7 RETAINER PRESENT AND CLOSED.

8 OUTER JACKET REMOVED.

NOTES

1 PACKAGING:

 \bigcirc Alternative 2298509-2 can be used. \langle B2 \rangle

ASSEMBLIES PACKED ACC. TO THE DETAILS GIVEN IN TABLE.

OR 107-18064-1 (GERMAN). USE CURRENT REVISION ALWAYS.

2 ELECTRICAL TEST ACC. TE SPECIFICATION 108-18857.

LENGTH "L" ACCORDING TABLE IS FOR STRAIGHT CABLE.

LINE NUMBER (X): CAN BE NUMBER, LETTER OR CHARACTER

4 CUTTING LENGTH TO BE FIXED BY MANUFACTURING.

DRX PART NO. AND TE PART NO. SEE TABLE.

USE CURRENT REVISION ALWAYS.

MANUFACTURING CODE:

DATE CODE (DCWYS).

GENERALLY: PACKAGING ACC. TO TE SPECIFICATION 107-18064 (ENGLISH)

STANDARD TEST 3.1.1 AND 3.1.2 TEST B (1 kV DC / 0.1 s) AND TEST D

DRX PART NO. (8 DIGITS), TE PART NO. AND CURRENT REV. LEVEL (9 DIGITS),

(D: DAY, 1= SUNDAY; CW: CALENDER WEEK; Y: LAST DIGIT OF YEAR; S: SHIFT)

MANUFACTURING CODE TO BE APPLIED AFTER SUCCESSFUL ELECTRICAL TEST.

6 APPLICATION SPECIFICATION FOR 180° MATE-AX CONNECTOR IS 114-94413

PRODUCT SPECIFICATION FOR 180° MATE-AX CONNECTOR IS 108-94515 PRODUCT SPECIFICATION FOR 180° FAKRA LICONNECTOR IS 108-2129

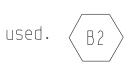
PROCESSING OF THE COAX SHIELD CONTACT ACCORDING TO MD ELEKTRONIK

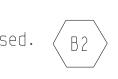
INSTRUCTION SHEET C10588 CRIMP DATA ACCORDING VW DRAWING 4E0.035.580.

PRODUCT SPECIFICATION FOR 180° FAKRA LICONNECTOR IS 108-2129

CRIMP DATA FOR RING TONGUE SEE APPLICATOR DRAWING 1893391.

APPLICATION SPECIFICATION FOR 180° FAKRA II IS 114-18622





LAYER PACKAGING (TE SPEC.: 107-18032) Layer Structure 973057-2 Shipping Box: Cover: (for reusable boxes only) 973163-2 Top Layer: Layers: Separating Layer: 2363958 Product per Layer: Separating Layer: 973163-2 Bottom Layer: Layer Picture: Product Orientation: horizontal FOR FIXING OF COIL USE EASY TEAR TAPE PN 2141805-1. TAPING 2 TIMES AROUND CABLES.

CONNECTOR	CONNECTOR
A1	С
Α2	-
Α3	-
Α4	В

LENGTH SCHEDULE: LENGTH L2 (mm) Tis LENGTH L3 (mm) TIS LENGTH L4 (mm) LENGTH L5 (mm) LENGTH_L1 ΤE AUDI WIRE REV. PART NO. PART NO. NO. 2363958-1 6065 ±14 1246 ±14 95 ±6 1402 ±14 F0328320 6215 ±14 SL_207005 SL 207002 2363958-2 6065 ±14 1246 ±14 105 ±6 1402 ±14 F0329320 6215 ±14 SL 207005

-	L123	<u>►</u>
Connector A PAGGETOD STEETE X.X	10 12 12 12 14 14 14 15 10 15 10 16 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	5 6 7 8 7 Series PBT-GF10 Connector B
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	**PBT-GF10** Same

D | RING TONGUE 0.5-1.0 MM2 0.6 X 15.2 CUSN | 14 346102-2 A COAX SHIELD CONTACT, VW 4EO 035 580 2299823-1 5-515275-0 C | SINGLE WIRE FLRY 1,0 MM,BROWN D RNF-3009/3-35MM 5677586076 see A COAX CABLE, 50 OHM, RG174 1719191-1 /4 \ | table PLUG HOUSING CODE B CREAM WHITE 1452728-2 1WAY, FAKRA 2 PLUG HOUSING CODE I BEIGE, 1W AY 1452728-9 FAKRA 2 A FERRULE, RG174, 180 GRAD 1-413889-3 A CENTER CONTACT, PLUG - 3 SERRATIONS 1418971-5 D SUBASSY PLUG FAKRA, HF 1719793-1 4 POS, MATE-AX, SOC HSG ASSY, 2310886-3 180 DEG, COD C,LIGHT BLUE 2298509-1 MIXED SHIELD INNER FERRULE 2298496-1 B | CONTACT MATE-AX CENTER CONTACT 2298494-1 C | CONTACT MATE-AX SUBASSEMBLY

PROJECT NO. -PRJ-18-000903332

PART NO. REV. **DESCRIPTION** 290CT2019 MATERIAL HEAT TREAT Eddahbi 290CT2019 TOLERANCES UNLESS OTHERWISE SPECIFIED: Loukili **STE** 290CT2019 1 PLC 2 PLC 3 PLC NAME MATE-AX / FAKRA II, CABLE ASSY

B2 ECR-20-014807

B1 ECR-20-002770

B ECR-20-001516

DATE DWN APVD SURFACE TEXTURE

REVISION RECORD

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200CT2020 | HA | YE

26FEB2020 NM YE

24DEC2019 NM YE ANGLES±

2363958

ITEM NO.

TE Connectivity

1 of 1 B2