



Parts Manual

Model Carton Clamp

Catalog Number 18J-CCS-2A-0193 R3

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For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

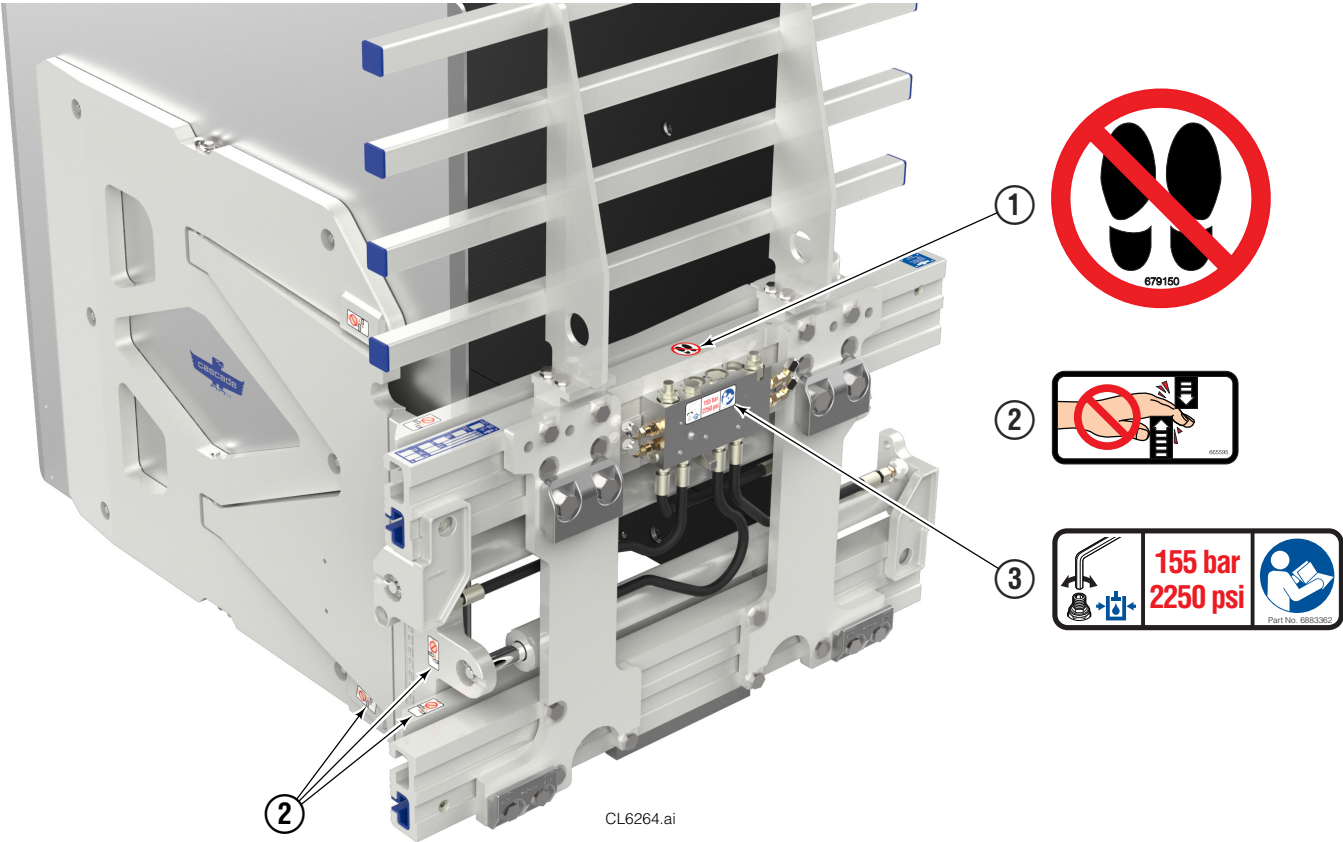
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

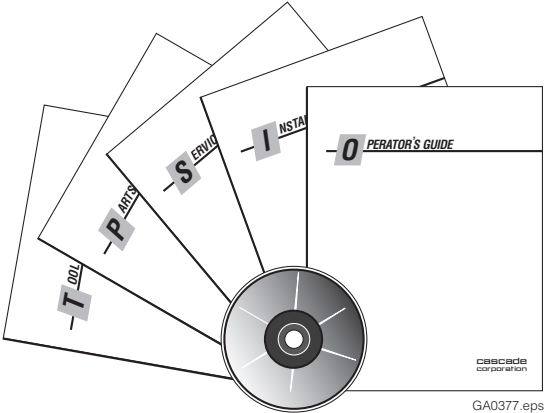
Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals

