


Notes:


- 1.- "Std Rev" column in tables, indicates the current revision number of a standard design for a given size and weight (position).
- 2.- Engrave "TenarisBlue Near Flush Thread Lead between Steps Standard" + Diameter + XX.XXppf + Rev XX (revision number according to "Std Rev" of the table).
- 3.- Engrave "TCIP-4082".
- 4.- Engraved words shall be 0.8mm deep.
- 5.- Material: O1 Hardened and Tempered. Hardness 60-62 HRc.
- 6.- Serial Number- (according to TenarisConnections specification).
- 7.- Dimensions D, E shall be certified.
- 8.- The Corrosion Protection and Packaging shall be according to TenarisConnections specification.
- 9.- The Certificate shall be according TenarisConnections specification.

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MODIFICATIONS						OBJECT:	
Rev	Description	Drawn	Chk.	Appr.	Date	TenarisBlue™ Near Flush	
10	Pos. 8 and 50 added	BTL	RPJ	TWA	25/06/10	DETAIL: Thread Lead between Steps Standard	
11	Pos. 1 added	BTL	TWA	BDO	12/06/10		
12	Pos. 6, 11, 12, 14, 15, 16, 17, 18, 20 and 27, added	BTL	RPJ	TWA	25/06/10		
13	Pos. 55 added	BTL	TWA	BDO	20/06/11		
Scale: NOT		Date: 27/Jun/05		DRAWING N.:		REV.	n. page
Drawn by: GRC		Checked by: ELT		Approved by: GRC		TCIP-4082 13 1/3	

Std Rev*	Position	Diameter	Weight (ppf)	Wall Thk. (mm)	Dist. A	Dist. B	Dist. C	Dist. D	Dist. E
09	45	5"	18.00	9.19	115.0	10.0	25.0	50.8	4.285
	46	5"	20.30	10.36					
	47	5"	20.80	10.72					
	48	5"	21.40	11.10					
	49	5"	23.20	12.14					
10	50	5.5"	23.00	10.54	115.0	10.0	25.0	50.8	4.837
	51	5.5"	26.00	12.09					
	52	6.625"	28.00	10.59					
	53	6.625"	32.00	12.07					
11	1	7"	26.00	9.19	115.0	10.0	25.0	50.8	4.414
07	2	7"	29.00	10.36	115.0	10.0	25.0	50.8	4.748
07	3	7"	32.00	11.51	115.0	10.0	25.0	50.8	5.012
07	4	7"	35.00	12.65	115.0	10.0	25.0	50.8	6.125
07	5	7"	38.00	13.72	115.0	10.0	25.0	50.8	5.998
12	6	7"	41.00	14.99	115.0	10.0	25.0	50.8	6.674
09	7	7.625"	29.70	9.53	115.0	10.0	25.0	50.8	4.163
10	8	7.625"	33.70	10.92	115.0	10.0	25.0	50.8	5.144
07	9	7.625"	39.00	12.70	115.0	10.0	25.0	50.8	6.044
08	10	7.625"	42.80	14.27	115.0	10.0	25.0	50.8	6.260
12	11	7.625"	45.30	15.11	115.0	10.0	25.0	50.8	6.485
12	12	7.625"	47.10	15.88	115.0	10.0	25.0	50.8	6.908
07	13	7.75"	46.10	15.11	115.0	10.0	25.0	50.8	6.230
12	14	7.75"	48.60	16.26	115.0	10.0	25.0	50.8	6.886
12	15	8.625"	36.00	10.16	115.0	10.0	25.0	50.8	4.774
12	16	8.625"	40.00	11.43	115.0	10.0	25.0	50.8	5.119
12	17	8.625"	44.00	12.70	115.0	10.0	25.0	50.8	5.988
12	18	8.625"	49.00	14.15	115.0	10.0	25.0	50.8	6.491


* See Note 1

Δ Old revisions with "D" = 63.5 mm are allowed to use.

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MODIFICATIONS										OBJECT: TenarisBlue™ Near Flush	
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11	Pos. 1 added	BTL	TWA	BDD	12/06/10						
12	Pos. 6,11,12,14,15,16,17,18,20 and 27 added.	BTL	RPJ	TWA	25/06/10						
13	Pos. 53 added	BTL	TWA	BDD	20/06/11						
Scale: NOT		Date: 27/Jun/05		DRAWING N.:			R E V. N. page				
Drawn by: GRC		Checked by: ELT		Approved by: GRC			TCIP-4082				
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Std Rev*	Position	Diameter	Weight (ppf)	Wall Thk. (mm)	Dist. A	Dist. B	Dist. C	Dist. D	Dist. E
	19	8.625"	52.00	15.11					
12	20	9.625"	40.00	10.03	115.0	10.0	25.0	50.8	4.375
07	21	9.625"	43.50	11.05	115.0	10.0	25.0	50.8	4.942
07	22	9.625"	47.00	11.99	115.0	10.0	25.0	50.8	5.927
07	23	9.625"	53.50	13.84	115.0	10.0	25.0	50.8	6.098
12	24	9.625"	58.40	15.11	115.0	10.0	25.0	50.8	6.337
	25	9.625"	64.90	17.07					
07	26	9.875"	62.80	15.88	115.0	10.0	25.0	50.8	7.158
12	27	9.875"	65.30	16.51	115.0	10.0	25.0	50.8	7.611
	28	9.875"	68.80	17.78					
07	54	10"	68.80	17.78	115.0	10.0	25.0	50.8	7.158
07	29	10.75"	51.00	11.43	115.0	10.0	25.0	50.8	5.171
07	30	10.75"	55.50	12.57	115.0	10.0	25.0	50.8	5.577
07	31	10.75"	60.70	13.84	115.0	10.0	25.0	50.8	6.589
07	32	10.75"	65.70	15.11	115.0	10.0	25.0	50.8	6.211
13	55	10.75"	71.10	16.51	115.0	10.0	25.0	50.8	7.939
07	33	11.75"	54.00	11.05	115.0	10.0	25.0	50.8	5.681
07	34	11.75"	60.00	12.42	115.0	10.0	25.0	50.8	6.064
07	35	11.75"	65.00	13.56	115.0	10.0	25.0	50.8	6.163
07	36	11.75"	71.00	14.78	115.0	10.0	25.0	50.8	7.533
07	37	11.875"	71.80	14.78	115.0	10.0	25.0	50.8	6.224
07	38	13.375"	61.00	10.92	115.0	10.0	25.0	50.8	5.206
07	39	13.375"	68.00	12.19	115.0	10.0	25.0	50.8	5.972
07	40	13.375"	72.00	13.06	115.0	10.0	25.0	50.8	6.216
07	41	13.375"	77.00	13.97	115.0	10.0	25.0	50.8	6.666
07	42	13.375"	80.70	14.73	115.0	10.0	25.0	50.8	7.069
07	43	13.375"	86.00	15.88	115.0	10.0	25.0	50.8	7.636
07	44	13.625"	88.20	15.88	115.0	10.0	25.0	50.8	7.212

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