Optimizing and Smart Solutions for Apparel Transportation Problem



PROJECT REPORT

GROUP 8

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ACKNOWLEDGEMENT

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We are also immensely thankful to our project supervisor, Dr. Mangalagama Dewasurendra, for their invaluable insights, guidance, and expertise. Their support was a constant source of motivation and helped us navigate the complexities of data analysis and model optimization.

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GROUP 8 - MEMBERS

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ABSTRACT

This project addresses the optimization of transportation routes within the apparel industry to minimize delivery costs and streamline logistical operations. A linear programming model was used to identify the most cost-effective routes between distribution centers and retail outlets. The analysis focused solely on optimizing route data, with solutions verified using manual calculations and Excel Solver.

In addition to route optimization, a data entry and visualization system was developed using HTML and CSS, providing a user-friendly interface for recording and tracking route information. An Excel dashboard was also created to facilitate real-time updates and to support decision-making by displaying cost breakdowns and route performance metrics.

This project demonstrates a cost-effective approach to solving transportation challenges in the apparel sector, providing a replicable model that can adapt to varying logistical needs. The optimized routing model, combined with the data entry system and visualization dashboard, offers a comprehensive solution that enables strategic decision-making and contributes to reduced operational costs.

1.INTRODUCTION

Company Overview





Parkland, a distinguished apparel brand based in Alawathugoda, Kandy, is renowned for its premium-quality shirts, including formal, casual, and party wear. With island wide operations, the company serves a diverse customer base, ensuring style, comfort, and quality in every product. Parkland's dedication to excellence has established its reputation as a trusted name in Sri Lanka's apparel industry.

As a forward-thinking company, Parkland focuses on efficiency and innovation in its logistics and supply chain processes. By addressing the unique challenges of island wide transportation and demand forecasting, the company aims to streamline its operations, reduce costs, and deliver superior value to customers across the nation.

Address: 1556/2, Kandy road, Alawatugoda, Sri Lanka, 20140

Vision: "To lead the future of fashion by creating stylish, sustainable clothing that empowers everyone to express their individuality while protecting the planet."

Mission: "To deliver high-quality, eco-friendly apparel that combines the latest trends with ethical practices, making fashion accessible, responsible, and uniquely personal for all."

2. LITERATER REVIEW

Efficient transportation management plays a pivotal role in ensuring the success of supply chain operations, particularly in the apparel industry, where product delivery directly impacts customer satisfaction and operational costs. This section explores relevant research and methodologies applicable to optimizing transportation and integrating dashboard systems for decision-making.

Transportation Challenges in the Apparel Industry

The apparel industry, characterized by rapid fashion cycles and diverse product offerings, faces unique transportation challenges. Studies by Fernie and Sparks (2004) emphasize the importance of optimizing transportation routes to reduce lead times and costs. Similarly, Christopher (2016) highlights the critical role of logistics in managing demand variability and ensuring seamless distribution across multiple locations.

The geographical distribution of retail shops, as in the case of Parkland's island wide operations, further complicates transportation planning. Research by Choi and Cheng (2015) demonstrates that incorporating demand clustering and route optimization significantly improves efficiency in such scenarios.

Linear Programming for Transportation Optimization

Linear programming (LP) has long been a cornerstone of transportation optimization. The transportation problem, a specific application of LP, involves minimizing transportation costs while satisfying supply and demand constraints (Dantzig, 1949). In the context of Parkland, applying LP models helps determine the most cost-effective routes for delivering shirts from the manufacturing facility in Alawathugoda to retail outlets across the island.

Recent advancements, such as the integration of LP with Python and Excel tools, have made these models more accessible. For instance, Verma et al. (2020) demonstrated the effectiveness of Python in solving transportation problems through its ability to handle large datasets and automate repetitive tasks.

Data Visualization and Dashboard Systems

Dashboards have emerged as powerful tools for simplifying data interpretation and enhancing decision-making. According to Kutz (2016), Excel dashboards offer an intuitive platform for visualizing transportation metrics, such as fuel costs, delivery times, and vehicle utilization rates. Small to medium-sized enterprises (SMEs), like Parkland, benefit significantly from the affordability and flexibility of Excel-based solutions.

The use of advanced Excel functionalities, including pivot tables, VLOOKUP, and dynamic charts, enables managers to monitor performance and identify inefficiencies in real-time. Research by Al-Harbi et al. (2018) highlights the importance of such tools in reducing manual errors and providing actionable insights.

Addressing Island wide Transportation Needs

The unique geographic challenges of operating on an island demand innovative transportation strategies. Studies by Jayasooriya and Fernando (2019) emphasize the importance of route optimization in Sri Lankan logistics. By combining manual techniques with computational tools, companies can effectively address cost fluctuations, traffic patterns, and vehicle maintenance schedules.

3. METHODOLOGY

Problem Statement

No Data Entry System:

 Parkland operates across the island but does not have a centralized data entry system to capture shop-wise demand data. This limitation makes it difficult to track, manage, and analyze demand trends, resulting in inefficiencies in decision-making and operations.

Uninformed Demand Forecasting:

 The company heavily relies on manual inputs from sales representatives to determine the demand for shirts at each shop. This reactive approach to demand forecasting creates challenges in planning inventory, production, and distribution, often leading to missed opportunities or unnecessary expenses.

Supply-Demand Imbalance:

 Without accurate demand predictions, Parkland faces difficulties in matching supply with demand. Increasing product supply without a clear understanding of shop-specific needs results in either overstocking, which ties up capital, or shortages, which affect customer satisfaction and sales.

Cost Inefficiency:

 Inefficient transportation planning due to the lack of optimized logistics leads to higher operational costs and delayed deliveries.
 This not only impacts the company's profitability but also its ability to meet customer expectations effectively.

