Value Stream Mapping (VSM)

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Assignment 2.3

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Work

Work Prep

Early Morning

|  |  |
| --- | --- |
| **Estimated Average Flow Time** | |
| Early Morning | 45 minutes |
| Work Prep | 25 minutes |
| Work | 45 minutes |

Eliminate Waste:

I can eliminate about 10 minutes from my Work Prep if I was able to complete assignment sheets a week a ahead. By preparing a week ahead I would be able to save about an hour of my week. I could also eliminate 30 minutes out of my work if I set up receiving the day prior. I would not need to change anything for the unload.

Workflow Orchestration:

If I do not need to set up receiving, then I can eliminate the entire thing. I can evaluate by shifting walking the floor after start work. As the team does not need me to watch them unload.

Governance Models:

A vulnerability assessment uncovers if I do not walk the building first. The building is left uncleared during 4 separate steps. This requires the creation of a security protocol that the store has to be cleared before doing my work prep steps.