

Development and validation of a DIY profiling float for indirect determination of salinity

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17 **Project summary**

18 Ocean salinity, a measure of salt concentration in seawater, is a key variable influencing water
19 density and controls important processes like mixing and stratification. Temporal and spatial
20 salinity variability is high in dynamic coastal systems like Puget Sound, which can present a
21 challenge for making salinity measurements that can characterize this variability. Salinity is
22 typically measured using conductivity cells, a sensor that quantifies electrical current through
23 seawater. These sensors can be deployed on ship-based CTDs, spatially-limited moorings, or
24 costly AUVs and can have limited long-term stability. This project, therefore, proposes the
25 development of a cost-efficient DIY profiling float for salinity estimation by way of back-
26 calculation from the TEOS-10 equation of state of seawater. This calculation will be made from
27 known float properties – float density at neutral buoyancy which equals surrounding seawater
28 density – and the in-situ measurement of pressure and temperature via float sensors. This project
29 aims to develop and validate a cost-effective profiling float from common materials with the
30 potential application to increase data resolution in spatially and temporally dynamic estuary
31 systems. For the proof of concept, the float will be deployed alongside a Seaglider in Colvos
32 Passage, WA, for data validation. Unlike many areas of dynamic coastal ecosystems, Colvos
33 Passage experiences high levels of mixing due to local bathymetry and poses as a unique
34 validation site for float development since there is limited spatial variability, making cross-
35 comparison of with the Seaglider easier. This ensures that salinity calculations from the float can
36 be compared to Seaglider data in the same parcel of water to determine the float's salinity
37 estimation accuracy compared to an industry-standard method for measuring salinity.

38

39 Introduction

40 Ocean salinity, a measure of salt concentration in seawater, is a key variable influencing water
41 density and controls important processes, like mixing and stratification. For most of
42 oceanographic history, salinity was determined by taking the ratio of dry salt to evaporated water
43 (e.g., grams of salt per kilogram of evaporated seawater) or through Knudsen titrations (Cox,
44 1963). These methods require many liters of bottle samples to be analyzed at sea or stored and
45 transported for laboratory analysis. The Knudsen titrations are historically prone to error due to
46 chemical leaching between the samples and the glass storage vessels (Cox, 1963) during
47 transport. More recently, bottle samples to determine high accuracy salinity have been used on
48 cruises (e.g., GO-SHIP), but can be cost inefficient, as they require the use of a ship to collect
49 these measurements. Alternatively, the innovation of salinity sensors that use conductivity – a
50 measure of electrical current through a material – as a proxy for salt concentration in seawater
51 enable the measurement of salt concentration with circuitry. Conductivity can be used as a proxy
52 for salinity since a positive correlation exists between water conductivity and salt concentration
53 (Cox, 1963; Woody et al., 2000).

54

55 Initial seawater conductivity sensors were benchtop instruments and could not be used in-situ,
56 requiring bottle samples to be obtained from various depths for ship-board analysis. The advent
57 of waterproofing technologies enabled in-situ conductivity measurements to be made with
58 conductivity cells. In-situ salinity measurements with conductivity cells do not require bottle
59 samples to be obtained regularly, but can be prone to error due to sensor calibration drift over
60 time and biofouling (Woody et al., 2000). Salinity error due to sensor drifting is an important
61 consideration, particularly in the homogeneous deep ocean where high levels of data accuracy

