

MemoRail Modbus

Modbus Command Specification

Document Revision 1.6

Knick Elektronische Messgeräte GmbH & Co. KG

www.knick.de

Content

Content.....	2
1 General Information.....	5
1.1 LED Signals	5
1.2 Installation.....	5
1.3 Modbus RTU Protocol Usage.....	7
1.4 MemoRail Sensor Handling Scenarios.....	9
First connection of MemoRail to Modbus.....	9
Accessing 2nd Sensor Channel.....	9
PH/ORP - Calibration via data entry	10
PH - Product calibration	10
PH - Zero point calibration	11
PH – Slope and zero point calibration.....	11
PH ISFET - asymmetry potential calibration	12
ORP redox buffer calibration.....	12
OXY – Product calibration (Memosens).....	12
OXY – Zero point calibration (Memosens).....	13
OXY – Slope calibration (Memosens).....	13
OXY – Zero point calibration (LDO SE 740)	13
OXY – Slope calibration (LDO SE 740)	14
OXY – Product calibration (LDO SE 740)	14
COND - Calibration via data entry	15
COND – Product calibration.....	15
CONDI - Calibration via data entry	15
CONDI – Product calibration.....	15
CONDI – Zero point correction	16
1.5 Common Tables	17
Measurement value status codes	17
Calibration status codes (LDO SE 740)	18
2 Commands	19
2.1 MemoRail Information.....	19
Device firmware	19
Device manufacturer	19
Device name	19
Device order code	19
Device serial number	19
Device time	19
Modbus Baudrate.....	20
Sensor detection mode	20
Sensor family	20
2.2 Sensor Information	20
Sensor manufacturer.....	20
Sensor order code.....	21
Sensor serial number.....	21
Sensor name.....	21
Sensor software version.....	21
Sensor hardware version	21
Sensor channel information	21
Sensor measured value type	21
2.3 Initial Values	22
PH - Default pH buffer 1.....	22
PH - Default pH buffer 2.....	22
ORP - Default ORP buffer.....	22
OXY - Default measurement medium	22
OXY - Default cal-medium of product calibration.....	22
OXY - Default cal-meastype of product calibration	22
OXY - Default process pressure	23
OXY - Default relative humidity.....	23

	OXY - Default salinity	23
	CONDI - Default installation factor	23
2.4	PH - Measurement Values.....	24
	pH value	24
	pH voltage	24
	Temperature.....	24
	Resistance (glass).....	24
	ORP voltage	24
	ORP-Resistance	24
	Leakage current	25
2.5	PH - Calibration	25
	PH - Latest calibration.....	25
	ORP - Latest calibration	25
	Sensor action status.....	25
	Run sensor action	26
	Data calibration: ISFET asymmetry potential.....	26
	Data calibration: zero point	26
	Data calibration: slope.....	26
	Data calibration: Isotherm intersection.....	26
	Calibration: pH buffer 1	26
	pH buffer1: Sensor voltage (Cal)	26
	pH buffer1: Temperature (Cal)	27
	Calibration: pH buffer 2	27
	pH buffer2: Sensor voltage (Cal)	27
	pH buffer2: Temperature (Cal)	27
	Product calibration: sample value	27
	Product calibration: lab value	27
	Data calibration: ORP offset	27
	ORP - Redox buffer.....	27
2.6	PH - Sensor wear	27
	Sensor wear	28
2.7	OXY - Measurement Values	29
	Input: Measurement medium	29
	Input: Process pressure	29
	Input: Relative humidity.....	29
	Input: Salinity.....	29
	Temperature.....	29
	Current (raw)	29
	Current	30
	Leakage current	30
	Partial pressure	30
	Saturation index O ₂	30
	Saturation index air	30
	Concentration liquid	30
	Concentration air [Vol%]	31
2.8	OXY - Calibration	31
	Latest calibration - Memosens	31
	Latest calibration - LDO SE 740	31
	Calibration statistics CP1 - LDO SE 740.....	31
	Calibration statistics CP2 - LDO SE 740.....	32
	Calibration statistics CP6 - LDO SE 740.....	32
	Sensor action status.....	32
	Run sensor action	33
	Data calibration: zero point (Memosens)	33
	Data calibration: slope (Memosens)	33
	Process pressure (Calibration)	33
	Relative humidity (Calibration)	33
	Measurement medium (Calibration).....	33
	Product calibration: measurement type	34
	Product calibration: sample value	34
	Product calibration: lab value	34
2.9	OXY - Sensor wear	34
	Sensor wear	34

2.10	COND - Measurement Values	34
	Temperature	35
	Conductance	35
	Conductivity	35
	Resistivity	35
2.11	COND - Calibration	35
	Latest calibration	35
	Read sensor action	36
	Submit sensor action	36
	Data calibration: cell constant	36
	Product calibration: sample value	36
	Product calibration: lab value	36
2.12	COND - Sensor wear	36
	Sensor wear	37
2.13	CONDI - Measurement Values	38
	Input: Installation factor	38
	Temperature	38
	Conductance	38
	Conductivity	38
	Resistivity	38
2.14	CONDI - Calibration	39
	Latest zero calibration	39
	Latest cell factor calibration	39
	Sensor action status	39
	Run sensor action	39
	Data calibration: cell constant	39
	Product calibration: sample value	39
	Product calibration: lab value	40
2.15	CONDI - Sensor wear	41
	Sensor wear	41

1 General Information

1.1 LED Signals

LED green, red		
green	steady light	Power o.k.
red	steady light	Device error, repair required
	flashing	Sensor failure or communication fault
	Blinking	Sensor parameter error

1.2 Installation

MemoRail is delivered with a Modbus baud rate of 19200. To change the baud rate, connect to MemoRail and use register command 212 to set the appropriate value. The other link parameters can be changed by DIP switches.