Focus Areas

1. Developing a Data Entry System:

- Design and implement a centralized digital platform where shopwise demand data can be recorded, stored, and accessed efficiently.
- Ensure the system allows easy data entry, error validation, and integration with existing processes.
- Incorporate features for historical data retrieval and updates to enable better tracking and comparison over time.

2. Demand Forecasting and Optimization:

- Build predictive models to analyze past sales trends and forecast future demand for each shop.
- Use optimization techniques to allocate resources effectively and meet shop-specific demand while minimizing waste.
- Develop dynamic tools that can adjust forecasts based on realtime updates or changing market conditions.

3. Interactive Tools for Sales Representatives:

- Develop an application tailored for sales representatives to enter shop-wise demand data on-the-go.
- Ensure the app integrates seamlessly with the central data system, updating dashboards and models in real-time.
- Include features like demand visualization, notifications for missing entries, and access to historical data for informed decisionmaking.

4. Data-Driven Decision Making:

- Leverage historical sales and transportation data to identify trends, seasonality, and potential growth areas.
- Use analytics to provide actionable insights, such as topperforming routes, shops with high demand variability, or costsaving opportunities.

 Build dashboards and visualizations to support management in strategic decision-making and performance monitoring.

Main Components

- Routes
- Shirt Demand of Shops
- Delivery Vehicle
- Logistic Staff

DATA COLLECTION

Routes and Shops



Colombo Route

City	Shops
Warakapola(X41)	Divine Factory Outlet
	Asb Fashion
Nittambuwa(X42)	Nihal Fashion
	Thilakawardhana
Yakkala(X43)	Louies
	Ruvini Fashion
	Bimak Fashion
Kiribathgoda(X44)	Thilakawardana
	Spring & Summer
	Kandy
	Osaka
	Ruth Styles
Colombo(X45)	House Of Fashion
	The Fashion Store
	Nolimit
	Shriyani
Kottawa(X46)	Prasad The Fashion Square
	Ash Clothing
Maharagama(X47)	Coolplanet
	Nils Stoke
	Rich Look
	Nolimit
	Cib
	Fashion Bug
Piliyandala(X48)	Cib
	Inter Fashion
	Mostra
Malabe(X49)	Coolplanet
	Supul Collection
	Sela Fashion

Badulla Route

City	Shops		
Kandy(X51)	Thilakawardhana		
	Shriyani Dresspoint		
	Fashion Bug		
	Cib		
	Nolimit		
Gampola(X52)	Cib		
	Nadiya's		
Nuwaraelliya(X53)	Colorz		
	Infinity Fashion		
Welimada(X54)	Jayamali Fashion		
	New Sattar Stores		
	Nilum Fashion		
Baddulla(X55)	Rlg Fashion		
	House Of Island		
	Yonah Step		

Trincomalee Route

City	Shops			
Matale(X71)	Nadiya's Textile			
	Cib			
	Choice Park			
	Shriyani			
Naula(X72)	Herath Texlile			
	Ar Fasion			
Dambulla(X73)	High Royal Clothing			
	Sanilka Textile			
	Cib			
Habarana(X74)	Beard Man SI Collection			
	Max Fashion			
Kanthale(X75)	Pathirana Textile			
Trincomalee(X76)	Lionel Textiles			

Simcity Kinniya
Nafeek Textile

Puttalam Route

City	Shops		
Katugastota(X21)	Choice Park		
	Fashion Bug		
	City Max		
Mawatagama(X22)	Y Fashion		
	Elite Fashion		
Kurunagala(X23)	Shriyani		
	Cib		
	Fashion Bug		
	Norlimit		
	Kandy		
Wariyapola(X24)	Jaya Sri Fashion		
Nikaweratiya(X25)	Buddima Dresspoint		
	Fashion House		
	Ritz Clothing		
Anamaduwa(X26)	Munasighna Fasion World		
	Hasidu Fashion		
Puththalama(X27)	Fashion Way Clothing Store		
	Fashion Direct		
	Ahsan Tex		

Hambantota Route

City	Shops		
Pilimathalawa(X31)	Fashion Park		
Kadugannawe(X32)	Sanjeewa Stores And Dress Point		
	Kadurata T Shirt		
Mawanella(X33)	Bombay Dresspoint		
	Sahara Dress Point		
Kegalle(X34)	Shriyani Dresspoint		

	Mona Clothing Store		
	Nolimit		
Kadawata(X35)	Kandy		
	Men's Collection		
	Fashion House		
Galle(X36)	The Factory Outlet		
	The Fashion Store		
	Hemara Rich Look		
Ahangama(X37)	Slow Days Sri Lanka		

Batticalo Route

City	Shops		
Digana (X11)	Family Fashion		
	City Point		
Mahiyanganaya(X12)	Primark		
	Men'z		
	Gihara Fashion		
Padiyathalawa(X13)	Thennakoon Textiles		
Mahaoya(X14)	Neen Fashion Hub		
	Mr.Legends		
Batticalo(X15)	Meemas		
	City Choice		
	Zaraa Men		
	City Gents		

Jaffana Route

City	Shops		
Dambulla(X61)	Cib		
	Top Choice		
	Cheap Center		
Kekirawa(X62)	Choice Park		
	Nirmani Dress Point		
Thalawa(X63)	Fashion Store		

Anuradhapura(X64)	Cib
	Diliganz Fashion
	Nirmani Fashion
Mihinthale(X65)	Signature Showroom
	Sugath Tex
	U Fashion
Madawachchiya(X66)	Wije Fasion House
	Dib Dresspoint
Wawniyawa(X67)	Rock Model
	Mr Dude Men's Wears
Kilinochchiya(X68)	Fashion Connection
	Kumaran Textile
	Ishara New Dressmart
Jaffna(X69)	Trendy Jaffna
	Abi Fashion World
	Kings Of Fashion

