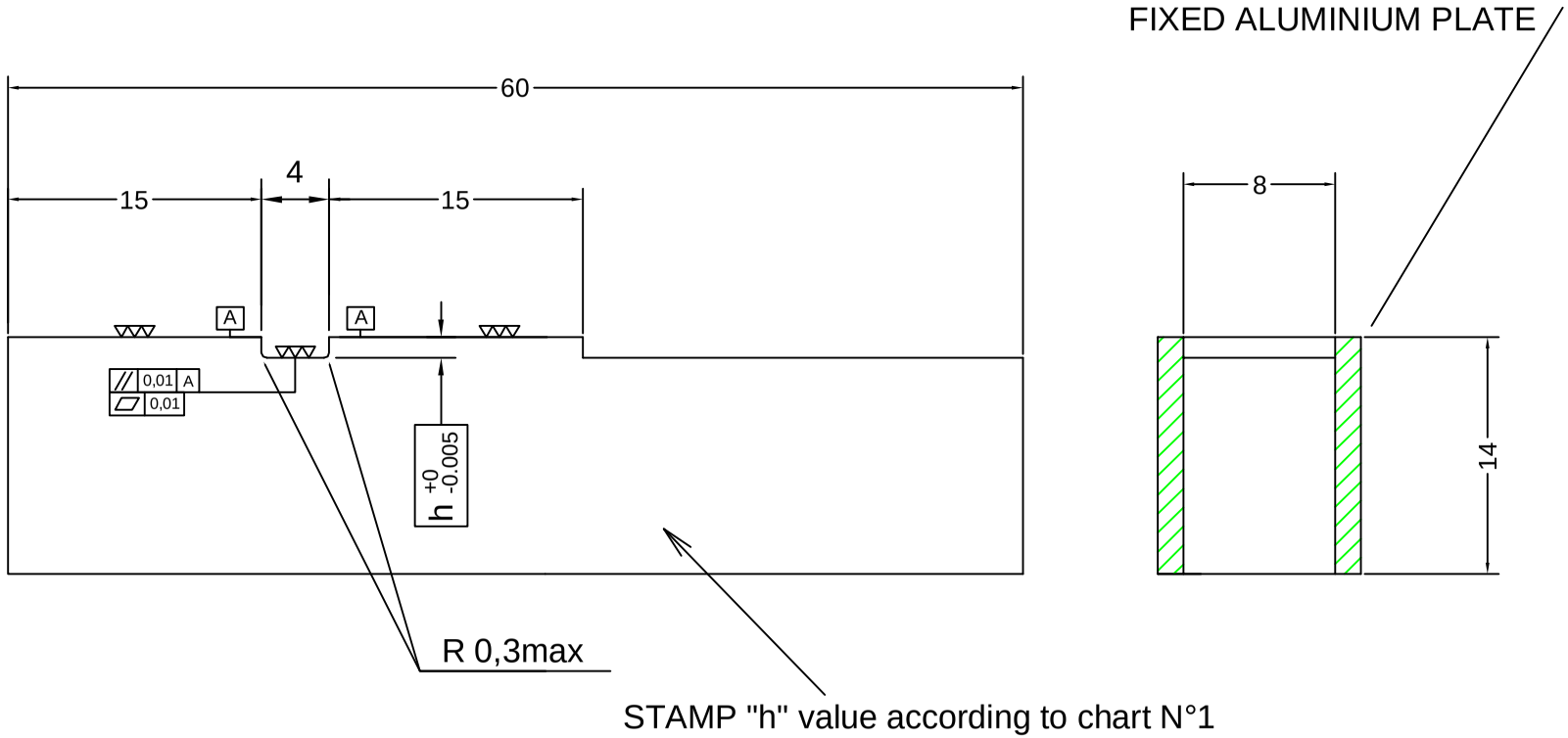

Notes:

1.- Engrave TSH-00.0025 Rev ....+ Pos(*)+ h=(***) + "Thread Height Standard".
2.- Engraved words shall be 0.8mm deep.
3.- Material: □1 Hardened and Tempered. Hardness 60-62 HRc.
4.- Serial Number - (according to TenarisConnections specification).
5.- Dimension h shall be certified.
6.- The Corrosion Protection and Packaging shall be according TenarisConnections specification.
7.- The Certificate shall be according Tenaris Connections specification

