

U.I.D. : | 41682

Qty :

2

D.
Date:

09/04/17

Status:

***CRITICAL !**

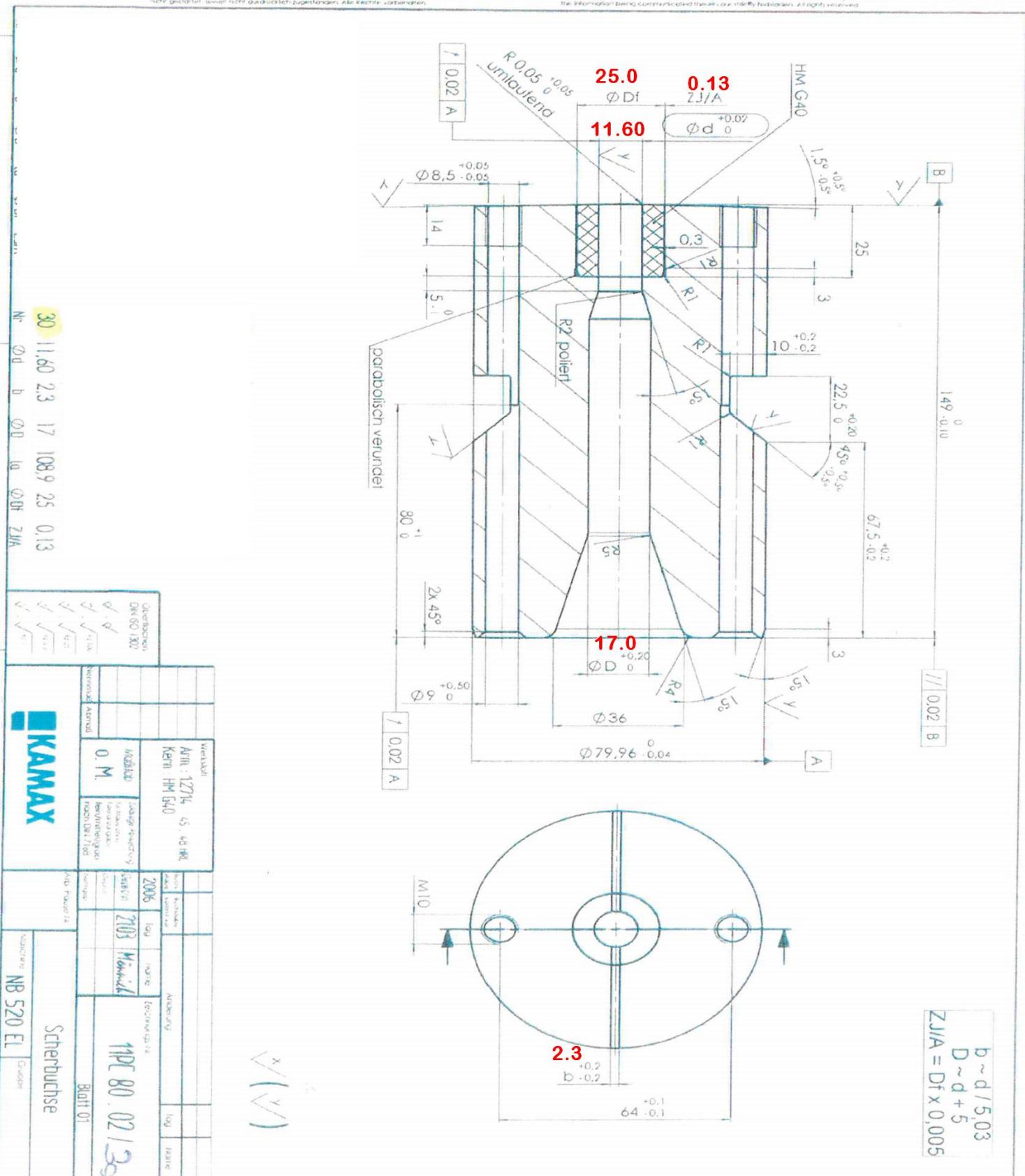
Observations:

Casing H T

Carbide

Times made:

Weitergabe sowie Vervielfältigung dieser Urkunde, Verwertung und Mitteilung ihres Inhalts nicht gestattet, sowie nicht ausdrücklich zugestandenes. Alle Rechte vorbehalten.



REMARKS:-



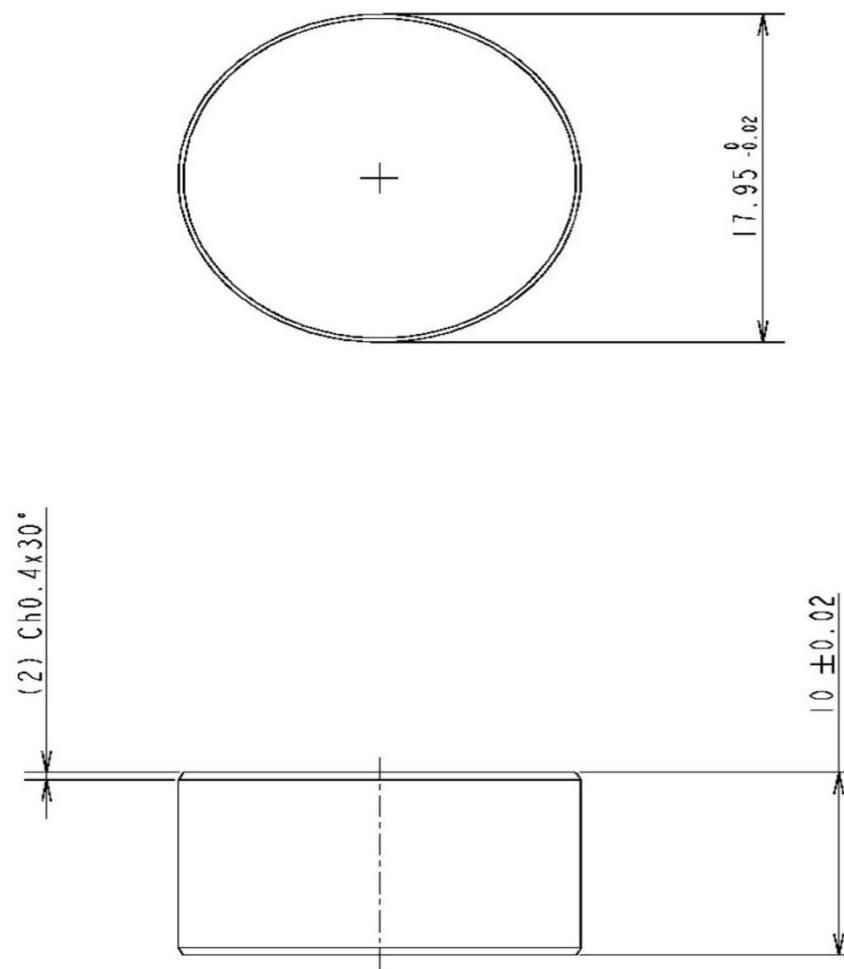
WORLES

U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating			Description		Controlled Copy			Article	
Protected according to ISO 16016			DIE 51.0245.342 11PC800230				49.14/00346		

U.I.D. :	41134	Qty :	1	D. Date:	17/04/2017	Status:	
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Observations:	Times made:
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Casing	H T	Carbide	QC Sign:
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Tolérances générales: NF EN 22768 - ISO 2788 classe m