Vehicle Data

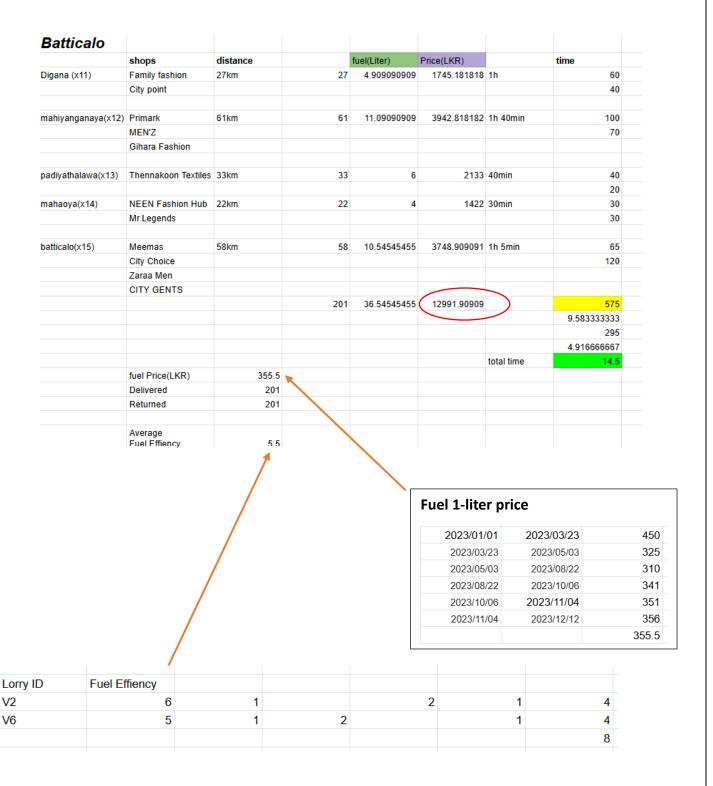
- There are 8 lorries
- Each Lorry has a capacity of 7 TONS
- A lorry can carry maximum of 7000 T-Shirts
- Fuel efficiency is varying in between 5,6,7 Kilometers per Litre
- Annual cost for insurance is Rs.35000 for each lorry
- Maintenance Cost-
 - In calculating maintenance cost we consider Front wheel which should be replaced after 20000Km is cost Rs.24500
 - o Back wheel should replace after 40000Km and its cost Rs35000
 - o There is Other maintenance cost of Rs.60000 for every 40000Kms

➤ Logistic Staff

- There are 8 drivers and 8 supporters for each driver
- Each Driver Gets a wage of Rs.63000 and work 216 hours per month
- A Supporter Gets a wage of Rs.37500 and work 216 hours per month

DATA ANALYSIS

Fuel Cost Calculation



1. Calculate Total Fuel Cost for each route

No of fuel liters = Distance / Average Fuel efficiency

Fuel cost = No of fuel liters * Fuel 1-liter price

Total Fuel Cost for the route = Sum (From one city to another in same route)

2. Calculate Total Fuel Cost for each route (for 3 months)

Total Fuel Cost (3 Month)	51967.63636					
per Shirt		6.455607002	7.046459168	7.800020467	6.396016783	6.924525855

Total Fuel Cost for each route = Total Fuel Cost for the route * 2 * 2

For one quarter there are 2

vehicles used here.

From company to destination and again return to the company.

Total Fuel Cost for each route per shirt = Total Fuel Cost for each 3 months in one year

3. Calculate Average Fuel Cost per shirt in each route

	3 month Average Data								
	sum of Shirts	83061.77083							
Route Name	Route ID	Total Distance(KM	Total time(h)	Max supply	Fuel Cost	Maintain cost	Wages cost	Total cost	Fuel Cost (per Shirts)
Batticalo	R1	201	14.5	14000	51967.63636	4582.8	40076.38889	96626.82525	6.924525855
Puththalama	R2	145	13.91666667	21000	54579.70588	4959	57696.18056	117234.8864	5.342550252
Hambanthota	R3	399	26.25	21000	148011.6522	13645.8	108828.125	270485.5772	10.27932065

Maintain Cost Calculation

1. Calculate Vehicle Maintenance Cost per KM

We can calculate vehicle maintenance cost for one vehicle using given data.

For V2 = (Total cost to change tires for 40000 KM + Other Costs)

2. Calculate Vehicle Maintenance Cost for each route

Maintenance Cost for one vehicle = Total Distance of the root * 2 * No of times vehicle used in 3 months * Maintain Cost for one vehicle (per KM)

3. Calculate Total Vehicle Maintenance Cost for each route (for 3 months)

Maintain cost						
Lorry ID	Maintain Cost (per KM)					
V2	5.7	2291.4	0	4582.8	2291.4	
V6	5.7	2291.4	4582.8	0	2291.4	
Maintain cost (3 month)		4582.8				
per Shirt		0.5692919255	0.6213966102	0.6878499062	0.5640369231	0.6106438412

Vehicle maintenance Cost for the route = Sum (Maintenance cost of each vehicle)

Total Maintain Cost for each route per shirt = Total Maintain Cost for each 3 months in one year

4. Calculate Average Vehicle Maintenance Cost per shirt in each route

		3 month	n Avera	age Da	ta					
	sum of Shirts	83061.77083								
Route Name	Route ID	Total Distance(KM	Total time(h)	Max supply	Fuel Cost	Maintain cost	Wages cost	Total cost	Fuel Cost (per Shirts)	Maintain cost (per Shirts)
Batticalo	R1	201	14.5	14000	51967.63636	4582.8	40076.38889	96626.82525	6.924525855	0.6106438412
Puththalama	R2	145	13.91666667	21000	54579.70588	4959	57696,18056	117234.8864	5.342550252	0.4854131453
Hambanthota	R3	399	26.25	21000	148011.6522	13645.8	108828.125	270485.5772	10.27932065	0.9476926423

Wages Cost Calculation

1. Calculate Total Driver Wages Cost per hour

We can calculate total driver wages cost using given data.

