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No, it does not lead to the creation of a second distinct Singleton object. The `java.lang.Cloneable` interface must be implemented by the class whose object we want to create. If we don't implement `Cloneable` interface, `clone()` method can not create an instance.

2-

If we don't implement `Cloneable` interface i we prevent the cloning of a Singleton object.

3-

If we extend our singleton class from `Cloneable` parent class, we need to override `clone` method in our singleton class and we should throw `CloneNotSupportedException`. Otherwise our singleton class can be cloneable.