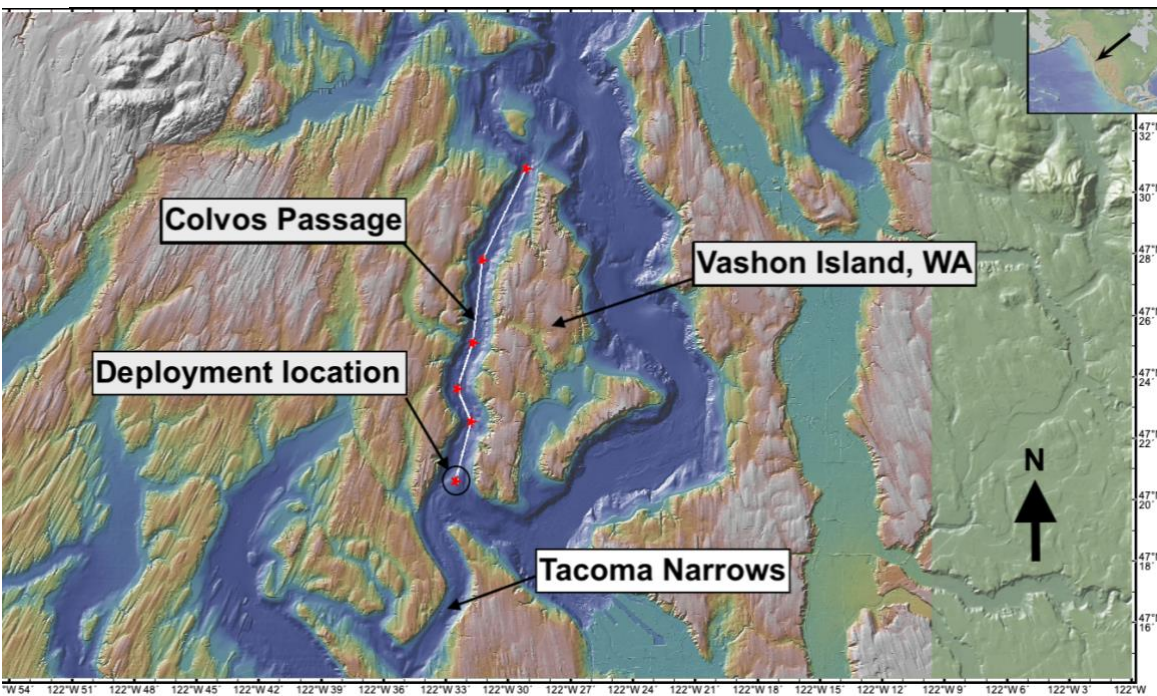
are required to differentiate between nearly-identical water parcels. Conductivity cells capable of deep ocean salinity measurements undergo extensive regularly scheduled calibration and are expensive due to their high level of data accuracy. While these sensors are optimal for the deep ocean and environments that experience low variability, this level of accuracy is not needed to quantify variations in dynamic coastal estuarine locations such as Puget Sound, WA, where temporal and spatial variability of salinity is relatively large compared to the open ocean.

Arrays of salinity sensors are better equipped to characterize the spatial and temporal variability of salinity seen in dynamic coastal systems. However, high-cost sensors can be prohibitive in these ecosystems due to the need for high resolution data to accurately describe this variability. Current shipboard and robotic salinity sampling techniques obtain high accuracy data, but are limited in that they cannot be deployed broadly to encompass a high-variability regions like Puget Sound due to cost. This study aims to develop a low-cost DIY profiling float capable of salinity estimation to address this need. The goal is for the float to be inexpensively reproduced to increase the spatial resolution of observations needed to characterize such dynamic systems. This study proposes that a buoyancy driven float can indirectly determine salinity through back-calculation of the TEOS-10 equation of state (McDougall et al., 2012) by inexpensively measuring temperature and pressure along with known properties of the float (e.g., density at neutral buoyancy). Buoyancy-driven ocean observing platforms like Argo floats and Seagliders control their volume to achieve neutral buoyancy, where vehicle density equals seawater density, enabling them to maintain position at a given depth. The proposed float's salinity measurements will be cross-validated against those made by a Seaglider – an industry-grade buoyancy-driven autonomous underwater vehicle (AUV) that glides through seawater, much like an airplane