Setting the Modbus parameters

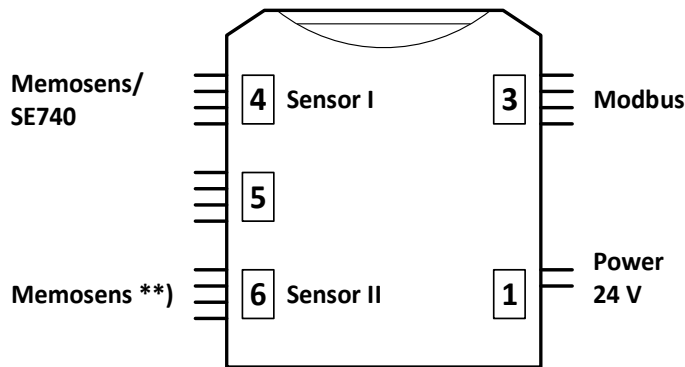
DIP Switch 1...5: setting the address
 DIP Switch 6 + 7: setting the link parameters
 DIP Switch 8: sensor on/off

DIP Switches								Setting
1	2	3	4	5	6	7	8	
Off	Off	Off	Off	Off				Not allowed
On	Off	Off	Off	Off				Bus address 1
Off	On	Off	Off	Off				Bus address 2
								Bus addresses 3 to 30 in binary coding
On	On	On	On	On				Bus address 31
					Off	Off		1 start bit / 8 data bits / parity even / 1 stop bit
					On	Off		1 start bit / 8 data bits / parity odd / 1 stop bit
					Off	On		1 start bit / 8 data bits / no parity / 2 stop bit
					On	On		1 start bit / 8 data bits / no parity / 1 stop bit
							Off	Sensor II *)
							On	Sensor II

bold = default

*) Suppress fault indication, if there is no sensor connected to channel II

Sensor wiring



Sensor I: Memosens
cable CA/MS-xxxNAA

Terminal**)	Color	Signal
4.1	BN	3 V
4.2	GN	RS485 A
4.3	YE	RS485 B
4.4	WH	GND
5.1	-	-
5.2	-	-
5.3	Clear	Shield
5.4	-	-

**) 2-channel version only:

Sensor I: SE 740
cable CA/M12-xxxN485

Terminal	Color	Signal
4.1	-	-
4.2	GY	RS485 A
4.3	PK	RS485 B
4.4	BN	GND
5.1	WH	12 V
5.2	-	-
5.3	Clear	Shield
5.4	-	-

Sensor II: Memosens
cable CA/MS-xxxNAA

Terminal	Color	Signal
6.1	BN	3V
6.2	GN	RS485A
6.3	YE	RE485B
6.4	WH	GND
5.1	-	-
5.2	-	-
5.3	-	-
5.4	Clear	Shield

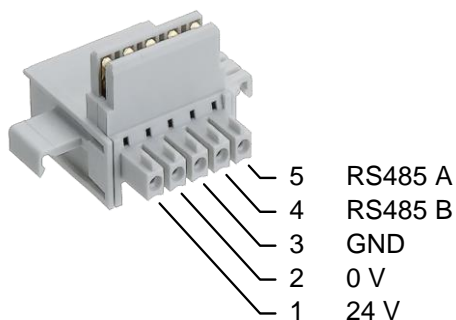
Modbus

Terminal	Signal
3.1	Shield
3.2	RS485 A
3.3	RS485 B
3.4	GND

Power

Terminal	Signal
1.1	Power + (24 V)
1.2	Power – (0 V)
1.3	-

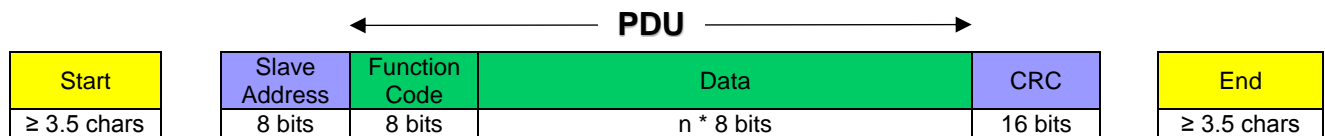
TBUS connector



1.3 Modbus RTU Protocol Usage

Message framing

The MODBUS application protocol defines a simple **Protocol Data Unit (PDU)** independent of the underlying communication layers. On MODBUS serial line the client that initiates the MODBUS transaction will add the slave address field and the error-checking field (Cyclic Redundancy Check). In RTU (Remote Terminal Unit, binary) mode, message frames are separated by a silent interval of at least 3.5 character times.



MODBUS distinguishes 2 object types: bit-addressable and word-addressable (register) data items.

Function Codes

The function code indicates to the server what kind of action to perform. MemoRail uses only 2 MODBUS function codes:

- # 3: Read Holding Registers
- # 16: Write Multiple Registers

Slave Addressing

Individual MODBUS slave devices are assigned addresses in the range of 1 – 247 where MemoRail uses only addresses from 1-31. A master addresses a slave by placing the slave address in the address field of the message. When the slave returns its response, it places its own address in the response address field to let the master know which slave is responding. The Address 0 is reserved as the broadcast address. Note that MemoRail does not recognize broadcasts.

Register Addressing

In this manual the register counting starts per definition at address 1. Usually, the MODBUS master software translates the addressing. Thus, the register address of 2088 will be translated by MODBUS master software to 2087 which is sent to the sensor (MODBUS slave). This must be observed during programming.

MemoRail devices can be equipped with one or two sensor channels. This document describes the register set for the 1st sensor channel. To address the 2nd channel add an offset of 10 000 to the individual register of 1st channel.

Data Encoding

MODBUS doesn't define exactly how the data is transmitted when data type uses more than one register (e.g. float → 4 bytes → 2 registers). When MemoRail transmits data, the following order is used: **low register first - high byte first**.

Example of reading "2923517522" UInt32 value from registers 3300 – 3301.

0x 01	Slave address (decimal "1")
0x 03	Function code ("Read Holding Registers")
0x 0CE3	Starting register address (decimal "3299")
0x 0002	Number of registers (=Quantity, decimal "2")
0x 04	Byte count (decimal "4")
0x AE41 5652	Response value (unsigned integer "2 923 517 522")
0x nnnn	CRC

Request send to MemoRail	
	Hex
Slave address	01
Function code	03
Starting address Hi	0C
Starting address Lo	E3
Quantity Hi	00
Quantity Lo	02

0x 01 03 0C E3 00 02 nn nn

Response received from MemoRail	
	Hex
Slave address	01
Function code	03
Byte count	04
Register 3300 Hi	56
Register 3300 Lo	52
Register 3301 Hi	AE
Register 3301 Lo	41

0x 01 03 04 56 52 AE 41 nn nn

Example of reading -30.52 float value from registers 3310 – 3311.

