



			<div><div>Siderca Tenaris Group</div></div>		<div>NRO.PLANO/REV.: EFRI-DWG 3686/00</div>		<div><div>REQUERIMIENTOS P/PIEZAS MEC.</div><div>VARIACIONES P/DIMENSIONES SIN TOLERANCIAS:</div><table><tr><td rowspan="3">LONG.</td><td>MAS DE</td><td>—</td><td>6</td><td>30</td><td>120</td><td>400</td><td></td></tr><tr><td>HASTA</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td></td></tr><tr><td>+ / -</td><td>0.1</td><td>0.2</td><td>0.3</td><td>0.5</td><td>0.8</td><td></td></tr></table><div><div>ANGULOS</div><table><tr><td colspan="8">LONG. LADO MAS CORTO</td></tr><tr><td>MAS DE</td><td>—</td><td>10</td><td>50</td><td>120</td><td>400</td><td></td><td></td></tr><tr><td>HASTA</td><td>10</td><td>50</td><td>120</td><td>400</td><td>—/—</td><td></td><td></td></tr><tr><td>+ / -</td><td>1°</td><td>30°</td><td>20°</td><td>10°</td><td>5°</td><td></td><td></td></tr></table><div><div>RUGOSIDAD</div><table><tr><td>MICRO INCHES</td><td>500</td><td>250</td><td>125</td><td>63</td></tr><tr><td>SUPERFICIAL (UM)</td><td>12.5</td><td>6.3</td><td>3.2</td><td>1.6</td></tr></table></div></div></div>							LONG.	MAS DE	—	6	30	120	400		HASTA	6	30	120	400	1000		+ / -	0.1	0.2	0.3	0.5	0.8		LONG. LADO MAS CORTO								MAS DE	—	10	50	120	400			HASTA	10	50	120	400	—/—			+ / -	1°	30°	20°	10°	5°			MICRO INCHES	500	250	125	63	SUPERFICIAL (UM)	12.5	6.3	3.2	1.6
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