Matière : Z38CDV5 45HRC		RONDELLE ARRIERE			N° de plan : MET9090-13	Ind: A
Indice	Date	DESIGNATION DE LA MODIFICATION			Etabli par	Vérifié par
A	17/02/2017	Edition originale			F.MERIC	C.CHANGENE
A4		déssiné par F.MERIC le 17/02/2017			vérifié par C.CHANGENET le 20/02/2017	Page : 1 / 1
 Confidentiel / Proprietary		Ateliers de la Haute-Garonne Z.I de Flourens - BP 73103 - 31130 FLOURENS Tel : 05 61 83 60 35 - Fax : 05 61 83 88 62 - E-Mail : www.ahg.fr			Ce plan est la propriété de la société AHG et ne peut être reproduit ou communiqué sans son autorisation	

REMARKS:-

WORLES	U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
	Coating									
				Description Controlled Copy					Article	
Protected according to ISO 16016				DIE MET9090-13 Ind.A					33.03/01737	

U.I.D. :	41119	Qty :	1	D. Date:	17/04/2017	Status:	
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Observations:

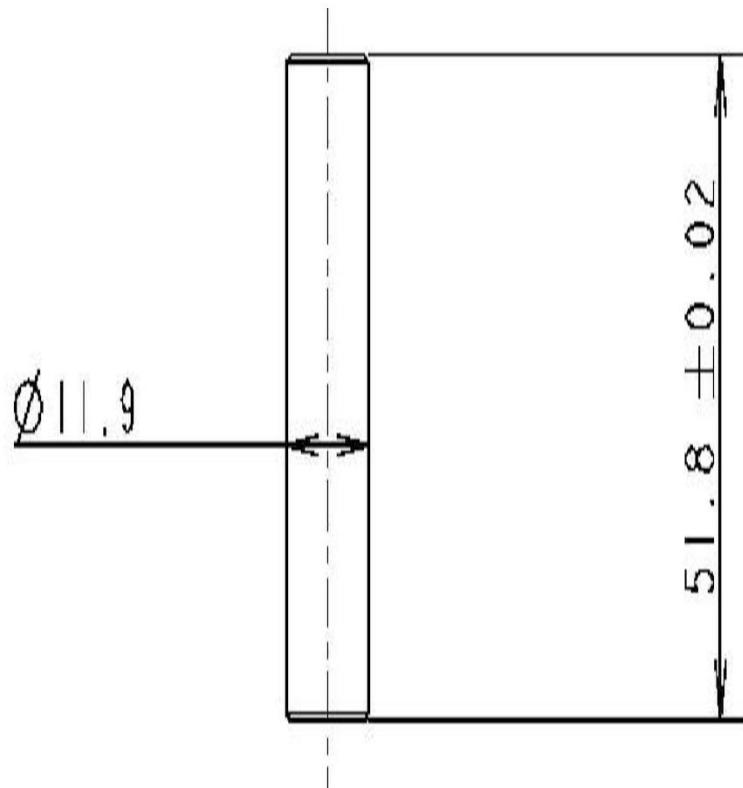
Times made:

Casing

HT

Carbide

QC Sign:



REMARKS:-



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Coating			Description				Controlled Copy	Article	
Protected according to ISO 16016			DIE Punch MET9090-2 Ind.A					33.03/01722	

U.I.D. :	41120	Qty :	1	D. Date:	17/04/2017	Status:
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Observations:

Times made:

Casing

HT

Carbide

QC Sign:

REMARKS:-



U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery
Coating			Description		Controlled Copy		Article
Protected according to ISO 16016			DIE Spacer MET9090-2 Ind.A				33.03/01723

U.I.D. :	41122	Qty :	1	D. Date:	17/04/2017	Status:
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Observations:

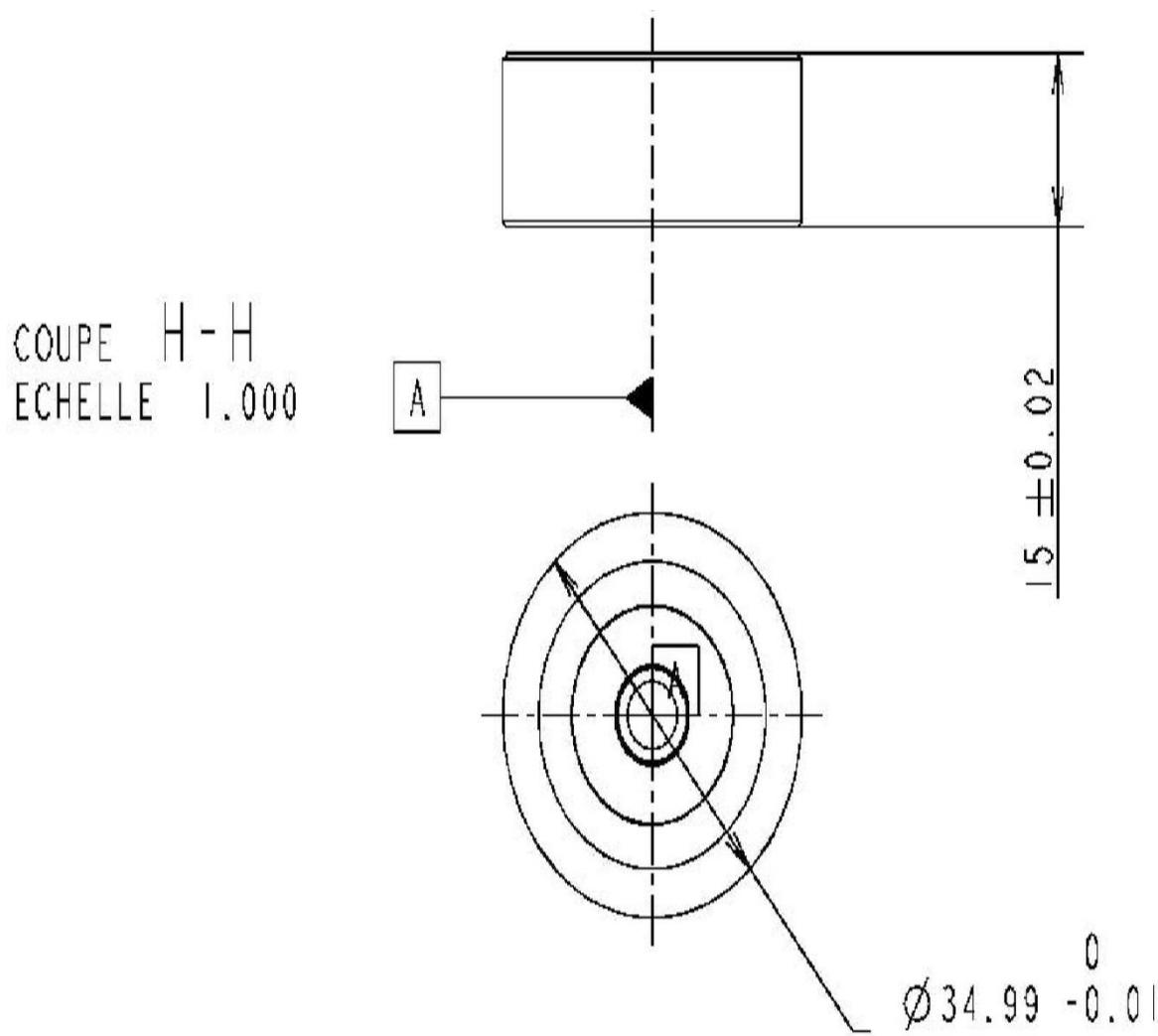
Times made:

Casing

HT

Carbide

QC Sign:



REMARKS:-



U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating			Description		Controlled Copy				Article
Protected according to ISO 16016			DIE Spacer MET9090-3 Ind.A						33.03/01725

U.I.D. :	41703	Qty :	1	D. Date:	17/04/2017	Status:	
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Observations:

Times made: 1

Casing

HT

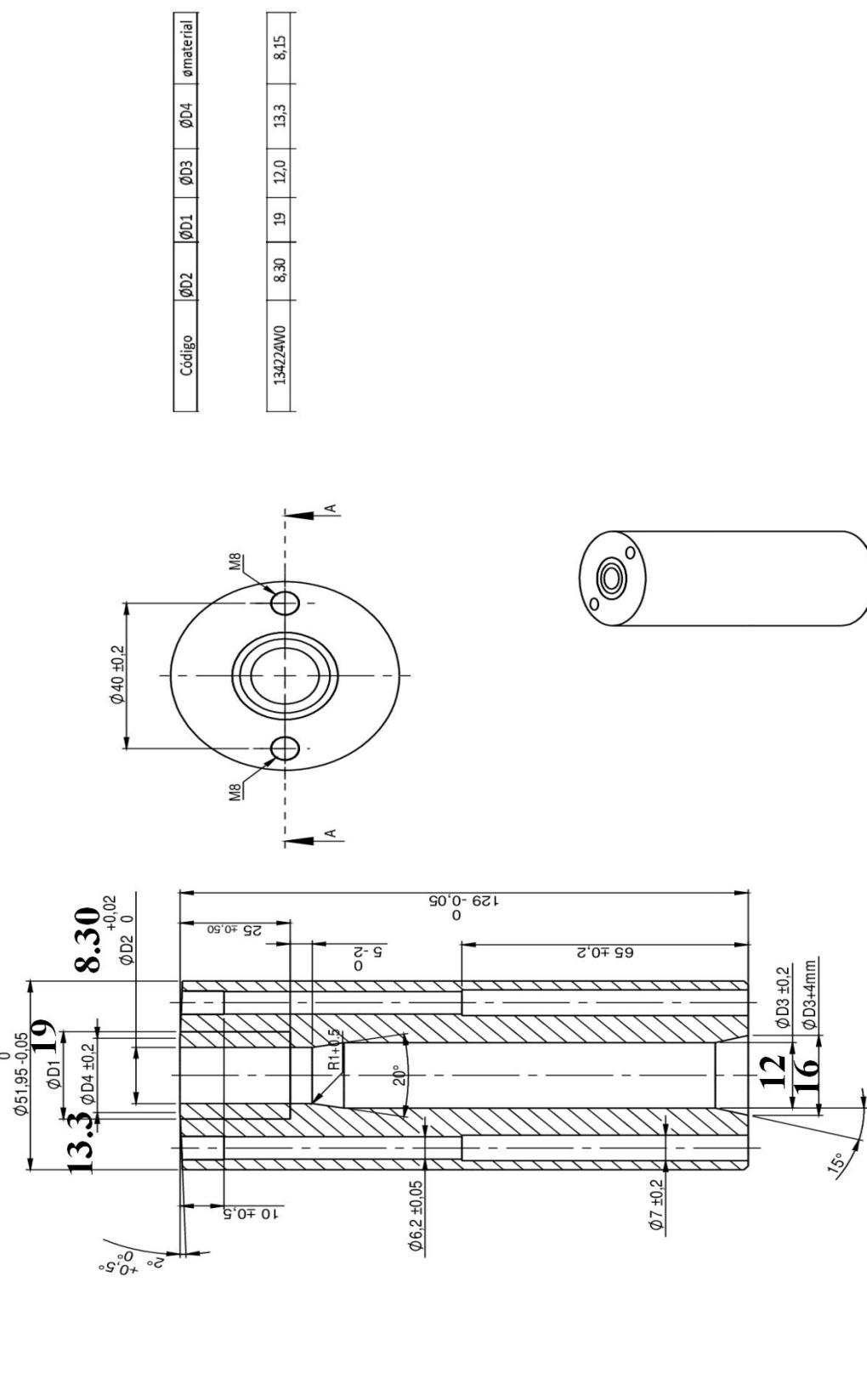
Carbide

QC Sign

134 TA F15

MARCAR N° CÓDIGO

Digitized by srujanika@gmail.com



REMARKS:-



1871

10

19-Apr-15

*NEW PRODUCT

U.

0.

D. QTY Deliver

Status

QTY	Delivery
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Sta

Obs

WORKS

Coating

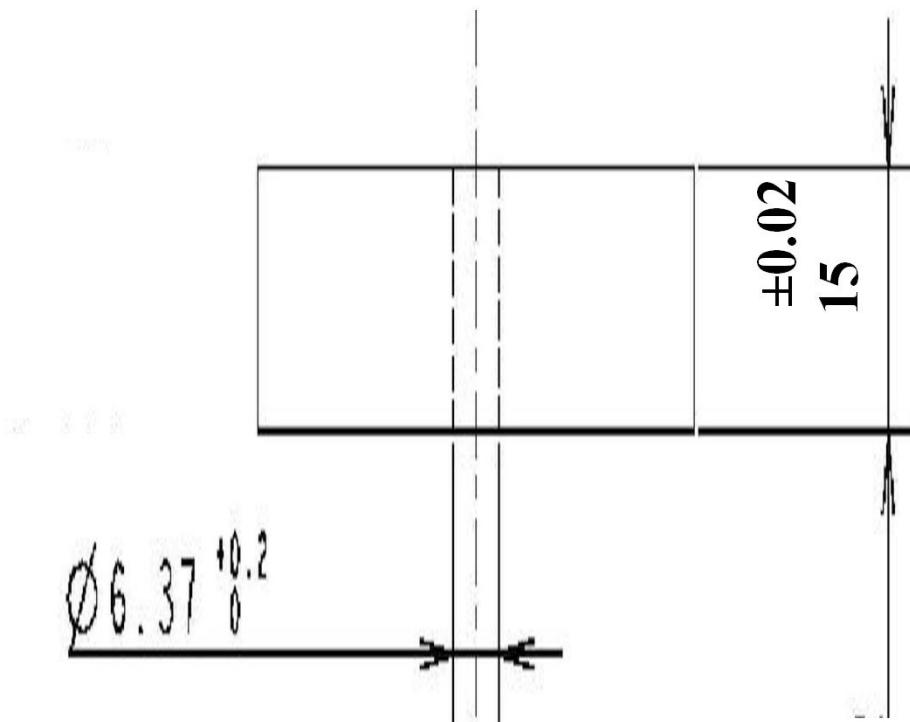
Description

Article
34 03/00652

U.I.D. : 41124 Qty : 1 D. Date: 17/04/2017 Status:

Observations: _____ **Times made:** _____

Casing H T Carbide QC Sign:



