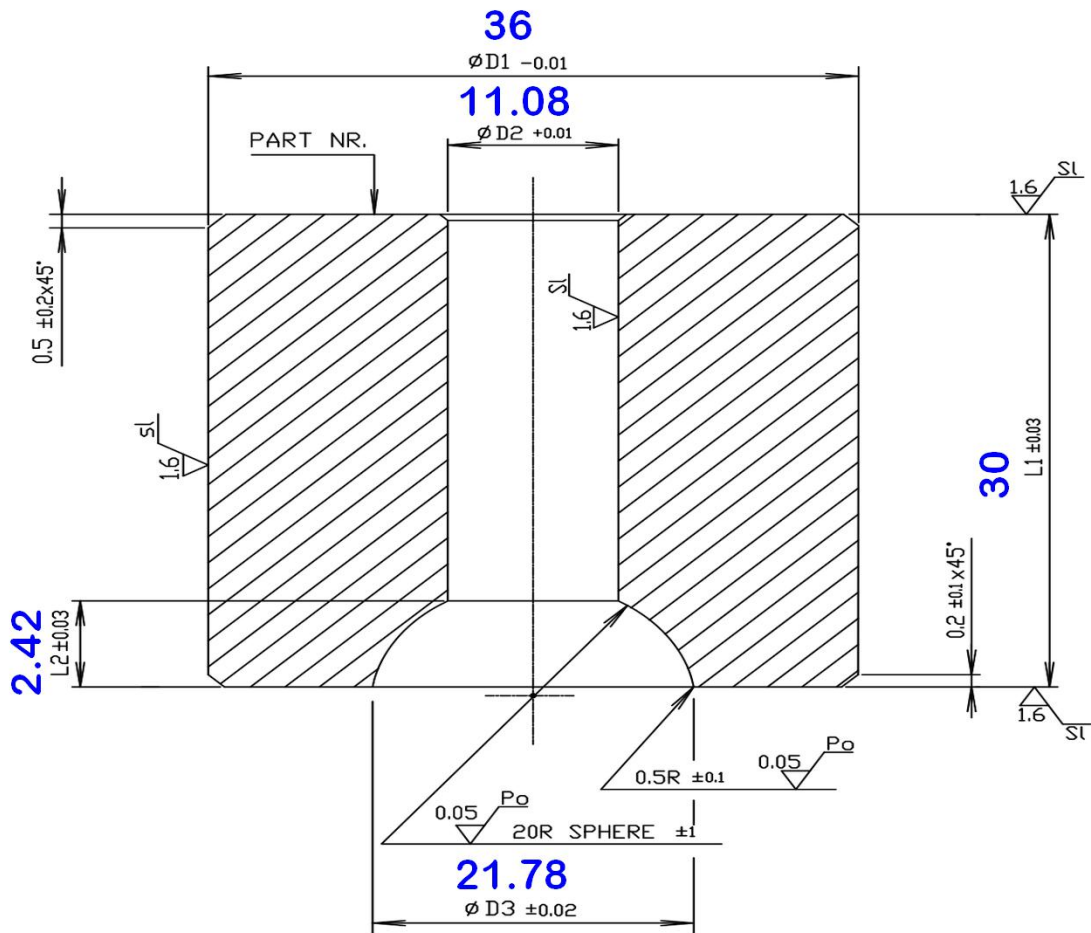


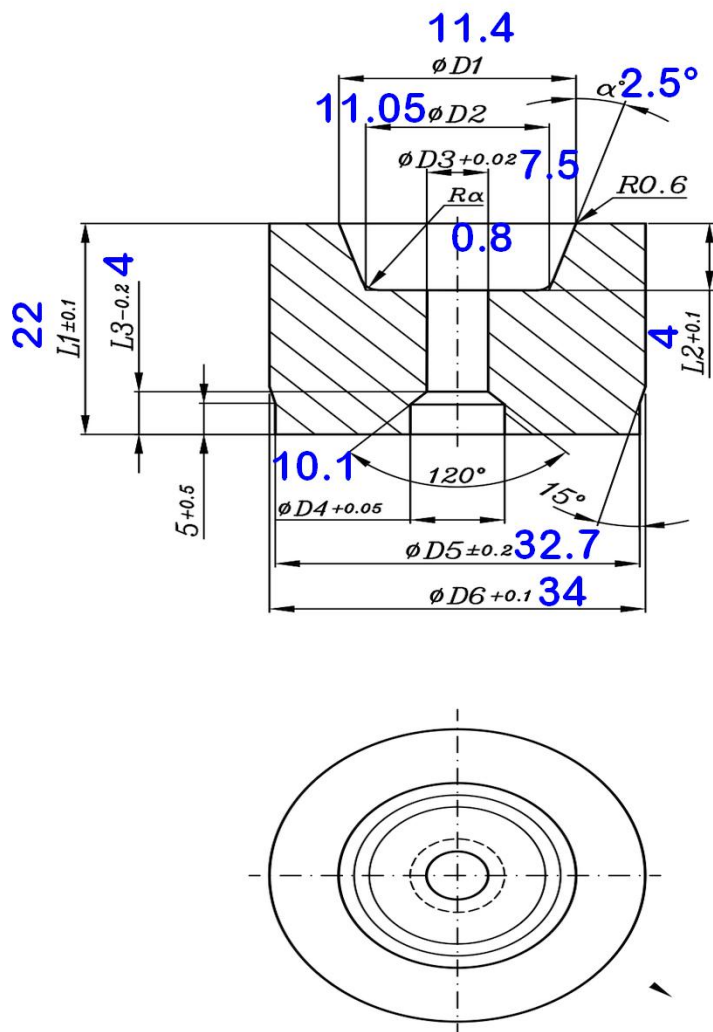
U.I.D. :	38646	Qty :	5	D. Date:	23/02/17	Status:	
Observations:							Times made: 1
Casing	H T		Carbide				QC Sign:



255301.01	36.00	11.08	21.78	30.0	2.42
PART NR.	D1	D2	D3	L1	L2
Machine:	Afm.:			Bew.:	Gez.:
NH 518	Mat.: S 6-5-2 1.3343			6.3	Dat.: 09-10-23
1	Beh.: HARDENED- GEHARTET- TREMPÉ 60-62 Rc			1 Ra = 10 <sup>-6</sup> m CLA	Get.: V.H.K.
2	Benaming: NADRUKKOP			Tek. nr.:	Schaal:
3	HEAD PUNCH INSERT			255301/4/0	
4	STEMPEL				
5	PORTE POINÇON DE TÊTE				
NEDSCHROEF HERENTALS NV BELGIUM					

REMARKS:-									
	10853	5	10-Jun-14		ATS				
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status
	Coating	Description			Controlled Copy		Article		
	Protected according to ISO 16016	DIE 255301.01					98.03/00505		

U.I.D. :	38683	Qty :	5	D. Date:	23/02/17	Status:	
Observations:							Times made: 1
Casing	H T		Carbide				QC Sign:



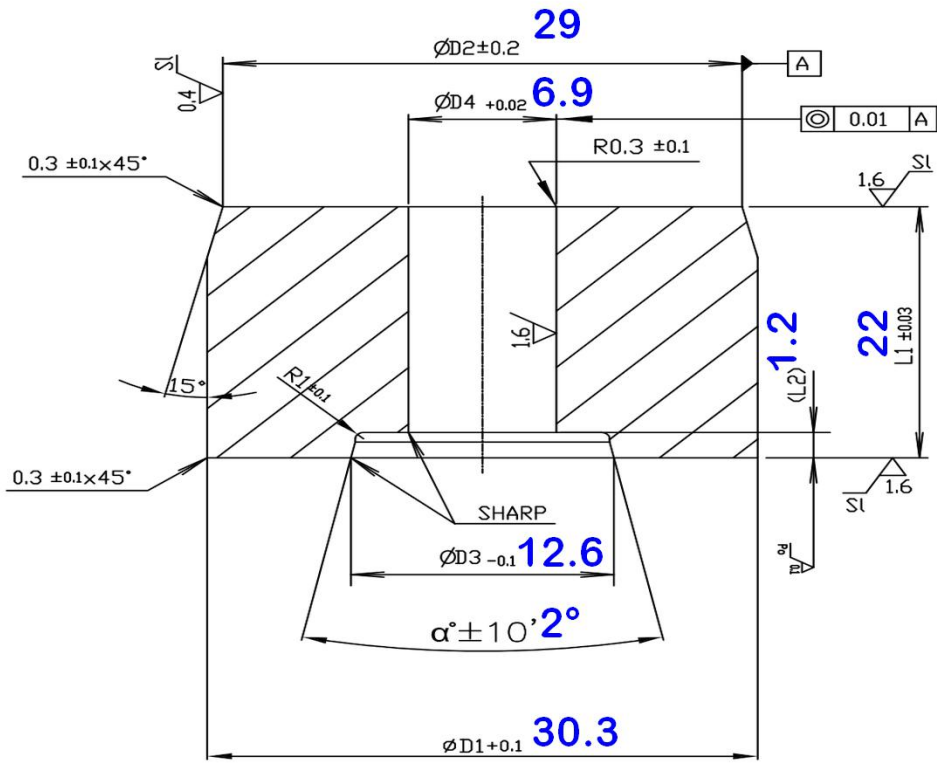
.04	11.4	11.05	7.5	10.1	32.7	34	22	4	4	0.8	2.5°
PART NR	D1	D2	D3	D4	D5	D6	L1	L2	L3	Rα	α°