Total Driver Wages Cost = Sum (Monthly wages of each driver) / Sum (Working time of each driver per month)

2. Calculate Total Supporter Wages Cost per hour

Total Supporter Wages Cost = Sum (Monthly wages of each supporter) / Sum (Working time of each supporter per month)

3. Calculate Total Driver and Supporter Wages Cost per hour

Total Driver and Supporter Wages Cost = Total Driver Wages Cost + Total Supporter Wages Cost

4. Calculate Wages Cost for 3 months

Wages cost						
Wages cost (3 month)	40076.38889					
per shirt		4.978433402	5.434086629	6.015217844	4.932478632	5.340054127

5. Calculate Average Wages Cost per shirt in each route

		3 month	n Avera	ige Da	ta						
	sum of Shirts	83061.77083									
Route Name	Route ID	Total Distance(KM	Total time(h)	Max supply	Fuel Cost	Maintain cost	Wages cost	Total cost	Fuel Cost (per Shirts)	Maintain cost (per Shirts)	Wages cost (per Shirts)
Batticalo	R1	201	14.5	14000	51967.63636	4582.8	40076.38889	96626.82525	6.924525855	0.6106438412	5.340054127
Puththalama	R2	145	13.91666667	21000	54579.70588	4959	57696,18056	117234.8864	5.342550252	0.4854131453	5.647607274
Hambanthota	R3	399	26.25	21000	148011.6522	13645.8	108828.125	270485.5772	10.27932065	0.9476926423	7.558048142

Total Transport Cost per Shirt

Fuel Cost (per Shirts)	Maintain cost (per Shirts)	Wages cost (per Shirts)	Total cost(per Shirts)	Shops
				x11
				x12
6.924525855	0.6106438412	5.340054127	12.87522382	x13
				x14
				x15
				x21
				x22
		5.647607274 11.47557067		x23
5.342550252	0.4854131453		11.47557067	x24
				x25
				x27
				x31
				x32
				x33
				x34
				x35
10.27932065	0.9476926423	7.558048142	18.78506144	x36
10.21002000	0.0470020420	7.000040142	10.70000144	x37
				x38
				x 39
				x310
				x311
				x312

Total transport cost = fuel cost + maintenance cost + wages cost

MODEL FORMULATION

Linear Programming (LP) Model

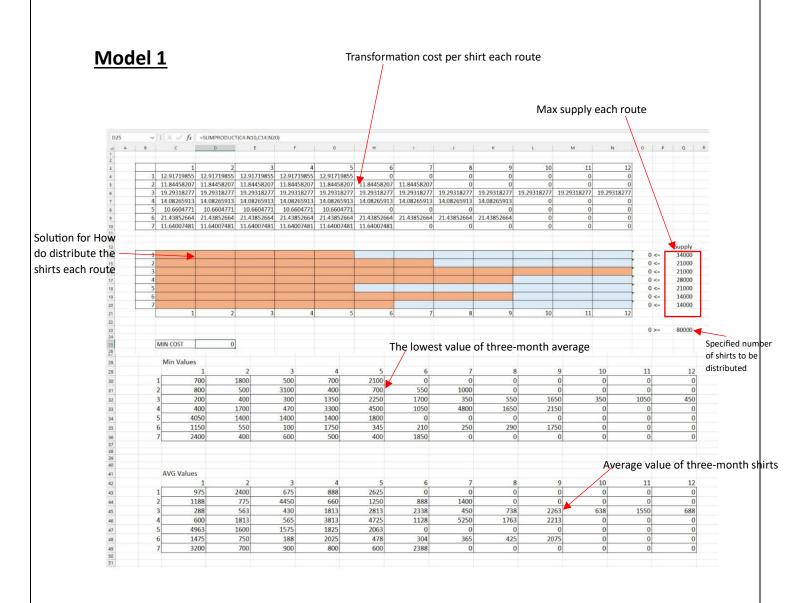
- Minimize $z = \sum_{i=1}^{m} \sum_{j=1}^{n} c_{ij} x_{ij}$
- Subject to,
 - $\sum_{i=1}^{m} x_{ij} \leq s_i$ for i = 1, 2, ..., n (supply constraints)
 - $\ \, \circ \ \, \textstyle \sum_{j=1}^n x_{ij} \geq \ \, d_i \quad for \ \, j=1,2,...,m \ \, (demand\ constraints)$
 - $0 x_{ij} \geq 0$ for i = 1, 2, ..., n and j = 1, 2, ..., m
 - o c_{ij} cost per unit
 - o x_{ij} number of units

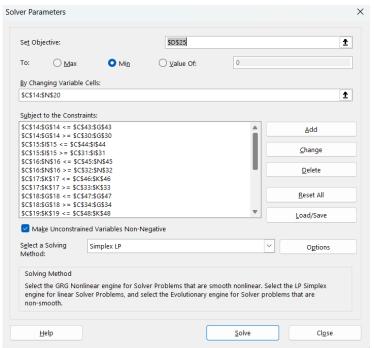
Solution Methods

Simplex Method

Model Division Based on Shirt Count

We propose a dual-model approach based on the average shirt count of 83,000 units. For production levels below this threshold, the **first model** will be used, emphasizing continuous adjustments to optimize efficiency. For levels above 83,000, the **second model** will address discrete production changes, better capturing stepwise scaling strategies. This approach ensures tailored solutions for varying production demands.





