#### VE527

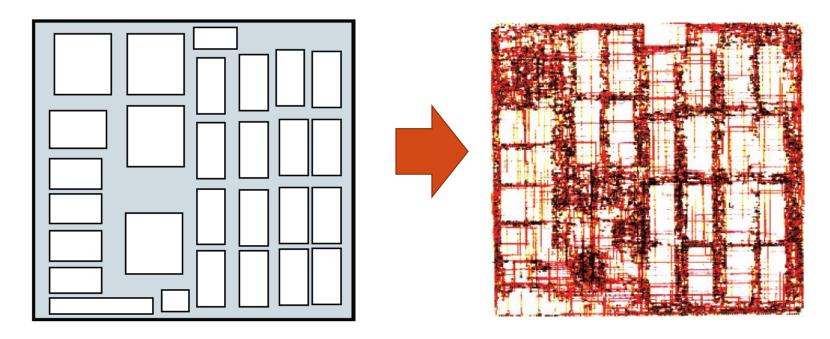
Computer-Aided Design of Integrated Circuits

Routing Basics and Maze Routing

#### Outline

- Routing Basics
- Maze Routing
  - 2-Point Nets in 1 Layer
  - Multi-Point Nets
  - Multi-Layer Routing
  - Non-Uniform Grid Costs

# Routing: The Problem



Thousands of macro blocks
Millions of gates
Millions of wires

Kilometers of wire

## **Basic Routing Challenges**

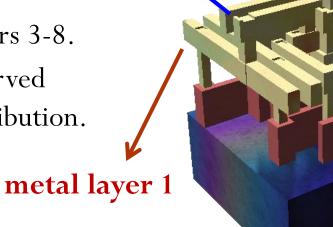
- <u>Scale</u>: Big chips have an enormous number (millions) of wires.
  - So many. Turns out <u>NOT</u> every wire gets to take an "easy" path to connect its pins.
  - Must connect them all. However, can't afford to route many wires manually.
- Geometric complexity: At nanoscale, geometry rules (e.g., the distance between two adjacent wires) are complex makes routing hard.

#### Basic Routing Challenges (cont.)

- Electrical complexity
  - It's **not enough** to make sure you connect all the wires.
  - You also must ensure that the **delays** through the wires are not too big.
  - And that wire-to-wire **interactions** (crosstalk) don't mess up behavior.

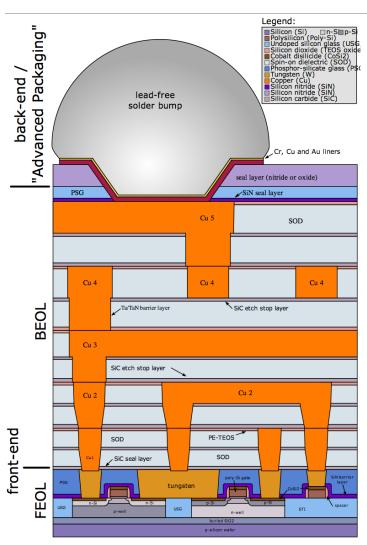
#### Physical Assumptions

- Many layers of wiring are available for routing.
  - Made of metal (today, copper).
  - Wires in different layers are connected by vias.
- A simplified view
  - Standard cells are using metal on layers 1,2.
  - Routing wires are on layers 3-8.
  - Upper layers (9, 10) reserved for power and clock distribution.



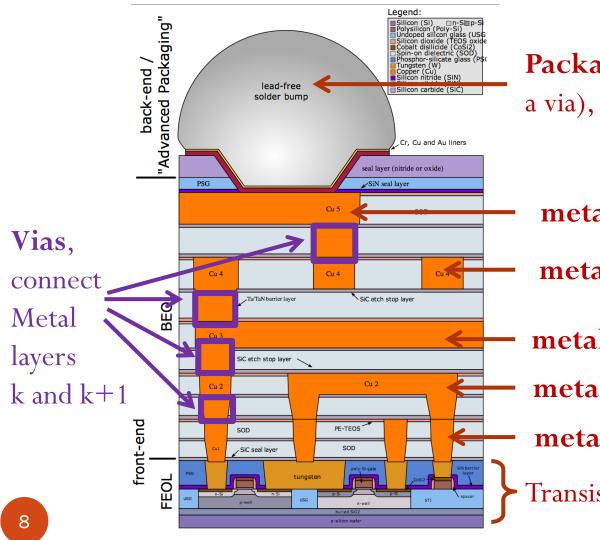
metal layer 2

# Typical Example (5 Layers)



 Cross sectional view of a chip with 5 layers of wiring, along with packaging connection ("bump").