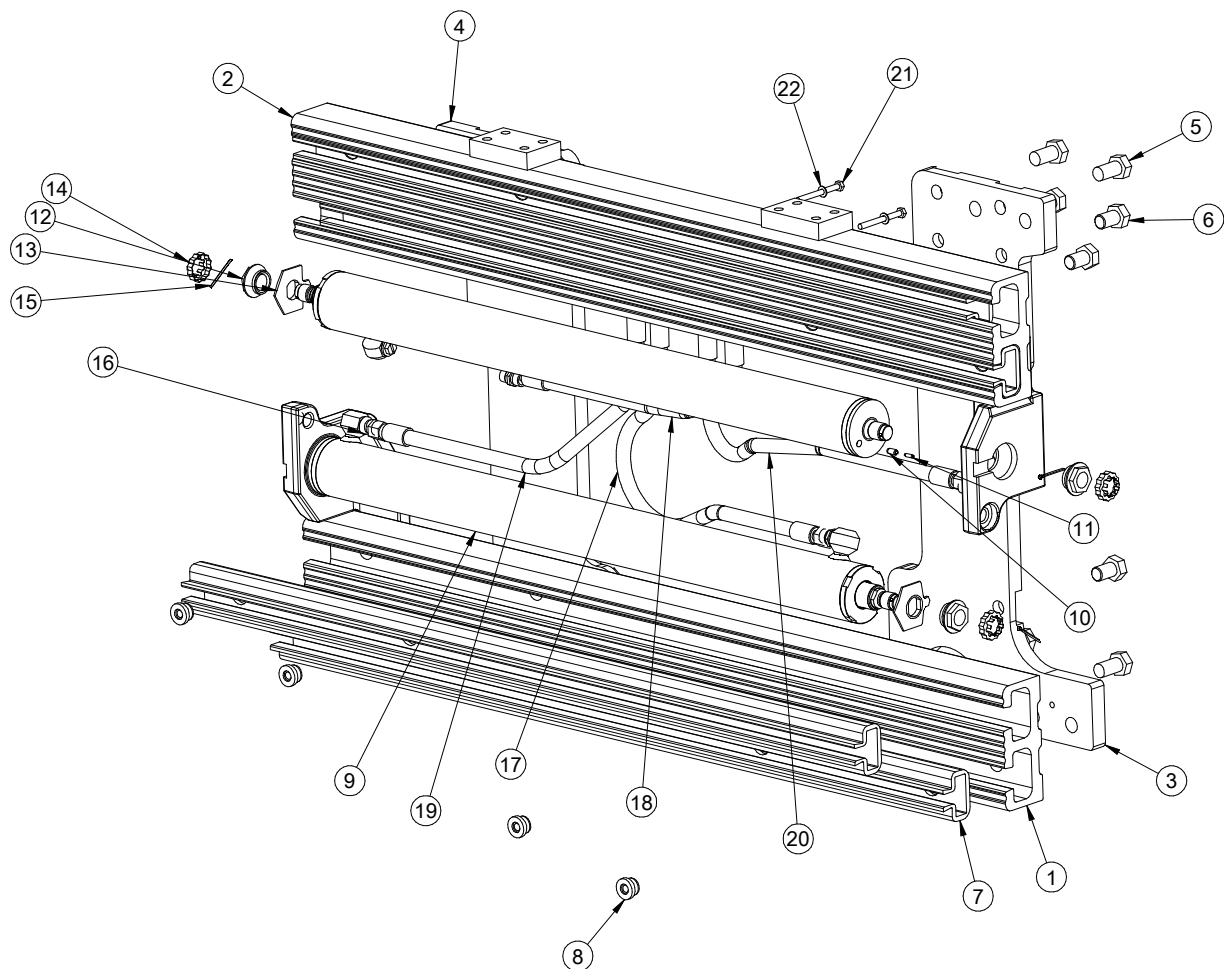


J-Carton Clamp			
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	12	665595	No Hand Hold Decal
3	2	6883368	Pressure Decal – 100 BAR
	2	6883366	Pressure Decal – 120 BAR
	2	6883365	Pressure Decal – 125 BAR
	2	6883364	Pressure Decal – 135 BAR
	2	6883363	Pressure Decal – 145 BAR
	2	6883362	Pressure Decal – 155 BAR
	2	6883361	Pressure Decal – 165 BAR
	2	6883360	Pressure Decal – 190 BAR



