



			<div><div><div></div><div></div><div></div><div></div><div></div><div></div></div><div><div>Siderca</div><div>Tenaris Group</div></div></div>		NRO.PLANO/REV.: EFRI-DWG 3690/00		<div>REQUERIMIENTOS P/PIEZAS MEC. VARIACIONES P/DIMENSIONES SIN TOLERANCIAS:</div> <table><tr><td rowspan="3">LONG.</td><td>MAS DE</td><td>—</td><td>6</td><td>30</td><td>120</td><td>400</td><td></td></tr><tr><td>HASTA</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td></td></tr><tr><td>+/-</td><td>0.1</td><td>0.2</td><td>0.3</td><td>0.5</td><td>0.8</td><td></td></tr><tr><td rowspan="4">ANGULOS</td><td colspan="7">LONG. LADO MAS CORTO</td></tr><tr><td>MAS DE</td><td>—</td><td>10</td><td>50</td><td>120</td><td>400</td><td></td></tr><tr><td>HASTA</td><td>10</td><td>50</td><td>120</td><td>400</td><td>—/—</td><td></td></tr><tr><td>+/-</td><td>1°</td><td>30°</td><td>20°</td><td>10°</td><td>5°</td><td></td></tr><tr><td colspan="2">RUGOSIDAD</td><td colspan="2">MICRO INCHES</td><td>500</td><td>250</td><td>125</td><td>63</td></tr><tr><td colspan="2">SUPERFICIAL (UM)</td><td colspan="2"></td><td>12.5</td><td>6.3</td><td>3.2</td><td>1.6</td></tr></table>						LONG.	MAS DE	—	6	30	120	400		HASTA	6	30	120	400	1000		+/-	0.1	0.2	0.3	0.5	0.8		ANGULOS	LONG. LADO MAS CORTO							MAS DE	—	10	50	120	400		HASTA	10	50	120	400	—/—		+/-	1°	30°	20°	10°	5°		RUGOSIDAD		MICRO INCHES		500	250	125	63	SUPERFICIAL (UM)				12.5	6.3	3.2	1.6
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