No.	MODIFICATION	BY	DATE	DESCRIPTION
	Mat1. 1.3343 S 6-5-2 HARDNESS: 58-60 RC HEAT TREAT: Hardening and Tempering		DATE: 82.10.02	NAME
	Mat2.		DRAWING NAME:	SIGN
	PROJECT NAME:		HEADING PUNCH	DESIGN. SHAHRABI
	PROJECT No:		DRAWING No:	DRAW. KHODADADI
	FILE NO. BV2/9016291		9016291	CHECK. SHAHRABI
IRAN TOHID CO.		1.6 SL	APPRO. SHAHRABI	
			SCALE: 1/1	

REMARKS:-

	21205	8	06-Aug-15		%Outsource				
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status
	Coating	Description			Controlled Copy		Article		
	Protected according to ISO 16016	DIE 9016291.04			98.03/00941				

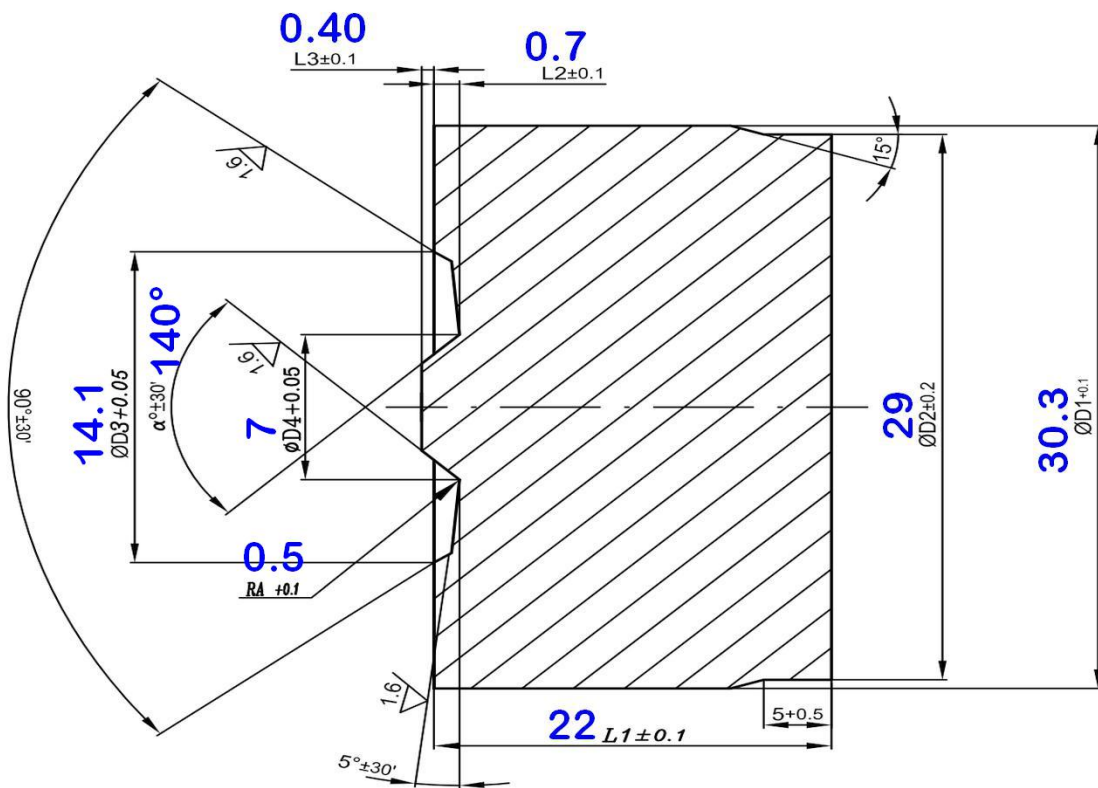
U.I.D. :		Qty :		D. Date:	01/01/01	Status:	
Observations:							Times made: 1
Casing	H T		Carbide				QC Sign:



01	30.3	29	12.60	6.90	22	1.2	2°	TRX.NO.40
PART Nr	D1	D2	D3	D4	L1	L2	α	Prod.
No.	MODIFICATION			BY		DATE		DESCRIPTION
	Mat1. X155CrMoV12 1.2379				DATE: 90/07/02		NAME	SIGN
	HARDNESS: 60-62 RC				DRAWING NAME:		DESIGN.	SH.NAJAFI
	HEAT TREAT:Hardening and Tempering				PUNCH		DRAW.	KARIMIAN
	Mat2.				DRAWING No:		CHECK.	H.EBRAHIMI
FILE NO. _				3.2		2005346		APPROD. SH.NAJAFI
IRAN TOHID CO.						SCALE: -		

REMARKS:-											
	38653	1	23-Feb-17								
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs	
	Coating			Description				Controlled Copy		Article	
	Protected according to ISO 16016			DIE 2005346.01				98.03/01005			

U.I.D. :	38656	Qty :	5	D. Date:	23/02/17	Status:	
Observations:							Times made: 1
Casing	H T		Carbide				QC Sign:

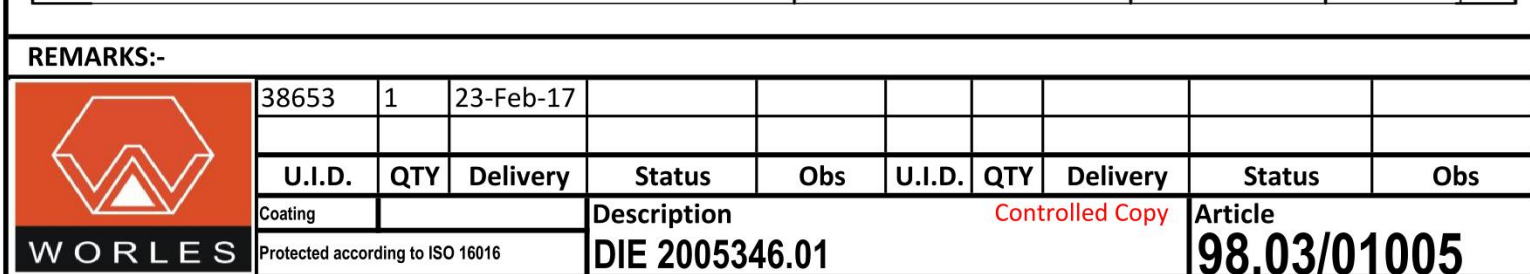


07	30.3	29	14.1	7.00	22	0.7	0.4	0.5	140	M9-YG20206711
PART Nr	D1	D2	D3	D4	L1	L2	L3	Ra	$\alpha$	Prod.

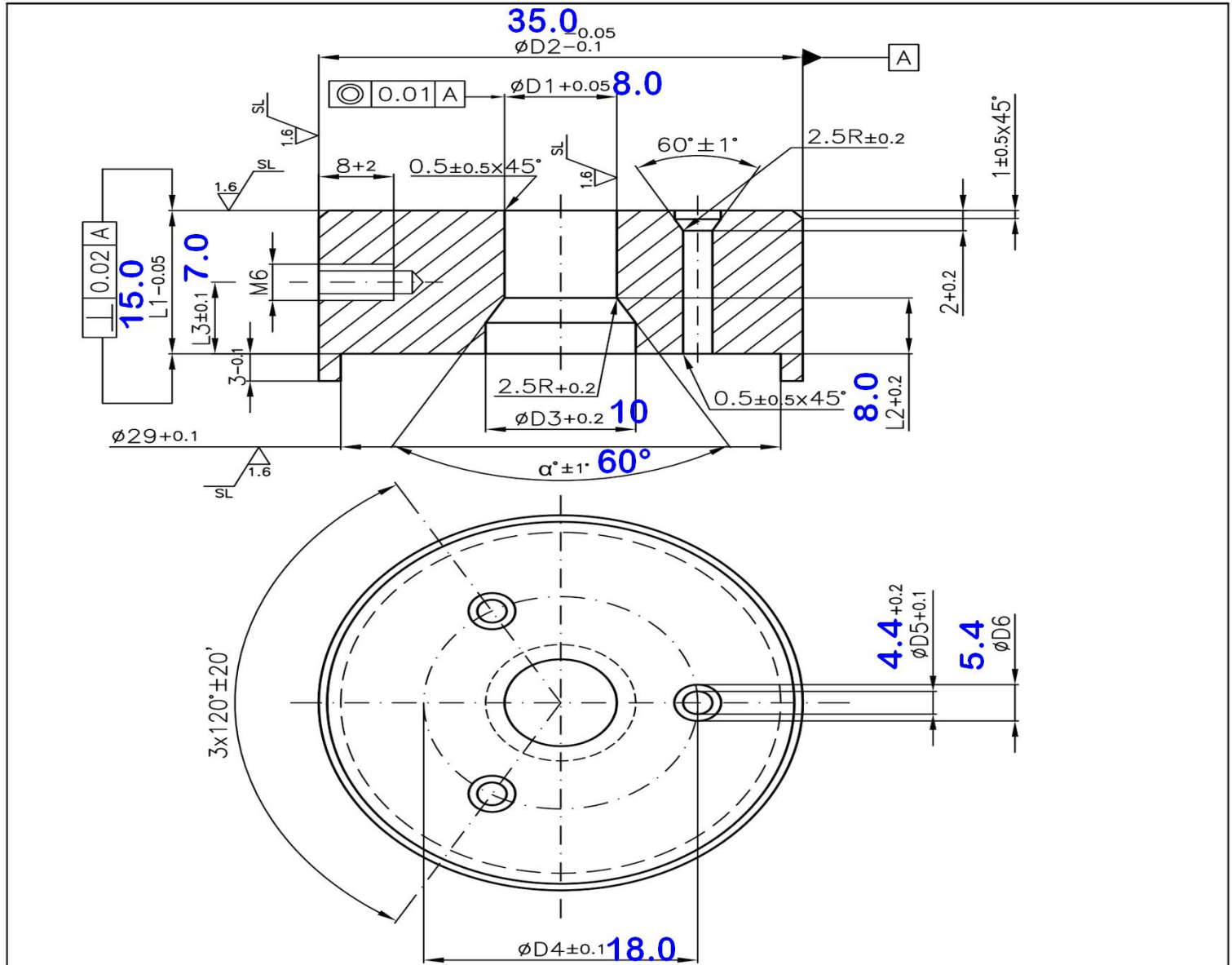
No.	MODIFICATION	BY	DATE	DESCRIPTION
	Mat1. X155CrMoV12 HARDNESS: 60-62 RC HEAT TREAT: Hardening and Tempering	1.2379	DATE: 90/4/16	NAME
	Mat2.		DRAWING NAME:	DESIGN. SH.NAJAFI
	FILE NO. -	6.2	HEAD PUNCH INSERT	DRAW. KARIMIAN
			DRAWING No: 2004539	CHECK. H.EBRAHIMI
IRAN TOHID CO.				APPRO. SH.NAJAFI
			SCALE: -	

