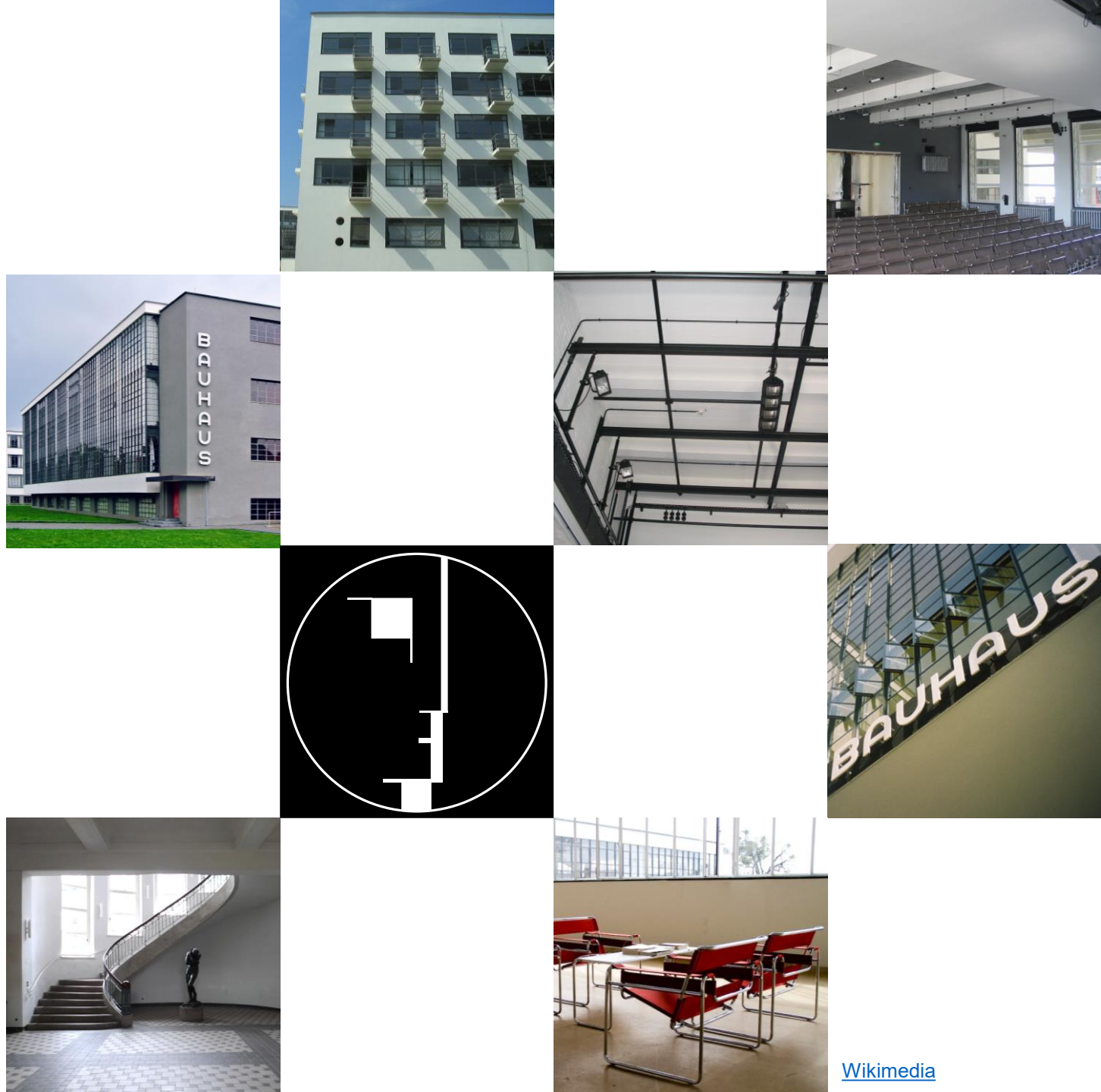


Scanning Electron Microscopy (SEM) Investigations of Portland Cement

Bauhaus University
Weimar

Celine Beier
25.06.2025



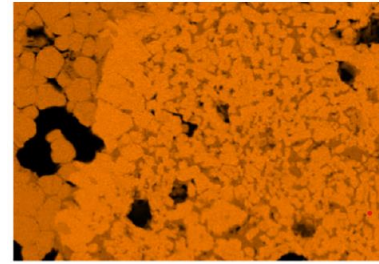
Portland Cement and Clinker Phases

- Portland cement: 95% clinker and 5% gypsum
- clinker is formed by heating limestone, clay and other materials to $\sim 1450^{\circ}\text{C}$
- identification of clinker phases with SEM-EDX using elemental maps