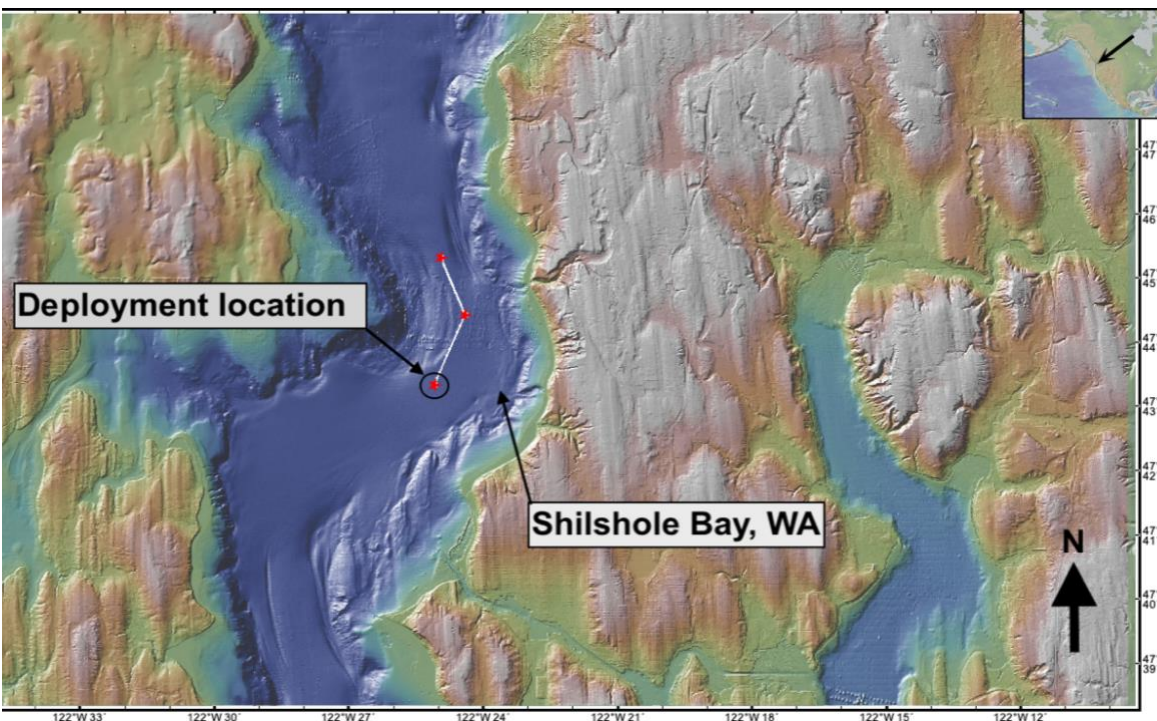
85 through air, to collect water column profiles – via its conductivity cell. This conductivity cell is
86 calibrated against known standards during regular service by its manufacturer, Seabird
87 Electronics. Cross-validation of field data will occur during deployment in Colvos Passage, the
88 western side of Vashon Island, WA (Figure 1a).

89
90 This location experiences high levels of turbulent mixing due to sills – thin areas of rapidly
91 reduced depth – in the local bathymetry (Seim and Gregg, 1997; Ovall, 2019). Flood tides bring
92 water into Southern Puget Sound through East Passage (the eastern edge of Vashon Island) where
93 it is then upwelled and mixed over a sill in the Tacoma Narrows; the ebb tide then again pulls
94 water through the Tacoma Narrows and into Colvos Passage (Seim and Gregg, 1997; Ovall,
95 2019). As water flows over a sill, its velocity increases and pressure therefore decreases in
96 adherence to Bernoulli's principle (Seim and Gregg, 1997). Dense water near a sill's base is
97 drawn upward as pressure over the sill decreases and is then turbulently mixed with the less-
98 dense waters passing over (Seim and Gregg, 1997). Flow in Colvos Passage is always directed in
99 the northward direction (Ovall, 2019), making it an ideal place to be able to predict the trajectory
100 of the float and ensure it can be co-located with the Seaglider. The high levels of mixing around
101 Colvos Passage cause spatial variability of salinity to be low. This increases confidence that the
102 proposed float and Seaglider will measure similar water masses when deployed in the same
103 vicinity, enabling easy field cross-comparisons.

a)



b)



104

105 **Figure 1** Panel a) shows the deployment location and planned track of SeaGlider 195 in Colvos Passage
 106 on the West side of Vashon Island. The DIY float will be deployed alongside the SeaGlider and allowed to
 107 drift down the passage while making continuous profiles. Red stars indicate planned SeaGlider and float
 108 dive sights or pickup locations. White lines represent the likely path of the SeaGlider or float once
 109 deployed. The red star circumscribed by a black circle indicates likely deployment locations. Actual

deployment locations may vary depending on local boat traffic and tidal patterns. Panel b) shows the deployment location and planned track of SeaGlider 175 near Shilshole Bay, WA. Manual casts of the DIY float tethered to a line will be done at every SeaGlider dive sight to collect profile data.