0x 01	Slave address (decimal "1")
0x 03	Function code ("Read Holding Registers")
0x 0CED	Starting register address (decimal "3309")
0x 0002	Number of registers (=Quantity, decimal "2")
0x 04	Byte count (decimal "4")
0x C1F4 28F6	Response value (float "-30.52")
0x nnnn	CRC

Request send to MemoRail	
	Hex
Slave address	01
Function code	03
Starting address Hi	0C
Starting address Lo	ED
Quantity Hi	00
Quantity Lo	02

0x 01 03 0C ED 00 02 nn nn

Response received from MemoRail	
	Hex
Slave address	01
Function code	03
Byte count	04
Register 3310 Hi	28
Register 3310 Lo	F6
Register 3311 Hi	C1
Register 3311 Lo	F4

0x 01 03 04 28 F6 C1 F4 nn nn

Example of reading “abcd” ASCII string from registers 3320 – 3322.

0x 01	Slave address (decimal “1”)
0x 03	Function code (“Read Holding Registers”)
0x 0CF7	Starting register address (decimal “3319”)
0x 0003	Number of registers (=Quantity, decimal “3”)
0x 06	Byte count (decimal “6”)
0x 61 62 63 64 20 20	Response value (6-byte ASCII character filled with blanks “abcd “)
0x nnnn	CRC

Request send to MemoRail	
	Hex
Slave address	01
Function code	03
Starting address Hi	0C
Starting address Lo	F7
Quantity Hi	00
Quantity Lo	02

0x 01 03 0C F7 00 02 nn nn

Response received from MemoRail	
	Hex
Slave address	01
Function code	03
Byte count	06
Register 3320 Hi	62
Register 3320 Lo	61
Register 3321 Hi	64
Register 3321 Lo	63
Register 3322 Hi	20
Register 3322 Lo	20

0x 01 03 06 62 61 64 63 20 20 nn nn

Data types used by MemoRail

Data Type	Quantity (registers)	Bytes	Description
Float	2	4	floating point according to IEEE 754 (Single Precision)
HEX	variable	variable	hexadecimal representation
UInt8	½	1	unsigned 8-bit integer
UInt16	1	2	unsigned 16-bit integer
UInt32	2	4	unsigned 32-bit integer
ASCII	variable	variable	Numeric representation of characters is defined in 8-Bit ASCII-Code-Table (ANSI X3.4-1986). Important: ASCII-strings must be padded to the specified length

1.4 MemoRail Sensor Handling Scenarios

Important:

Many registers are dependent on the connected sensor type and not readable/writable if they do not apply for the according sensor type. Unavailable register commands return with Modbus exception code 4.

First connection of MemoRail to Modbus

MemoRail is delivered with Modbus baud rate of 19200. To change the baud rate connect to MemoRail and use register command 212 to set the appropriate value. Other link parameter can be changed by DIP switches.

Accessing 2nd Sensor Channel

This document describes all commands for 1st sensor channel. To read from or write to 2nd sensor channel an address offset of **10 000** has to be added to the StartRegister. For instance to read pH-Value:

- from sensor 1: register= 2066, Quantity=3
- from sensor 2: register=12066, Quantity=3

PH/ORP - Calibration via data entry

1. adjust MemoRail device time
1200 - time
2. write calibration data to register address
 - standard pH sensor (glass)
 - 2512 - zero point [pH]
 - 2516 - slope [mv/pH]
 - ISFET pH sensor
 - 2508 - asymmetry potential [mV]
 - 2516 - slope [mv/pH]
 - ORP sensor
 - 2524 - ORP offset [mV]
3. commit data to sensor by running sensor action
800 - action code 2000 (standard pH and ISFET), 2010 (ORP)
4. monitor action progress by reading status from same register
800 - action status

PH - Product calibration

1. adjust MemoRail device time
1200 - time
2. take a sample and store the latest measurement value in MemoRail
 - 800 - action code 2001 to store the according measurement value
 - 2552 - stored value
3. process the lab value
 - 2556 - write the lab value to MemoRail
 - 800 - action code 2002 to execute the calibration
4. monitor action progress by reading status from same register
800 - action status

PH - Zero point calibration

1. adjust MemoRail device time
1200 - time
2. write buffer value
2528 - pH buffer value [pH]
(initial value after reset)
3. execute calibration
800 - action code 2003 to run calibration
4. to read the stored measured values
2532 - measured pH voltage [mV]
2536 - measured temperature [°C]
5. monitor action progress by reading status from same register
800 - action status

PH – Slope and zero point calibration

1. adjust MemoRail device time
1200 - time
2. write 1st buffer value to device
2528 - pH buffer value [pH]
(initial value after reset)
3. execute 1st calibration step
800 - action code 2004 to run calibration
4. to read the stored measured values
2532 - 1st buffer measured pH voltage [mV]
2536 - 1st buffer measured temperature [°C]
5. write 2nd buffer value to device
2540 - pH buffer value [pH]
(initial value after reset)
6. execute calibration
800 - action code 2005 to run calibration
7. to read the stored measured values
2544 - 2nd buffer measured pH voltage [mV]
2548 - 2nd buffer measured temperature [°C]
8. monitor action progress by reading status from same register
800 - action status

PH ISFET - asymmetry potential calibration

This calibration method can be used for new sensors before first operation and should be followed-up by a product or 1/2 –point calibration. Important: 7.0 pH-buffer has to be used for an asymmetry potential calibration.