Publications

J-Carton Clamp	
6871082	Installation Instructions
6038012	Operator Guide
6883648	Service Manual
679929	Tool Catalog



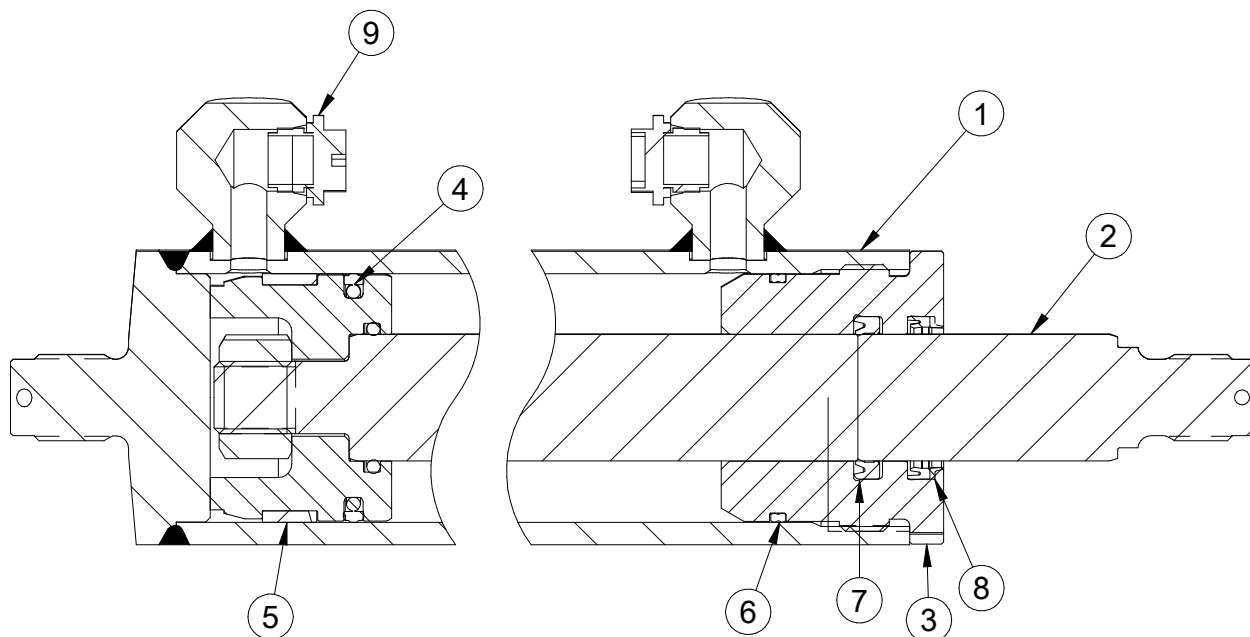
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6871681	LWR FRAME MACH & WELDMT
2	1	6871682	UPPER FRAME MACH & WELDMT
3	1	6803981	MOUNTING PLATE LH
4	1	6803983	MOUNTING PLATE RH
5	8	C-211128	SCR-HH M16X2 L30
6	8	6029855	SCR-HH M16X2 L25
7	4	6815150	BEARING MACHINED
8	8	6028433	PLUG
9	2	6879523	CYLINDER ASSEMBLY
10	2	C-769009	ROLL PIN-SLOT-HT M6 L12
11	2	768935	ROLL PIN-SLOT-HT M3.5 L12
12	4	C-667625	NUT
13	2	6882490	WASHER
14	4	C-667624	RETAINER
15	4	C-6510	COTTER PIN
16	4	C-778100	FITTING M16 FLARELESS
17	1	6095471	HOSE ASSEMBLY
18	1	6138042	HOSE ASSEMBLY
19	1	6146743	HOSE ASSEMBLY
20	1	6151355	HOSE ASSEMBLY
21	2	C-768518	CAPSCREW
22	2	C-202346	WSHR-FLAT M6 6.4-12-1.6



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NAME: **BASE UNIT**
PART NUMBER: **6880121**

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	ITEM	QTY	PART NUMBER	DESCRIPTION
	1	1	6879521	SHELL WELDMENT
	2	1	6879522	ROD ASSEMBLY
	3	1	6864607	RETAINER
**	4	1	6031018	PISTON SEAL
**	5	1	6864608	PISTON WEAR RING
**	6	1	6862867	DUAL SEAL
**	7	1	6800343	ROD SEAL - 28MM ROD
**	8	1	6800341	ROD WIPER - 28MM
	9	2	C-662103	PLUG