Proposed research

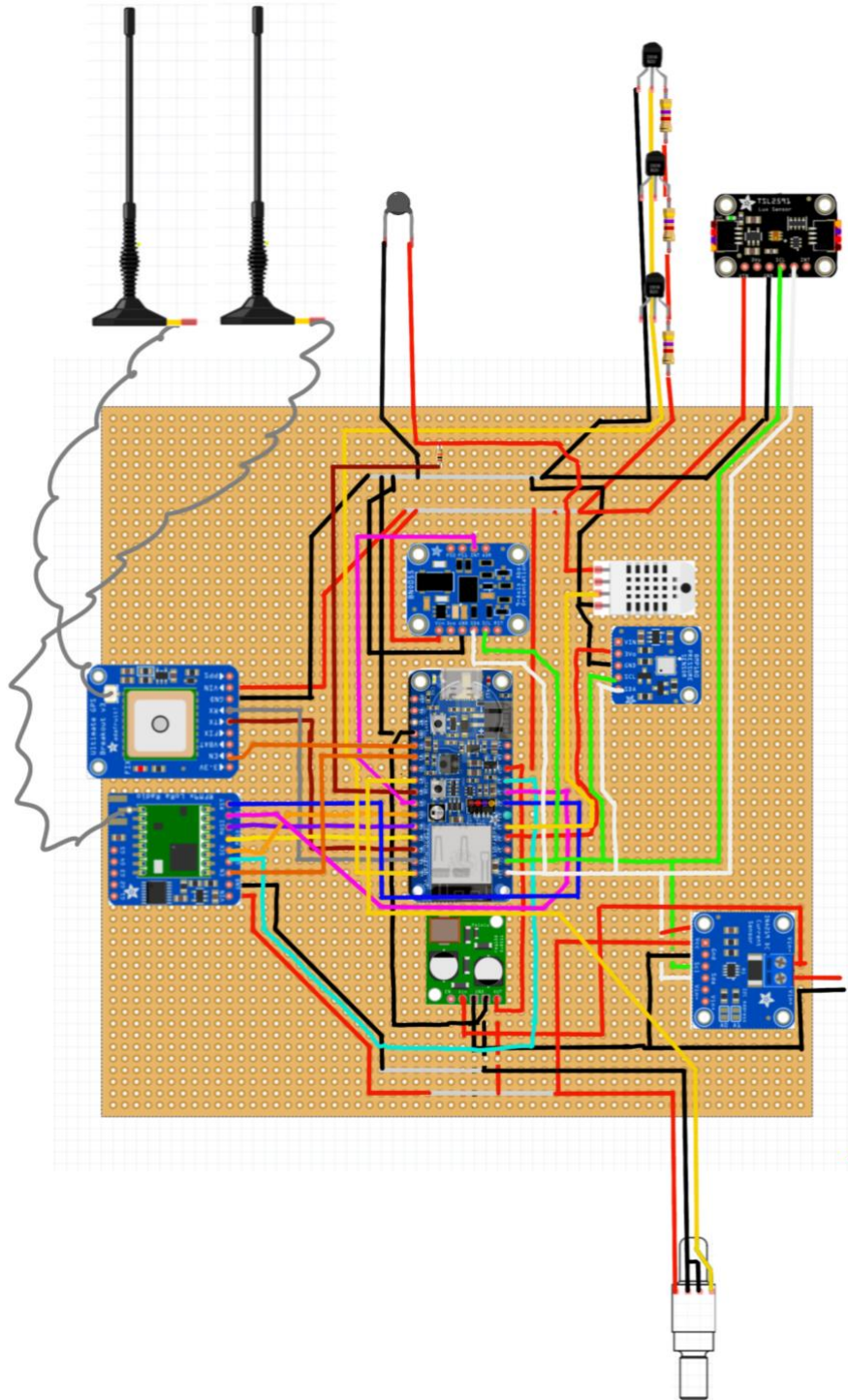
1. Building the openFloat

This project proposes the design and build of an open-source autonomous profiling float – dubbed openFloat – for the collection of foundational oceanographic data variables such as temperature, pressure, and salinity (estimated). The openFloat will use readily available electronics modules to collect, store, and transmit data. The float will collect 12-bit analog temperature, GPS, time, light intensity, acceleration and absolute positioning, internal pressure, internal humidity, and internal temperature. These data will be stored on an internal 4GB SD card and later transmitted by LoRa (long-range) radio via the 915 MHz industrial, scientific, and medical band to a remote storage device shoreside or onboard the research vessel. This project hypothesizes an inexpensive DIY profiling float can be developed and used for salinity estimation by way of back-calculation from the TEOS-10 equation of state of seawater through known float properties – density at neutral buoyancy, which equal the density of the surrounding water mass – and the in-situ measurement of pressure and temperature.