1. adjust MemoRail device time
1200 - time
2. write buffer value
2528 - pH buffer value [pH]
(initial value after reset)
3. execute calibration
800 - action code 2006 to run calibration
4. to read the stored measured values
2532 - measured pH voltage [mV]
2526 - measured temperature [°C]
5. monitor action progress by reading status from same register
800 - action status

ORP redox buffer calibration

1. adjust MemoRail device time
1200 - time
2. write buffer value
2560 - redox buffer value [mV]
(initial value after reset)
3. execute calibration
800 - action code 2014 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Product calibration (Memosens)

1. adjust MemoRail device time
1200 - time
2. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
3204 - process pressure [mbar]
3208 - relative humidity [%]
3212 - salinity [g/kg]
3240 - medium (0 = liquid, 1 = air)
3244 - measurement type
liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
air: 0 = saturation [Air], 1 = concentration [ppm]
3. take a sample and store the latest measurement value in MemoRail
800 - action code 3001 to store the according measurement value
3536 - to read the stored value
4. process the lab value
3540 - write the lab value to MemoRail
800 - action code 3002 to execute the calibration
5. monitor action progress by reading status from same register
800 - action status

OXY – Zero point calibration (Memosens)

1. adjust MemoRail device time
1200 - time
2. execute calibration (Note: calibration will be done for 0% saturation)
800 - action code 3004 to run calibration
3. monitor action progress by reading status from same register
800 - action status

OXY – Slope calibration (Memosens)

1. adjust MemoRail device time
1200 - time
2. calibration will be done for 100% saturation. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
3204 - process pressure [mbar]
3208 - relative humidity [%]
3212 - salinity [g/kg]
3240 - medium (0 = liquid, 1 = air)
3244 - measurement type
liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
air: 0 = saturation [Air], 1 = concentration [ppm]
3. execute calibration
800 - action code 3005 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Zero point calibration (LDO SE 740)

1. adjust MemoRail device time
1200 - time
2. calibration will be done for 0% saturation. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
3200 - reference temperature [°C]
3204 - process pressure [mbar]
3208 - relative humidity [%]
3212 - salinity [g/kg]
3240 - medium (0 = liquid, 1 = air)
3244 - measurement type
liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
air: 0 = saturation [Air], 1 = concentration [ppm]
3. execute calibration
800 - action code 3014 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Slope calibration (LDO SE 740)

1. adjust MemoRail device time
1200 - time
2. calibration will be done for 100% saturation. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
 - 3200 - reference temperature [°C]
 - 3204 - process pressure [mbar]
 - 3208 - relative humidity [%]
 - 3212 - salinity [g/kg]
 - 3240 - medium (0 = liquid, 1 = air)
 - 3244 - measurement type
 - liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
 - air: 0 = saturation [Air], 1 = concentration [ppm]
3. execute calibration
800 - action code 3015 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Product calibration (LDO SE 740)

1. adjust MemoRail device time
1200 - time
2. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
 - 3200 - reference temperature [°C]
 - 3204 - process pressure [mbar]
 - 3208 - relative humidity [%]
 - 3212 - salinity [g/kg]
 - 3240 - medium (0 = liquid, 1 = air)
 - 3244 - measurement type
 - liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
 - air: 0 = saturation [Air], 1 = concentration [ppm]
3. take a sample and store the latest measurement value in MemoRail
 - 800 - action code 3011 to store the according measurement value
 - 3536 - to read the stored value
4. process the lab value
 - 3540 - write the lab value to MemoRail
 - 800 - action code 3012 to execute the calibration
5. monitor action progress by reading status from same register
800 - action status

COND - Calibration via data entry

1. adjust MemoRail device time
1200 - time
2. write calibration data to register address
4508 - cell constant [1/cm]
3. commit data to sensor by running sensor action
800 - action code 4000
4. monitor action progress by reading status from same register
800 - action status

COND – Product calibration

1. adjust MemoRail device time
1200 - time
2. take a sample and store the latest measurement value in MemoRail
800 - action code 4001 to store the according measurement value
4520 - to read the stored value [μS/cm]
3. process the lab value
4524 - write the lab value to MemoRail
800 - action code 4002 to execute the calibration
4. monitor action progress by reading status from same register
800 - action status

CONDI - Calibration via data entry

1. adjust MemoRail device time
1200 - time
2. write calibration data to register address
5508 - cell factor []
3. commit data to sensor by running sensor action
800 - action code 5000
4. monitor action progress by reading status from same register
800 - action status

CONDI – Product calibration

1. adjust MemoRail device time
1200 - time
2. take a sample and store the latest measurement value in MemoRail
800 - action code 5001 to store the according measurement value
5520 - to read the stored value [μS/cm]
3. process the lab value
5524 - write the lab value to MemoRail
800 - action code 5002 to execute the calibration
4. monitor action progress by reading status from same register
800 - action status

CONDI – Zero point correction

1. adjust MemoRail device time
1200 - time
2. correction will be processed automatically by sensor, preconditioned sensor is on air and dry. To start the correction
800 - action code 5004 to store the according measurement value
3. monitor action progress by reading status from same register
800 - action status

1.5 Common Tables

Measurement value status codes

Status Code (hex value)	Status	Description
0x10	BAD	bad value
0x11	BAD_LOW	bad value, lower limit
0x12	BAD_HIGH	bad value, higher limit
0x1F	BAD_CONST_INITIAL	bad value, constant initial value
0x58	UNC	uncertain
0x59	UNC_LOW	uncertain, lower limit
0x5A	UNC_HIGH	uncertain, higher limit
0x80	OK	good value
0x83	OK_CONST	good value, constant

Calibration status codes (LDO SE 740)

Bit #	Status Code (hex value)	Description
0	0x00000001	CP1: Oxygen value to be calibrated at is too low
1	0x00000002	CP1: Oxygen value to be calibrated at is too high
2	0x00000004	CP1: current temperature reading is too low
3	0x00000008	CP1: current temperature reading is too high
4	0x00000010	CP1: temperature reading during calibration is not stable
5	0x00000020	CP1: Phase is too low for the oxygen value to be calibrated at
6	0x00000040	CP1: Phase too high for the oxygen value to be calibrated at
7	0x00000080	CP1: Phase reading during calibration is not stable
8	0x00000100	CP2: Oxygen value to be calibrated at is too low
9	0x00000200	CP2: Oxygen value to be calibrated at is too high
10	0x00000400	CP2: current temperature reading is too low
11	0x00000800	CP2: current temperature reading is too high
12	0x00001000	CP2: temperature reading during calibration is not stable
13	0x00002000	CP2: Phase is too low for the oxygen value to be calibrated at
14	0x00004000	CP2: Phase too high for the oxygen value to be calibrated at
15	0x00008000	CP2: Phase reading during calibration is not stable
16..23	...	not available
24	0x01000000	CP6: out of calibration range
25	0x02000000	CP6: out of range
26	0x04000000	CP6: active
27	0x08000000	CP6: initial measurement
28	0x10000000	CP6: assigned