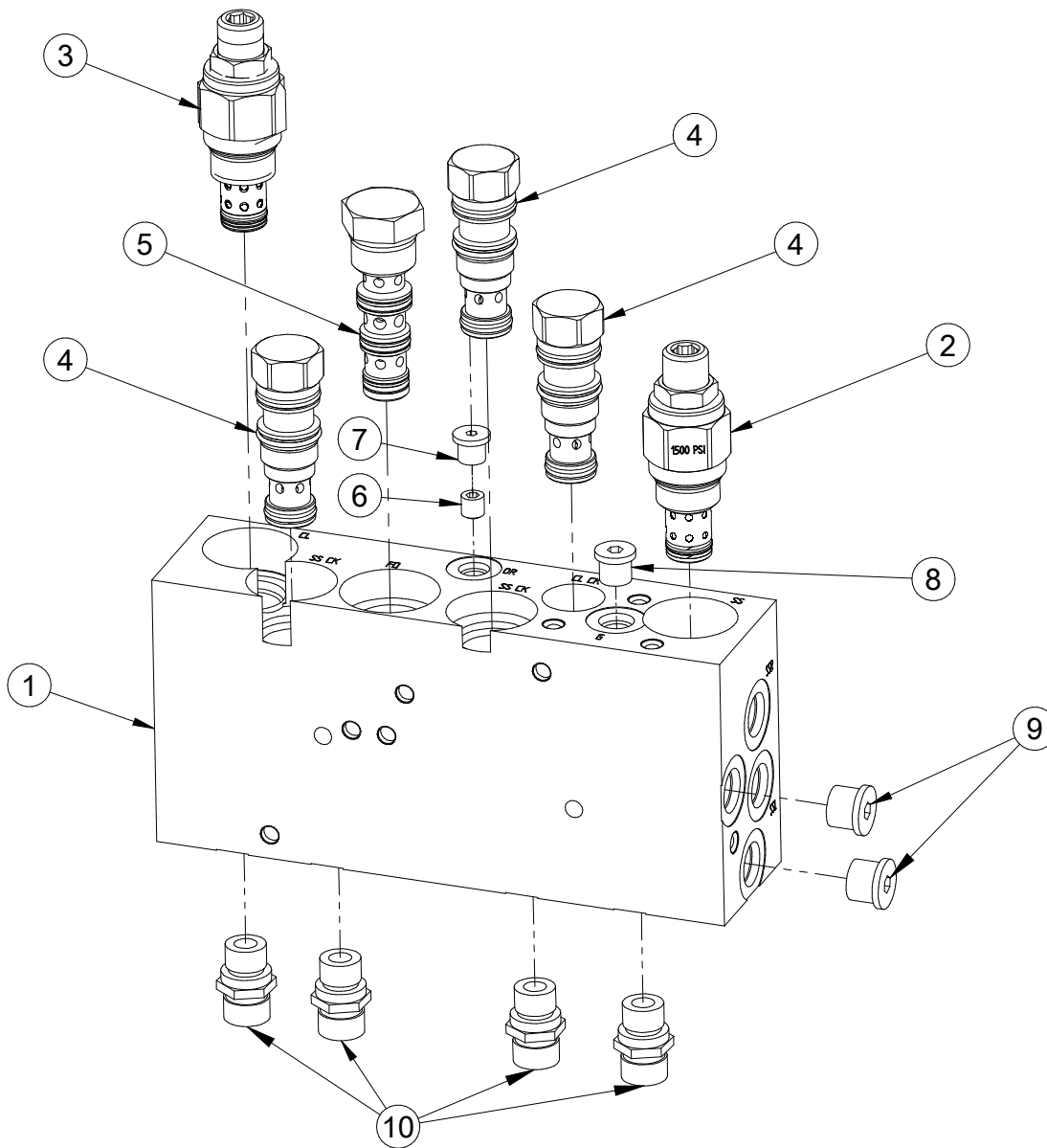
** INCLUDED IN SEAL SERVICE KIT 6865345
REFERENCE S-57384



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NAME: CYLINDER ASSEMBLY
PART NUMBER: 6879523