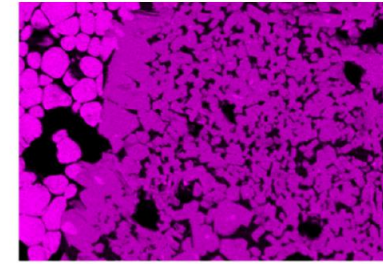


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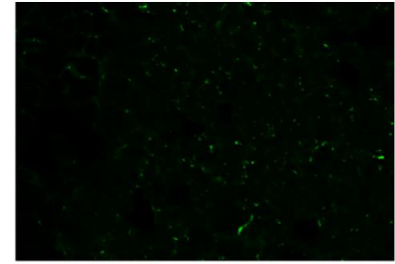
Kleiner et al. (2022)



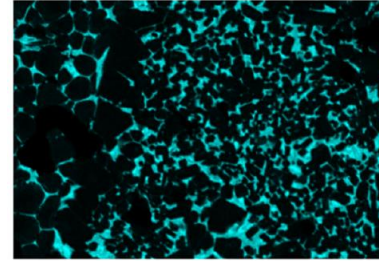
Ca



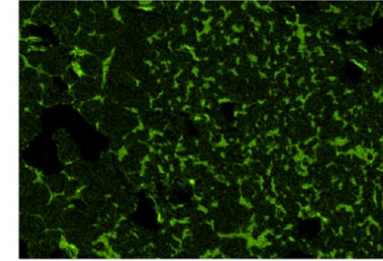
Si



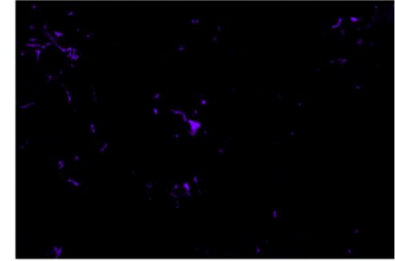
Mg



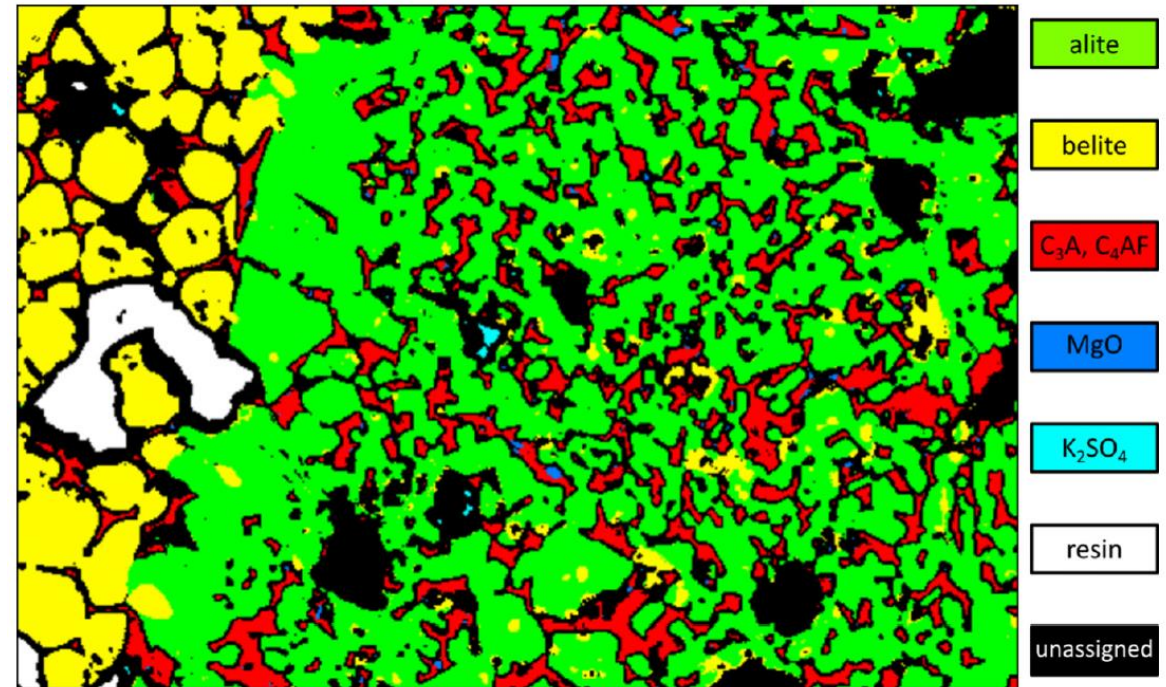
Al



Fe

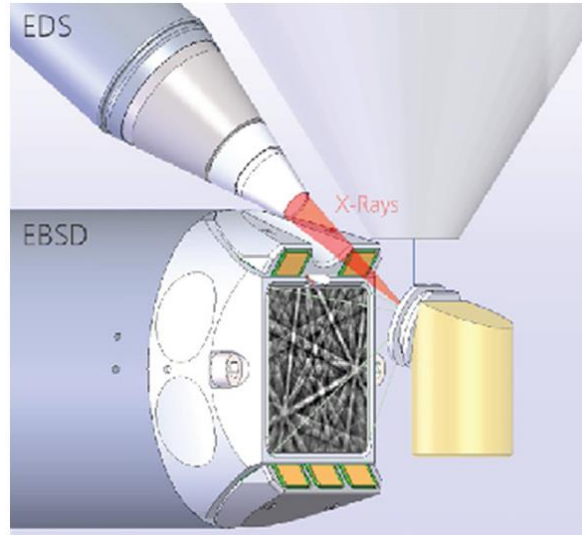


