

# Hacking PLCs and Causing Havoc on Critical Infrastructures

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# WHO AM I?

- ❖ Ph.D. Student at the University of Alabama in Huntsville
- ❖ SCADA Cyber Security Researcher at the Center for Cybersecurity Research and Education (CCRE)
- ❖ Creator of the OpenPLC Project: [www.openplcproject.com](http://www.openplcproject.com) – The first fully open source Programmable Logic Controller

# OUTLINE

- ❖ Background Info

- ❖ Attack Vectors

- ❖ Demos

# What Is a PLC?

# PROGRAMMABLE LOGIC CONTROLLER

- ❖ **Digital Computer** used on Automation
- ❖ Input modules **read data** from sensors
- ❖ User program **decides what to do** based on the input data
- ❖ Output modules **control actuators** on the physical system



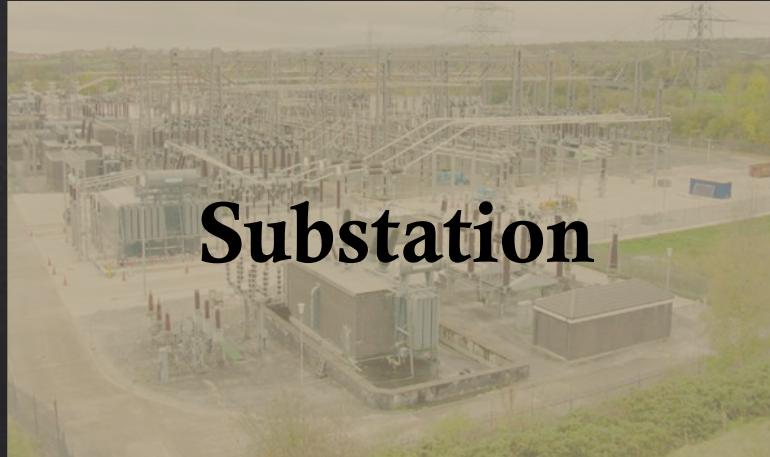
# PROGRAMMABLE LOGIC CONTROLLER



# PROGRAMMABLE LOGIC CONTROLLER



Dam Control



Substation



Gas Distribution



Petrochemical

# PROBLEMS WITH CURRENT PLCs

- ❖ Expensive!
- ❖ Rely on legacy technology
- ❖ Use unsecure protocols to communicate
- ❖ Most companies rather patch than redesign
- ❖ Closed source