R- 0



ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6877933	VALVE PLUGGED
2	1	6001450	CARTRIDGE, PRESSURE CONTROL
3	1	6056394	RELIEF CARTRIDGE DIF/SET
4	3	6038929	CARTRIDGE, PO CHECK
5	1	C-210266	CARTRIDGE, FLOW CONTROL
6	1	6054498	ORIFICE
7	1	663694	PLUG
8	1	C-609234	FTG, PLUG
9	2	C-604510	PLUG - #6 O-RING
10	4	C-778100	FITTING M16 FLARELESS
11	1	6883362	PRESSURE DECAL
12	1	6883382	TECHNICAL BULLETIN

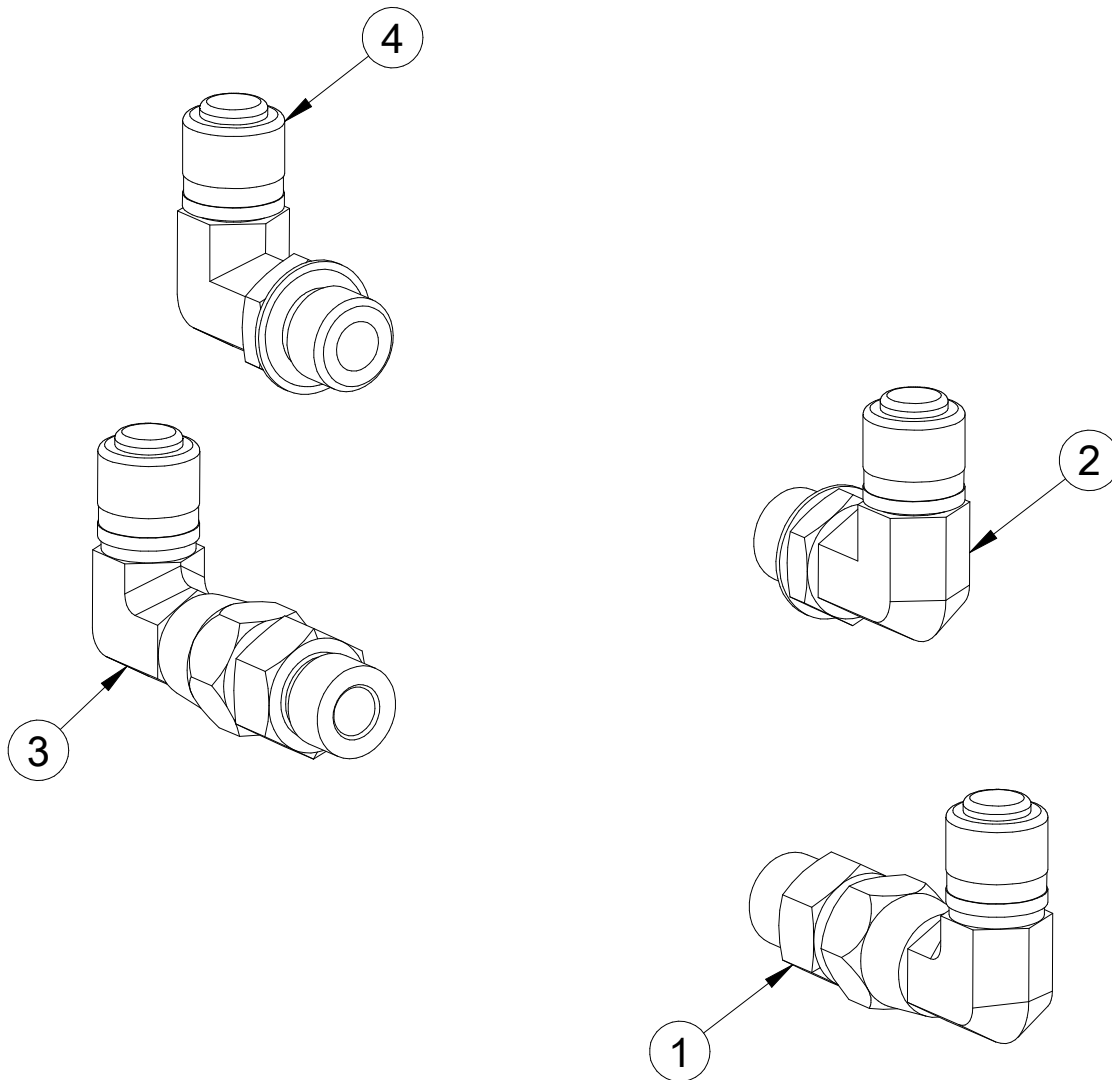
SEAL KIT 6870812



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NAME: VALVE ASSEMBLY
PART NUMBER: 6877934