REMARKS:-										
	20912	15	06-Aug-15		%outsourse					
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
	Coating	Description			Controlled Copy			Article		
	Protected according to ISO 16016	DIE 2004539.07						98.03/00687		





U.I.D. :	38585	Qty :	5	D. Date:	08/02/17	Status:	
Observations:							Times made:
Casing	H T		Carbide				QC Sign:



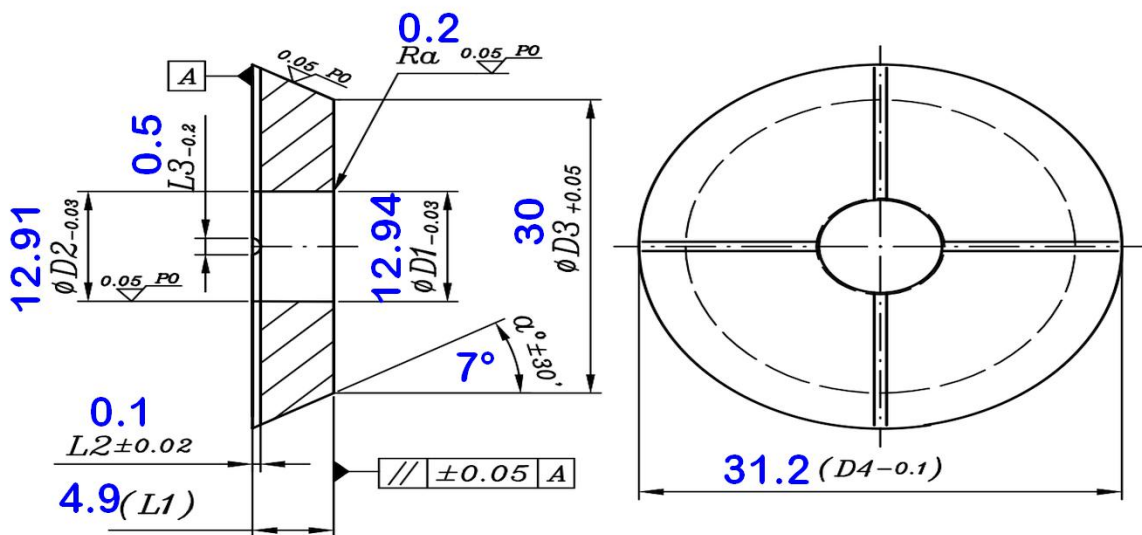
.04	8.00	35.0	10	18.0	4.4	5.4	15.0	8.0	7.0	60°	6880
PART NR.	D1	D2	D3	D4	D5	D6	L1	L2	L3	α°	PROD
No.	MODIFICATION				BY		DATE		DESCRIPTION		
	Mat1. 60WCrV7				1.2550		DATE: 90/4/15		NAME		SIGN
	HARDNESS: 57-59 Rc						DRAWING NAME:		DESIGN.		SH.NAJAFI
	HEAT TREAT:Hardening and Tempering						BACKING DISC		DRAW.		BAYRAMPOUR
	Mat2.						DRAWING No:		CHECK.		H.EBRAHIMI
FILE NO. -				3.2/		2004545		APPRO.		SH.NAJAFI	
IRAN TOHID CO.								SCALE: -			