S



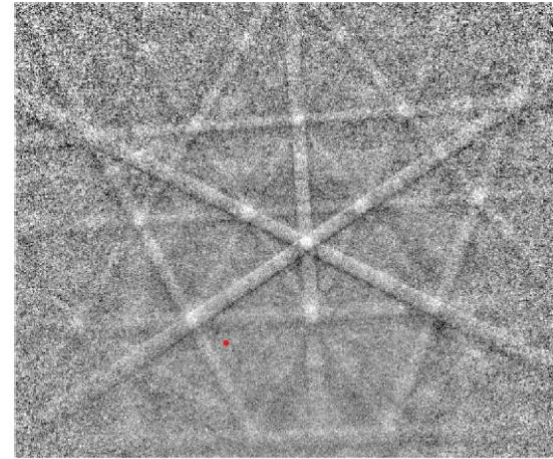
Kleiner et al. (2022)

Electron Backscatter Diffraction EBSD - SEM

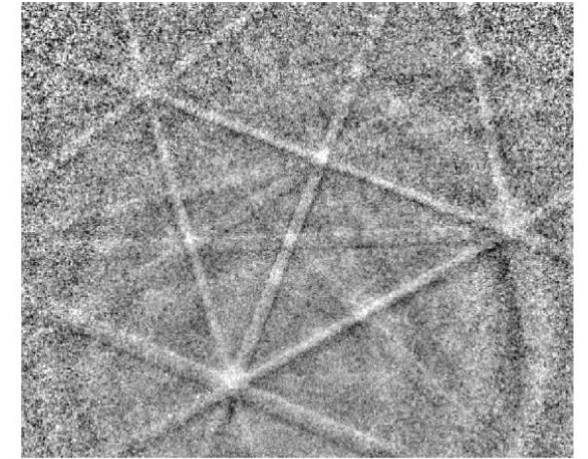


Rößler et al. (2022)

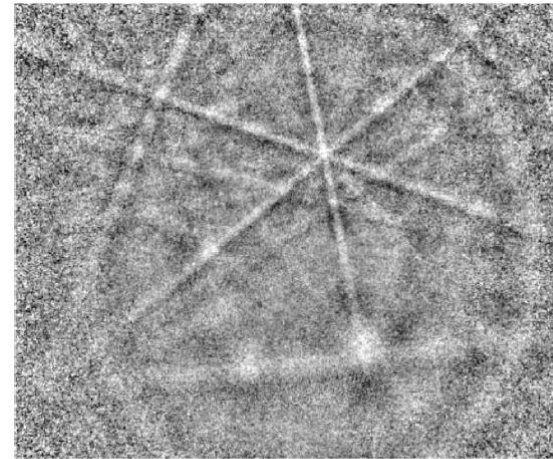
- identify crystalline phases, crystal orientation, grain size and spatial relationships
- formation processes of the clinker formed, predict performance in cement



