



- NOTES:
1. SEE LEGEND AND SYMBOLS DRAWINGS.
  2. BEFORE PRODUCT RUNDOWN, IT SHOULD BE CONFIRMED THAT LIQUID LEVEL AT STORAGE TANK IS HIGHER THAN THE BOTTOM OF INLET PIPE.
  3. INSTRUMENT NUMBERING ON P&ID SHEETS ARE COMPOSED OF IDENTIFICATION LETTERS, PLANT UNIT NUMBER AND RUNNING NUMBER.
  4. DELETED.
  5. 15E016 TO BE COMPOSED OF 1 BAY, 1 BUNDLE AND 2 FANS.
  6. CHANGE FE-1538 FROM ORIFICE FLOW TO MASS FLOW.

**P&ID AS Built 2021**  
 Issued: *[Signature]* Date: **28 JUN 2021**  
 TE Approved: *[Signature]* Date: **28 JUN 2021**  
 Area Approved: *[Signature]* Date: **29 JUN 2021**

REV.	DATE	DESCRIPTION OF ISSUE	DRWN	CHKD	APPD	APPD	APPD
10	07-05-12	UPDATE 2012	NR	ANS			
9	04-22-10	CHANGE ORIFICE FLOW	NR	SS			
8	08-29-08	ONLINE SULFUR ANALYZER	NR	TN			
7	03-14-08	UPDATE 2008	JRW	TN			
6	11-05-01	UPDATE 2001	NR				
5	02-23-01	OFF SPEC. WS TO DPK TANK	NR				
4	12-31-96	AS BUILT					
3	11-03-95	REVISED AS MARKED	YSJ	JHS	BYJ	JWL	
2	08-12-95	F.F.C	YSJ	JHS	BYJ	JWL	
1	03-31-95	A.F.D	YSJ	JHS	BYJ	JWL	
0	02-08-95	FOR APPROVAL	TCM	HBS	LEE		

**IRPC**  
 IRPC PUBLIC COMPANY LIMITED

**TPI SPLITTER PLANT PHASE III PROJECT**  
 RAYONG, THAILAND

**LG Engineering Co., Ltd.**  
 SEOUL, KOREA

**TETRA ENGINEERING & TECHNOLOGY INC.**  
 BREA, CALIFORNIA, U.S.A.

D/K HDS UNIT PIPING & INSTRUMENT DIAGRAM  
 WHITE SPIRIT  
 AIR & WATER COOLERS

JOB NUMBER	DRAWING NUMBER	REV. NO.
8816	69-P-1-15-028-3-10	10