# OPENPLC – AN OPEN SOURCE CONTROLLER



<http://www.openplcproject.com>

# OPENPLC – MAIN COMPONENTS



Runtime



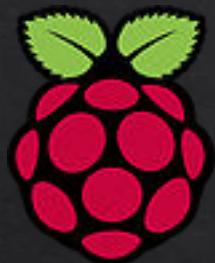
Editor



GUI Builder

# OPENPLC RUNTIME

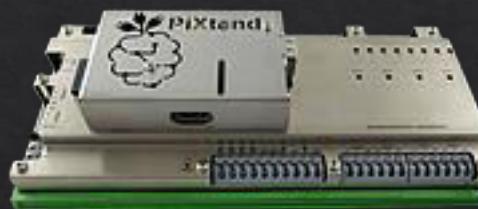
## Supported platforms



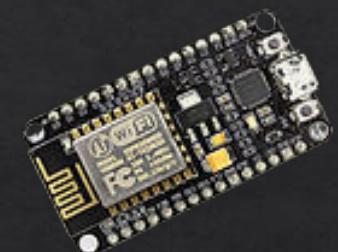
Raspberry Pi



UniPi



PiXtend



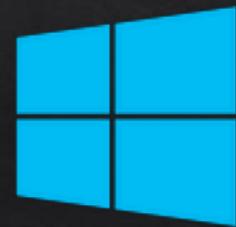
ESP8266



Arduino



FreeWave  
Zumlink

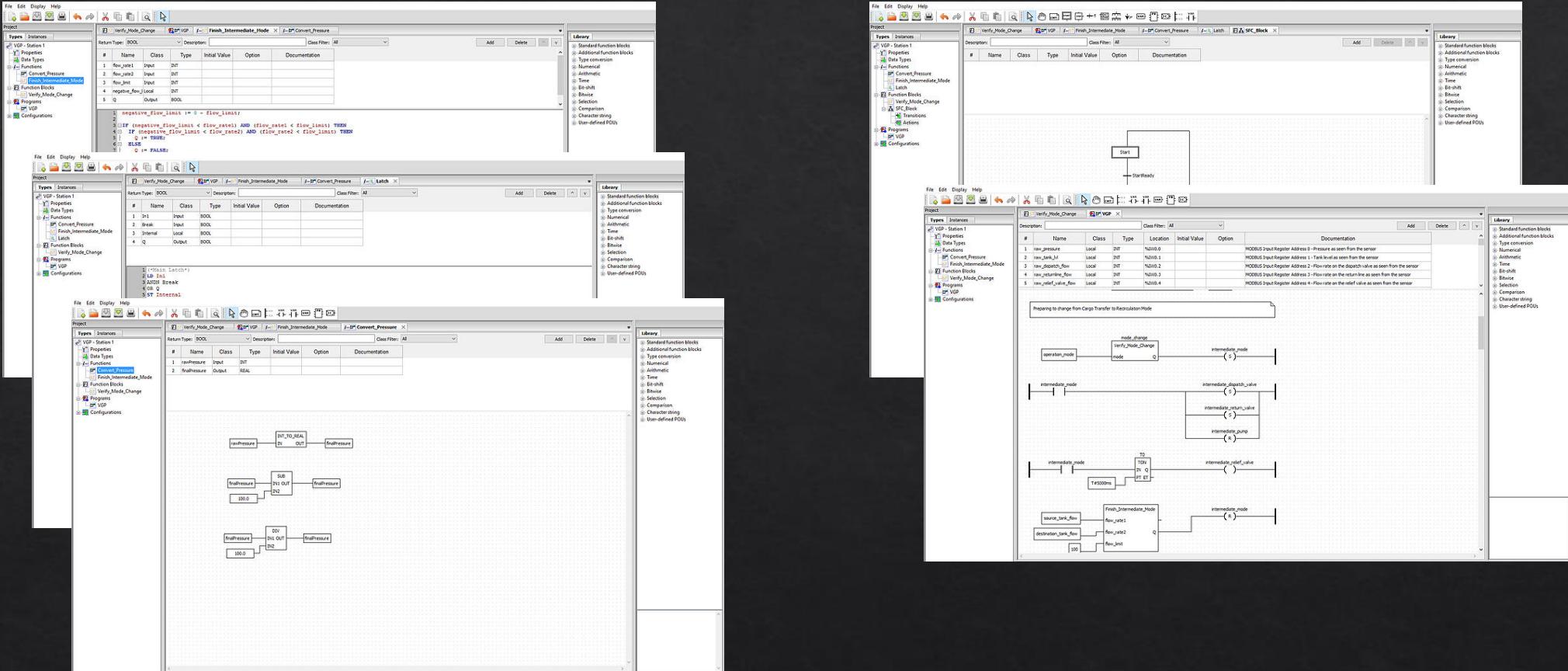


Windows (soft-  
PLC)