 $\begin{aligned} &\text{Min z} = 12.91719855(\ x_{11} + x_{12} + x_{13} + x_{14} + x_{15}\) + 11.84458207(\ x_{21} + x_{22} + x_{23} + x_{24} + x_{25} + x_{26} + x_{27}\) + 19.29318277(\ x_{31} + x_{32} + x_{33} + x_{34} + x_{35} + x_{36} + x_{37} + x_{38} + x_{39} + x_{310} + x_{311} + x_{312}\) + 14.08265913(\ x_{41} + x_{42} + x_{43} + x_{44} + x_{45} + x_{46} + x_{47} + x_{48} + x_{49}\) + \\ &10.6604771(\ x_{51} + x_{52} + x_{53} + x_{54} + x_{55}\) + 21.43852664(\ x_{61} + x_{62} + x_{63} + x_{64} + x_{65} + x_{66} + x_{67} + x_{68} + x_{69}\) + 11.64007481(\ x_{71} + x_{72} + x_{73} + x_{74} + x_{75} + x_{76}\) \end{aligned}$

s.t.

$$x_{11} + x_{12} + x_{13} + x_{14} + x_{15} \le 14000$$
 $x_{21} + x_{22} + x_{23} + x_{24} + x_{25} + x_{26} + x_{27} \le 21000$
 $x_{31} + x_{32} + x_{33} + x_{34} + x_{35} + x_{36} + x_{37} + x_{38} + x_{39} + x_{310} + x_{311} + x_{312} \le 21000$
 $x_{41} + x_{42} + x_{43} + x_{44} + x_{45} + x_{46} + x_{47} + x_{48} + x_{49} \le 28000$
 $x_{51} + x_{52} + x_{53} + x_{54} + x_{55} \le 21000$
 $x_{61} + x_{62} + x_{63} + x_{64} + x_{65} + x_{66} + x_{67} + x_{68} + x_{69} \le 14000$
 $x_{71} + x_{72} + x_{73} + x_{74} + x_{75} + x_{76} \le 14000$

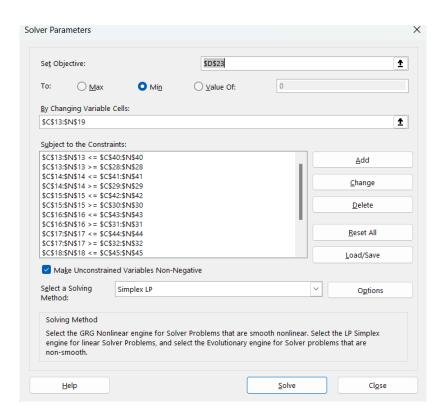
$700 \le x_{11} \le 975$	$550 \le x_{38} \le 738$	$1800 \le x_{55} \le 2063$
$1800 \le x_{12} \le 2400$	$1650 \le x_{39} \le 2263$	$1150 \le x_{61} \le 1475$
$500 \le x_{13} \le 675$	$350 \le x_{310} \le 638$	$550 \le x_{62} \le 750$
$700 \le x_{14} \le 888$	1050 < 2 < 1550	$100 \le x_{63} \le 188$
$2100 \le x_{15} \le 2625$	$1050 \le x_{311} \le 1550$	$1750 \le x_{64} \le 2025$
$800 \le x_{21} \le 1188$	$450 \le x_{312} \le 688$	$345 \le x_{65} \le 478$
$500 \le x_{22} \le 775$		$210 \le x_{66} \le 304$
$3100 \le x_{23} \le 4450$	$400 \le x_{41} \le 600$	$250 \le x_{67} \le 365$
$400 \le x_{24} \le 660$	$3300 \le x_{44} \le 3813$	$290 \le x_{68} \le 425$
$700 \le x_{25} \le 1250$	$4500 \le x_{45} \le 4725$	$1750 \le x_{69} \le 2075$
$550 \le x_{26} \le 888$	$1050 \le x_{46} \le 1128$	$2400 \le x_{71} \le 3200$
$1000 \le x_{27} \le 1400$	$4800 \le x_{47} \le 5250$	$400 \le x_{72} \le 700$
$200 \le x_{31} \le 288$	$1650 \le x_{48} \le 1763$	$600 \le x_{73} \le 900$
$400 \le x_{32} \le 563$	$2150 \le x_{49} \le 2213$	$500 \le x_{74} \le 800$
$300 \le x_{33} \le 430$	$4050 \le x_{51} \le 4963$	$400 \le x_{75} \le 600$
$1350 \le x_{34} \le 1813$	$1400 \le x_{52} \le 1600$	$1850 \le x_{76} \le 2388$
$2250 \le x_{35} \le 2813$	$1400 \le x_{53} \le 1575$. 0
$1700 \le x_{36} \le 2338$	$1400 \le x_{54} \le 1825$	
$350 \le x_{37} \le 450$	= · · · · = · · · · · · · · · · · · · ·	

Solution for model 1

25	~	$\vdots \times \sqrt{f_x}$	=SUMPRODU	CT(C4:N10,C14:N	120)												
A	В	С	D	E	F	G	Н	1	J	К	L	М	N	0	Р	Q	L
		1	2	3	4	5	6	7	8	9	10	11	12				
	1	12.91719855	12.91719855	12.91719855	12.91719855	12.91719855	0	0	0	0	0	0	0				
	2	11.84458207	11.84458207	11.84458207	11.84458207	11.84458207	11.84458207	11.84458207	0	0	0	0	0				
	3	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277	19.29318277				
	4	14.08265913	14.08265913	14.08265913	14.08265913	14.08265913	14.08265913	14.08265913	14.08265913	14.08265913	0	0	0				
	5	10.6604771	10.6604771	10.6604771	10.6604771	10.6604771	0	0	0	0	0	0	0				
	6	21.43852664	21.43852664	21.43852664	21.43852664	21.43852664	21.43852664	21.43852664	21.43852664	21.43852664	0	0	0				
	7	11.64007481	11.64007481	11.64007481	11.64007481	11.64007481	11.64007481	0	0	0	0	0	0				
		075	2400	675	200	2525				0	0		-	75.60		Supply	
-	1	975		675	888	2625	0		0		0	0	0	7563		14000	
-	2	1188		4450	660	1250	888	1400	0	0	0	0	0	10611		21000	
-	3	200		300	1350	2250	2120	450		2263	638	1550	688	12947		21000	
-	4	600		565	3813	4725	1128	5250	1763	2213	0	0	0	21870		28000	
-	5	4963		1575	1825	2063	0		0	0	0	0	0	12026		21000	
-	6	1150		100	1750	345	210	250	290	1750	0	0	0	6395		14000	
	/	3200	700	900	800	600	2388	0	0	0	0	0	0	8588	<=	14000	
		1	2	3	4	5	6	7	8	9	10	11	12				
														80000	>=	80000	
		MIN COST	1146419.463														
		IVIIIV COST	1140419.403														