The float will be controlled by an Adafruit ESP32 Feather Huzzah, a microcontroller board that can be purchased for 20 USD or less. This board has processor speeds of up to 240 MHz (Adafruit Industries, 2023), a speed roughly 10 times as fast as the TT8 processor on the original SeaGliders (Freescale Semiconductor, 1995; Eriksen et al., 2001), and runs on 3.3 V logic. The ESP32 used in the development of the openFloat has 8 MB Flash memory, 2 MB PSRAM, built-in Bluetooth and Wi-Fi capabilities, and 21 available pins for signal input/output (see

<https://learn.adafruit.com/adafruit-esp32-feather-v2/overview> for further detail). Furthermore, the ESP32 is capable of sub-milliamp deep sleep with a nominal current draw of $70\ \mu\text{A}$. The fast processor speeds, large quantity of input-output pins, 12-bit analog pins, and low current draw of the ESP32 yields an opportunity for high precision and low-power data collection. The ESP32 will be used to read values from the temperature, pressure, and lux modules and later transmit the data to shore (see Figure 2 for a preliminary wiring diagram and find more detailed information at <https://github.com/cflaim1123/openFloat>).

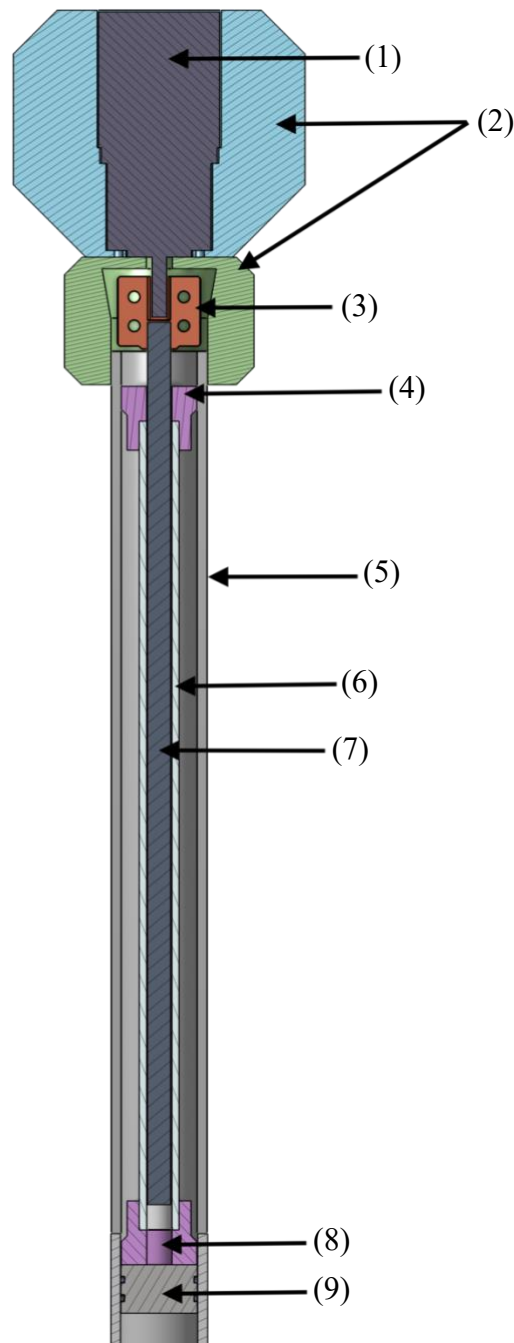
The openFloat will propel itself vertically through the water column by changing its density via a buoyancy engine (Figure 3) built from common 3D printer motor control circuitry (e.g., Nema17 stepper motors and TMC2209 stepper motor drivers). This engine is an electrically driven mechanism used to increase or decrease the float's volume while its mass is held constant; this causes the openFloat's density to change relative to the surrounding water. The buoyancy engine will use an electric motor to linearly move a piston head through an oil filled tube to inflate or deflate a rubber bladder. As the rubber bladder inflates with oil, the float experiences positive buoyancy and will begin to rise; as the rubber bladder deflates with oil, the float experiences negative buoyancy and will begin to sink. The buoyancy engine will enable the float to achieve a six-percent volume change when ballasted to be neutrally buoyant.



