

# Project Structure – Multi-objective optimization

1. Build – contains compiled cython (C + python) files
2. Data – Contains data files of benchmark problems and inspired from real-life production problems
  - a. Benchmark - directory for benchmark problem files
  - b. Plots – Contains solution space plots for GA and TS
  - c. Result\_JSSP – rescheduling experiment results of JSSP
  - d. Result\_FJSSP – rescheduling experiment results of FJSSP
  - e. \*.plfow - Petri net Graph files
  - f. Schedule.h5 - Obtained schedule in HDF format
  - g. Job\_info\_x.xlsx- information of job, operations, demand (no of pieces to produce), operation sequence, required machines
  - h. Machine.xlsx - information of machine id, machine processing speed, setup time, breakdown threshold, average processing time, repair duration. (Note: setup time is not considered in experiments)
  - i. Sequence\_dependency\_matrix – operation sequence dependency matrix (not considered)
  - j. Stock.xlsx - information of stock id, stock type, stock level
  - k. \*.txt - text files which logs the production process performance with respect to each job
3. Example\_output – Used to store schedule output from algorithm in excel format and HTML files that contains plots of algorithms performance.
4. Optimizer – Repository of implemented hybrid algorithm
  - a. Genetic\_alg – Contains implemented genetic algorithm files
    - i. \_ga\_helpers.pyx – helper file for the Genetic algorithm (used cython for faster computation -> heap structure in C)
    - ii. Genetic\_alg.py - Contains developed Genetic algorithm code
  - b. Simulated\_annealing - Contains implemented simulated annealing algorithm (not used in hybrid approach)
    - i. \_generate\_neighbor.pyx - cython file contains function to generate neighbourhood of seed solution
    - ii. Simulated\_annealing.py - Contains developed Simulated Annealing algorithm code
  - c. Solution – Contains files to generate solutions for the algorithms, and to create schedule in time-framed format.

- i. `_makespan.pyx` - contains code to evaluate makespan of the solution or schedule (not used)
    - ii. `_schedule_creator.py` - contains code to generate time-framed schedule in excel format
    - iii. `factory.py` - contains code to generate initial population or set of solutions based on randomness and dispatching rules. (Chromosome generation)
    - iv. `Solution.py` - contains code to decode the chromosome representation and to evaluate objective function values
    - v. `Utility.py` - contains code to introduce buffer time for a machine based on its breakdown probability
  - d. `Tabu_search` – contains implemented tabu search files
    - i. `_generate_neighbor.pyx` - cython file contains function to generate neighbourhood of seed solution
    - ii. `Tabu_search.py` - Contains developer tabu search code
  - e. `Template` – contains template for benchmark result plots in HTML format
  - f. `Benchmark_plotter.py` - Python code to plot algorithm performance results
  - g. `Coordinator.py` - Important file in the developed algorithm code. Gets hyperparameter and sequential ensemble information from main executioner and executes Genetic algorithm and parallel tabu search in the mentioned order.
  - h. `Data_fjs.py` - Python code to extract the inspired real-life problem's data
  - i. `Data_normal_job_shop.py` – Python code to extract data from given benchmark problem's file
  - j. `Data.py` - Acts as super class for data extraction files
  - k. `Exception.py` - Custom exception code
  - l. `Job.py` - Python code to initialize jobs based on extracted data
  - m. `Operation.py` - Python code initialize operations based on extracted data
  - n. `Pareto_front.py` - Contains code to evaluate Pareto solutions from population of solutions
  - o. `Utility.py` - Helper functions
5. `Petri_net` – Contains files to encode designed petri net graph to petri net model
- a. `Arc.py` - code to encode arcs present in petri net
  - b. `Machine.py` - code to encode machines present in petri net
  - c. `Model1-pflow` – created petri net graph
  - d. `Petri_net.py` - Main file in the directory that transform petri net graph to model
  - e. `Place.py` - code to encode places present in petri net
  - f. `Stocks.py` - code to encode stocks info present in petri net
  - g. `Transition.py` - code to encode transitions present in petri net
6. `Rescheduling` – Contains implemented rescheduling strategies' files
- a. `Complete_rescheduling.py`

- b. Partial\_rescheduling.py
  - c. Right\_shift\_rescheduling.py
  - d. Utility.py - Helper functions
- 7. Schedule\_output – Contains created schedules from experiments
- 8. Server –
  - a. Server.py - code to establish connection with database, does CRUD operations.  
(CRUD) - create, read, update, delete operations on DB
- 9. algorithms.py - Starting point of algorithm execution while conducting MOO experiments, but not for rescheduling (Simulator.py)
- 10. Args.py - contains default arguments to conduct rescheduling experiments like algorithm, rescheduling method, JSSP and FJSSP problem files path, etc.
- 11. Change\_machine\_status.py - File to trigger machine breakdown event while conducting rescheduling experiment.
- 12. Logger.py - log file to write the experimental logs
- 13. Net\_generation.py - Starting point for petri net model creation
- 14. Plot\_3d.py - used for plotting solution space in 3d.
- 15. Result\_tabulate.py - used to plot rescheduling experimental results
- 16. Scheduler\_date\_time\_based.py - code to execute production schedule using multi-processing where once process for each job
- 17. Setup.py - Code and information about software installation (required python packages)
- 18. Simulation\_utility.py - helper function for simulation environment
- 19. Simulator.py - Main execution point while performing rescheduling experiments