Model 2





 $\begin{aligned} &\text{Min z} = 12.91719855(\ x_{11} + x_{12} + x_{13} + x_{14} + x_{15}\) + 11.84458207(\ x_{21} + x_{22} + x_{23} + x_{24} + x_{25} + x_{26} + x_{27}\) + 19.29318277(\ x_{31} + x_{32} + x_{33} + x_{34} + x_{35} + x_{36} + x_{37} + x_{38} + x_{39} + x_{310} + x_{311} + x_{312}\) + 14.08265913(\ x_{41} + x_{42} + x_{43} + x_{44} + x_{45} + x_{46} + x_{47} + x_{48} + x_{49}\) + \\ &10.6604771(\ x_{51} + x_{52} + x_{53} + x_{54} + x_{55}\) + 21.43852664(\ x_{61} + x_{62} + x_{63} + x_{64} + x_{65} + x_{66} + x_{67} + x_{68} + x_{69}\) + 11.64007481(\ x_{71} + x_{72} + x_{73} + x_{74} + x_{75} + x_{76}\) \end{aligned}$

s.t.

$$x_{11} + x_{12} + x_{13} + x_{14} + x_{15} \le 14000$$

$$x_{21} + x_{22} + x_{23} + x_{24} + x_{25} + x_{26} + x_{27} \le 21000$$

$$x_{31} + x_{32} + x_{33} + x_{34} + x_{35} + x_{36} + x_{37} + x_{38} + x_{39} + x_{310} + x_{311} + x_{312} \le 21000$$

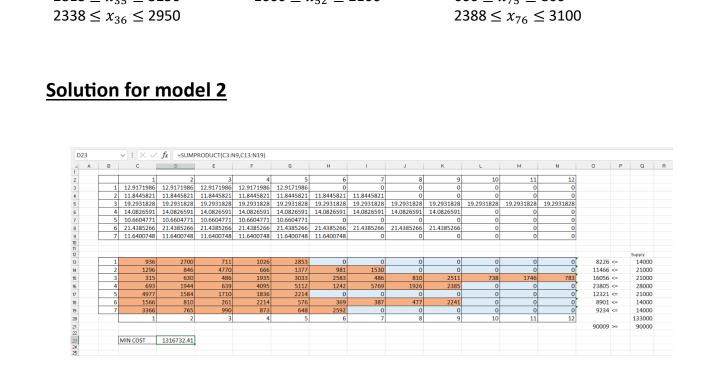
$$x_{41} + x_{42} + x_{43} + x_{44} + x_{45} + x_{46} + x_{47} + x_{48} + x_{49} \le 28000$$

$$x_{51} + x_{52} + x_{53} + x_{54} + x_{55} \le 21000$$

$$x_{61} + x_{62} + x_{63} + x_{64} + x_{65} + x_{66} + x_{67} + x_{68} + x_{69} \le 14000$$

$$x_{71} + x_{72} + x_{73} + x_{74} + x_{75} + x_{76} \le 14000$$

$975 \le x_{11} \le 1300$ $2400 \le x_{12} \le 2900$ $675 \le x_{13} \le 800$ $888 \le x_{14} \le 1000$ $2625 \le x_{15} \le 2900$ $1188 \le x_{21} \le 1550$ $775 \le x_{22} \le 1000$ $4450 \le x_{23} \le 5650$ $660 \le x_{24} \le 800$ $1250 \le x_{25} \le 1650$ $888 \le x_{26} \le 1200$ $1400 \le x_{27} \le 1800$ $288 \le x_{31} \le 400$ $563 \le x_{32} \le 650$ $430 \le x_{33} \le 550$	$450 \le x_{37} \le 550$ $738 \le x_{38} \le 900$ $2263 \le x_{39} \le 2800$ $638 \le x_{310} \le 900$ $1550 \le x_{311} \le 2050$ $688 \le x_{312} \le 900$ $600 \le x_{41} \le 750$ $1813 \le x_{42} \le 1900$ $565 \le x_{43} \le 800$ $3813 \le x_{44} \le 4200$ $4725 \le x_{45} \le 5100$ $1128 \le x_{46} \le 1160$ $5250 \le x_{47} \le 5600$ $1763 \le x_{48} \le 1850$ $2213 \le x_{49} \le 2350$	$1575 \le x_{53} \le 1800$ $1825 \le x_{54} \le 2400$ $2063 \le x_{55} \le 2200$ $1475 \le x_{61} \le 1900$ $750 \le x_{62} \le 1050$ $188 \le x_{63} \le 300$ $2025 \le x_{64} \le 2500$ $478 \le x_{65} \le 680$ $304 \le x_{66} \le 410$ $365 \le x_{67} \le 450$ $425 \le x_{68} \le 550$ $2075 \le x_{69} \le 2500$ $3200 \le x_{71} \le 4300$ $700 \le x_{72} \le 1000$ $900 \le x_{73} \le 1350$
$288 \le x_{31} \le 400$ $563 \le x_{32} \le 650$	$5250 \le x_{47} \le 5600$ $1763 \le x_{48} \le 1850$	$3200 \le x_{71} \le 4300$



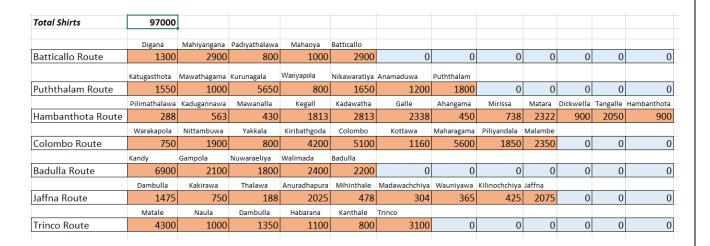
4. SOLUTION

We have mentioned 2 grant methods to get solutions on the previous pages.