REMARKS:-

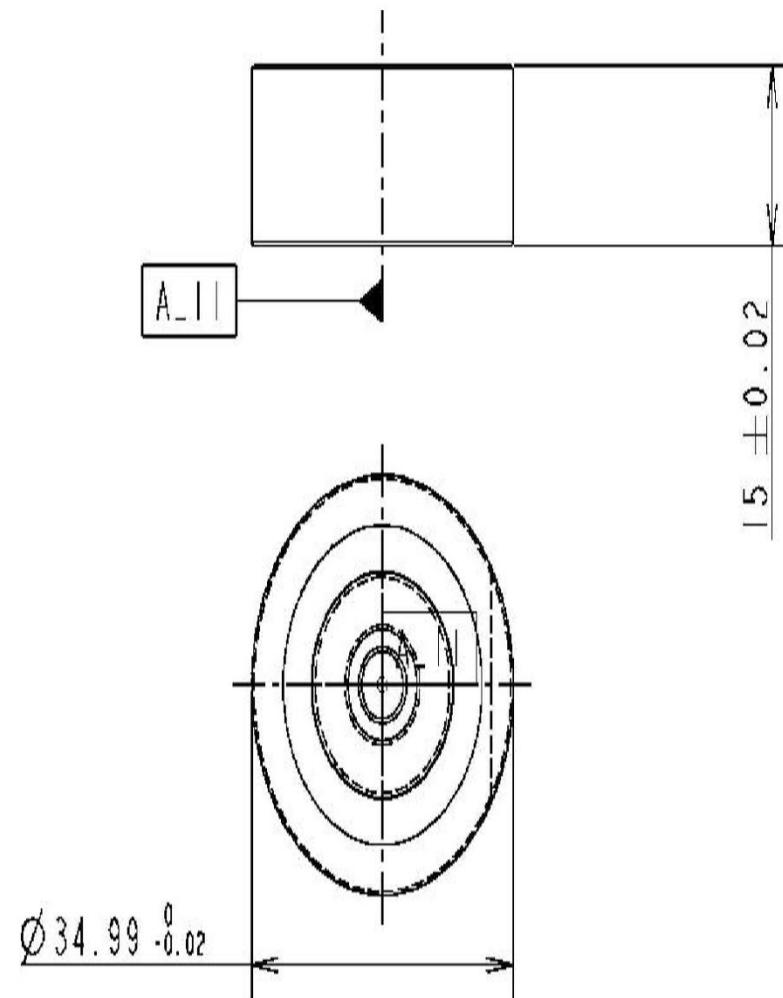


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Coating			Description				Controlled Copy		
Protected according to ISO 16016			DIE Steel filler MET9090-4 Ind.A					Article	33.03/01727

U.I.D. :	41127	Qty :	1	D. Date:	17/04/2017	Status:	
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Observations:	Times made:
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Casing	H T	Carbide	QC Sign:
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Tolérances générales: NF EN 22768 - ISO 2788 classe m

REMARKS:-

U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating									
Description					Controlled Copy				
Protected according to ISO 16016					Article				
DIE Spacer MET9090-5 Ind.A					33.03/01730				

U.I.D. :	41115	Qty :	1	D. Date:	17/04/2017	Status:
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Observations:

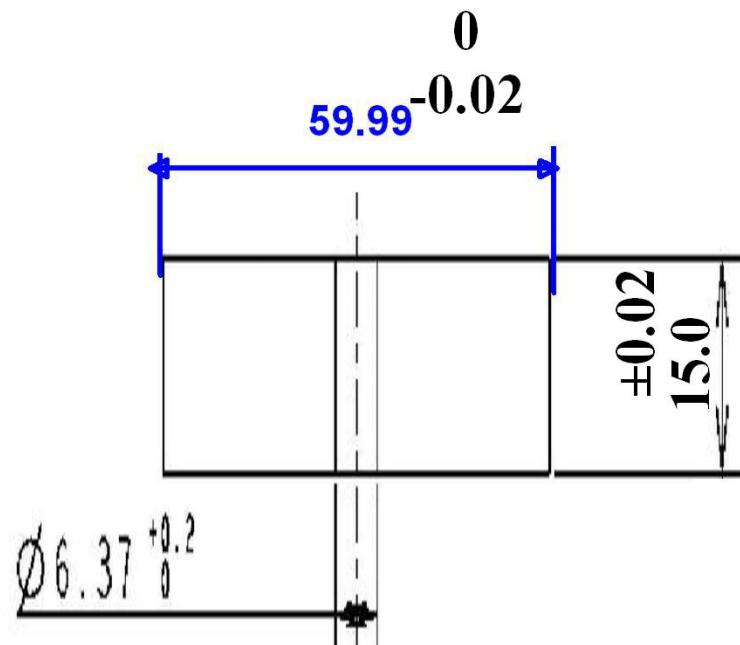
Times made:

Casing

HT

Carbide

QC Sign:



REMARKS:-



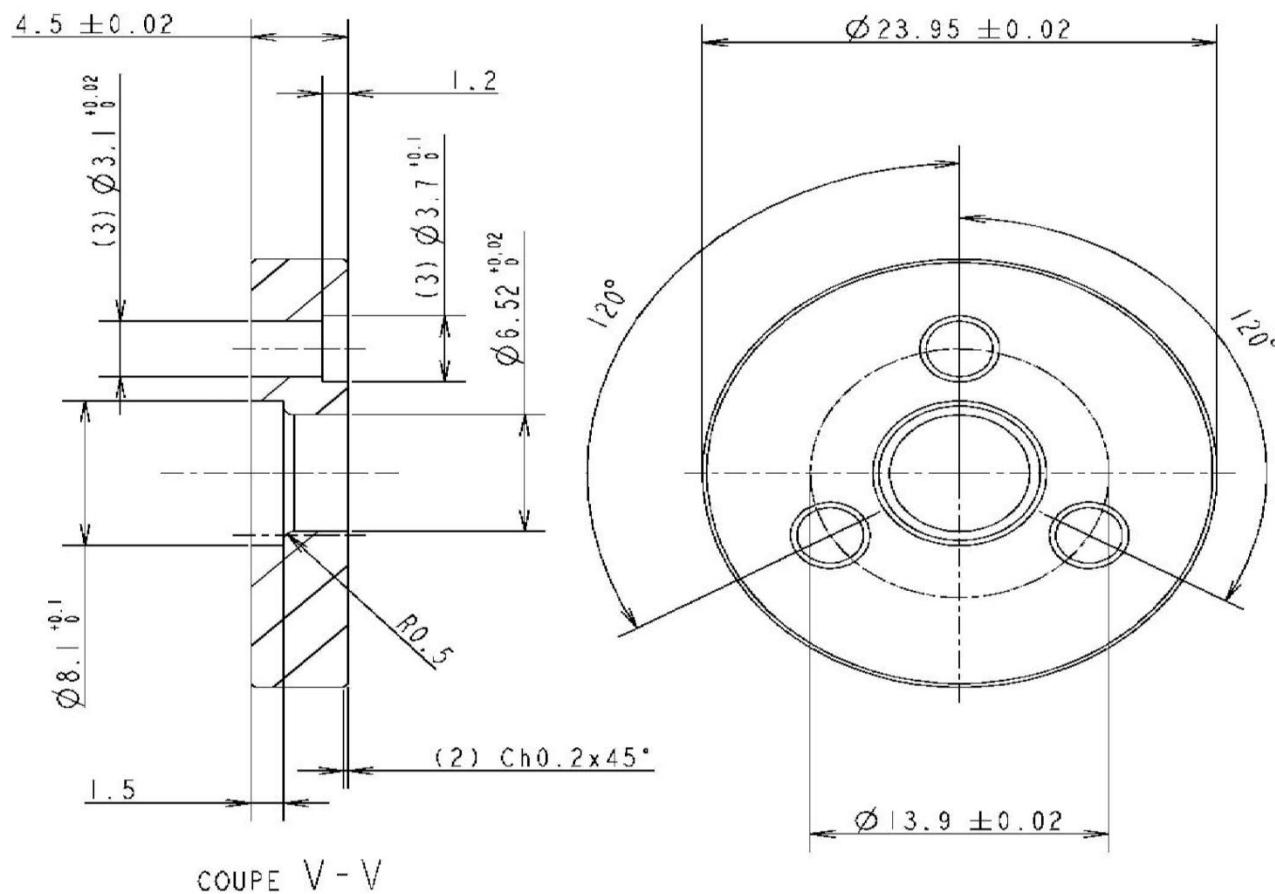
U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating			Description				Controlled Copy	Article	
Protected according to ISO 16016			DIE Steel filler	MET9090-1 Ind.A				33.03/01718	

