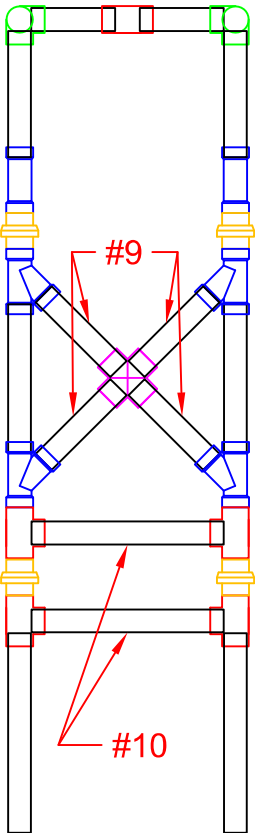
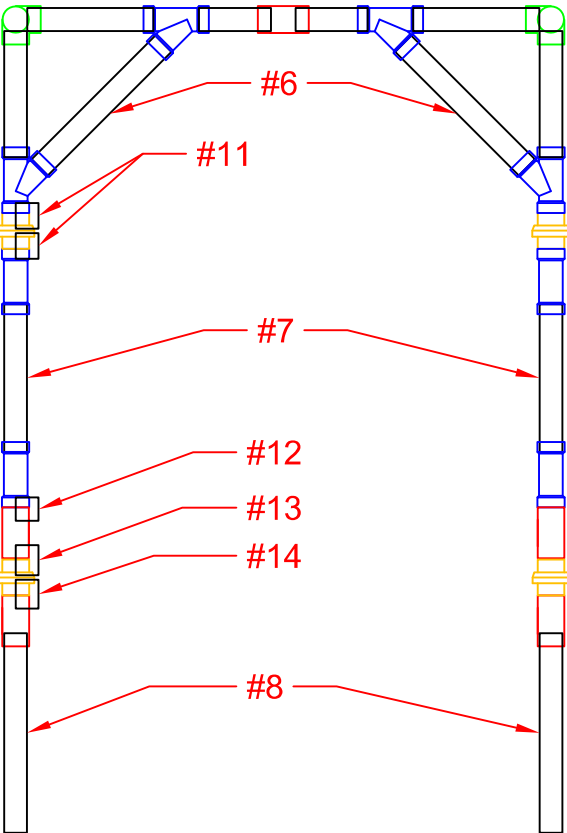
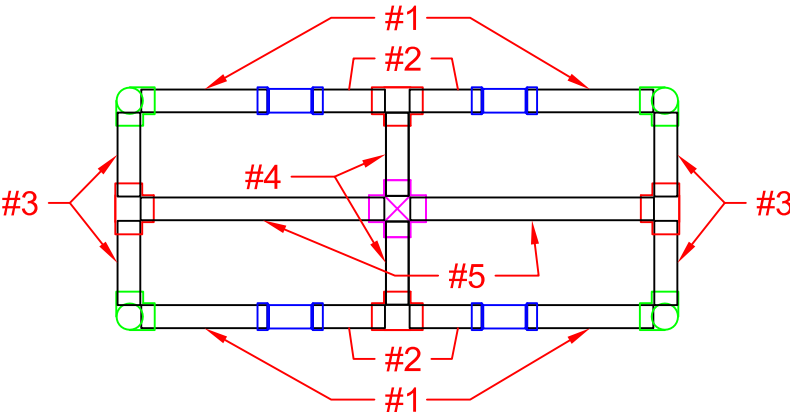


# Custom Wheelchair Exercise Station



## Cut Pipe Bill of Materials

Identifier	Type	Quantity	Length (in)
#1	--	8	10 1/2
#2	--	4	6
#3	--	4	7
#4	--	2	6 15/16
#5	--	2	20 5/16
#6	--	4	14 9/16
#7	--	4	12 5/16
#8	Legs	4	16 5/8
#9	X-Bracing	8	8 13/16
#10	--	4	16
#11	Wye to Union	8	2 1/8
#12	Wye to Tee	4	1 15/16
#13	Tee to Union-Gap	4	2 1/2
#14	Tee to Union	4	2 3/8

Total Pipe Length: 543<sup>1</sup>/<sub>4</sub> inches or 45.271 feet

Notes: All pipes and fittings are 1<sup>1</sup>/<sub>2</sub>" Ø<sub>Ø</sub>  
Schedule 40 with dimensions accurate to 1<sup>1</sup>/<sub>16</sub>"

All fittings are slip joint.

Cut Pipes #11-14 are connections between two fittings that sit flush. They are offset slightly on the left side of the drawing for easy identification.

## Pipe Fittings Bill of Materials

Color ID	Type	Quantity
Red	Tee	12
Blue	Wye	16
Green	Corner	4
Orange	Union	8
Magenta	Cross	3

Date Modified:  
10/04/2024

Drawing By:  
Chris Eckels

Client: Tom  
Norris