- One of the is to get solutions from using the model formulation.
- The other is to calculate the percentage and solutions.

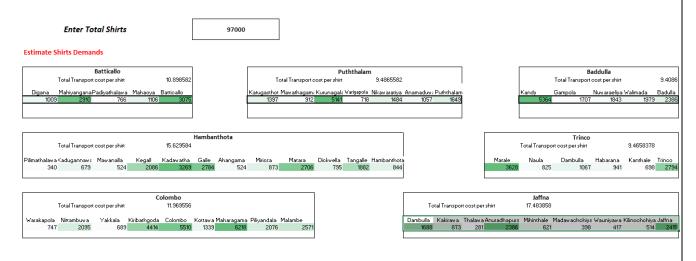
Model Solution

The answer received after putting in the 97000 shirts of to our model,



Calculate the percentage and get solutions

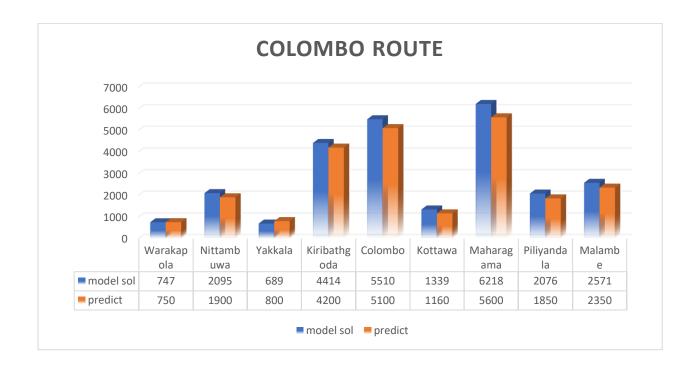
The answer received after calculating 97000 shirts using the percentage method.



This is a chart that can be an idea about the amount of shirts to put in each city after combining the results from our model solutions and the percentage calculation.

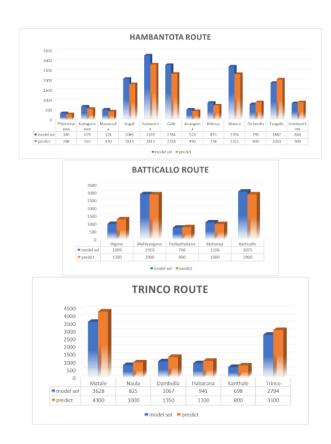
Blue color – model solution

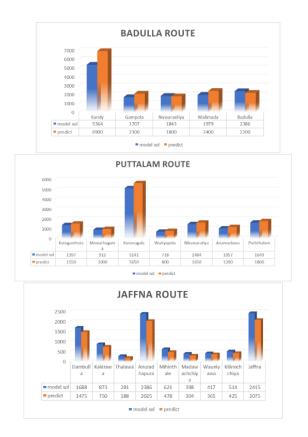
Brown color – percentage calculation results



When 97000 shirts were given in the Colombo route, the answers obtained by the 2 methods of model formulation and using percentage are mentioned in this bar chart. According to the chart, it seems that both methods have obtained approximate values. A round value between those values is given to the sales reps as the target.

Now if we take Kiribathgoda, it seems that 4414 has been obtained by the model formulation and 4200 by calculate the percentage and solutions. An approximate value between these values can be given as the target. It will give a profitable answer.





The Impact of Our Smart System

Challenges Faced Before the System

Before the introduction of modern systems, the challenges faced due to manual data recording and difficulty analyzing demand trends were significant. These challenges led to operational inefficiencies, delays, and poor decision-making. Here's a closer look at the specific difficulties faced:

1. Sales representatives manually record data in notebooks:

Data entry errors made by humans: Errors including typos, incorrect calculations, or misinterpretations were common among sales representatives who manually recorded data in notebooks. Order fulfilment, inventory control,

and customer happiness were all influenced by these frequently overlooked errors.

Unstructured and inconsistent data: It might be challenging to compile or analyse data that is recorded by many sales representatives in different formats or with different degrees of detail. When comparing sales data, stocks, or client preferences, this mismatch may cause disparities.

Risk of Data Loss: Vital sales data may have been lost since physical notebooks were prone to damage. It was expensive and time-consuming to restore lost data.

2 . Challenges Planning Production and Delivery by Examining Demand Trends:

Absence of centralised information Sales records were frequently scattered in various forms or places due to the manual recording of data. It was difficult to aggregate and consolidate this data, which made obtaining a comprehensive picture of client demand difficult.

Analysis and reporting were delayed because data entry was done by hand, which resulted in a longer time to examine demand and sales trends. Due to the out-of-date insights produced by this delayed reporting, firms were illequipped to respond to changes in customer preferences or market conditions.

Benefits of the App and Dashboard System

There are several advantages to introducing an app and dashboard system, particularly when it comes to tackling the difficulties associated with manual data collecting, production scheduling, and delivery management. The system improves operational efficiency, decision-making, and accuracy by automating and simplifying procedures. The precise advantages are as follows:

1. Simplified Demand Data Gathering

Sales representatives no longer need manual notebooks because they can

enter data straight into the app. This guarantees precision and minimizes human errors like incorrect computations or unreadable handwriting.