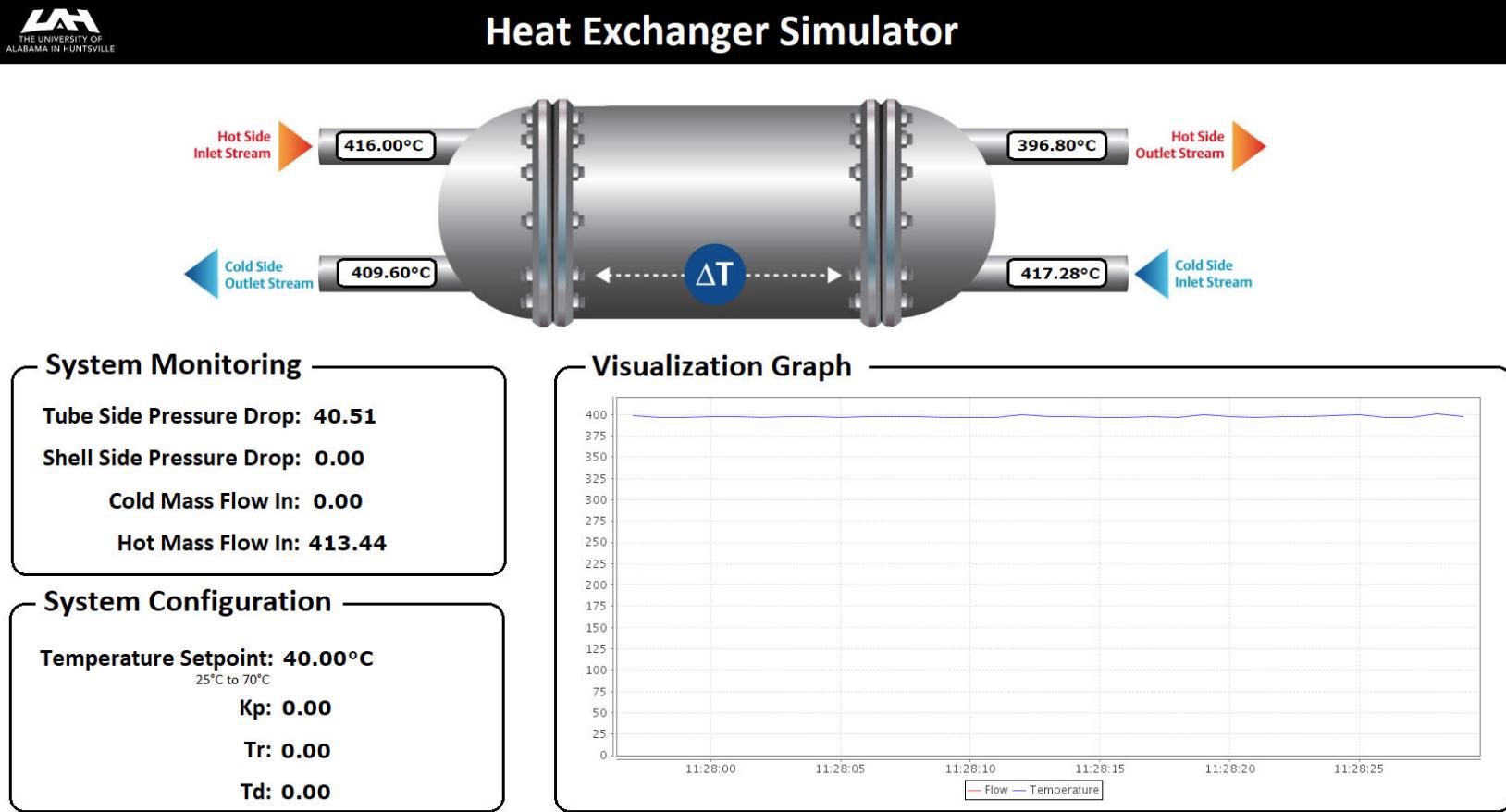
Linux (soft-PLC)

# OPENPLC EDITOR



Supports all five IEC 61131-3 programming languages

# SCADABR



# SCADABR

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## Water Temperature Control



40.00 °C

Heater: 

Setpoint: 60 °C

Current Mode: Auto

Mode Configuration

Auto	Manual
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Manual Controls

Heater On	Heater Off
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# PLC Communications: SCADA Protocols

# PROBLEMS WITH CURRENT SCADA PROTOCOLS

- ❖ Most protocols are derived from legacy Serial RS-485 networks
- ❖ No authentication
- ❖ No integrity (prevent tampering)
- ❖ No confidentiality



# MOST POPULAR SCADA PROTOCOL: MODBUS

- ❖ Very simple
- ❖ Based on serial networks
- ❖ Commands encoded into Function Codes
- ❖ Open: no licensing required