# Typical Example (5 Layers)



Package interconnect, (like a via), but from chip to board

Thicker layer

metal layer 5 (less resistance)
for clock, power

metal layer 4 For connecting

metal layer 3 gates

metal layer 2 Wiring for

metal layer 1 cells

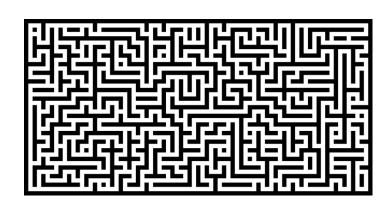
Transistors to make gate-level logic

# Algorithm Comparison: Placement vs Routing

- There are lots of different placement algorithms.
  - Iterative methods, such as simulated annealing-based method.
  - Analytical methods based on solving/optimizing large systems of equations.
- There are **not quite so many** routing algorithms.
  - There are several routing data structures to represent the geometry efficiently.
  - But there is **one very, very big idea** at core of most real routers.

# Big Idea Called "Maze Routing"

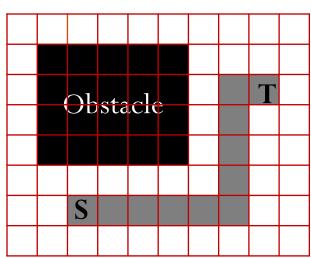
- Given a maze, find a shortest path from entrance to exit.
- From one famous early paper:
  - E.F. Moore. "The shortest path through a maze", in Proceedings of the International Symposium on the Theory of Switching, pp 285--292, Cambridge, MA, Apr. 1959.



#### How Do We Get from "Mazes" to "Wires"?

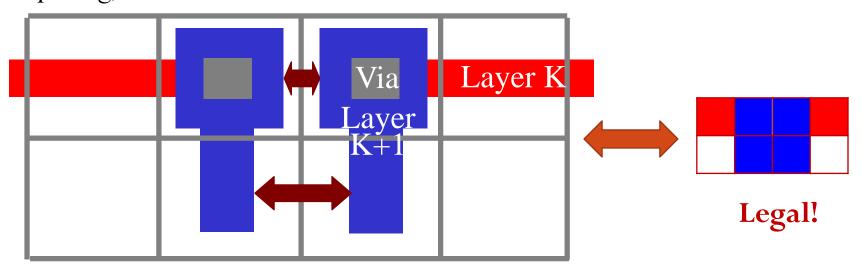
- Make a big geometric assumption: **Gridded routing**.
  - The layout surface is a **grid of regular squares**.
  - We can mark **obstacles** (also called **blockages**) where we are not allowed to route.
  - A legal wire path = a set of connected grid cells, through unblocked cells in grid.
- Wires are also strictly horizontal and vertical.
  - No diagonal (e.g., 45°) angles. A path goes east/west, or north/south, in this grid.





## **Grid Assumption**

- Wires and their vias fit in the grid.
- All pins we want to connect are at the **center** of grid cell.
- Grid assumption is a critical assumption implies many real geometrical constraints on wires (designers use these constraints!).
  - All wires are roughly the **same** size (width).
  - If we choose the grid size proper, then there are no geometry rule (e.g., spacing) violations.