154

155 **Figure 2** Preliminary wiring diagram for the data collection and environmental sensing electronics of
 156 openFloat. The top of the board, from left to right, shows the GPS antenna, LoRa antenna, analog
 157 temperature sensor, digital temperature sensor, and lux sensor. Generally, red and black wires represent
 158 power and ground lines; green and white wires represent I²C communication lines; golden-rod and
 159 maroon wires represent analog data signals. The remaining colored wires serve various activation
 160 functions.

161



162

163 **Figure 3** The buoyancy engine is mounted at the bottom of the float and is comprised of the piston and
164 housing components. The piston is made from 3D-printed couplers (4 and 8), 0.5-inch PVC pipe (6), and
165 a machined aluminum piston head (9). The piston is moved through the outer 1-inch PVC pipe housing
166 (5) via a brass TR8x2 ACME a traveling nut (4) and lead screw (7). The lead screw is turned by a stepper

motor (1) mounted to the outer 1-inch housing via 3D-printed mounts (2). The threaded rod is fixed to the motor shaft with a 3D-printed a coupler (3). As the piston is moved through the outer housing by way of the motor rotating the lead screw, white mineral oil will be displaced, causing a rubber balloon to inflate or deflate. The stepper motor will be controlled with an ESP32 microcontroller and TMC2209 stepper motor controller. All 3D-printed parts are solid and made of PETG plastic.

2. Testing and calibrating the openFloat

Once assembled, the openFloat will undergo calibration and in-water testing. The openFloat will perform tests in a four-meter-deep saltwater test tank to confirm functionality of its buoyancy system and waterproofness. Base-line calibrations of the float's sensors and salinity estimation against a co-deployed calibrated SBE37 CTD and Seaglider will be performed during each tank test. Onboard temperature sensors will additionally undergo dunk tests to measure their response time – the length of time required for heat energy to diffuse across the sensor housing – to better contextualize environmental temperature readings and determine necessary float vertical velocity. Dunk tests involve quickly moving the temperature sensors from a fluid of one temperature to a fluid of different temperature (e.g., moving the probe from room-temperature water to 40 °C water).

While in the test pool, the openFloat will take rapid replicate measurements to assess the accuracy and precision of its salinity estimation relative to recently calibrated industry-grade sensors; these will serve as the known values. Accuracy and precision for the openFloat will be calculated using the mean and standard deviation of the repeated measurements relative to the known values. The accuracy of the salinity estimation will be limited by the least accurate measurement used in the salinity calculation. The DS18B20 temperature probes used by the

openFloat have an accuracy of ± 0.1 °C and the intended pressure sensor has an accuracy of ± 20 mbar (Lyman et al., 2020, Lauer et al., 2023). The openFloat itself will serve as a density sensor by measuring its density when it is neutrally buoyant relative to the water around it. When this happens, the density of the float is equal to the density of the surrounding water. The accuracy of the float's density measurement will be limited by its mass, as the volume is determined by Onshape, an online CAD program, and is accurate to ± 0.001 cm³. The mass is only known to ± 0.1 g. In this phase, the accuracy of the salinity measurement will be calculated to determine the utility of this salinity measurement method.

During the first deployment, the float will be tethered to a line and manually lowered over the side of the boat at ~ 0.1 m s⁻¹ in Shilshole Bay (Figure 1b) to approximate the depth profiles collected by SeaGlider 175 (Frajka-Williams et al., 2011). This serves as an initial comparison of the openFloat and SeaGlider's sensor data in an environmental context and allows for preliminary salinity estimations. The openFloat will collect profile data in Colvos Passage, WA, (Figure 1b) by autonomously moving vertically through the water column via its buoyancy engine during the second deployment. The second deployment serves as the validation experiment.

3. Field implementation and data analysis

The openFloat will be deployed in Colvos Passage in conjunction with SeaGlider 195 to determine how well it can indirectly estimate salinity. Colvos Passage is a narrow channel along the western edge of Vashon Island, WA (Figure 1b). This location experiences high levels of turbulent mixing due to local bathymetry. The presence of high mixing in and around Colvos

214 Passage causes the water masses in the channel to be semi-homogeneous. Therefore, Colvos
215 Passage as a unique location to ground-truth the openFloat's salinity estimation since spatial
216 variability is minimal. It is crucial for the openFloat and SeaGlider 195 to collect data in nearly
217 identical water masses to directly compare the openFloat's salinity estimation to an industry-
218 grade measurement. Minimizing the spatial variability of the openFloat's ground-truthing
219 deployment location reduces environmental sources of error and ensures that errors seen in the
220 estimated salinity data are due to its derivation.