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	C-604511	FITTING #6 STHD CONN
2	2	C-601676	FITTING
3	2	C-2680	FITTING
4	4	C-555189	CAPLUG

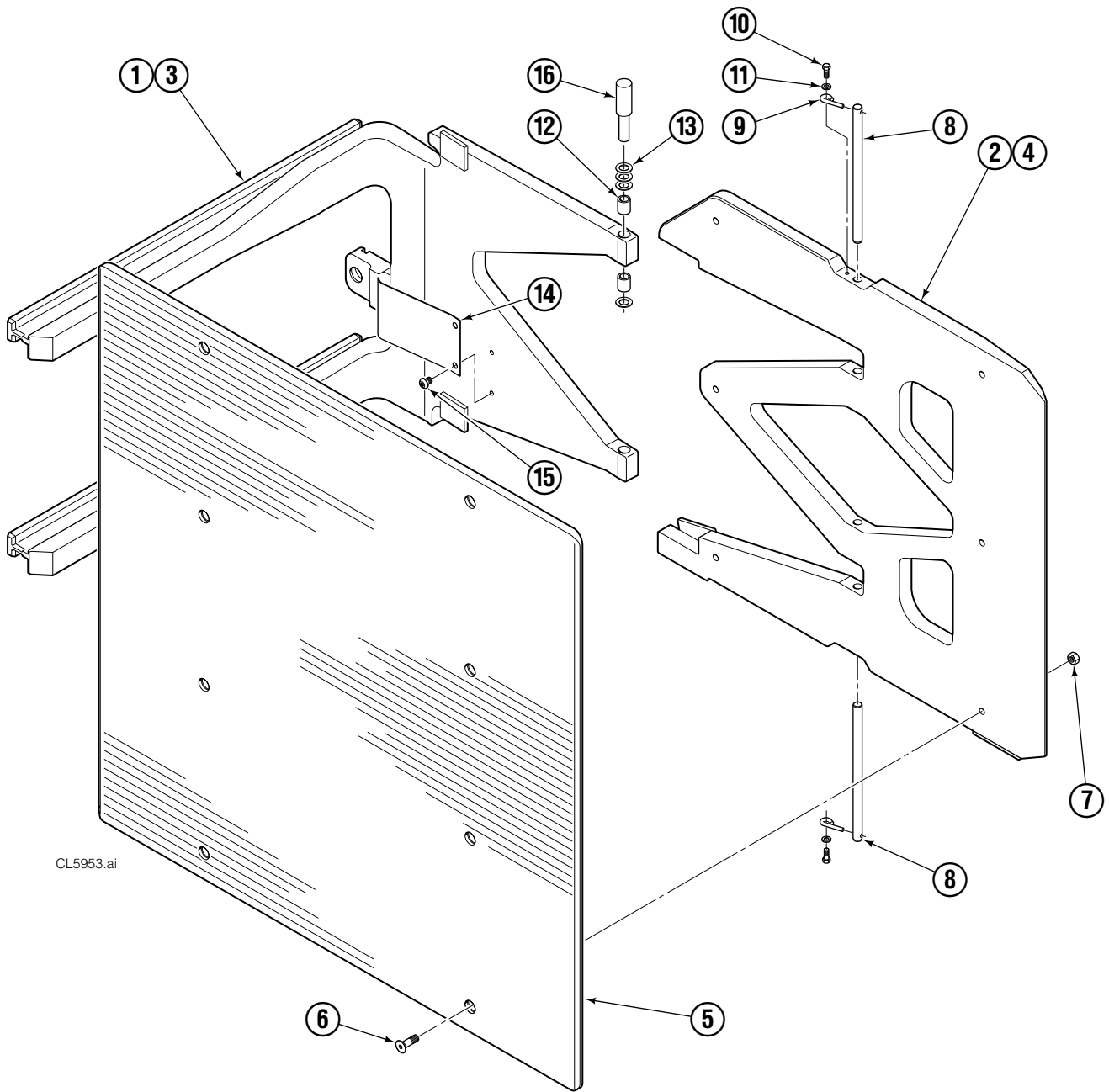


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NAME: FITTING GROUP JIC 6 SSHIFT
PART NUMBER: 6255285