REMARKS:-

	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs	
	Coating			Description			Article				
Protected according to ISO 16016			DIE 2004545.04			Controlled Copy			98.03/00970		



U.I.D. :	38588	Qty :	2	D. Date:	08/02/17	Status:	
Observations:							Times made:
Casing	HT	Carbide					QC Sign:



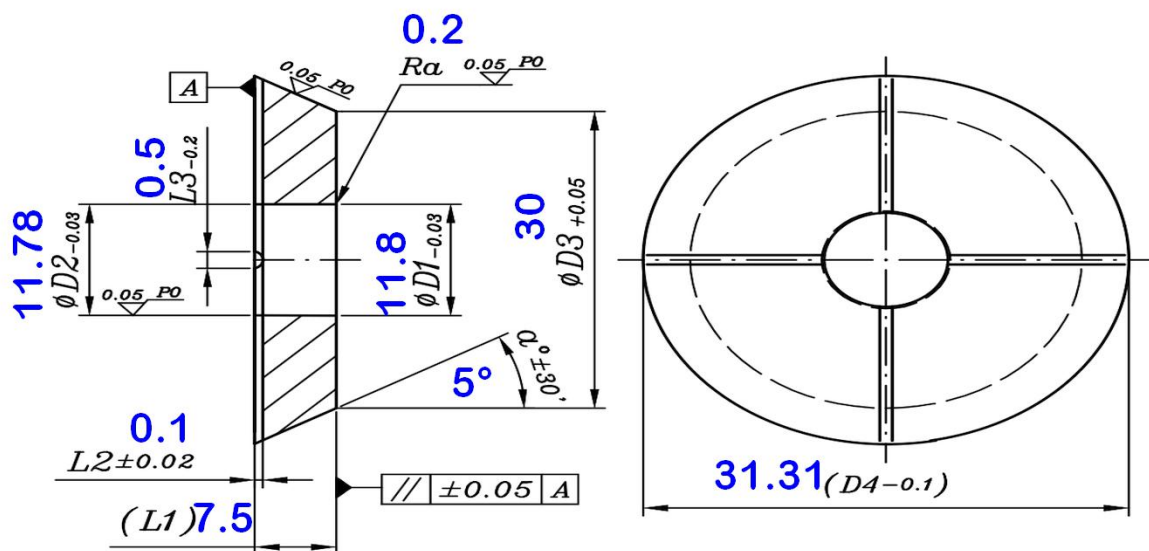
.10	12.94	12.91	30	31.2	4.90	0.1	0.5	7	0.2
PART Nr	D1	D2	D3	D4	L1	L2	L3	$\alpha^\circ$	Ra
No.	MODIFICATION				BY		DATE	EDITOR	DESCRIPTION
	Mat1. 1.2721 50NiCr13				DATE: 78/10/22		NAME SIGN		
	HARDNESS: 52-54 RC				DRAWING NAME: HEADING DIE PLATE		DESIGN. SHAHRABI		
	HEAT TREAT: Hardening and Tempering				DRAWING No:		DRAW. EBRAHIMI		
	PROJECT NAME:				2011801		CHECK. SHAHRABI		
	PROJECT No:						APPRO. SHAHRABI		
FILE NO. KB408/2011801						SCALE:			
IRAN TOHID CO.				1.6 SL		2011801			

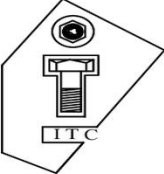

REMARKS:-

	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
	Coating			Description			Article			
Protected according to ISO 16016			DIE 2011801.10			98.03/00972				




U.I.D. :	38587	Qty :	12	D. Date:	08/02/17	Status:	
Observations:							Times made:
Casing	H T		Carbide				QC Sign:



.06	11.8	11.78	30	31.31	7.5	0.1	0.5	5	0.2	
PART Nr	D1	D2	D3	D4	L1	L2	L3	α°	Ra	
No.	MODIFICATION						BY	DATE	EDITOR	DESCRIPTION
	Mat1. 1.2721 50NiCr13						DATE: 78/10/22		NAME	SIGN
	HARDNESS: 52-54 RC						DRAWING NAME: HEADING DIE PLATE		DESIGN	SHAHRABI
	HEAT TREAT: Hardening and Tempering								DRAW.	EBRAHIMI
	PROJECT NAME:								CHECK.	SHAHRABI
	PROJECT No:						DRAWING No:		APPRO.	SHAHRABI
FILE NO. KB408/2011801						2011801		SCALE:		

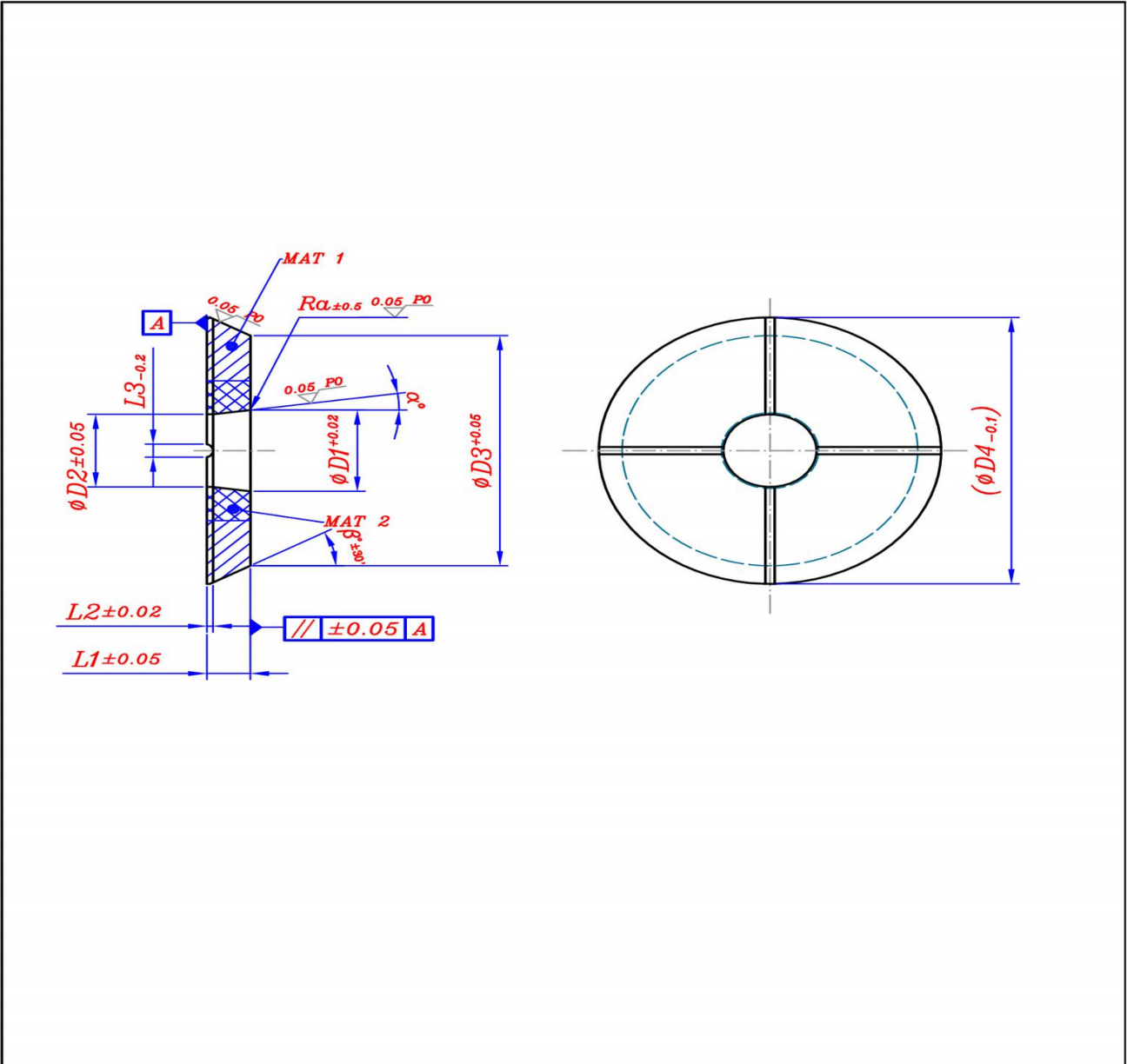
REMARKS:-




										
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
	Coating			Description			Article			
Protected according to ISO 16016			DIE 2011801.06			98.03/00971				