#### Maze Routers: Topics

- Router functionality
  - Two-point nets in one layer with unit cost
  - Multi-point nets
  - Multiple layers
  - Non-uniform grid costs
- Implementation mechanics
  - Expansion (a key step in routing)
  - Data structures
  - Depth-first search
- Divide & Conquer: Global routing

#### Outline

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## Maze Routing: History

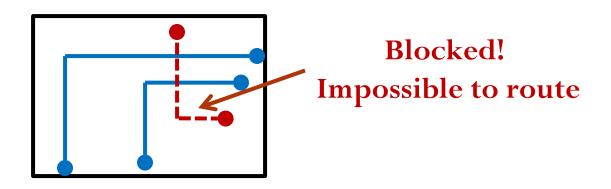
- 1959 Basic Idea
  - E.F. Moore. "The shortest path through a maze," In Proceedings of the International Symposium on the Theory of Switching, Apr. 1959, Harvard University Press.
- 1961 Applied to electronics (board wiring)
  - C. Y. Lee, "An algorithm for path connections and its applications", IRE Trans. on Electronic Computers, pp. 346-365, Sept. 1961.
  - Lee of Bell Labs invents the algorithm; gets famous for "Lee routers".

## Maze Routing: History

- 1974 Apply ideas from AI to improve the routing speed
  - F. Rubin, "The Lee path connection algorithm", IEEE Trans. on Computers, vol. c-23, no. 9, pp. 907-914, Sept. 1974.

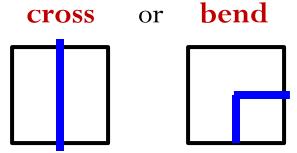
## Maze Routing: Strategy

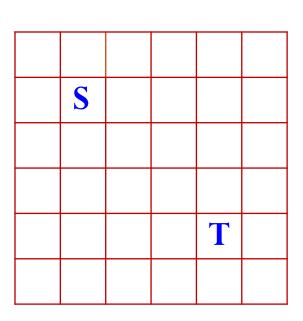
- Strategy
  - One net at a time: completely wire one net, then move onto next net.
  - Optimize net path: find the best wiring path.
- Problems
  - Early nets wired may **block** path of later nets.
  - We are just going to ignore this one for the moment...



#### Maze Router: Basic Idea for 2-Pin Nets

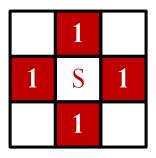
- Given:
  - **Grid** each square cell represents where **one** wire can cross.
  - A source (S) and a target (T)
- Problem:
  - Find shortest path connecting **source** cell (S) and **target** cell (T).
  - When using cells, a wire can



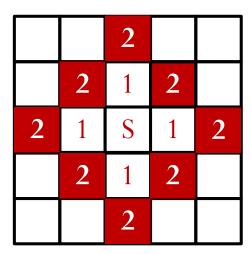


## Maze Routing Key Step: Expansion

Start at the **source** 



Find all new cells that are reachable at **pathlength 1**, i.e., 1 unit from S in total path length.

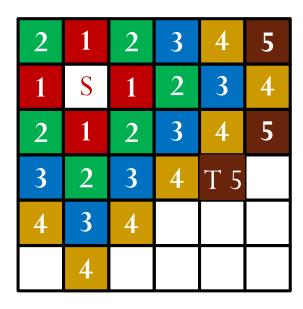


Using the **pathlength 1** cells, find all new cells which are reachable at **pathlength 2**.

Repeat until the target is reached ...

# Maze Router Step 1: Expand

- Strategy
  - Expand **one cell at a time** until a shortest path from S to T are found.
  - Expansion creates a **wavefront** of paths that search broadly out from source cell until target is reached.
    - "Reached" means specifically we label it with a pathlength number.



## How to Implement Expand?

- A queue of reachable squares from the source is used.
- The cell of the source is set with a distance value of 0.
- It is enqueued into an initial empty queue.
- While the queue is not empty.
  - A cell is **dequeued** from the queue and made the **examine cell**.
  - For each unreached unblocked square adjacent to the examine cell
    - Mark its distance as "1 + the distance value of the **examine cell**"
    - Is this cell the target? If yes, path found and return.
    - Otherwise, **enqueued** the cell into the queue.
- When queue becomes empty but has not reached target yet, means no path found.