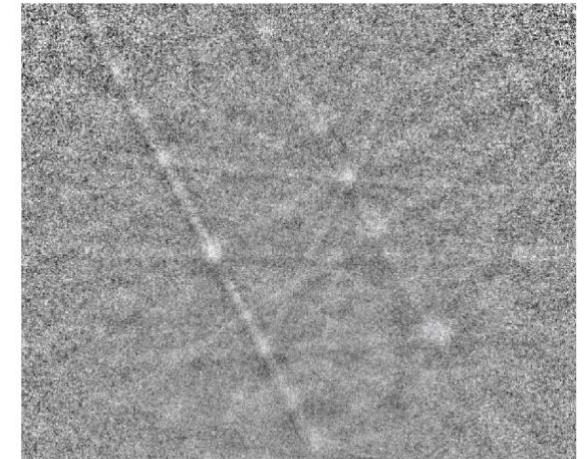
A: Alite



B: C₃A



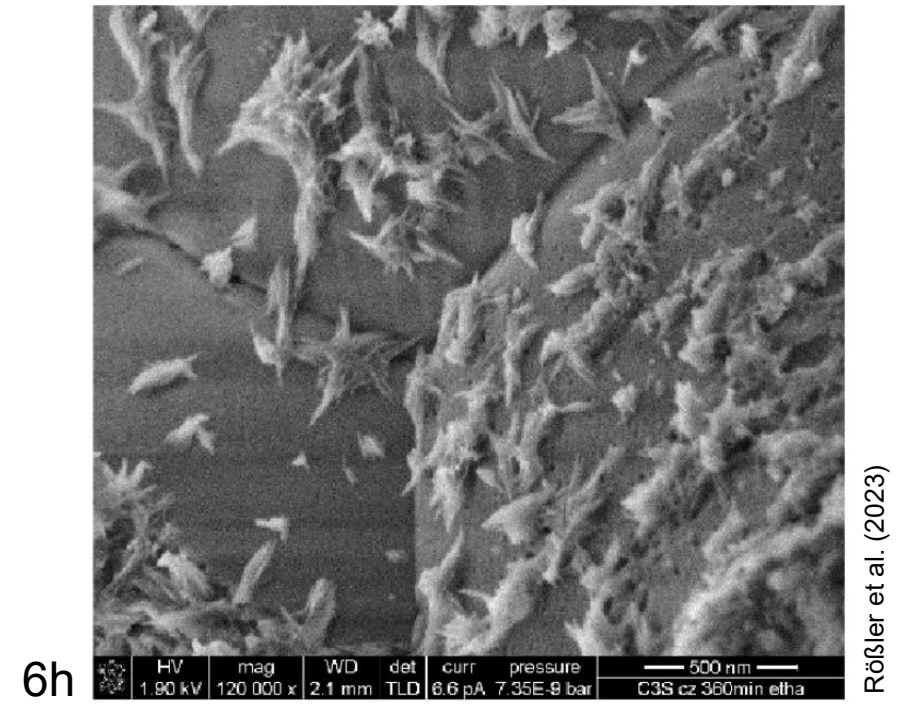
C: C₄AF



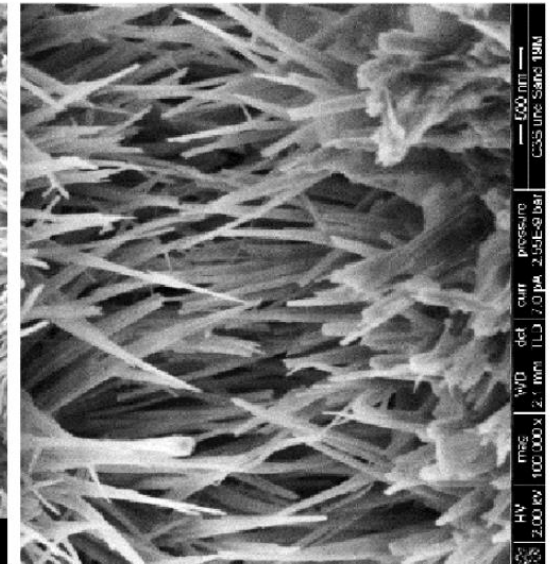
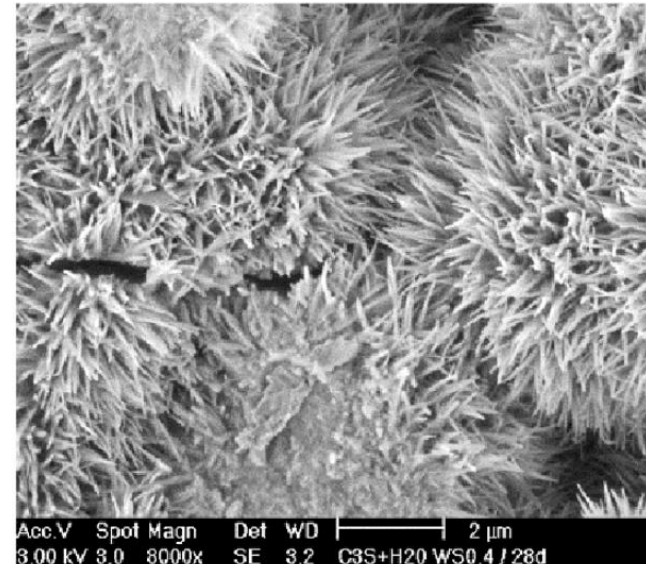
D: Beta-belite

Imaging of Cement Hydration Processes

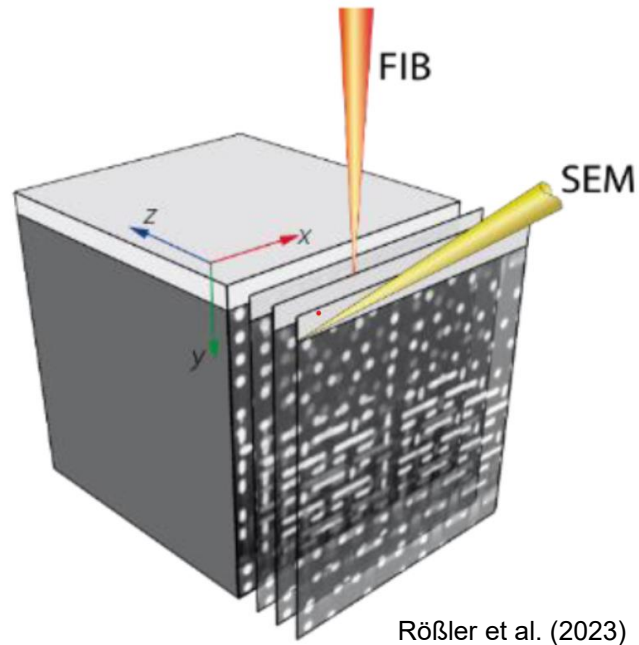
- hydration: addition of water, clinker reacts to form the cement
- alite ($C_3S = 3CaO \cdot SiO$) reacts to form calcium silicate hydrate (C-S-H) and calcium hydroxide (CH)
- C-S-H determines the strength of the cement
- CH is connected to the porosity and durability
- proper curing time is required to fully allow the C-S-H phases to form