U.I.D. :	41130	Qty :	1	D. Date:	17/04/2017	Status:	
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Observations:	Times made:
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Casing	H T	Carbide	QC Sign:
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pas d'angle vif,
casser les angles



Tolérances générales: NF EN 22768 - ISO 2788 classe m

Matière : Z38CDV5 45HRC		RONDELLE 4TROUS				N° de plan : MET9090-9	Ind: A
Indice	Date	DESIGNATION DE LA MODIFICATION			Etabli par	Vérifié par	
A	17/02/2017	Edition originale			F.MERIC	C.CHANGENE	
A4		déssiné par F.MERIC le 17/02/2017		vérifié par C.CHANGENET le 20/02/2017		Page : 1 / 1	
-		Ateliers de la Haute-Garonne Z.I de Flourens - BP 73103 - 31130 FLOURENS Tel : 05 61 83 60 35 - Fax : 05 61 83 88 62 - E-Mail : www.agh.fr			Ce plan est la propriété de la société AHG et ne peut être reproduit ou communiqué sans son autorisation		
Confidentiel / Proprietary							

REMARKS:-

U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating									

Description

Controlled Copy

Article

33.03/01733

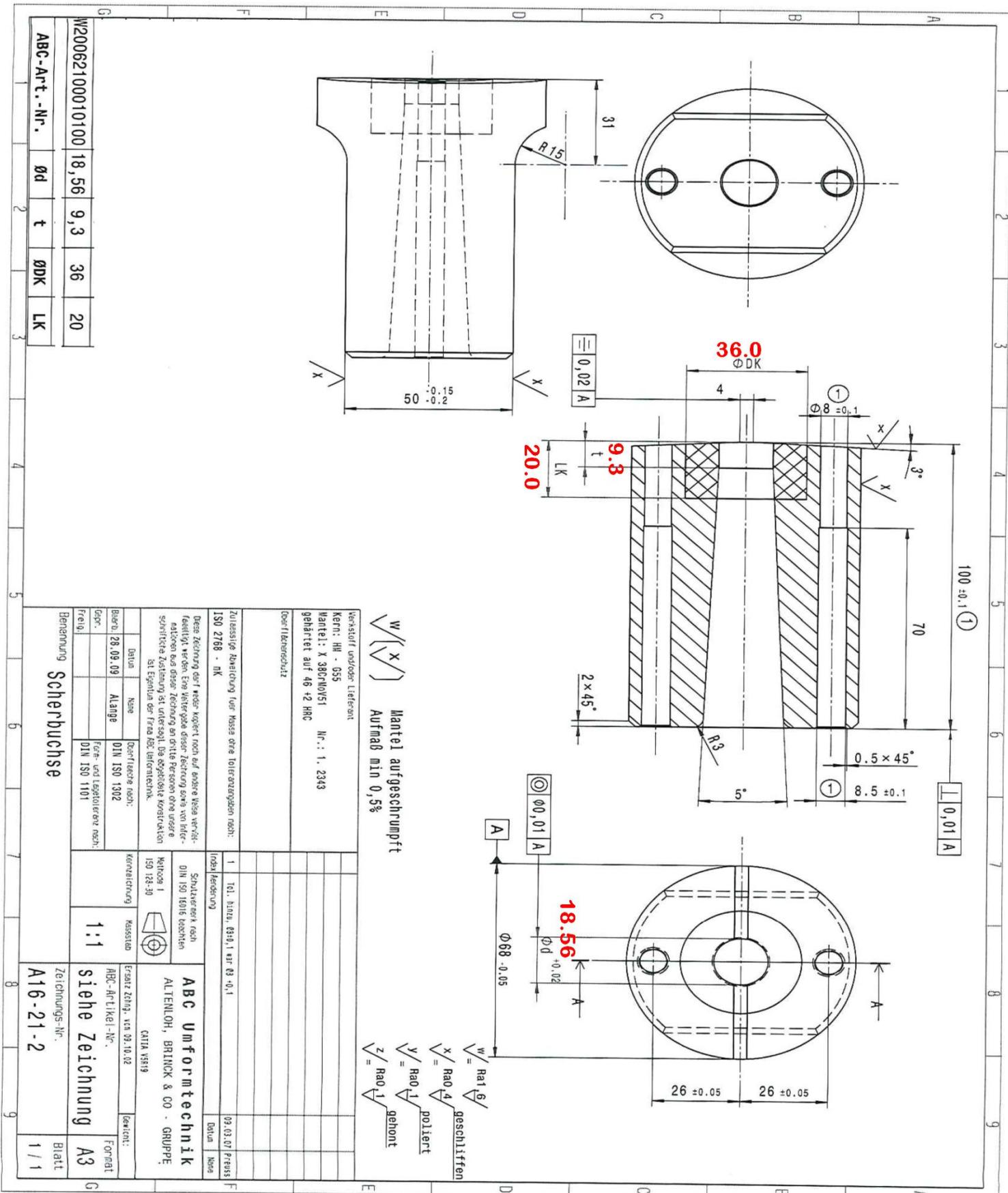


Protected according to ISO 16016

U.I.D. :	41671	Qty :	5	D. Date:	20/04/17	Status:	
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Observations:		Times made:	1
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Casing	H T	Carbide	QC Sign:
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REMARKS:-