Breadth-first search!

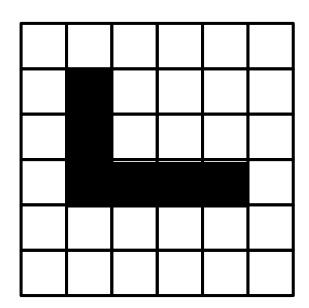
#### Maze Router Step 2: Backtrace

- Now what? Backtrace
  - Select a shortest path (any shortest path) from target back to source.
  - Here, just follow the pathlengths in the cells in **descending order**.
  - Mark these cells as **obstacles**, so they cannot be used again for later wires we want to route.

2	1	2	3	4	5
1	S	1	2	3	4
2	1	2	3	4	5
3	2	3	4	T 5	
4	3	4			
	4				

## Maze Router Step 3: Clean-Up

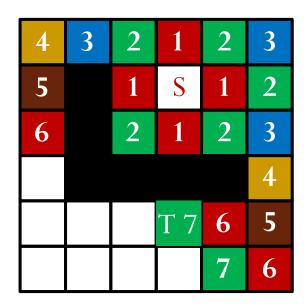
- Now what? **Clean-up** 
  - Clean up the grid for the next net, i.e., removing path lengths, etc.
  - Leave the new S to T path as an obstacle.
  - Now, ready to route the next net!



#### Maze Router with Obstacles

- Any cell you cannot use for a wire is a an obstacle or a blockage.
- There may be parts of the routing surface you just cannot use.
- But most importantly, you label each newly routed net as a blockage.
- Thus, all future nets must route around this blockage.

#### **Expand**



#### Maze Router with Obstacles

- Any cell you cannot use for a wire is a an **obstacle** or a **blockage**.
- There may be parts of the routing surface you just cannot use.
- But most importantly, you label each newly routed net as a blockage.
- Thus, all future nets must route around this blockage.

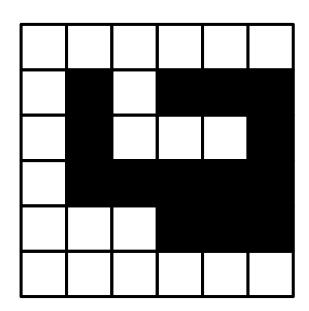
#### **Backtrace**

4	3	2	1	2	3
5		1	S	1	2
		2	1	2	3
					4
			T 7	6	5
				7	6

#### Maze Router with Obstacles

- Any cell you cannot use for a wire is a an **obstacle** or a **blockage**.
- There may be parts of the routing surface you just cannot use.
- But most importantly, you label each newly routed net as a blockage.
- Thus, all future nets must route around this blockage.

#### Clean-up



#### Classical Maze Router: Summary

- Expand
  - Breadth-first-search to find a path from source to target.
- Backtrace
  - Walk shortest path back to the source and mark the path.
- Clean-Up
  - Erase all distance marks from other grid cells before next net is routed. The cells on the new path are set as used (obstacles).

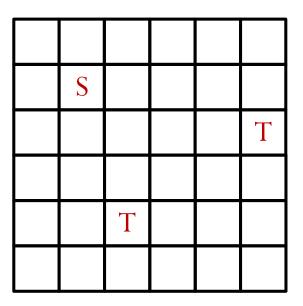
#### Outline

- Routing Basics
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  - 2-Point Nets in 1 Layer
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  - Non-Uniform Grid Costs

#### Applications: Multi-point Nets

- Multi-point Nets
  - One source → Many targets
  - You get this with any net that has >1 **fanout** (i.e., almost all real nets).
- Simple strategy
  - Start: Pick **one** point as source, label **all the others** as targets.
  - First: Use maze route algorithm to find path from source to **nearest** target.
    - <u>Note</u>: You don't know which target is "nearest" yet, routing will find it.
  - Next: Re-label <u>all</u> cells on found path as **sources**, then rerun maze router using all sources simultaneously.
  - Repeat: For each remaining unconnected target point.