221
222 Salinity values will be estimated by way of back-calculation using the TEOS-10 equation of state
223 of seawater. The Gibbs SeaWater (GSW) Oceanographic Toolbox of TEOS-10, a downloadable
224 MATLAB package (see https://www.teos-10.org/pubs/gsw/html/gsw_contents.html#16), has
225 native functions to solve for given variables of the TEOS-10 equation of state (Feistel, 2003).
226 The function `gsw_SA_from_rho_t_exact` calculates absolute salinity when given water density,
227 in-situ temperature, and pressure. The openFloat will measure temperature and pressure directly,
228 and measure water density indirectly by achieving neutral buoyancy and reporting float density
229 therefore achieving all the required known variables to calculate salinity using this function.

230
231 The openFloat directly measures in-situ temperature and pressure via onboard sensors. The float
232 itself serves as a density sensor since its mass and volume (used to calculate density, where
233 density equals mass divided by volume) will be known at any time. The mass of the float will
234 remain constant during a deployment and volume can be precisely calculated from the
235 displacement of the buoyancy engine:

$$\Delta V_f = \Delta z_p * A_p + V_b \quad \text{eq 1}$$

where ΔV_f is the change in float volume, Δz_p is the vertical displacement of the buoyancy engine piston head, A_p is the cross-sectional area of the piston head, and V_b is the base-volume of the float when it is neutrally buoyant. The float will be neutrally buoyant when the time rate of change of pressure (the vertical velocity) is near zero and vertical acceleration cycles between two constant values (i.e., the float is bobbing on a density surface). This can be described by:

$$\rho_w = \rho_f \text{ when } \left(\frac{dP}{dt} \sim 0 \right) \wedge (-j \leq \frac{d^2P}{dt^2} \leq j) \quad \text{eq 2}$$

where ρ_w is water parcel density, ρ_f is density of the float, $\frac{dP}{dt}$ is vertical velocity, $\frac{d^2P}{dt^2}$ is vertical acceleration, t is time, and j is an empirically determined value. When these criteria are met, and the floats density is known, the surrounding water parcel will be of a known temperature, pressure, and density. The openFloat's density will be calculated by dividing its mass by its calculated volume. These known parameters allow salinity to be calculated using the following MATLAB code:

$$SA = \text{gs_SA_from_rho_t_exact}(\rho, T, p)$$

where SA is absolute salinity, ρ is water density, T is in-situ temperature, and p is pressure. For example, if the float is neutrally buoyant at a density of 1018 kg m^{-3} , measures a temperature of $15 \text{ }^\circ\text{C}$, and pressure of 100 dbar , an absolute salinity of $SA = 24.1593 \text{ g kg}^{-1}$ is calculated for the water parcel.

Proposed timeline and budget

Timeline

This project will occur in three main stages: the float development, data analysis, and manuscript writing stages (see <https://github.com/cflaim1123/openFloat/blob/main/proposal/timelines/flaimThesisTimelineFull.pdf> for the full project timeline). The float development stage is to occur from 27 September 2023 to 15 December 2023, the duration of the autumn offering of Ocean 443 (Table 1). This stage begins with the building and programming of the float's electrical systems that do not pertain to the buoyancy engine. After the float's data collection electronics are operable, the float will be deployed in the main basin of Puget Sound, WA, near Shilshole Bay Marina (Figure 1b) alongside a SeaGlider for an initial validation of the system's data collection and pressure casing. During this deployment, the float will be tethered to a line and lowered to ~75 m to simulate a dive/surface sequence; we aim for the float to sink and rise at $\sim 0.1 \text{ m s}^{-1}$ to match the average speed of a SeaGlider flying through water (Eriksen et al., 2001; Frajka-Williams et al., 2011). A manual cast of the float to this depth will take ~25 minutes in total and be performed every time the SeaGlider surfaces near the boat. This deployment will take six to eight hours. Once the initial test deployment is finished, the design and build of the buoyancy engine will take place.