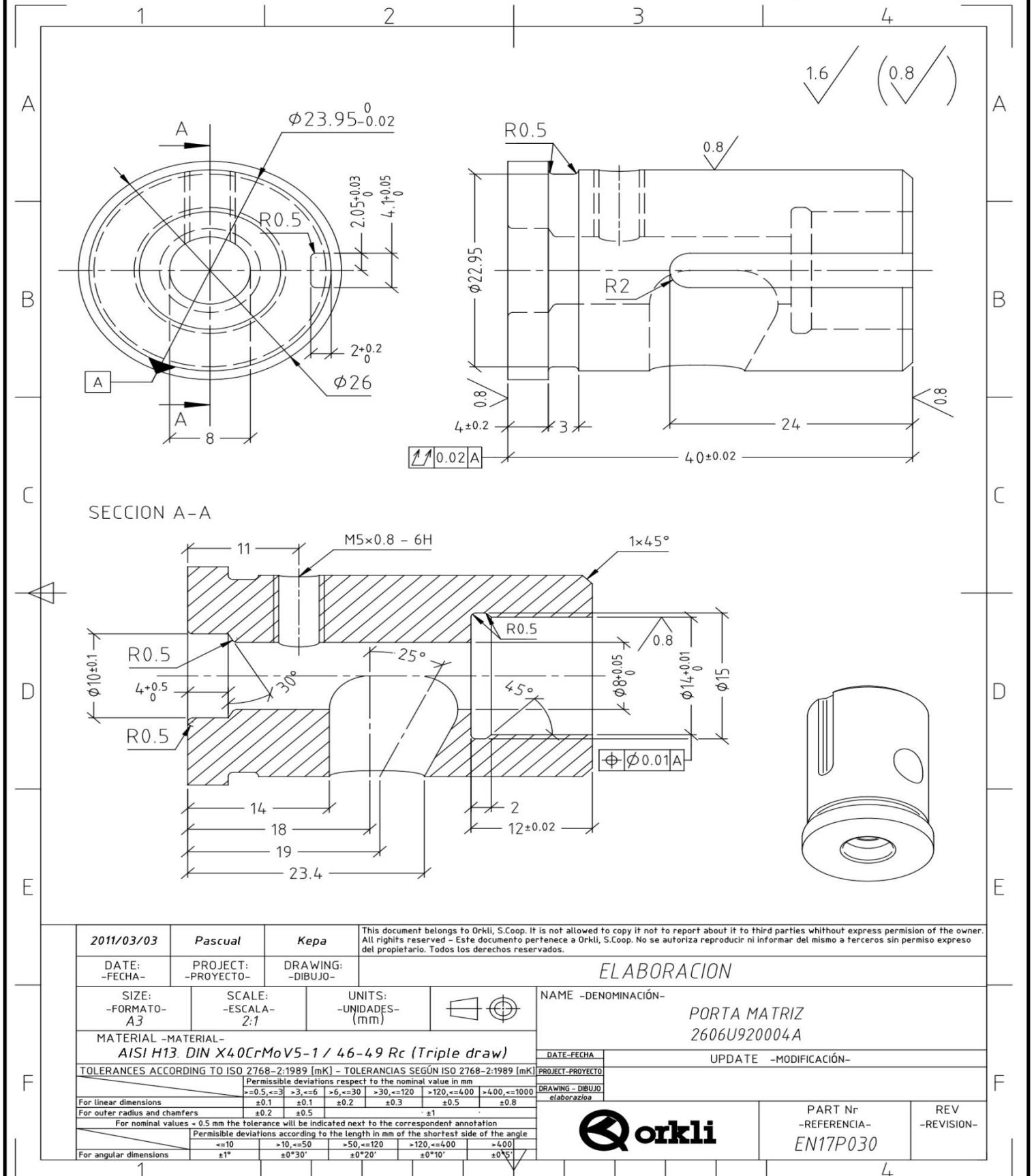


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Protected according to ISO 16016							Article		
DIE W20062100010100 Ind.1							49.04/00057		

U.I.D. :	41851	Qty :	2	D. Date:	20-04-2017	Status:	
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Observations:						Times made:	
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Casing	H T	Carbide	QC Sign:			
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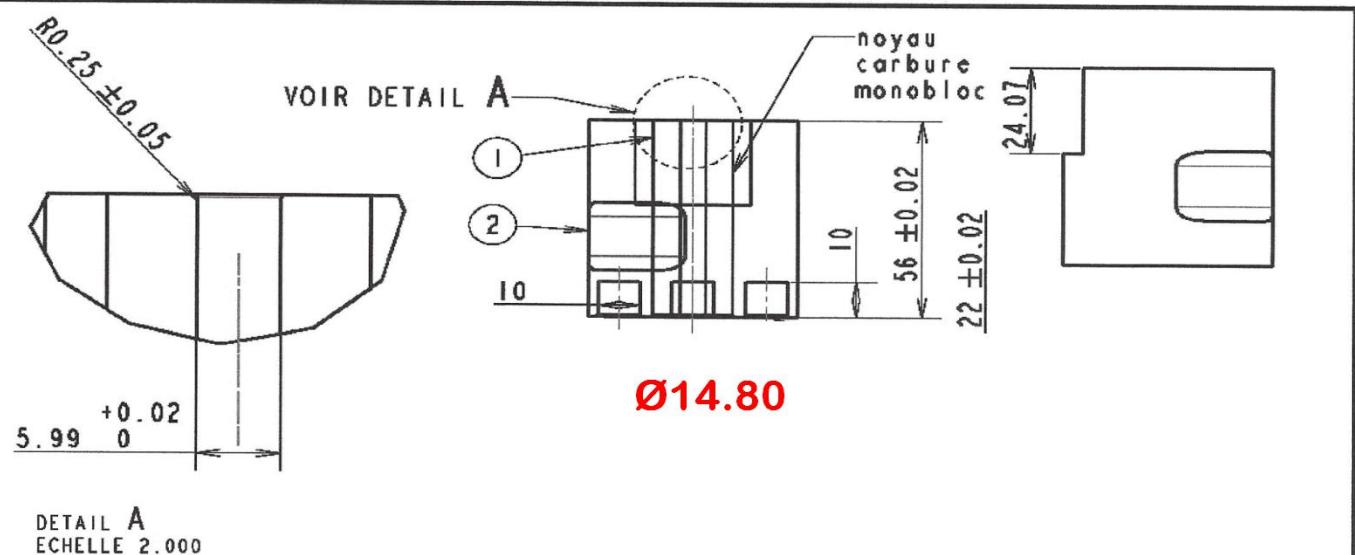
REMARKS:-

U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
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Protected according to ISO 16016			DIE EN17P030					34.05/00091	

U.I.D. :	41903	Qty :	5	D. Date:	20/04/17	Status:	
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Observations:		Times made:	1
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Casing	HT	Carbide	QC Sign:
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Matière : 1: CARBURE G4 2: Z38CDV5 45HRC	MATRICE FX23 A37091 POSTE3			N° de plan : MET2967	Ind: D
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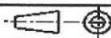
Indice	Date	DESIGNATION DE LA MODIFICATION	Etabli par	Vérifié par
D	07/10/2013	ajout noyau carbure monobloc	F.MERIC	C.DIDIER
C	24/10/2011	5.98-->5.99/ 5.96-->5.97/ 12-->10/ ajout G4	F.MERIC	X.AURIOL
B	25/03/2009	changement de forme et diamètre tête aiguille	F.MERIC	X.AURIOL
A	11/09/2008	Edition originale	F.MERIC	X.AURIOL