2 Commands

2.1 MemoRail Information

-

Start register	Access	Quantity	Read Function	Write Function	Command Description			
1000	r	12	3	-	Device firmware			
					Register	Parameter	Type	Bytes
					1..12	MemoRail firmware version string	ASCII	24
1024	r	12	3	-	Device manufacturer			
					Register	Parameter	Type	Bytes
					1..12	MemoRail manufacturer	ASCII	24
1048	r	12	3	-	Device name			
					Register	Parameter	Type	Bytes
					1..12	MemoRail device name	ASCII	24
1072	r	12	3	-	Device order code			
					Register	Parameter	Type	Bytes
					1..12	MemoRail order number	ASCII	24
1096	r	12	3	-	Device serial number			
					Register	Parameter	Type	Bytes
					1..12	MemoRail serial number	ASCII	24
1200	rw	2	3	16	Device time			
					Register	Parameter	Type	Bytes
					1..2	Seconds since 1.1.2000 (used to store calibration time stamp into sensor, must be set to current time when device restarted)	UInt32	4

Start register	Access	Quantity	Read Function	Write Function	Command Description			
212	rw	1	3	16	Modbus Baudrate			
					Register	Parameter	Type	Bytes
					1	Baud rate	UInt16	2
					0 = 1200 1 = 2400 2 = 4800 3 = 9600 4 = 19200 5 = 38400 6 = 57600 7 = 115200			
400	rw	1	3	16	Sensor detection mode			
					Register	Parameter	Type	Bytes
					1	Mode, determines whether sensor family is detected automatically or is set manually	UInt16	2
					0 = automatic (default) 1 = manual (sensor family to be set in command Sensor family)			
402	rw	1	3	16	Sensor family			
					Register	Parameter	Type	Bytes
					1	Family (if sensor detection mode is manual)	UInt16	2
					6 = Memosens 11 = LDO SE 740			

2.2 Sensor Information

-

Start register	Access	Quantity	Read Function	Write Function	Command Description			
500	r	12	3	-	Sensor manufacturer			
					Register Parameter		Type	Bytes
					1..12	Sensor manufacturer	ASCII	24

Start register	Access	Quantity	Read Function	Write Function	Command Description			
524	r	12	3	-	Sensor order code			
					Register	Parameter	Type	Bytes
					1..12	Sensor order code	ASCII	24
548	r	12	3	-	Sensor serial number			
					Register	Parameter	Type	Bytes
					1..12	Sensor serial number	ASCII	24
572	r	12	3	-	Sensor name			
					Register	Parameter	Type	Bytes
					1..12	Sensor name	ASCII	24
596	r	12	3	-	Sensor software version			
					Register	Parameter	Type	Bytes
					1..12	Sensor software version	ASCII	24
620	r	12	3	-	Sensor hardware version			
					Register	Parameter	Type	Bytes
					1..12	Sensor hardware version	ASCII	24
678	r	1	3	-	Sensor channel information			
					Register	Parameter	Type	Bytes
					1	Channel error bits	HEX	2
0x0000 = no error 0x0001 = no sensor 0x0002 = unknown sensor 0x0004 = invalid calibration parameter								
680	r	1	3	-	Sensor measured value type			
					Register	Parameter	Type	Bytes
					1	Sensor measured value type	HEX	2
0x0000 = not defined 0x0001 = PH 0x0002 = OXY 0x0003 = COND 0x0004 = CONDI								

2.3 Initial Values

Start register	Access	Quantity	Read Function	Write Function	Command Description			
434	rw	2	3	16	PH - Default pH buffer 1			
					Register	Parameter	Type	Bytes
					1..2	Initial pH-Buffer 1 [pH] (7.0)	Float	4
438	rw	2	3	16	PH - Default pH buffer 2			
					Register	Parameter	Type	Bytes
					1..2	Initial pH-Buffer 2 [pH] (4.01)	Float	4
442	rw	2	3	16	ORP - Default ORP buffer			
					Register	Parameter	Type	Bytes
					1..2	Initial Redox-Buffer [mV] (465.0)	Float	4
404	rw	1	3	16	OXY - Default measurement medium			
					Register	Parameter	Type	Bytes
					1	Measurement medium (0) 0 = liquid 1 = air	UInt16	2
406	rw	1	3	16	OXY - Default cal-medium of product calibration			
					Register	Parameter	Type	Bytes
					1	Initial calibration medium (1) 0 = liquid 1 = air	UInt16	2
408	rw	1	3	16	OXY - Default cal-meastype of product calibration			
					Register	Parameter	Type	Bytes
					1	Initial measurement type for product calibration (0) 0 = Saturation [%Air] 1 = Concentration [mg/l] 2 = Partial pressure [mbar] (only LDO SE 740)	UInt16	2

Start register	Access	Quantity	Read Function	Write Function	Command Description
414	rw	2	3	16	OXY - Default process pressure
					Register Parameter Type Bytes
					1..2 Pressure [mbar] (1013.0) Float 4
418	rw	2	3	16	OXY - Default relative humidity
					Register Parameter Type Bytes
					1..2 Humidity [%] (50.0) Float 4
422	rw	2	3	16	OXY - Default salinity
					Register Parameter Type Bytes
					1..2 Salinity [g/kg] (0.0) Float 4
430	rw	2	3	16	CONDI - Default installation factor
					Register Parameter Type Bytes
					1..2 Installation factor (1.0) Float 4

2.4 PH - Measurement Values

Start register	Access	Quantity	Read Function	Write Function	Command Description			
2066	r	3	3	-	pH value			
					Register	Parameter	Type	Bytes
					1..2	pH value [pH]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
2024	r	3	3	-	pH voltage			
					Register	Parameter	Type	Bytes
					1..2	pH Voltage [mV]	Float	4
					3 lo	Measurement status	HEX	1
					3 hi	Measurement counter	UInt8	1
2012	r	3	3	-	Temperature			
					Register	Parameter	Type	Bytes
					1..2	Temperature value [°C]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
2036	r	3	3	-	Resistance (glass)			
					Register	Parameter	Type	Bytes
					1..2	Resistance of glass electrode value [Ω]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
2048	r	3	3	-	ORP voltage			
					Register	Parameter	Type	Bytes
					1..2	Redox voltage value [mV]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
2060	r	3	3	-	ORP-Resistance			
					Register	Parameter	Type	Bytes
					1..2	ORP-Resistance of electrode value [Ω]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1