Table1 Project timeline for the openFloat build and deployment.

Project stage	Subsection	Start date	End date
Float development	Concept development	9/25/2023	10/04/2024
	Find and order parts	9/25/2023	10/10/2023
	Background research	10/02/2023	10/29/2023
	Electronics design	10/09/2023	10/21/2023
	Electronics build	10/20/2023	11/01/2023
	General programming	10/30/2023	11/08/2023
	Float testing and deployment without profiling capability near Shilshole	11/06/2023	11/10/2023
	Buoyancy engine build	10/23/2023	11/03/2023
	Buoyancy engine build	11/04/2023	11/20/2023
	Float assembly	11/20/2023	11/26/2023
	Final float testing and deployment in Colvos Passage.	11/27/2023	12/05/2023
Data analysis	Produce desired plots to compare float data to SeaGlider data	1/03/2024	1/11/2024
	Produce salinity transects of Colvos Passage	1/11/2024	1/15/2024
	Produce engineering plots to asses float's performance	1/12/2024	1/16/2024
Paper writing	Follow Ocean 444 assignment deadlines	1/03/2024	3/12/2024

The buoyancy engine will then be integrated with the float's existing electrical systems and programmed to change volume given certain pressure, humidity, or acceleration signals. Finally, the float will be deployed in Colvos Passage, WA (Figure 1b) alongside a SeaGlider for data collection and comparison. This deployment will last approximately 12-hours. The proceeding two stages will occur during the winter 2024 academic quarter and largely follow the timeline of the Ocean 444 course.

281 **Table 2** openFloat project budget.

Category	Item	#	Price per	Total price
Electrical - general	perfboard (pack of 50)	7	\$0.50	\$3.50
	Misc wires	NA	NA	\$15.00
	Male header pins	NA	NA	\$5.00
	Female header pins	NA	NA	\$5.00
	Solder	NA	NA	\$10.00
	Resistors	NA	NA	\$0.10
	Misc GPS radio wires	NA	NA	\$15.00
Electrical - control	ESP32 feather huzzah v2	2	\$19.95	\$39.90
	BLDC motor	1	\$30.00	\$30.00
	5V, 5A voltage step-down regulator	1	\$32.95	\$32.95
	custom battery pack	1	\$15.00	\$15.00
Electrical - sensing	analog pressure sensor	1	\$20.00	\$20.00
	Thermistor	1	\$2.00	\$2.00
	adafruit data logger feather wing	1	\$8.95	\$8.95
	digital temperature sensor (pack of 5)	1	\$10.00	\$10.00
	BMP180 pressure sensor	1	\$9.95	\$9.95
	DHT22 humidity sensor	1	\$9.95	\$9.95
	TSL2591 lux sensor	1	\$6.95	\$6.95
	Adafruit 9-DOF absolute orientation IMU - BN055	1	\$35.00	\$35.00
	Adafruit ultiamte GPS	2	\$30.00	\$60.00
	915 mHz LoRa radio module	2	\$20.00	\$40.00
	Precision current meter	1	\$10.00	\$10.00
	GPS antenna	1	\$20.00	\$20.00
	Radio antenna	2	\$10.00	\$20.00
	Low-pitch, high-precision ACME lead screw	1	\$15.00	\$15.00
Mechanical	Misc O-ring	NA	NA	\$10.00
	Misc PVC pipe for piston	1	\$10.00	\$10.00
	4" PVC pipe	1	\$20.00	\$20.00
	4" PVC endcaps	2	\$10.00	\$20.00
	metal cable glands	5	\$10.00	\$50.00
	Epoxy	2	\$10.00	\$20.00
			Total:	\$529.25

Budget

This project aims to build a DIY profiling float in under 500 USD (see <https://github.com/cflaim1123/openFloat/blob/main/proposal/budget/openFloatBudget.pdf> for the full budget). Funding for this project will come from the University of Washington Ocean Technology Center's project budget. Table 2 details the overall expenditure for the project to build to float from scratch – no parts were previously possessed. The electrical-sensing category is the largest expense for the openFloat project, followed by the Mechanical, Electrical-control, and Electrical-general categories. The total cost of building this float is ~530 USD, however, half of the price of materials are already possessed by the Ocean Technology Center. Approximately 260 USD of materials remain to be purchased. These cost estimates do not include compensation for the labor of designing, assembling, or testing the float.

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