TenarisConnections

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MODFICATIONS

Rev	Description	Draw.	Chk.	App.	Date
01	New issue	JPA	ELT	NCR	08/09/10

OBJECT: TenarisConnections™

DETAIL: Thread Height Standard

Scale:	NOT	Date:	08/09/10
Drawn by: JPA	Checked by: CAT	Approved by: NCR	

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CHART N° 1

Position	Connection	h	End	Size
1	TSH Blue Near Flush	1.100	Box	Near Flush 5TPI
	TSH Blue / Blue A		Pin	2 3/8" to 5 1/2"
	TSH Blue Thermal Liner		Pin	2 3/8"
	TSH Blue B / Blue CB		Pin	5 1/2"
	TSH PJD		Pin	5"
2	TSH Blue / Blue A	1.250	Box	2 3/8" to 5 1/2"
	TSH Blue Thermal Liner		Box	2 3/8"
	TSH MS28 XT/XC		Box	4 1/2" to 5 1/2"
	TSH Blue B / Blue CB		Box	5 1/2"
	TSH PJD		Box	5"
3	TSH Blue / Blue A	1.600	Pin	6 5/8" to 13 5/8"
	TSH Blue Thermal Liner		Pin	6 5/8" to 10 3/4"
	TSH Blue LW		Pin	8 5/8"
	TSH Blue FGL		Pin	6 5/8"
	TSH MS28		Box	6 5/8" to 9 5/8"
4	TSH MS28/ MS28 XT/XC	1.500	Pin	6 5/8" to 9 5/8"
5	TSH Blue / Blue A	1.800	Box	6 5/8" to 13 5/8"
	TSH Blue Thermal Liner		Box	6 5/8" to 10 3/4"
	TSH Blue LW		Box	8 5/8"
	TSH Blue FGL		Box	6 5/8"
	TSH Big Flush		Box	16"
6	TSH MS/ MS XT/XC	1.240	Pin	5" and 5 1/2"
	TSH Blue Thermal Liner		Pin	2 7/8" to 5 1/2"
7	TSH Blue Near Flush	1.400	Box	Near flush 4TPI
	TSH Blue Thermal Liner		Box	2 7/8" to 5 1/2"
	TSH MS XT/XC		Box	5" and 5 1/2"

Position	Connection	h	End	Size
8	TSH MS28	0.950	PIN	2 3/8" / 2 7/8"
9	TSH MS28	1.050	BOX	2 3/8" / 2 7/8"
	TSH MS28/ MS28 XT/XC		PIN	3 1/2" to 5 1/2"
10	TSH MS28	1.150	BOX	3 1/2" to 5 1/2"
11	TSH MS28 XT/XC	1.650	BOX	6 5/8" to 9 5/8"
12	TSH PJD	1.113	PIN	2 3/8" to 4 1/2"
	TSH MS		PIN	2 3/8" to 4 1/2"
	TSH MS XT/XC		PIN	3 1/2"/ 4 1/2"
13	TSH MS / MS CB	1.173	BOX	2 3/8" / 4 1/2"
	TSH PJD		BOX	2 3/8" to 4 1/2"
14	TSH MS XT/XC	1.273	BOX	3 1/2" / 4 1/2"
15	TSH MS / ER	1.770	BOX	6 5/8" to 13 5/8"
16	TSH MS XT/XC/ MS SI	1.850	BOX	6 5/8" to 13 5/8"
17	TSH ER / MS 14"	2.070	BOX	14" to 24 1/2"
18	TSH Blue Near Flush	1.000	PIN	Near Flush 5TPI
19	TSH Blue Near Flush	1.300	Pin	Near Flush 4TPI
	TSH MS		Box	5" and 5 1/2"
20	TSH ER / MS 14"	2.000	Pin	14" to 24 1/2"
	TSH Blue HW		Pin	10 3/4" / 11 3/4"
21	TSH Blue HW	2.250	Box	10 3/4" / 11 3/4"
22	TSH MS/MS XT/XC / ER	1.700	Pin	6 5/8" to 13 5/8"
	TSH Big Flush		Pin	16"
	TSH MS SI		Pin	13 3/8"

All the changes do not affect the functionality of the Standards made with previous revisions.

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MODFICATIONS

Rev	Description	Draw.	Chk.	App.	Date
01	New issue	JPA	ELT	NCR	08/09/10

OBJECT: TenarisConnections™

DETAIL: Thread Height Standard

Scale: NOT | Date: 08/09/10

Drawn by: JPA | Checked by: CAT | Approved by: NCR

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