

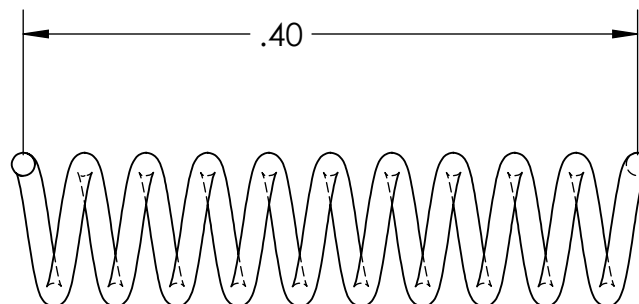
2

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NOTE:

1. HELIX DIAMETER IS ϕ .085
2. WIRE SIZE IS ϕ .015
3. PITCH IS .04
4. 10 REVOLUTIONS
5. START ANGLE IS 90°

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-	INITIAL RELEASE	11/27/2022	CBM



PROPRIETARY AND CONFIDENTIAL

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NEXT ASSY

USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH $\pm .5$ BEND ± 1
TWO PLACE DECIMAL $\pm .03$
THREE PLACE DECIMAL $\pm .01$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL
Plain Carbon Steel

FINISH

DO NOT SCALE DRAWING

DRAWN

NAME

CBM

DATE

11/27/2022

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

MANNING FABRICATION

TITLE:

SPRING

SIZE

A

DWG. NO.

SPRING

REV

-

SCALE: 8:1

SHEET 1 OF 1

2

1