Start register	Access	Quantity	Read Function	Write Function	Command Description		
2084	r	3	3	-	Leakage current		
					Register Parameter	Type	Bytes
					1..2 Leakage current [nA]	Float	4
					3 hi Measurement status	HEX	1
					3 lo Measurement counter	UInt8	1

2.5 PH - Calibration

-

Start register	Access	Quantity	Read Function	Write Function	Command Description		
2404	r	10	3	-	PH - Latest calibration		
					Register Parameter	Type	Bytes
					1..2 Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
					3..4 ISFET asymmetry potential [mV] (const. 0 mV if not ISFET sensor)	Float	4
					5..6 Zero point [pH] (const. pH 7.0 if ISFET sensor)	Float	4
					7..8 Slope [mV/pH]	Float	4
					9..10 Isotherm intersection [pH]	Float	4
2424	r	4	3	-	ORP - Latest calibration		
					Register Parameter	Type	Bytes
					1..2 Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
					2..4 ORP offset [mV]	Float	4
800	r	1	3	-	Sensor action status		
					Register Parameter	Type	Bytes
					1 Sensor action status	UInt16	2
<div>0 = no active action, last action successful</div> <div>254 = invalid action</div> <div>255 = completed action failed</div> <div>other = number of pending action</div>							

Start register	Access	Quantity	Read Function	Write Function	Command Description			
800	w	1	3	16	Run sensor action			
					Register	Parameter	Type	Bytes
					1	Action code to be performed	UInt16	1
					PH: 2000 = data entry calibration 2001 = product calibration: step - snap sample value 2002 = product calibration: step - apply lab value 2004 = 1 point zero buffer calibration 2005 = 2 point slope buffer calibration ORP: 2010 = data entry calibration 2014 = 1 point redox-buffer calibration			
2508	rw	2	3	16	Data calibration: ISFET asymmetry potential			
					Register	Parameter	Type	Bytes
					1..2	ISFET asymmetry potential [mV]	Float	4
2512	rw	2	3	16	Data calibration: zero point			
					Register	Parameter	Type	Bytes
					1..2	Zero point [pH]	Float	4
2516	rw	2	3	16	Data calibration: slope			
					Register	Parameter	Type	Bytes
					1..2	Slope [mV/pH]	Float	4
2520	rw	2	3	16	Data calibration: Isotherm intersection			
					Register	Parameter	Type	Bytes
					1..2	Isotherm intersection [pH]	Float	4
2528	rw	2	3	16	Calibration: pH buffer 1			
					Register	Parameter	Type	Bytes
					1..2	pH value of buffer 1 (temperature compensated)	Float	4
2532	r	2	3	-	pH buffer1: Sensor voltage (Cal)			
					Register	Parameter	Type	Bytes
					1..2	Voltage [mV]	Float	4

Start register	Access	Quantity	Read Function	Write Function	Command Description		
2536	r	2	3	-	pH buffer1: Temperature (Cal)		
					Register Parameter	Type	Bytes
					1..2 Temperature [°C]	Float	4
2540	rw	2	3	16	Calibration: pH buffer 2		
					Register Parameter	Type	Bytes
					1..2 pH value of buffer 2 (temperature compensated)	Float	4
2544	r	2	3	-	pH buffer2: Sensor voltage (Cal)		
					Register Parameter	Type	Bytes
					1..2 Voltage [mV]	Float	4
2548	r	2	3	-	pH buffer2: Temperature (Cal)		
					Register Parameter	Type	Bytes
					1..2 Temperature [°C]	Float	4
2552	r	2	3	16	Product calibration: sample value		
					Register Parameter	Type	Bytes
					1..2 Sample value [pH]	Float	4
2556	rw	2	3	16	Product calibration: lab value		
					Register Parameter	Type	Bytes
					1..2 Lab value [pH]	Float	4
2524	rw	2	3	16	Data calibration: ORP offset		
					Register Parameter	Type	Bytes
					1..2 ORP offset [mV]	Float	4
2560	rw	2	3	16	ORP - Redox buffer		
					Register Parameter	Type	Bytes
					1..2 -	Float	4

2.6 PH - Sensor wear

-

Start register	Access	Quantity	Read Function	Write Function	Command Description
2600	r	10	3	-	Sensor wear
					Register Parameter Type Bytes
					1..2 Operating time [h] Float 4
					3..4 Sensor wear [%] Float 4
					5..6 Autoclave count UInt32 4
					7..8 CIP cycles UInt32 4
					9..10 SIP cycles UInt32 4

2.7 OXY - Measurement Values

Start register	Access	Quantity	Read Function	Write Function	Command Description			
3240	rw	1	3	16	Input: Measurement medium			
					Register	Parameter	Type	Bytes
					1..2	Measurement medium	UInt16	2
					0 = liquid 1 = air			
3204	rw	2	3	16	Input: Process pressure			
					Register	Parameter	Type	Bytes
					1..2	Process pressure [mbar]	Float	4
3208	rw	2	3	16	Input: Relative humidity			
					Register	Parameter	Type	Bytes
					1..2	Relative humidity [%]	Float	4
3212	rw	2	3	16	Input: Salinity			
					Register	Parameter	Type	Bytes
					1..2	Salinity [mg/l]	Float	4
3012	r	3	3	-	Temperature			
					Register	Parameter	Type	Bytes
					1..2	Temperature value [°C]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
3024	r	3	3	-	Current (raw)			
					Register	Parameter	Type	Bytes
					1..2	Sensor current raw value [nA] EDO: Current of cathode [nA]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1

