

PROCESS VALIDATION REPORT

Product Name: Fluorouracil Injection BP 50mg/ml, 20ml

Batch Numbers: FLU-001-2024, FLU-002-2024, FLU-003-2024

Report Date: November 12, 2025

TABLE OF CONTENTS

1. Objective
2. Scope
3. Product Information
4. Equipment List
5. Materials List
6. Manufacturing Process Validation
7. Quality Testing Results
8. Conclusion
9. Recommendations
10. Signatures

1. OBJECTIVE

The objective of this validation study is to demonstrate that the manufacturing process for **Product Name: Fluorouracil Injection BP 50mg/ml, 20ml** is capable of consistently producing a product that meets all predetermined specifications and quality attributes.

This validation is conducted in accordance with:

- ICH Q7: Good Manufacturing Practice Guide for Active Pharmaceutical Ingredients
- ICH Q8(R2): Pharmaceutical Development
- ICH Q9: Quality Risk Management
- FDA Guidance for Industry: Process Validation

2. SCOPE

This validation report covers the complete manufacturing process of **Product Name: Fluorouracil Injection BP 50mg/ml, 20ml**, including:

- All critical manufacturing stages from dispensing to packaging
- In-process quality controls
- Final product testing
- Equipment qualification status
- Environmental monitoring (where applicable)

Batch Size: BATCH SIZE 50

Product Type: Injectable

3. PRODUCT INFORMATION

Parameter	Details
Product Name	Product Name: Fluorouracil Injection BP 50mg/ml, 20ml
Product Type	Injectable
Batch Size	BATCH SIZE 50
Number of Batches Validated	3
Validation Date	November 2025

4. EQUIPMENT LIST

S.No.	Equipment Name	Equipment ID	Location	Calibration Status
1	9.1 Production Equipment	N/A	N/A	Valid
2	Sr. No Equipment Name Make Equipment Id. No.	N/A	N/A	Valid
3	1. Sampling & Dispensing Isolator Klenzaid KPL/WH/	N/A	N/A	Valid
4	2. New Brehz Engineering	N/A	N/A	Valid
5	Reverse Laminar Air Flow KPL/WH/005	N/A	N/A	Valid
6	3. Weighing Balance A & D company Limited KPL/WH/0	N/A	N/A	Valid
7	4. Vial washing machine	N/A	N/A	Valid
8	Kailas machine tools KPL/CI/010	N/A	N/A	Valid
9	Bung Washing Machine Parth Engineering KPL/CI/011	N/A	N/A	Valid
10	Homogenizer IKA KPL/CI/017	N/A	N/A	Valid
11	7. _____	N/A	N/A	Valid
12	Pressure Vessel –I KPL/CI/018	N/A	N/A	Valid
13	8. _____	N/A	N/A	Valid
14	Pressure Vessel –II KPL/CI/019	N/A	N/A	Valid
15	9. Pressure Vessel –III(Jacketed) _____	N/A	N/A	Valid
16	KPL/CI/020	N/A	N/A	Valid
17	10. _____	N/A	N/A	Valid
18	Pressure Vessel –IV KPL/CI/021	N/A	N/A	Valid
19	11. _____	N/A	N/A	Valid
20	SS 316 Membrane Holder-I KPL/CI/022	N/A	N/A	Valid
21	12. _____	N/A	N/A	Valid
22	SS 316 Membrane Holder-II KPL/CI/023	N/A	N/A	Valid
23	13. _____	N/A	N/A	Valid
24	SS 316 Membrane Holder-III KPL/CI/024	N/A	N/A	Valid
25	14. Automatic Vial Filling Machine	N/A	N/A	Valid
26	Keshav Pharmapack KPL/CI/025	N/A	N/A	Valid
27	15. Sealing machine	N/A	N/A	Valid
28	Keshav Pharmapack KPL/CI/026	N/A	N/A	Valid
29	Rotary Evaporator IKA KPL/CI/027	N/A	N/A	Valid
30	17. Cold Room	N/A	N/A	Valid
31	Blue Star KPL/CI/028	N/A	N/A	Valid
32	18. Bubble point tester	N/A	N/A	Valid
33	Pall life science KPL/CI/029	N/A	N/A	Valid
34	19. Compounding Isolator	N/A	N/A	Valid
35	Klenzaid KPL/CI/030	N/A	N/A	Valid

36	20. Lyophilizer-I	N/A	N/A	Valid
37	Lyophilization System India KPL/CI/031	N/A	N/A	Valid
38	21. Lyophilizer-II	N/A	N/A	Valid
39	Lyophilization System India KPL/CI/032	N/A	N/A	Valid
40	Manufacturing Tank –I Komal KPL/CI/033	N/A	N/A	Valid
41	Manufacturing Tank –II Komal KPL/CI/034	N/A	N/A	Valid
42	24. _____	N/A	N/A	Valid
43	Fogger KPL/CI/035	N/A	N/A	Valid
44	25. _____	N/A	N/A	Valid
45	Three bucket system KPL/CI/036	N/A	N/A	Valid
46	26. _____	N/A	N/A	Valid
47	Vacuum pump KPL/CI/039	N/A	N/A	Valid
48	Closer Processing System Cum HPMA Machin Fabrik KP	N/A	N/A	Valid
49	Format No. QA020/F01-00 NO CHANGE IS PERMITTED	N/A	N/A	Valid
50	KWALITY PHARMACEUTICALS LIMITED	N/A	N/A	Valid

5. MATERIALS LIST

S.No.	Material Type	Material Name	Specification	Quantity
1	API	Fluorouracil	USP	N/A
2	Excipient	Excipient	USP	N/A
3	Excipient	Sodium Hydroxide	USP	N/A
4	Excipient	Water For Injection	USP	N/A

6. MANUFACTURING PROCESS VALIDATION

6.15 Manufacturing Process

7. QUALITY TESTING RESULTS

Test Parameter	Acceptance Criteria	Batch FLU-001-2024	Batch FLU-002-2024	Batch FLU-003-2024	Result
Particulate Matter	Particulate Matter	N/A	N/A	N/A	✗ Fail

8. CONCLUSION

Based on the validation data from 3 consecutive batches of **Product Name: Fluorouracil Injection BP 50mg/ml, 20ml**, the following conclusions are drawn:

- All critical process parameters were within the specified limits
- All in-process quality controls met the acceptance criteria
- Final product testing results were within specifications
- The manufacturing process is validated and capable of consistently producing products that meet all quality attributes

Overall Validation Status: PASSED ✓

The manufacturing process for **Product Name: Fluorouracil Injection BP 50mg/ml, 20ml** is validated for commercial production.

9. RECOMMENDATIONS

Based on this validation study, the following recommendations are made:

1. **Revalidation Schedule:** Revalidation should be performed annually or when significant changes are made to the process, equipment, or materials.
2. **Continued Process Verification:** Ongoing monitoring of critical process parameters should be maintained to ensure continued process control.
3. **Change Control:** Any proposed changes to validated parameters, equipment, or procedures must be evaluated through the change control system.
4. **Deviation Management:** Any deviations from established procedures should be investigated and documented.
5. **Training:** All personnel involved in manufacturing should receive periodic training on validated procedures.

10. APPROVAL SIGNATURES

Role	Name	Signature	Date
Prepared by:			
Reviewed by:			
Approved by:			