U.I.D. :	10968	Qty :	5	D. Date:	10/06/2014	Status:	
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Observations:		Times made:	
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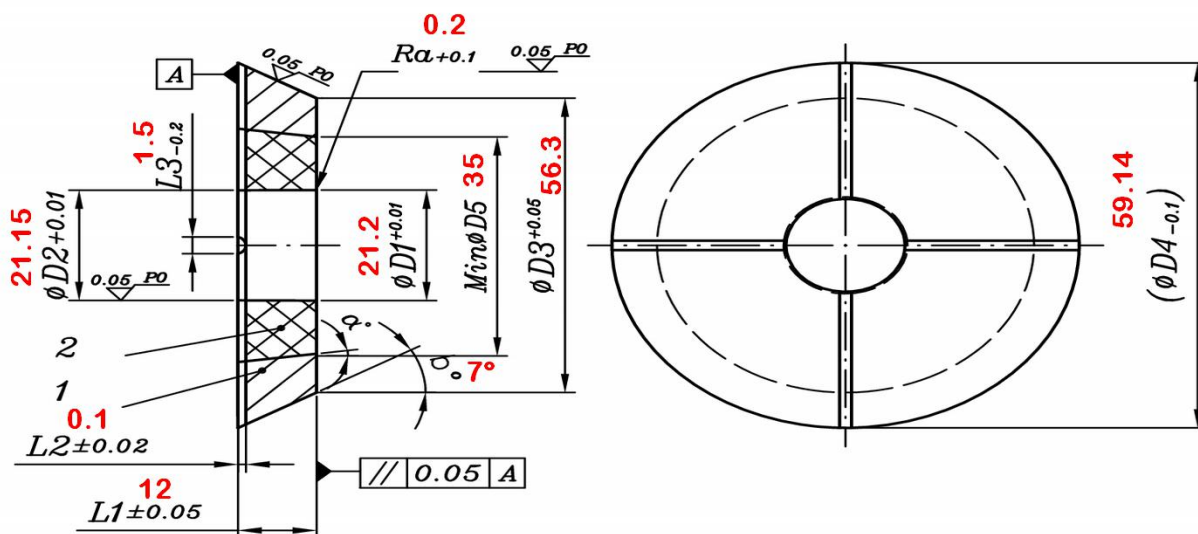
Pieces:	
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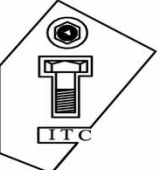

.04	18.10	18.00	55.2	57	7	0.1	1.5	0.2	—	7°		
PART	Nr	D1	D2	D3	D4	L1	L2	L3	Ra	α°	β°	
No.												
	MODIFICATION				BY		DATE		DESCRIPTION			
	Mat1. 1.2344						DATE: 78/9/7			NAME	SIGN	
	HARDNESS: 48-50RC								DRAWING NAME: PRE-UPSET DIE PLATE	DESIGN	NAJIBI	
	HEAT TREAT: Hardening and Tempering									DRAW.	EBRAHIMI	
	Mat2. 1.3343 62-64RC									CHECK	NAJIBI	
	PROJECT NAME:									DRAWING No:	APPRO.	NAJIBI
PROJECT No:												
FILE NO. BV4/2034005								SCALE:				
IRAN TOHID CO.						2034005						

											
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs	
	Coating			Description						Article	
	Protected according to ISO 16016			DIE 2034005.04						98.03/00619	

U.I.D. :	38678	Qty :	5	D. Date:	23/02/17	Status:	
Observations:							Times made: 1
Casing	HT	Carbide					QC Sign:




.32	21.2	21.15	56.2	59.15	35	12	0.1	1.5	0.2	7°	—	9619980980
PART	Nr	D1	D2	D3	D4	D5	L1	L2	L3	Ra	b°	a°

No.	MODIFICATION	BY	DATE	DESCRIPTION
	Mat1. 1.2344		DATE: 87/7/18	NAME
	HARDNESS: 52-54RC		DRAWING NAME: HEADING DIE PLATE	SIGN
	HEAT TREAT: Hardening and Tempering			DESIGN: farahmand
	Mat2. 1.3343 62-64RC			DRAW: khodadadi
	PROJECT NAME:			DRAWING No:
PROJECT No:	2034002	APPRO: farahmand		
FILE NO. BV4/2034002	SCALE:			

IRAN TOHID CO.

REMARKS:-

	2362	2	30-Aug-12	URGENT					
	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status
	Coating	Description			Controlled Copy		Article		
	Protected according to ISO 16016	DIE 2034002.32			98.03/00129				