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	REVISI□NS		
LTR	DESCRIPTION	DATE	CHECKED
01	First issued.	20/Feb/14	N. Crowley
02	Modified 55° intersection geometry. Replaced marking lines with notches. Added Detail E. Changed Note 9. Changed material. Added thickness to the chart.	24/Feb/14	N. Crowley

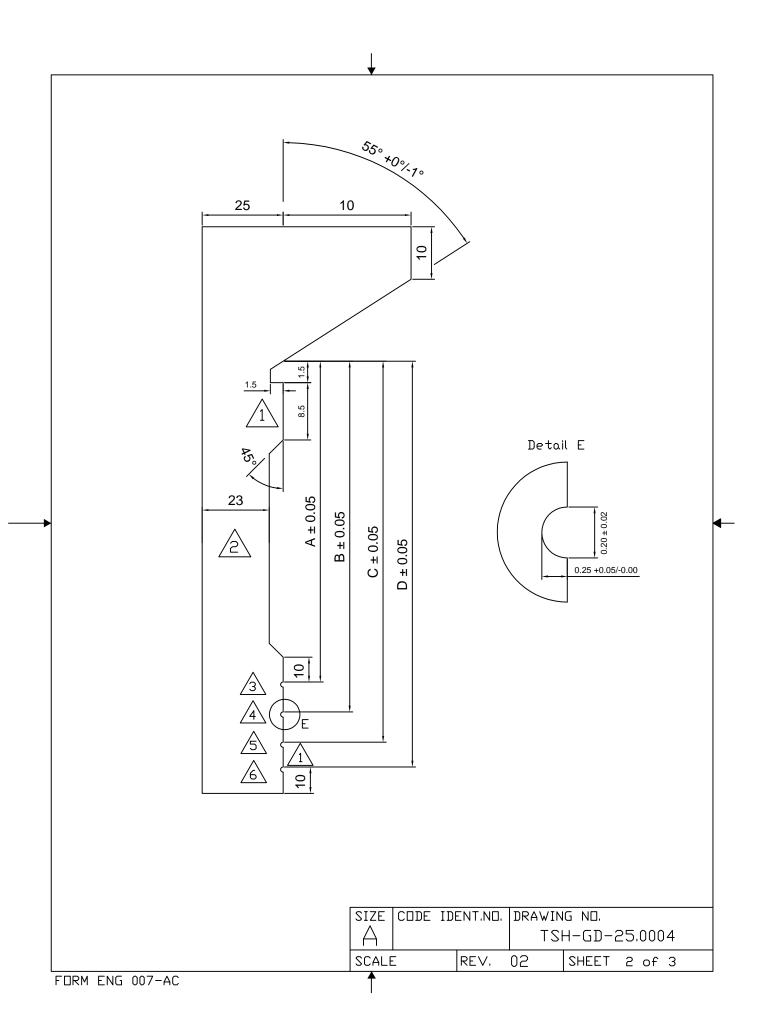
## ENGINEERING CHANGE

		WORK	SCRAP	NOTED	DWG N□.	REV	
PARTS DISPOSITION	ш				TSH-GD-	02	
DIGI EGITIEN	ISN	RE			PREPARED	A.OGGERO	24/Feb/14
RAW MAT'L	$(\exists)$	5	9	13	CHECKED	N.CROWLEY	24/Feb/14
IN PROCESS	u	(b)	10	14	APPROVED	N.CROWLEY	24/Feb/14
COMPLETED	ო	$\bigcirc$	11	15	ECR NO.		
ASSEMBLED 4		$\otimes$	12	16	EFF	UPON RELEA	SE

REASON FOR CHANGE/S AND/OR DISPOSITION NOTED

MODIFIED GEOMETRY. ADDED NOTCHES AND THICKNESS. CHANGED NOTE 9 AND MATERIAL.

						3, 11, 11, 12, 12, 12, 12, 12, 12, 12, 12					
MATERIAL:		PREPARED	A.OGGERO	20/Feb/14	EC-MASE.D	w <sup>G</sup> = -		الاحة	'dril		
SAE 41	30	CHECKED	E.MARTINEZ	20/Feb/14	<b>Tenaris</b> Hydril						
HRC 28-		ENGINEER			TenarisXP Buttress						
		MFG			Pin External Bevel Diameter Template						
		GAGE									
		QA			SIZE CODE IDENT.NO.		DRAWIN			REV.	
RELEASED	DATE	APPROVED	N.CROWLEY	20/Feb/14	$\mid A \mid$	TSH-GD-25.0004			1 02		
		APPROVED			SCALE	•	WT.		SHEET	1 [	JF 3



## NOTES:

⚠ Surface treatment: titanium nitride or equivalent.

Engrave "TenarisXP Buttress - External Bevel Diam."
Engrave "TSH-GD-25.0004 Rev. ... Pos. ..."

🛕 Engrave D1 value.

A Engrave D2 value.

∕s Engrave D3 value.

♠ Engrave D4 value.

7. Words shall be 0.5 mm deep.

8. Unless otherwise specified the tolerance is +/- 0.5 mm on lengths and  $+/-1^{\circ}$  in angles. All dimensions are in mm.

9. Template thickness tolerance: +/- 0.25 mm

Pos.	D1	Α	D2	В	D3	С	D4	D	Thickness
1	4 1/2"	107.13	5"	119.65	5 1/2"	132.25	6 5/8"	160.54	3.17
2	7"	169.74	7 5/8"	185.34	8 5/8"	210.55	9 5/8"	235.43	3.17
3	10 3/4"	264.50	11 3/4"	290.45	13 3/8"	331.20	16"	398.55	6.30

SIZE CODE IDENT.NO. DRAWING NO.

TSH-GD-25.0004

SCALE REV. 02 SHEET 3 of 3