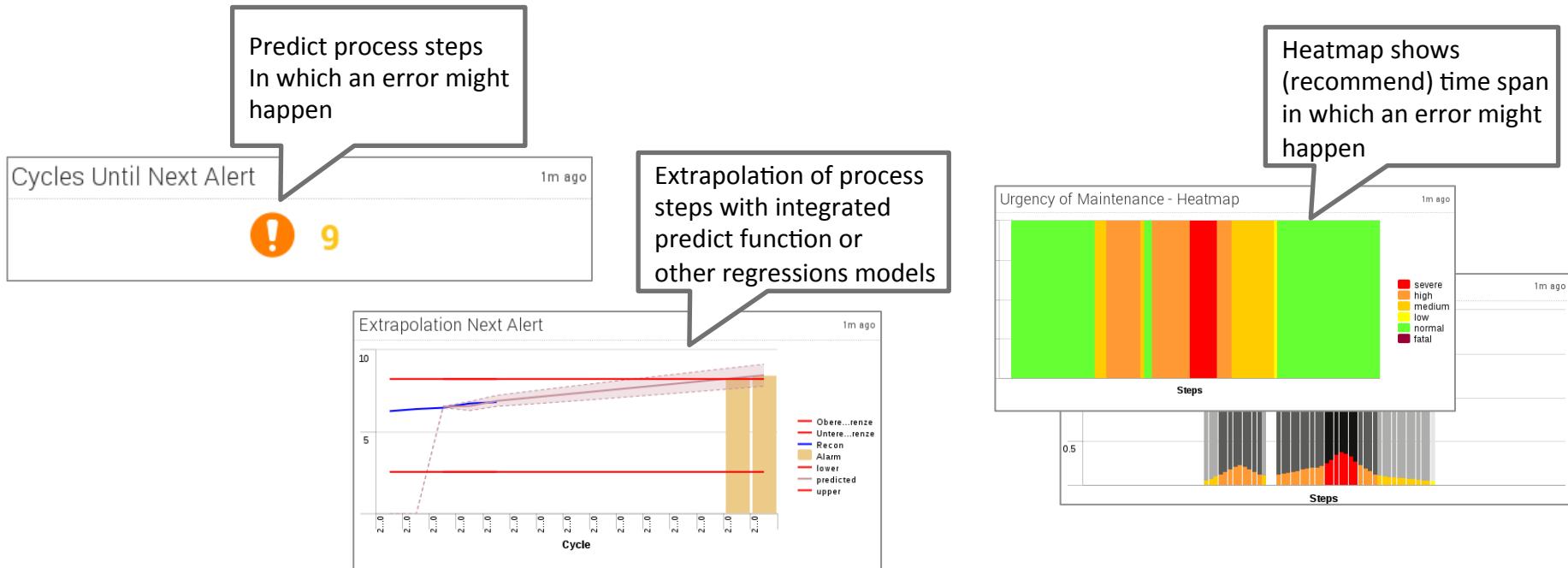
Condition Monitoring & Alerting

Anomaly detection and proactive monitoring



Predictive Maintenance

Predict anomalies for a particular process step





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Outcome and Outlook

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Summary & Outlook

- Generic and equipment-independent approach
- No data transformation and model mapping in advance
- Applicable for “old” equipment (without particular sensor installation)
- Out-of-the-Box Splunk data models for energy and process data
- 360° view - several kinds of visualizations
- Own Splunk commands for numeric operations and machine learning
- Enhanced time series forecasting for optimization of energy purchasing

Robotron Architecture for Industrial Data Analysis





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Meet me @
IoT Pavillon!

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THANK YOU

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