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Arm Groups

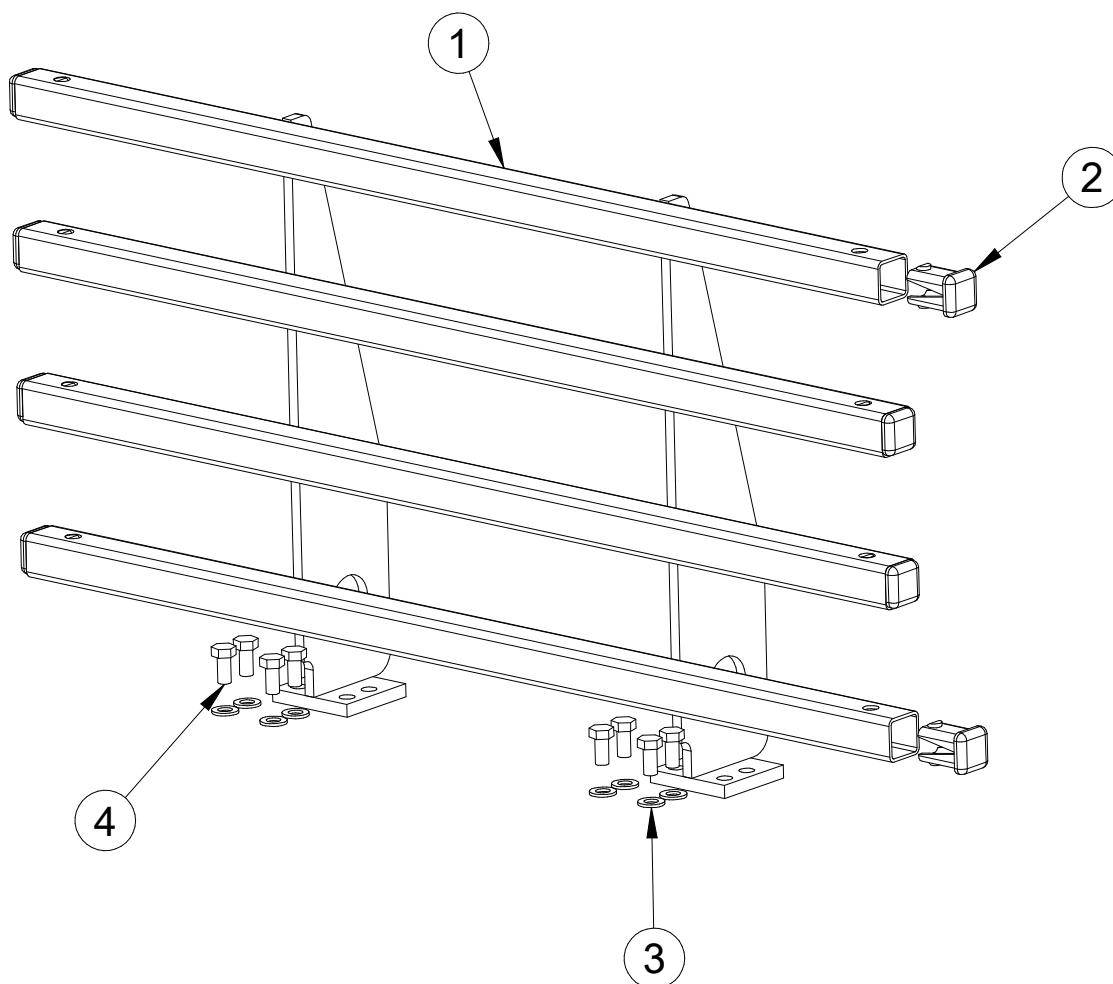


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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6875337	Arm Group – LH ◆	8	2	210161	Pin
		6875338	Arm Group – RH ■	9	2	6020429	Eye Pin
1	1	6875328	Arm – LH	10	2	787372	Capscrew, M8 x 20
2	1	6872682	Stabilizer – LH	11	2	787398	Washer, M8
3	1	6875329	Arm – RH	12	4	200590	Bushing
4	1	6872687	Stabilizer – RH	13	5	675620	Washer
5	1	6826023	Contact Pad	14	1	6442034	Spring
6	6	768706	Capscrew, M12 x 35	15	2	218935	Capscrew, M10 x 12
7	6	773842	Nut, M12	16	1	675626	Bushing Driver Tool

◆ Includes items 1-2 and 5-15.

■ Includes items 3-15.