Start register	Access	Quantity	Read Function	Write Function	Command Description			
3030	r	3	3	-	Current			
					Register	Parameter	Type	Bytes
					1..2	Sensor current value [nA]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
3036	r	3	3	-	Leakage current			
					Register	Parameter	Type	Bytes
					1..2	Leakage current value [nA]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
3048	r	3	3	-	Partial pressure			
					Register	Parameter	Type	Bytes
					1..2	Partial pressure value [mbar]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
3060	r	3	3	-	Saturation index O₂			
					Register	Parameter	Type	Bytes
					1..2	Saturation index value [%O ₂]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
3066	r	3	3	-	Saturation index air			
					Register	Parameter	Type	Bytes
					1..2	Saturation index on air value [%Air]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
3072	r	3	3	-	Concentration liquid			
					Register	Parameter	Type	Bytes
					1..2	Concentration liquid value [mg/l]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1

Start register	Access	Quantity	Read Function	Write Function	Command Description		
3084	r	3	3	-	Concentration air [Vol%]		
					Register Parameter	Type	Bytes
					1..2 Concentration air [Vol%]	Float	4
					3 hi Measurement status	HEX	1
					3 lo Measurement counter	UInt8	1

2.8 OXY - Calibration

-

Start register	Access	Quantity	Read Function	Write Function	Command Description		
3404	r	9	3	-	Latest calibration - Memosens		
					Register Parameter	Type	Bytes
					1..2 Timestamp of zero point calibration (second since 01.01.2000 00:00)	UInt32	4
					3..4 Zero point [nA]	Float	4
					5..6 Timestamp of slope calibration (seconds since 1.1.2000 00:00)	UInt32	4
					7..8 Slope [nA]	Float	4
9 Membrane calibration counter	UInt16	2					
3454	r	8	3	-	Latest calibration - LDO SE 740		
					Register Parameter	Type	Bytes
					1..2 Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
					3..4 Phase[°]	Float	4
					5..6 Stern-Volmer coefficient	Float	4
					7..8 Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4
3700	r	14	3	-	Calibration statistics CP1 - LDO SE 740		
					Register Parameter	Type	Bytes
					1..2 Partial pressure [mbar]	Float	4
					3..4 Phase[°] / Sensor current [nA]	Float	4
					5..6 Temperature [°C]	Float	4
					7..8 Process pressure [mbar]	Float	4
					9..10 Timestamp of CP1 calibration (seconds since 1.1.2000 00:00)	UInt32	4
					11..12 Number of calibrataions	UInt32	4
13..14 Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4					

Start register	Access	Quantity	Read Function	Write Function	Command Description		
3728	r	14	3	-	Calibration statistics CP2 - LDO SE 740		
					Register Parameter	Type	Bytes
					1..2 Partial pressure [mbar]	Float	4
					3..4 Phase[°] / Sensor current [nA]	Float	4
					5..6 Temperature [°C]	Float	4
					7..8 Process pressure [mbar]	Float	4
					9..10 Timestamp of CP2 calibration (seconds since 1.1.2000 00:00)	UInt32	4
					11..12 Number of calibrataions	UInt32	4
					13..14 Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4
3756	r	14	3	-	Calibration statistics CP6 - LDO SE 740		
					Register Parameter	Type	Bytes
					1..2 Partial pressure [mbar]	Float	4
					3..4 Phase[°] / Sensor current [nA]	Float	4
					5..6 Temperature [°C]	Float	4
					7..8 Process pressure [mbar]	Float	4
					9..10 Timestamp of CP6 calibration (seconds since 1.1.2000 00:00)	UInt32	4
					11..12 Number of calibrataions	UInt32	4
					13..14 Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4
800	r	1	3	-	Sensor action status		
					Register Parameter	Type	Bytes
					1 Sensor action status	UInt16	2
0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action							

Start register	Access	Quantity	Read Function	Write Function	Command Description			
800	w	1	3	16	Run sensor action			
					Register	Parameter	Type	Bytes
					1	Action code to be performed	UInt16	1
<div>Memosens:</div> <div>3000 = data entry calibration</div> <div>3001 = product calibration: step - snap sample value</div> <div>3002 = product calibration: step - apply lab value</div> <div>3004 = zero point calibration</div> <div>3005 = slope calibration</div> <div>LDO SE 740</div> <div>3011 = CP6 product calibration: step - snap sample value</div> <div>3012 = CP6 product calibration: step - apply lab value</div> <div>3013 = CP6 product calibration: remove calibration</div> <div>3014 = CP1 zero point calibration</div> <div>3015 = CP2 slope calibration</div>								
3508	rw	2	3	16	Data calibration: zero point (Memosens)			
					Register	Parameter	Type	Bytes
					1..2	Zero point [nA]	Float	4
3512	rw	2	3	16	Data calibration: slope (Memosens)			
					Register	Parameter	Type	Bytes
					1..2	Slope [nA]	Float	4
3520	r	2	3	-	Process pressure (Calibration)			
					Register	Parameter	Type	Bytes
					1..2	Process pressure [mbar]	Float	4
3524	rw	2	3	16	Relative humidity (Calibration)			
					Register	Parameter	Type	Bytes
					1..2	Relative humidity [%]	Float	4
3242	rw	1	3	16	Measurement medium (Calibration)			
					Register	Parameter	Type	Bytes
					1..2	Measurement medium	UInt16	2
<div>0 = liquid</div> <div>1 = air</div>								

Start register	Access	Quantity	Read Function	Write Function	Command Description			
3244	rw	1	3	16	Product calibration: measurement type			
					Register	Parameter	Type	Bytes
					1..2	Measurement type 0 = Saturation [%Air] 1 = Concentration liquid [mg/l], Concentration air [Vol%] 2 = Partial pressure [mbar] - only LDO SE 740	UInt16	2
3536	r	2	3	-	Product calibration: sample value			
					Register	Parameter	Type	Bytes
					1..2	Sample value (unit: depends on measurement type)	Float	4
3540	rw	2	3	16	Product calibration: lab value			
					Register	Parameter	Type	Bytes
					1..2	Reference value (unit: depends on measurement type)	Float	4