28d



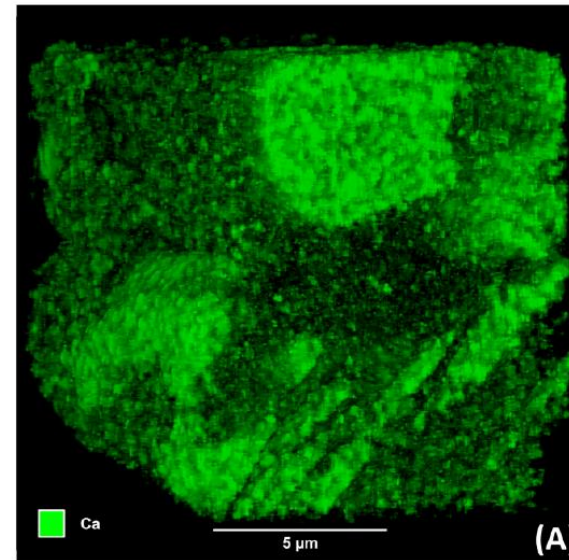
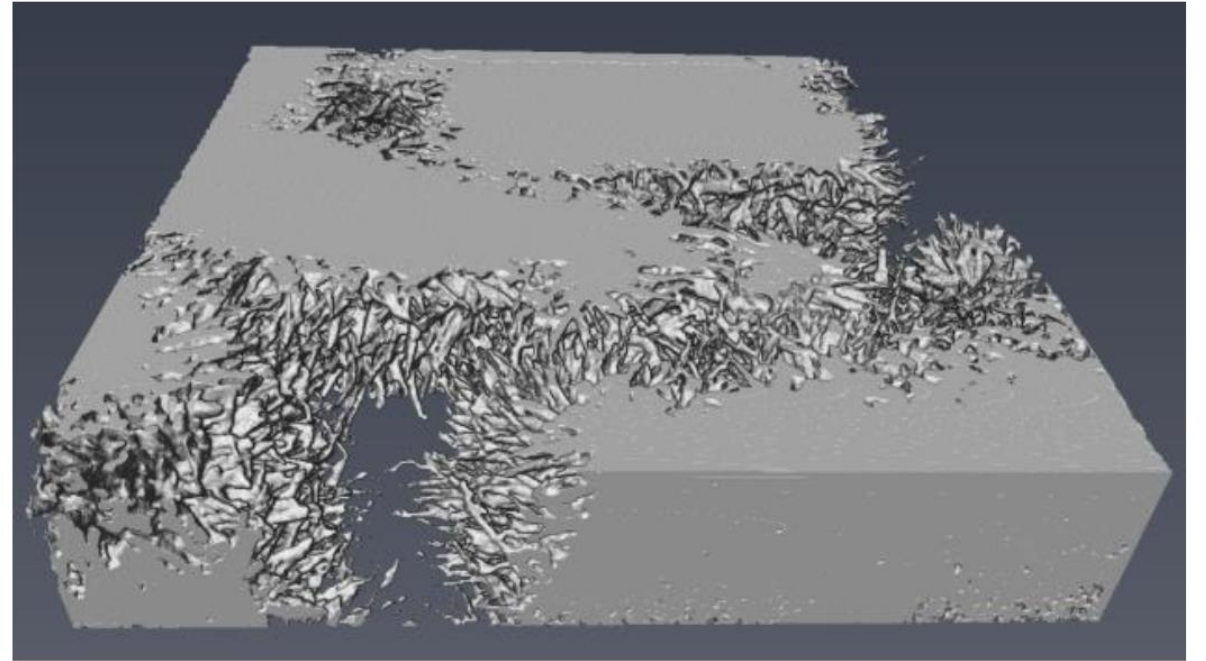
Focused Ion Beam FIB - SEM



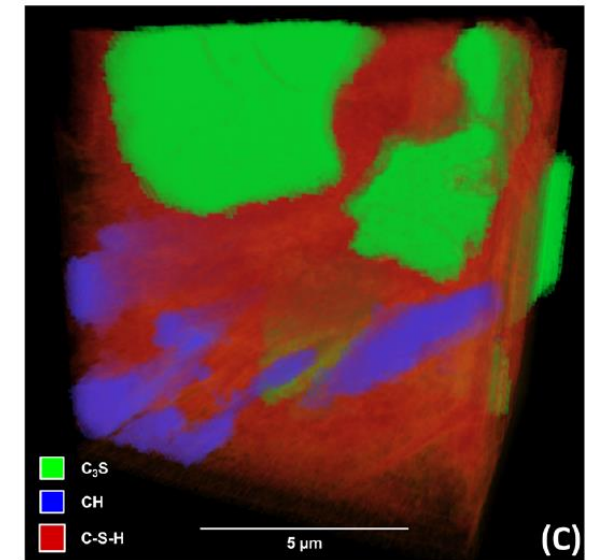
Rößler et al. (2023)

- focused beam of ions is used to cut thin slices ($\sim 10\text{nm}$), SEM investigation of the revealed surface
- allows for reconstruction of the 3D structure

Kleiner et al. (2021a)