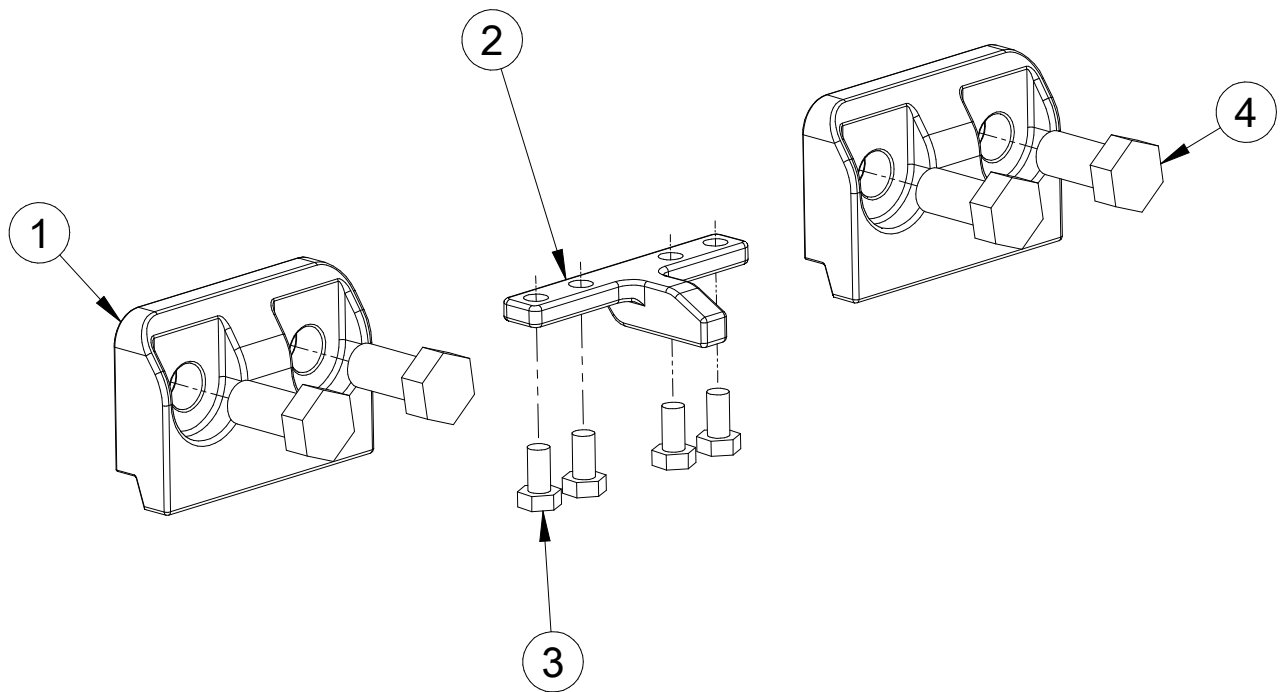
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6865158	BACKREST WELDMENT
2	8	C-674356	TUBE END
3	8	C-202251	WASHER HARDENED
4	8	C-3007512	SCR-HH M12X1.75 L25



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NAME: BACKREST ASSY
PART NUMBER: 6865159

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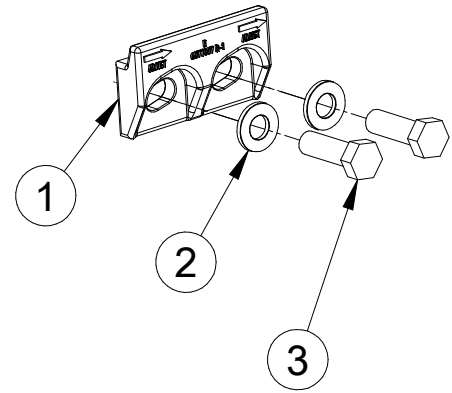
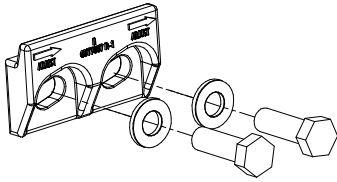
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6076991	HOOK CASTING
2	1	6077004	CENTERING KEY
3	4	C-212632	SCR-HH M10X1.5 L20
4	4	6029921	SCR-HH M20X2.5 L40



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NAME: HOOK GROUP - UPPER
PART NUMBER: 6864688

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6077007	HOOK LOWER CASTING
2	4	C-667225	WASHER - .625 DIA
3	4	6405122	SCR-HH M16X2 L50-38



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NAME: HOOK GROUP - LOWER
PART NUMBER: 6077008

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AMERICAS

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