## **North American Steel:**

Equipment that was purchased from a European company more than 20 years ago needs to be upgraded due to obsolescence of spare parts. The program is on an old PLC and needs to be converted to a newer Siemens system. This will still have to communicate with an Allen Bradley PLC so the signals will need to be converted and the data processed in the AB PLC as well. The motor drives for the equipment are run by special software from Siemens and will need to be replaced with new drives as well and configured to work with the new system.

More detailed description to follow