scatter plot
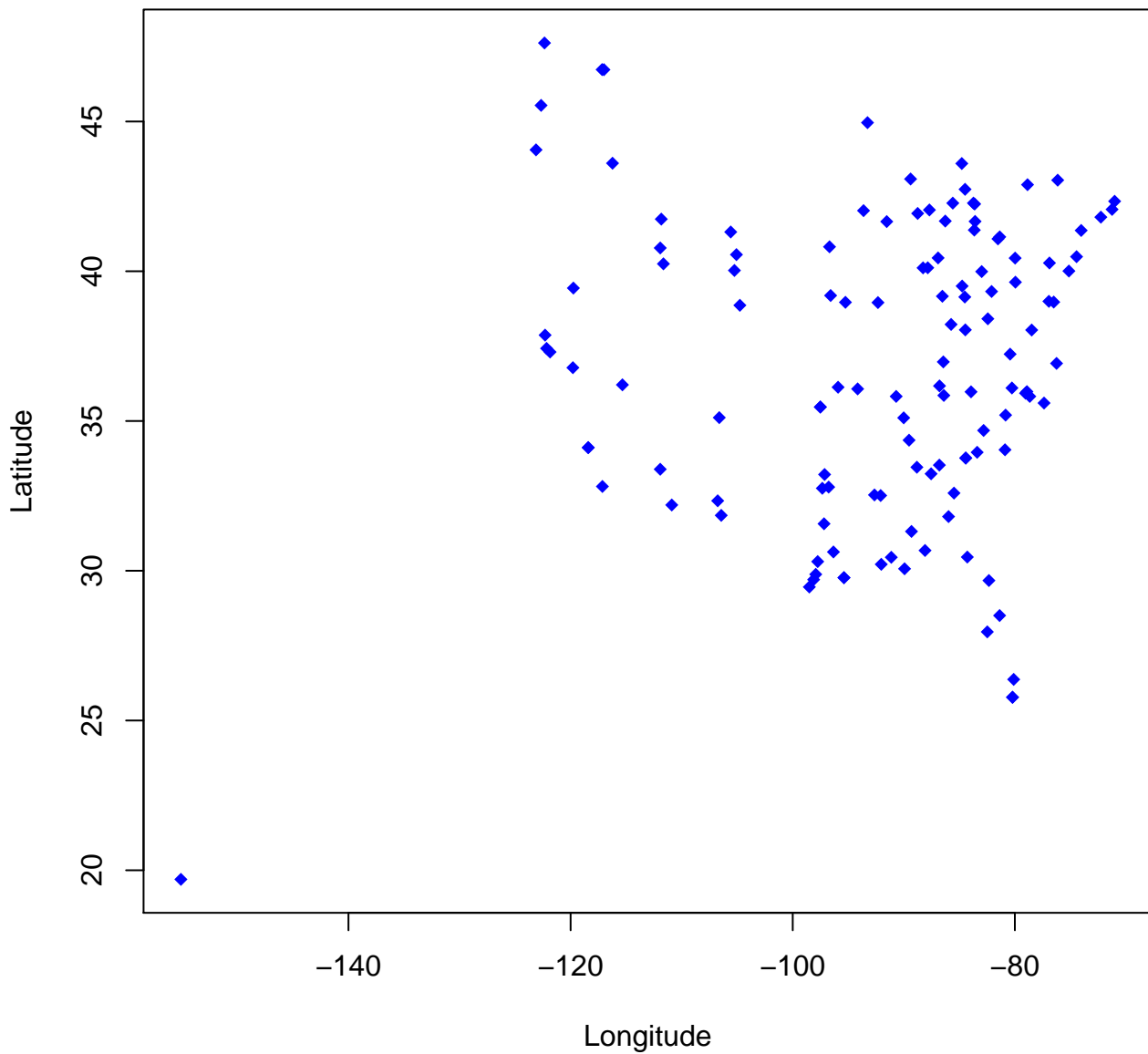
clustered data using k−means: 8 clusters