- Given:
  - A source and many targets.
- Problem:
  - Find a **short** path connecting the source and all targets.



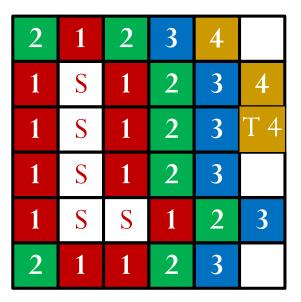
- First segment of path...
  - Run maze route to find the closest target.
  - Start at source, go until we find any target.

2	1	2	3	4	
1	S	1	2	3	4
2	1	2	3	4	T
3	2	3	4		
	3	T 4			

- Next ...
  - Backtrace and re-label the whole route as sources for the next pass.
- Note this is different
  - We don't relabel the path as blockage, as we did before.
  - We label it as **source**, so we can find paths from any point on this segment, to the rest of the targets.

2	1	2	3	4	
1	S	1	2	3	4
2	1	2	3	4	T
3	2	3	4		
	3	T 4			

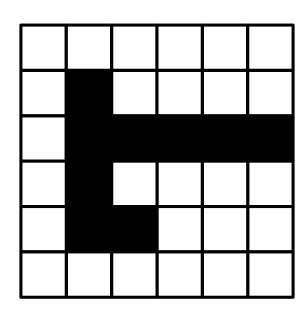
- Next...
  - We will **expand this entire set** of source cells to find next segment of the net.
  - Idea is we will look for paths of length 1 away from this whole set of sources, then length 2, 3, etc,
  - ... until we reach another target.



- Next: **Backtrace** as before.
  - Follow pathlengths in decreasing order from target, to <u>some</u> source cell.

2	1	2	3	4	
1	S	1	2	3	4
1	S	1	2	3	T 4
1	S	1	2	3	
1	S	S	1	2	3
2	1	1	2	3	

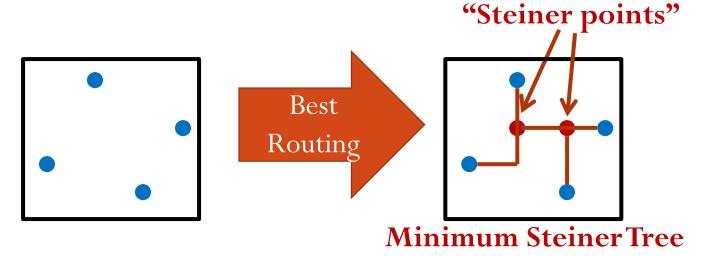
- Finally...
  - Do usual cleanup.
  - Mark all of the segment cells as used and clean-up the grid.
  - Now, have embedded a
     multi-point net, and
     rendered it as an obstacle
     for future nets.



#### Aside: Is This Strategy "Optimal"?

- Does this method give us guaranteed **shortest** multi-point net?
  - No!
  - This method is just a **good heuristic**.
  - The **optimal** path has a name: called a **Steiner Tree**.

## Aside: About Steiner Tree Constructions



- How hard is to get the optimal Steiner Tree?
  - NP-hard!
- Why this is hard, in general?
  - You don't know at start where the right "Steiner points" are, to make shortest wire.
  - There are simple heuristics work well but no guarantee to get the **best** Steiner tree.

## Outline

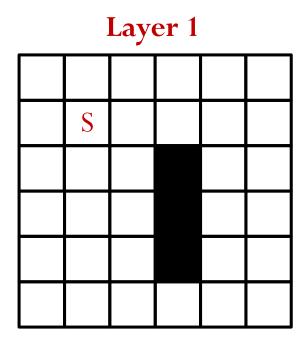
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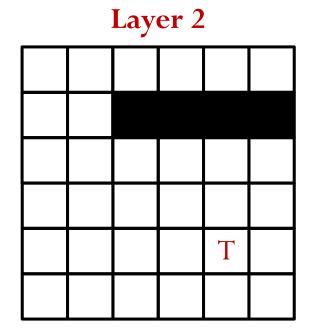
# Application: Multi-Layer Routing

- All chips (and all boards) have many **parallel** wiring layers.
  - Chips: 10+ layers of metal in modern technologies.
  - Boards: 20+ layers in the most advanced boards.
- How mechanically do we handle multiple wiring layers?
  - <u>Idea</u>: Parallel grids, vertically stacked, one for each layer.
  - Use vias to access other layers.
- New expansion process
  - On each individual layer: to north/south/east/west neighbors.
  - To adjacent layers: up/down (between layers) using a via.