A4

déssiné par F.MERIC le 07/10/2013

vérifié par C.DIDIER le 07/10/2013

Page : 1 / 1

Ateliers de la Haute-Garonne
Z.I de Flourens - BP 73103 - 31130 FLOURENS

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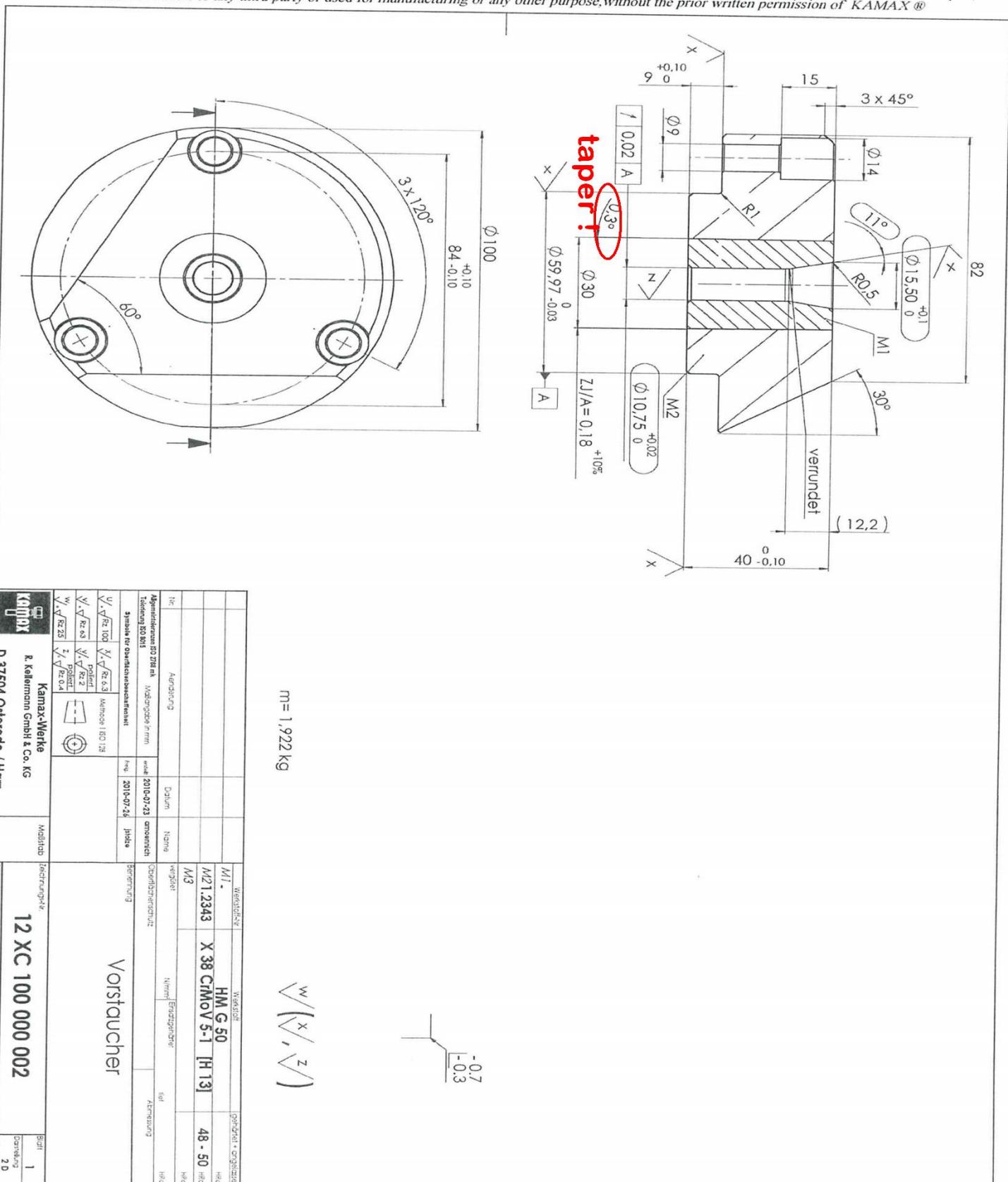
U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs										
Coating						Controlled Copy													
Protected according to ISO 16016						Article													
DIE MET2967 Ind.D						33.03/00006													



WORLES

U.I.D. :	41629	Qty :	2	D. Date:	20/04/17	Status:	
Observations:						Times made:	
Casing	HT			Carbide		QC Sign:	

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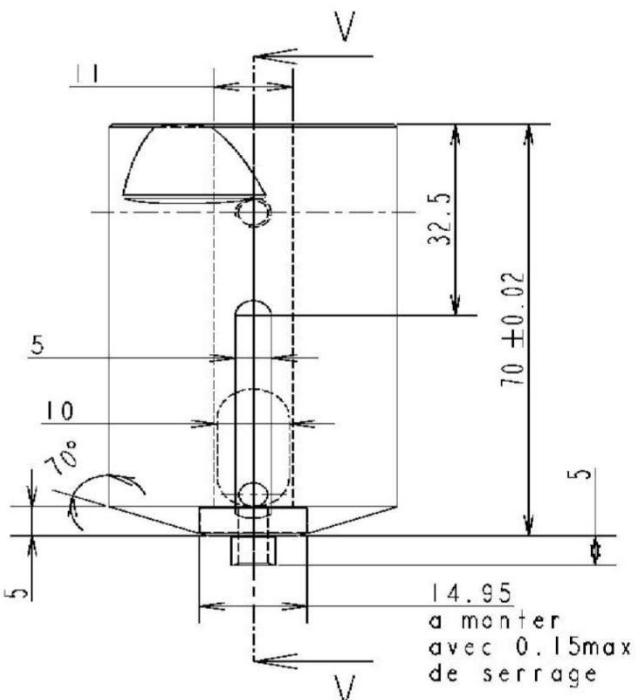
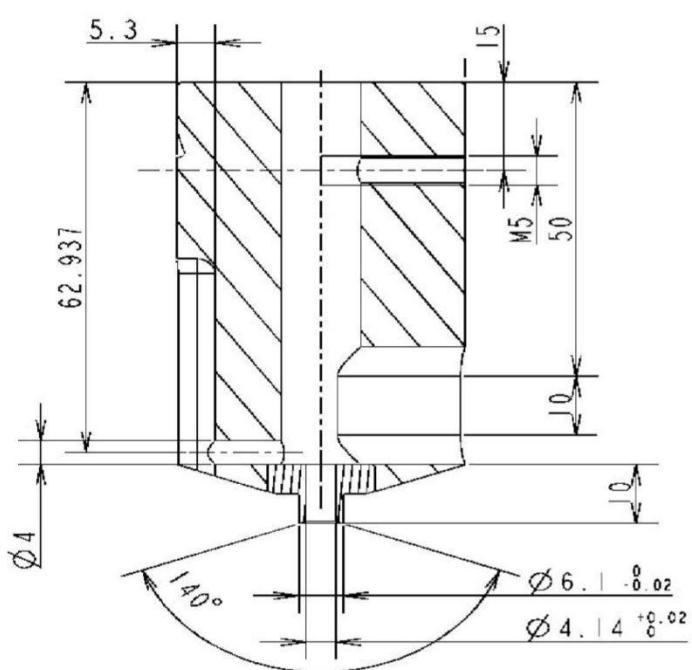
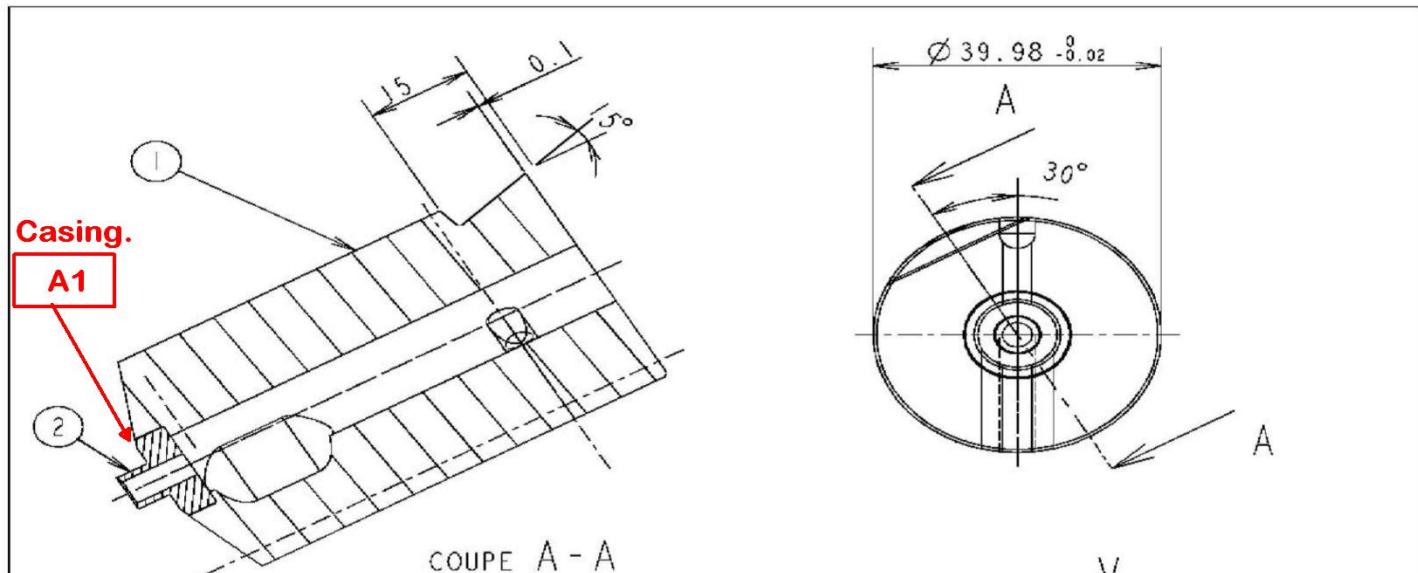
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Description		Controlled Copy							
DIE 51.0055.570 12XC100000002								Article	
49.14/00343									

