



**Cascade Hardwood LLC**

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[www.cascadehardwood.com](http://www.cascadehardwood.com)

**Log Buyer:** Ken Jones Cell: (360) 520-6491  
Darrell Alvord Cell: (360) 431-0421  
Tom Layton Cell: (360) 880-2656

**We also buy Standing Timber.**

**Alder & Maple - Log Lengths: 16' - 40'**

- 1) Apply 4" of trim per 8' or 10' multiple
- 2) Minimum top diameter is 6" on Alder; 7" on Maple
- 3) Max butt diameter on Maple is 30"
- 4) Chip N Saw Alder 5" Minimum Diameter (Absolute)

Log Length	Actual Length with Trim	Please note the following preferred lengths
16'	16'8"	Acceptable
<b>18'</b>	<b>18'8"</b>	<b>PREFERRED</b>
<b>20'</b>	<b>20'8"</b>	<b>PREFERRED</b>
22'	N/A	No 22'
24'	25'	Least Preferred
26'	27'	Acceptable
<b>28'</b>	<b>29'</b>	<b>PREFERRED</b>
<b>30'</b>	<b>31'</b>	<b>PREFERRED</b>
32'	33'4"	Least Preferred
34'	35'4"	Acceptable
36'	37'4"	Acceptable
<b>38'</b>	<b>39'4"</b>	<b>PREFERRED</b>
<b>40'</b>	<b>41'4"</b>	<b>PREFERRED</b>

**Yard Manager:** Erv Johnston  
(360) 880-2176

## **General Rules:**

- 1) Log purchase agreement required 24 hours prior to shipping.
- 2) No double ended loads.
- 3) All logs shall be produced from live trees and shall have limbs trimmed flush.
- 4) All logs must be suitable for conveyor travel and mechanical debarking.
- 5) Preferred lengths are 40', 38', 30', 28', 20' and 18'. Avoid cutting 32' and 24' logs.
- 6) No spike tip Processors.  
Excessive mechanical damage will result in scaling deductions.
- 7) Top diameter of 5" logs are measured inside the bark. The narrow way. 5" logs must be a minimum of 20'.

**Log defect should be removed in the woods:  
Broken ends, pistol butts, shake or shatter  
breaks, crotches, rot, etc.**

**Log Yard Hours - 7am-4:30pm**