# 2-Layer Example: Parallel Grids, Vertically Stacked

• Expansion can now go **UP** (Layer  $1 \rightarrow 2$ ) and **DOWN** (Layer  $2 \rightarrow 1$ ).





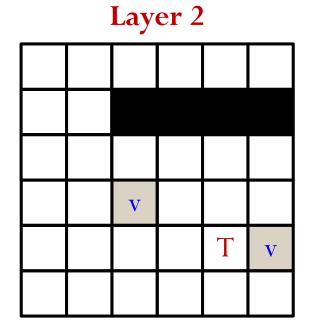
## Vias

• <u>Constraint</u>: vias <u>cannot</u> be put everywhere — they are <u>only</u> allowed where "v" in grid.

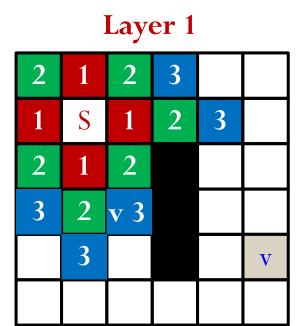
Layer 1

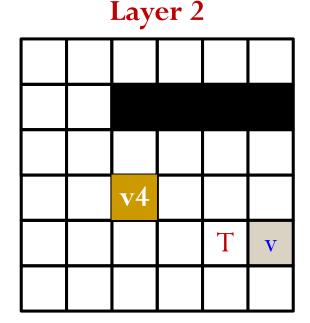
S

v



# 2-Layer Example: Expand Step



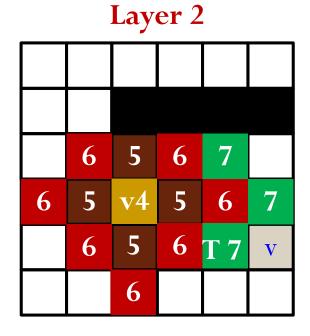


- New: What happens when we reach a place we can put a via?
  - Answer: we can expand on **the other** layer, keep adding unit cell costs (For now, assume that the cost of going through a via is just 1)...

# 2-Layer Example: Expand Step

Now, expanding on both layers

Layer 1							
2	1	2	3	4	5		
1	S	1	2	3	4		
2	1	2		4	5		
3	2	<b>v</b> 3		5	6		
4	3	4		6	V		
5	4	5	6				



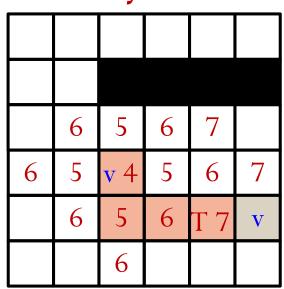
# 2-Layer Example: Backtrace Step

• Backtrace: go through cells and also through vias.

#### Layer 1

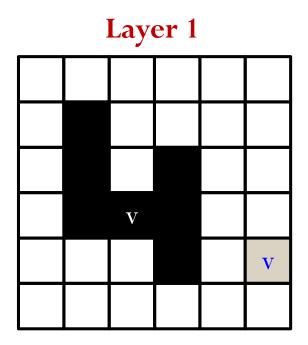
2	1	2	3	4	5
1	S	1	2	3	4
2	1	2		4	5
3	2	<b>v</b> 3		5	6
4	3	4		6	V
5	4	5	6		

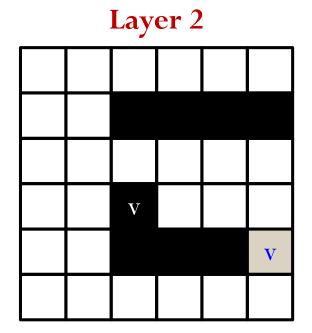
#### Layer 2



# 2-Layer Example: Clean-up Step

• Cleanup as usual. Now, new obstacles on **both** layers.



