

# CUT CARD

## CASCADE MILL



### Cascade Hardwood LLC

P.O. Box 269  
158 Ribelin Road  
Chehalis, WA 98532  
Office (360) 748-0178  
[www.cascadehardwood.com](http://www.cascadehardwood.com)

## Log Lengths (Alder & Maple)

- Apply 4" of trim per 8' or 10' multiple
- Min. top diameter is 6" on Alder; 7" on Maple
- Max. butt diameter on Maple is 30"
- Chip-n-saw Alder 5" min. top diameter (absolute)

LOG LENGTH	ACTUAL LENGTH WITH TRIM	PLEASE NOTE PREFERRED LENGTHS
16'	16'8"	Acceptable
18'	18'8"	<b>Preferred</b>
20'	20'8"	<b>Preferred</b>
22'	N/A	<b>No 22'</b>
24'	25'	Least Preferred
26'	27'	Acceptable
28'	29'	<b>Preferred</b>
30'	31'	<b>Preferred</b>
32'	33'4"	Least Preferred
34'	35'4"	Acceptable
36'	37'4"	Acceptable
38'	39'4"	<b>Preferred</b>
40'	41'4"	<b>Preferred</b>

NOTE: We also by standing timber.

### LOG BUYERS

Tom Layton	(360) 880-2656
Darrell Alvord	(360) 431-0421
Ken Jones	(360) 520-6491

## Log Yard Rules

- 1) Log purchase agreement required 24 hours prior to shipping.
- 2) No double ended loads. All log ends must be bucked square and clean.
- 3) All logs shall be produced from live trees and shall have limbs trimmed flush with log.
- 4) All logs must be suitable for conveyor travel and mechanical debarking.
- 5) Logs must be cut in 10 foot multiples; preferred lengths are 18', 20', 28', 30', 38' and 40'. Avoid cutting 24' and 32' logs. No 22' logs.
- 6) No spike tip Processors. Excessive processor damage will result in scaling deductions.
- 7) Diameter 5" minimum at 20' and longer. Dimensions pulled from inside bark at narrow end.

**Log defects should be removed in the woods: Broken ends, pistol butts, shake or shatter breaks, crotches, rot, etc.**

### YARD MANAGER

Erv Johnston
Cell (360) 880-2176
Office (360) 740-5105

**Log Yard Hours: 7am - 4:30pm**