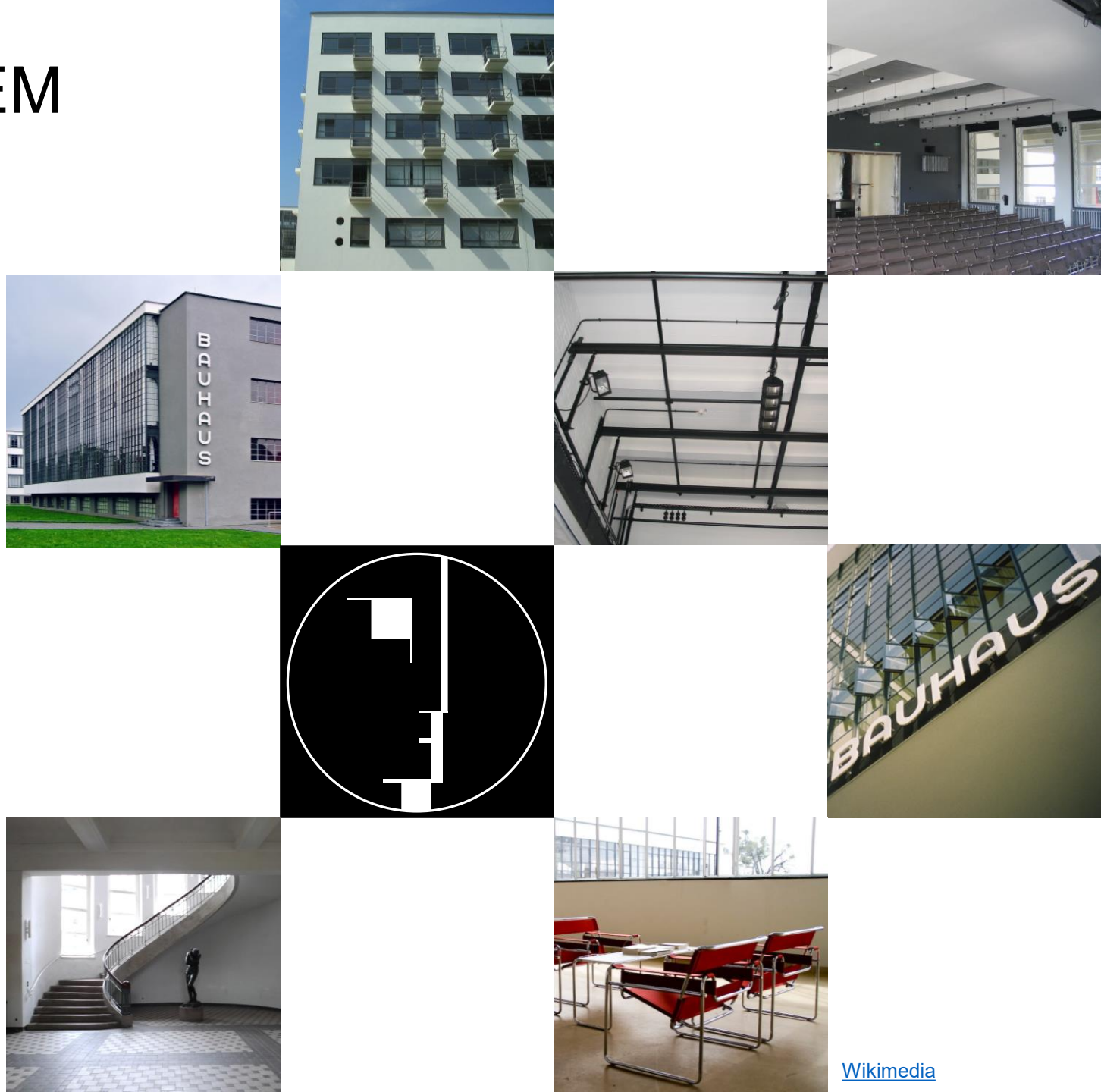
Kleiner et al. (2021b)



Kleiner et al. (2021b)

Heritage Applications of SEM Portland Cement Analysis

- understanding long-term performance of historic building material:
 - historic cement production
 - C-S-H formation in different environmental conditions
- assessment of current condition:
 - microstructural damage, degradation processes
- restoration: ensure physical, mechanical and chemical compatibility



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Thank you!!