2.9 OXY - Sensor wear

-

Start register	Access	Quantity	Read Function	Write Function	Command Description																												
3600	r	12	3	-	<div><div>Sensor wear</div><table><thead><tr><th>Register</th><th>Parameter</th><th>Type</th><th>Bytes</th></tr></thead><tbody><tr><td>1..2</td><td>Operating time [h]</td><td>Float</td><td>4</td></tr><tr><td>3..4</td><td>Sensor wear [%]</td><td>Float</td><td>4</td></tr><tr><td>5..6</td><td>Autoclave count</td><td>UInt32</td><td>4</td></tr><tr><td>7..8</td><td>CIP cycles</td><td>UInt32</td><td>4</td></tr><tr><td>9..10</td><td>SIP cycles (membrane cap)</td><td>UInt32</td><td>4</td></tr><tr><td>11.12</td><td>SIP cycles (sensor total)</td><td>UInt32</td><td>4</td></tr></tbody></table></div>	Register	Parameter	Type	Bytes	1..2	Operating time [h]	Float	4	3..4	Sensor wear [%]	Float	4	5..6	Autoclave count	UInt32	4	7..8	CIP cycles	UInt32	4	9..10	SIP cycles (membrane cap)	UInt32	4	11.12	SIP cycles (sensor total)	UInt32	4
Register	Parameter	Type	Bytes																														
1..2	Operating time [h]	Float	4																														
3..4	Sensor wear [%]	Float	4																														
5..6	Autoclave count	UInt32	4																														
7..8	CIP cycles	UInt32	4																														
9..10	SIP cycles (membrane cap)	UInt32	4																														
11.12	SIP cycles (sensor total)	UInt32	4																														

2.10 COND - Measurement Values

-

Start register	Access	Quantity	Read Function	Write Function	Command Description			
4012	r	3	3	-	Temperature			
					Register	Parameter	Type	Bytes
					1..2	Temperature [°C]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
4024	r	3	3	-	Conductance			
					Register	Parameter	Type	Bytes
					1..2	Conductance [μS]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
4030	r	3	3	-	Conductivity			
					Register	Parameter	Type	Bytes
					1..2	Conductivity [μS/cm]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1
4036	r	3	3	-	Resistivity			
					Register	Parameter	Type	Bytes
					1..2	Resistivity [Ω*m]	Float	4
					3 hi	Measurement status	HEX	1
					3 lo	Measurement counter	UInt8	1

2.11 COND - Calibration

-

Start register	Access	Quantity	Read Function	Write Function	Command Description	
4404	r	4	3	-	Latest calibration	
					Register Parameter Type Bytes	
					1..2 Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32 4
					3..4 Cell constant [1/cm]	Float 4

Start register	Access	Quantity	Read Function	Write Function	Command Description			
800	r	1	3	-	Read sensor action			
					Register	Parameter	Type	Bytes
					1	Sensor action status	UInt16	2
					0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action			
800	w	1	3	16	Submit sensor action			
					Register	Parameter	Type	Bytes
					1	Action code to be performed	UInt16	1
					4000 = data entry calibration 4001 = product calibration: step - snap sample value 4002 = product calibration: step - apply lab value			
4508	rw	2	3	16	Data calibration: cell constant			
					Register	Parameter	Type	Bytes
					1..2	Cell constant [1/cm]	Float	4
4520	r	2	3	-	Product calibration: sample value			
					Register	Parameter	Type	Bytes
					1..2	Sample value [...]	Float	4
4524	rw	2	3	16	Product calibration: lab value			
					Register	Parameter	Type	Bytes
					1..2	Lab value [...]	Float	4

2.12 COND - Sensor wear

-

Start register	Access	Quantity	Read Function	Write Function	Command Description
4600	r	10	3	-	Sensor wear
					Register Parameter

2.13 CONDI - Measurement Values

Start register	Access	Quantity	Read Function	Write Function	Command Description		
5204	rw	2	3	16	Input: Installation factor		
					Register Parameter	Type	Bytes
					1..2 Installation factor	Float	4
5012	r	3	3	-	Temperature		
					Register Parameter	Type	Bytes
					1..2 Temperature [°C]	Float	4
					3 hi Measurement status	HEX	1
					3 lo Measurement counter	UInt8	1
5024	r	3	3	-	Conductance		
					Register Parameter	Type	Bytes
					1..2 Conductance [μS]	Float	4
					3 hi Measurement status	HEX	1
					3 lo Measurement counter	UInt8	1
5036	r	3	3	-	Conductivity		
					Register Parameter	Type	Bytes
					1..2 Conductivity [μS/cm]	Float	4
					3 hi Measurement status	HEX	1
					3 lo Measurement counter	UInt8	1
5042	r	3	3	-	Resistivity		
					Register Parameter	Type	Bytes
					1..2 Resistivity [Ω*m]	Float	4
					3 hi Measurement status	HEX	1
					3 lo Measurement counter	UInt8	1

2.14 CONDI - Calibration

Start register	Access	Quantity	Read Function	Write Function	Command Description			
5420	r	4	3	-	Latest zero calibration			
					Register	Parameter	Type	Bytes
					1..2	Resistance zero point [Ω]	Float	4
					3..4	Phase zero [°]	Float	4
5404	r	4	3	-	Latest cell factor calibration			
					Register	Parameter	Type	Bytes
					1..2	Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
					3..4	Cell constant [1/cm]	Float	4
800	r	1	3	-	Sensor action status			
					Register	Parameter	Type	Bytes
					1	Sensor action status	UInt16	2
					0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action			
800	w	1	3	16	Run sensor action			
					Register	Parameter	Type	Bytes
					1	Action code to be performed	UInt16	1
					5000 = data entry calibration 5001 = product calibration: step - snap sample value 5002 = product calibration: step - apply lab value 5004 = zero point correction			
5508	rw	2	3	16	Data calibration: cell constant			
					Register	Parameter	Type	Bytes
					1..2	Cell constant [1/cm]	Float	4
5520	r	2	3	-	Product calibration: sample value			
					Register	Parameter	Type	Bytes
					1..2	Sample value [...]	Float	4

Start register	Access	Quantity	Read Function	Write Function	Command Description			
5524	rw	2	3	16	Product calibration: lab value			
					Register Parameter		Type	Bytes
					1..2	Lab value [...]	Float	4

2.15 CONDI - Sensor wear

-

Start register	Access	Quantity	Read Function	Write Function	Command Description
5600	r	10	3	-	Sensor wear
					Register Parameter

END OF DOCUMENT