# MODBUS FRAME



**Slave ID:** Unique address from 1 to 247

**Function Code:** Tells the slave which command to execute

**Data:** Self-explanatory!

**CRC:** Cyclic Redundancy Check used for error detection

# MOST USED FUNCTION CODES

**FC01:** Read digital outputs

**FC02:** Read digital inputs

**FC03:** Read analog outputs

**FC04:** Read analog inputs

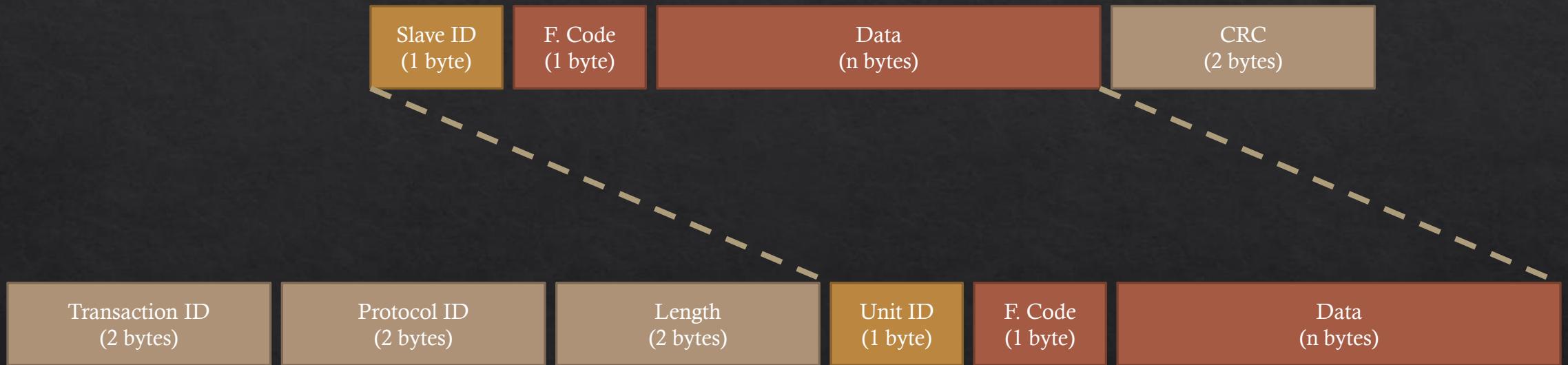
**FC05:** Write single digital output

**FC06:** Write single analog output (or register)

**FC15:** Write multiple digital outputs

**FC16:** Write multiple analog outputs (or registers)

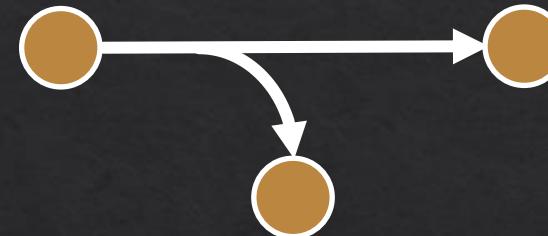
# MODBUS FRAME ON TCP



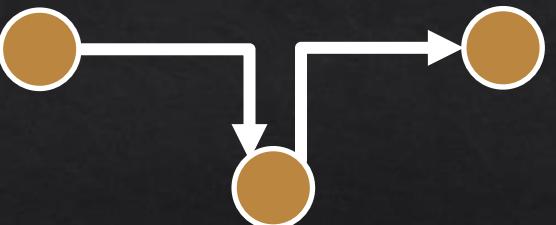
# ATTACK SCENARIOS



Interruption



Interception



Modification



Injection

# Demo: Live Injection Attack



One more thing...

# MICROLOGIX DEADLY PACKETS

Transaction ID	Protocol ID	Length	Unit ID	Func. Code	Coil Address	Status
00ad	0000	00ff	01	05	0043	ff00
071b	0000	0006	01			

# Demo: Remotely Crashing a Micrologix 1400

And one last thing...

# SCHNEIDER UNITY PROTOCOL

- ❖ Runs on top of Modbus/TCP
- ❖ Uses Function Code 0x5A
- ❖ Used to **configure** and **monitor** the PLC
- ❖ Proprietary and undocumented protocol (security by obscurity)



# UNITY'S FUNCTION CODES

0x01 - INIT\_COMM: Initialize a UMAS communication  
0x02 - READ\_ID: Request a PLC ID  
0x03 - READ\_PROJECT\_INFO: Read Project Information  
0x04 - READ\_PLC\_INFO: Get internal PLC Info  
0x06 - READ\_CARD\_INFO: Get internal PLC SD-Card Info  
0x0A - REPEAT: Sends back data sent to the PLC (used for sync)  
0x10 - TAKE\_PLC\_RESERVATION: Reserve the PLC to a station  
0x11 - RELEASE\_PLC\_RESERVATION: Release the reservation  
0x12 - KEEP\_ALIVE: Keep alive message  
0x20 - READ\_MEMORY\_BLOCK: Read a memory block from PLC  
0x22 - READ\_VARIABLES: Read System bits, Words and variables  
0x23 - WRITE\_VARIABLES: Write System bits, Words and variables  
0x24 - READ\_COILS\_REGISTERS: Read coils and holding registers  
0x25 - WRITE\_COILS\_REGISTERS: Write coils and holding registers

0x30 - INITIALIZE\_UPLOAD: Initialize upload  
0x31 - UPLOAD\_BLOCK: Upload a block to the PLC  
0x32 - END\_STRATEGY\_UPLOAD: Finish Upload  
0x33 - INITIALIZE\_DOWNLOAD: Initialize download  
0x34 - DOWNLOAD\_BLOCK: Download a block  
0x35 - END\_STRATEGY\_DOWNLOAD: Finish download  
0x39 - READ\_ETH\_MASTER\_DATA: Read Ethernet Master Data  
0x40 - START\_PLC: Starts the PLC  
0x41 - STOP\_PLC: Stops the PLC  
0x50 - MONITOR\_PLC: Monitors variables, Systems bits and words  
0x58 - CHECK\_PLC: Check PLC Connection status  
0x70 - READ\_IO\_OBJECT: Read IO Object  
0x71 - WRITE\_IO\_OBJECT: Write IO Object  
0x73 - GET\_STATUS\_MODULE: Get Status Module

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# Demo: Exploiting the Unity Protocol

# THANKS!



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