

NOTES:

TABLE 1

THE MEANING OF INSTRUMENT BUBBLE IDENTIFICATION LETTERS. THIS TABLE APPLIES ONLY TO THE FUNCTIONAL IDENTIFICATION OF INSTRUMENTS.

	FIRST LETTER		SUCCEEDING LETTERS		
	MEASURED OR INITIATING VARIABLE	MODIFIER	READOUT OR PASSIVE FUNCTION	OUTPUT FUNCTION	MODIFIER
A	ANALYSIS		ALARM		
B	BURNER FLAME		USER'S CHOICE	USER'S CHOICE	USER'S CHOICE
C	CONDUCTIVITY (ELECTRICAL)			CONTROL	
D	DENSITY (MASS) OR SPECIFIC GRAVITY	DIFFERENTIAL			
E	VOLTAGE (EMF)		PRIMARY ELEMENT		
F	FLOW RATE	RATIO (FRACTIONAL)			
G	GAUGING (DIMENSIONAL)		GLASS		
H	HAND (MANUALLY INITIATED)				HIGH
I	CURRENT (ELECTRICAL)		INDICATE		
J	POWER	SCAN, FREQUENCY			
K	TIME OR TIME SCHEDULE			CONTROL STATION	
L	LEVEL		LIGHT (PILOT)		
M	MOISTURE OR HUMIDITY				MIDDLE OR INTERMEDIATE
N	USER'S CHOICE		USER'S CHOICE		
O	USER'S CHOICE		ORIFICE RESTRICTION	USER'S CHOICE	USER'S CHOICE
P	PRESSURE OR VACUUM		POINT (TEST CONNECTION)		
Q	QUANTITY OR EVENT	INTEGRATE OR TOTALIZE			
R	RADIOACTIVITY		RECORD OR PRINT		
S	SPEED OR FREQUENCY	SAFETY		SWITCH	
T	TEMPERATURE			TRANSMIT	
U	MULTI-VARIABLE		MULTI-FUNCTION	MULTI-FUNCTION	MULTI-FUNCTION
V	VIBRATION				
W	WEIGHT OR FORCE		WELL	VALVE, DAMPER, LOUVER	
X	UNCLASSIFIED		UNCLASSIFIED	UNCLASSIFIED	UNCLASSIFIED
Y	EVEN, STATE OR PRESENCE			RELAY OR COMPUTE	
Z	POSITION DIFFERENTIAL			DRIVE, ACTUATE OR UNCLASSIFIED FINAL CONTROL ELEMENT	

TABLE 2

THE FUNCTION AND DESIGNATION ASSOCIATED WITH RELAYS MAY BE USED AS FOLLOWS, INDIVIDUALLY OR IN COMBINATION. THE USE OF A BOX ENCLOSING A SYMBOL IS OPTIONAL. THE BOX IS INTENDED TO AVOID CONFUSION BY SETTING OFF THE SYMBOL FROM OTHER MARKINGS ON THE DIAGRAM.

	SYMBOLS	FUNCTION
1.	Σ	ADD OR TOTALIZE (ADD AND SUBTRACT) **
2.	Δ	SUBTRACT **
3.	$\begin{matrix} + \\ - \\ + \\ - \end{matrix}$	BIAS *
4.	$\frac{\Sigma}{X}$	AVERAGE
5.	$\frac{K}{2:1} \frac{1:3}{1:1}$	PROPORTIONAL GAIN, OR ATTENUATE OR BOOST (INPUT : OUTPUT) *
6.	\times	MULTIPLY
7.	\div	DIVIDE
8.	$\sqrt[n]{}$	ROOT EXTRACTION (n=3, CUBE ROOT, ETC.)
9.	x^n	RAISE TO POWER EXPONENTIAL
10.	$d(x)$	CHARACTERIZE
11.	$>$	HIGH SELECT. SELECT HIGHEST (HIGHER) MEASURED VARIABLE (NOT SIGNAL, UNLESS SO NOTED).
12.	$<$	LOW SELECT. SELECT LOWEST (LOWER) MEASURED VARIABLE (NOT SIGNAL, UNLESS SO NOTED).
13.	$\begin{matrix} \frac{A}{B} & \frac{E}{F} \\ \frac{A}{B} & \frac{E}{F} \end{matrix}$	CONVERT: FOR INPUT/OUTPUT SEQUENCES OF THE FOLLOWING: E-VOLTAGE B-BINARY A-ANALOG H-HYDRAULIC P-PNEUMATIC D-DIGITAL O-ELECTROMAGNETIC R-RESISTANCE (ELECT.) SONIC I-CURRENT (ELECT.)
14.	\int	INTEGRATE (TIME INTEGRAL)
15.	$\frac{d}{dt}$	DERIVATIVE OR RATE
16.	AS REQUIRED IN ACCORDANCE WITH ISA-S5.1, 1984	UNCLASSIFIED

* USED FOR SINGLE-INPUT RELAY.
** USED FOR RELAY WITH TWO OR MORE INPUTS.

P&ID AS Built 2021
Issued: 28 JUN 2021
TE Approved: 28 JUN 2021
Area Approved: 29 JUN 2021

REV.	DATE	DESCRIPTION OF ISSUE	DRWN	CHKD	APPD	APPD	APPD
2	03-14-08	UPDATE 2008	NR	TN			
1	08-12-95	F.F.C	YSJ	JHS	BYJ	JML	
0	03-31-95	A.F.D	YSJ	JHS	YSK	YKH	GHA

IRPC
IRPC PUBLIC COMPANY LIMITED

TPI SPLITTER PLANT PHASE III PROJECT
RAYONG, THAILAND

LG Engineering Co., Ltd.
SEOUL, KOREA

TETRA TETRA ENGINEERING & TECHNOLOGY INC.
BREA, CALIFORNIA, U.S.A.

D/K HDS UNIT PIPING & INSTRUMENT DIAGRAM
STANDARD LOGIC & INSTRUMENT SYMBOLS

JOB NUMBER	DRAWING NUMBER	REV. NO.
8816	69-P-1-00-402-3-2	2