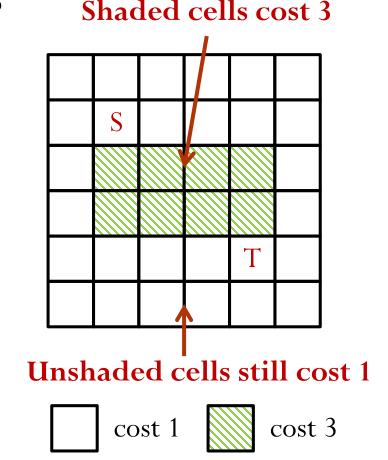


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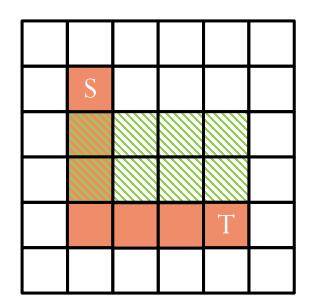
### New Feature: Non-Uniform Grid Costs

- Old problem
  - Each cell in grid costs the **same** to cross it with a wire.
  - Cost=1 over all the cells.
  - Is this necessary? No!
- Now
  - Given grid, source and target, we have **different** costs for each cell.
- The objective:
  - Find **minimum cost** path connecting source and target.

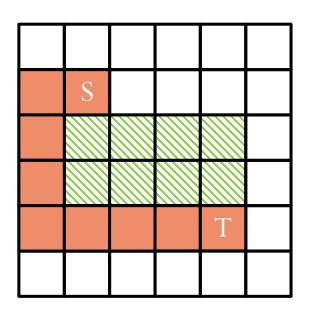


## Path Cost

• Define path cost =  $\Sigma$ path (cell costs)



Path Cost = 10



Path Cost = 8

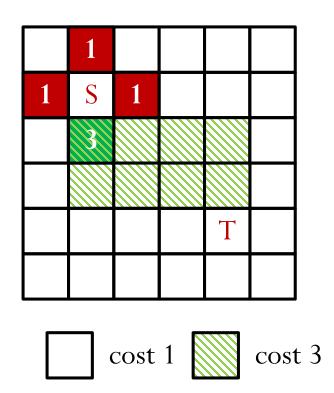
# Feature: Non-Uniform Grid Costs

- Vital feature of **all** real routers
  - Use costs to **encourage** wires to take shapes and paths we prefer.
  - Can make the router **avoid congested areas** (too many wires want to be here).
  - Can make **different layers** have different expense to use.
  - Can make different vias have different expense to use.
  - Can make **different directions of expansion** have different expense.
    - Example: you want metal 2 mostly vertical, so left-right expansions cost more...
- Expansion process uses costs.

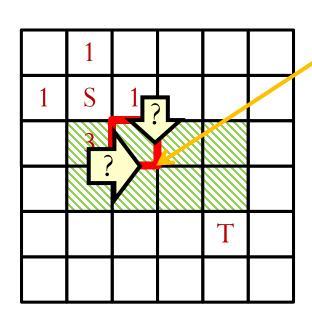
#### Subtle Search Issues with Non-Unit Costs

- Search all cells that are adjacent to source S.
  - When we reach a new cell, we label it with a **pathcost**.
  - pathcost = pathcost of
     neighbor plus cell's own cost.

• So far, so good...



#### Subtle Search Issues with Non-Unit Costs





#### • What is this cell's pathcost?

- Is it 1+3=4, reached "from" cell with cost 1 that is to the North?
- Is it 3+3=6, reached "from" cell with cost 3 that is to the West?

- Answer: 4
  - Always want to label cells with the **minimum pathcost** to reach that cell.
- From this example: the order of expansion is important.

## Subtle Issues: Via Costs

• Suppose we want to "expand" from "4" on Layer 1, through a via, to Layer 2.

