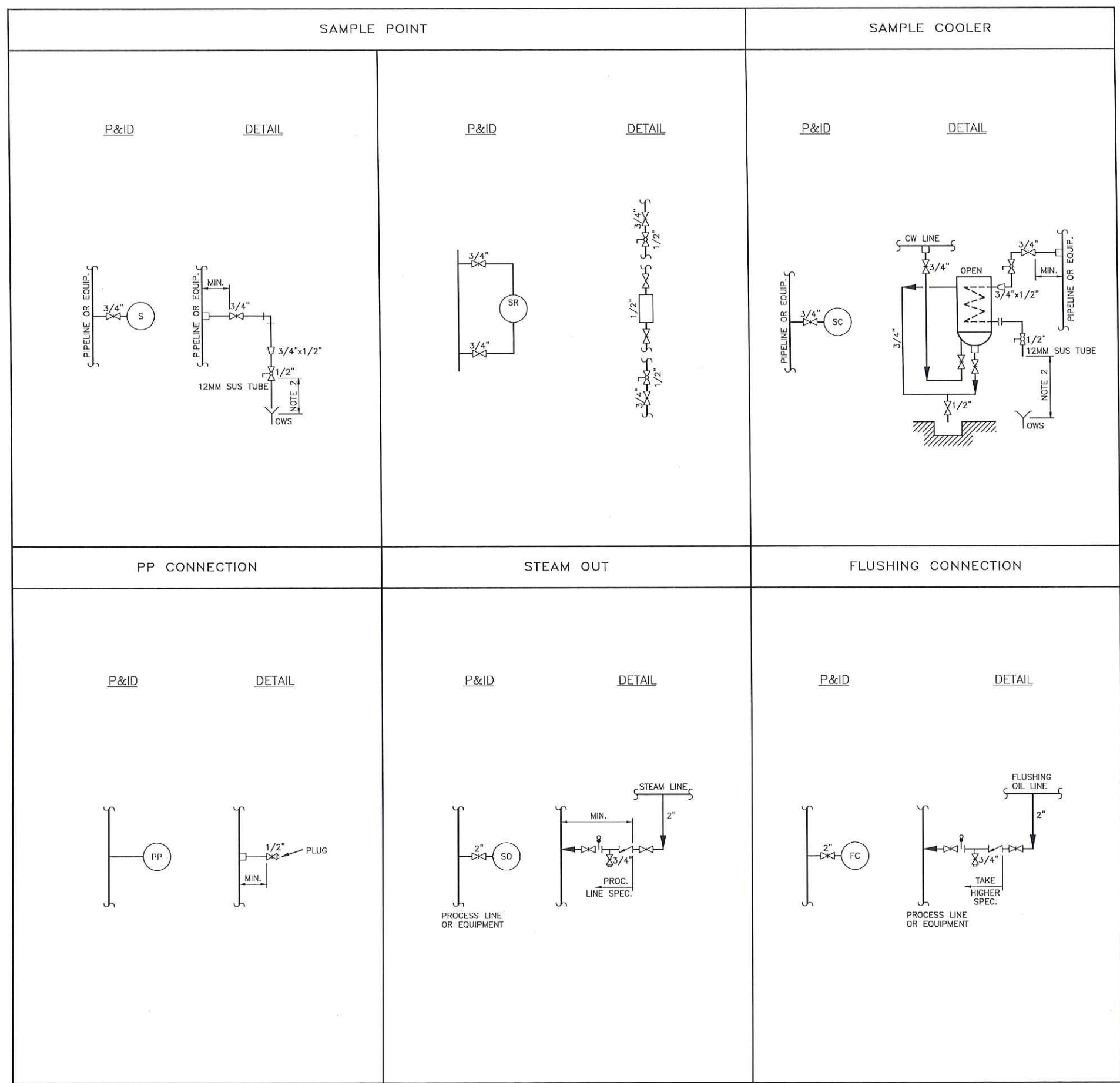


- NOTES:
- 1. SEE DWG. NO. 69-P-1-00-400/401 FOR GENERAL NOTES, SYMBOLS & LEGEND.
  - 2. DISTANCE TO BE ENOUGH TO TAKE SAMPLE BY USING SAMPLE BOTTLE.
  - 3. INSTRUMENT NUMBERING ON P&ID SHEETS ARE COMPOSED OF IDENTIFICATION LETTERS, PLANT UNIT NUMBER AND RUNNING NUMBER.



**P&ID AS Built 2021**  
Issued..... Date **28 JUN 2021**  
TE Approved..... Date **28 JUN 2021**  
Area Approved..... Date **28 JUN 2021**

| REV.     | DATE | DESCRIPTION OF ISSUE | DRWN | CHKD | APPD | APPD | APPD |
|----------|------|----------------------|------|------|------|------|------|
| 03-14-08 |      | UPDATE 2008          | NR   | TN   |      |      |      |
| 08-12-95 |      | F.F.C                | YSJ  | JHS  | BYJ  | JML  |      |
| 03-31-95 |      | A.F.D                | YSJ  | JHS  | YK   | YK   | GH   |

**IRPC**  
IRPC PUBLIC COMPANY LIMITED

TPI SPLITTER PLANT PHASE III PROJECT  
RAYONG, THAILAND

**LG Engineering Co., Ltd.**  
SEOUL, KOREA

**TETRA ENGINEERING & TECHNOLOGY INC.**  
BREA, CALIFORNIA, U.S.A.

D/K HDS UNIT PIPING & INSTRUMENT DIAGRAM  
SAMPLE CONNECTIONS & DETAILS

|            |                   |          |
|------------|-------------------|----------|
| JOB NUMBER | DRAWING NUMBER    | REV. NO. |
| 8816       | 69-P-1-00-403-3-2 | 2        |