Protected according to ISO 16016

U.I.D. : 41909 **Qty :** 1 **D. Date:** 25-04-2017 **Status:**

Observations: Times made: **2**

Casing H T Carbide QC Sign:



1: Z38CDV 45HRC
2: z160cdv12 60HRC

Matière : VOIR NOTE		BOUTEROLLE P3		N° de plan : MET6697-31	Ind: C
Indice	Date	DESIGNATION DE LA MODIFICATION		Etabli par	Vérifié par
C	01/03/2016	14.95/ 5/ 70°/ 11		F.MERIC	C.DIDIER
B	20/01/2016	ajout 140°		F.MERIC	C.DIDIER
A	01/02/2013	Edition originale		F.MERIC	X.AURIOL
A4		dessiné par F.MERIC le 01/03/2016	vérifié par C.DIDIER le 07/03/2016	Page : 1 / 1	
		Ateliers de la Haute-Garonne Z.I de Flourens - BP 73103 - 31130 FLOURENS Tel : 05 61 83 60 35 - Fax : 05 61 83 88 62 - E-Mail : www.agh.fr		Ce plan est la propriété de la société AHG et ne peut être reproduit ou communiqué sans son autorisation	
Confidentiel / Proprietary					

REMARKS:-



WORKERS

34711	1	17-Oct-16	17.10 by DHL						
28820	2	07-Apr-16	by DHL						
U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating			Description				Controlled Copy	Article	
Protected according to ISO 16016		DIE MET6697-31 Ind.C					33.03/01530		

U.I.D. :	41385	Qty :	2	D. Date:	11/04/17	Status:	
Observations:						Times made:	
Casing	H.T.	Carbide		QC Sign:			

Observations:

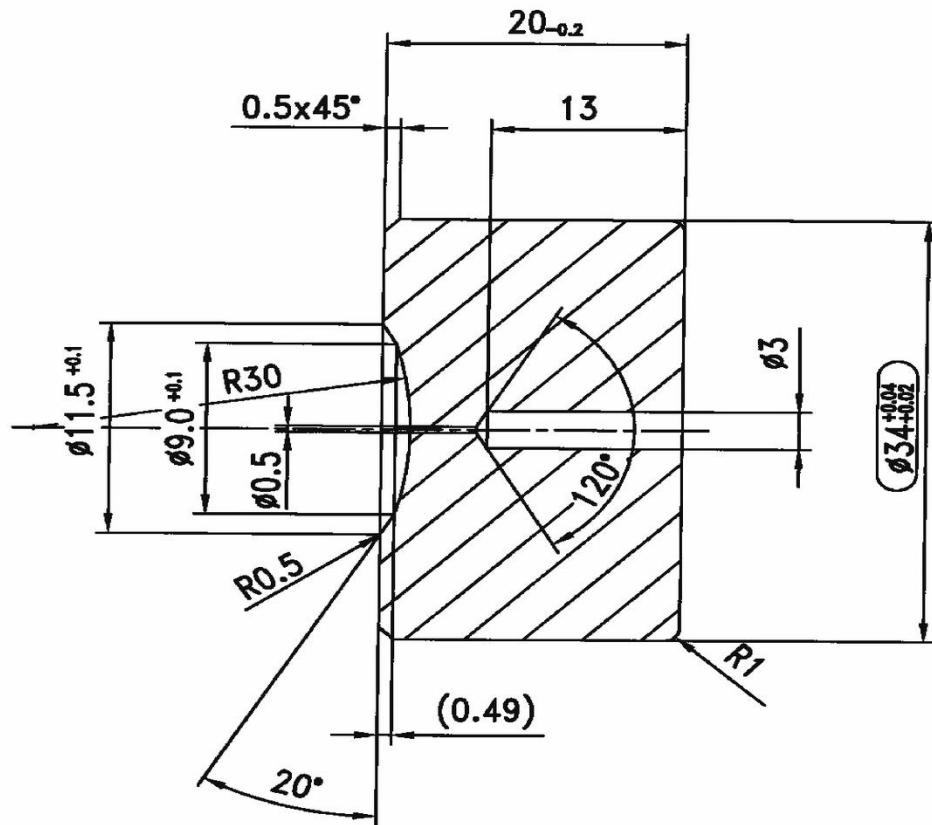
Times made:

Casing

H T

Carbide

QC Sign:



Rájí pouze pro papr. obj. č. 8934
Gültig nur für Anfr. Best. Nr.

2x

Mittenversatz 0.02 max

✓

				Werkstoffabmessung:				Maßl.: %
				Werkstoff: HM G55				DIN:
Änderung Muß durch CAD gezeichnet		Datum Freimäßigbarzeit DIN 7188	Name kommt vor bearbeitet geprüft normgepr.	2017	Datum	Name	Wärmebehandlung: gehärtet u. angel.auf:	
Symbol für die Oberflächenbeschaffenheit	1000			±0.8	07.03.	<i>Maketa</i>	HRC	
u Rz 100	315			±0.5	07.03.	<i>Zk. test P.</i>	Einsatz geh.: tief. HRC	
v Rz 63	120			±0.3	07.03.	<i>Kleif O!</i>	vergütet auf: Nmm ⁻²	
w Rz 25	30			±0.2				
	6			±0.1				
	Maße bis			mittel				
Benennung: Stempieleinsatz							136972	
Zeichnungs Nr.: 12Ta34.36-21							Arb.pause Nr.:	
Für diese Zeichnung behalten wir uns alle Rechte vor !				Ers. für:			Ers. d.:	

REMARKS:-



WORLDS

U.I.D.	QTY	Delivery	Status	Obs	U.I.D.	QTY	Delivery	Status	Obs
Coating			Description				Controlled Copy		Article
Protected according to ISO 16016			DIE 12TA34.36-21				42.01/02075		