Real-Time Updates: The centralised system immediately updates sales data as it is entered. This makes it possible to monitor demand in real time, guaranteeing that data is always up to date and available.

2. Better Production and Delivery Scheduling:

Enhanced Production Timetables with real-time, precise demand data collection, production teams can more accurately predict demand and modify production plans as necessary. This ensures resource efficiency by lowering overproduction or underproduction.

3.Real-Time Information to Help Make Better Decisions:

Quick Data Access: Decision-makers are able to monitor demand patterns and key performance indicators (KPIs) in real time thanks to dashboards' insights and visualizations. This facilitates the prompt identification of problems or possibilities.

5. EXCEL DASHBOARD SYSTEM

Our App and Dashboards

Provide a brief overview of the system, highlighting how the Flask App and dashboards work together to streamline demand data collection and analysis for the garment company.

Mention the transition from manual methods to a digital solution:

- Flask App: Enables sales representatives to digitally record demand data.
- Excel Backend: Organizes and processes the data for analysis.
- Dashboards: Visualize trends and insights to assist management in decision-making.



Details About the Flask App

1.Purpose

- Designed for sales representatives who collect demand data during shop visits.
- Automates data recording, reducing human errors and improving efficiency.

2.Key Features

User-Friendly Interface

- Drop-down menus for selecting routes, cities, vehicle IDs, and shops.
- Input fields for entering shirt quantities (Type 1 to Type 6).
- Automatic recording of date and time for each entry.

Dynamic Options

Cities update dynamically based on the selected route name.

Excel Integration

• The app directly updates the Excel backend in real-time with all inputs.

Error Prevention

• Validation rules ensure correct data entry (e.g., positive values only).



3. How It Works

- Sales representatives select the route and city and enter the shop's demand data via the app.
- The app validates and saves the input data to an Excel file.
- Excel organizes the data into tables, ready for analysis.

4.Technical Details

Backend Framework: Flask (Python)

Flask is an ideal choice for this project due to its simplicity and modular design, which make it perfect for rapid application development. Its seamless integration with Python libraries like Pandas allows for efficient data handling and processing, ensuring smooth interaction with the Excel backend. Additionally, Flask's scalability ensures that the app can accommodate an increasing number of users and data entries as the garment company grows, making it a reliable solution for both current and future needs

Frontend - HTML/CSS

HTML

- Used to design the structure of the app's user interface.
- Includes form fields for input (e.g., dropdowns for routes, vehicles, cities, and shops; text fields for shirt quantities).

CSS

- Styled the app to create an intuitive and user-friendly design.
- Ensures the interface is clean and responsive, allowing sales reps to easily input data even on smaller devices like tablets

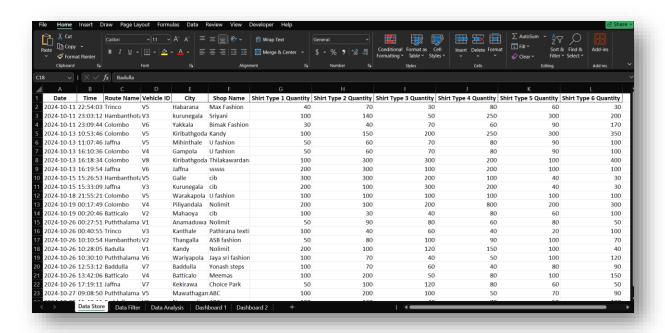
Excel Backend

Role

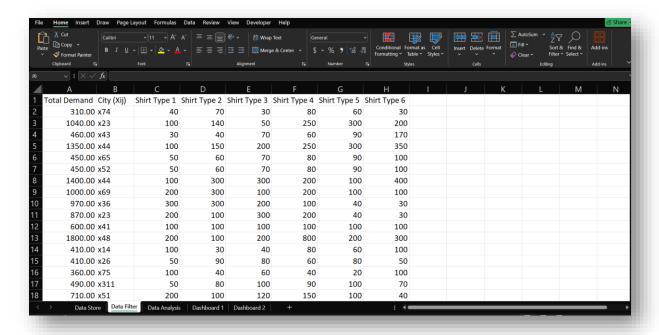
- Acts as the centralized database for storing demand data.
- Performs all backend calculations and data preparation for dashboards.

Key Functions

Data Storage - The system stores all demand data in an organized tabular format, capturing key details such as date, route, city, shop, and quantities for each shirt type. This ensures a centralized and accessible repository for tracking demand.

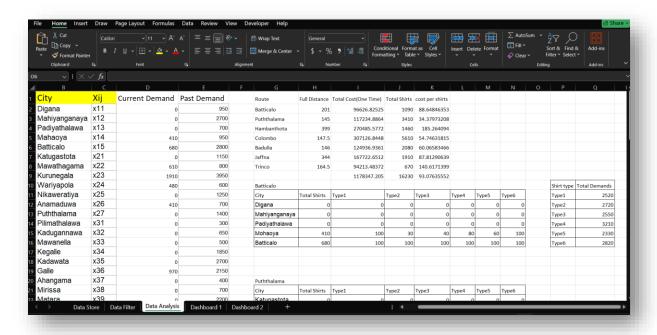


Data Filtering - Filtering mechanisms are implemented in the Excel backend to extract relevant data from the storage sheet for specific calculations and analyses. This ensures that only pertinent data is used for accurate reporting and decision-making.



Data Analysis - Advanced Excel functionalities like VLOOKUP, SUMIF, and pivot tables are utilized to identify trends, calculate aggregate metrics, and generate insights into demand patterns.

Error Checking - Validation rules and conditional formatting are applied to maintain data accuracy by flagging inconsistencies and errors during data entry.



Outputs Prepared:

Summary Sheets:

- Total shirt demand for each type.
- Regional and city-specific demand insights.
- Identification of high-demand shops and routes.

Detailed Route Analysis:

- Total shirt demand in each route.
- Transport cost per shirt for each route.
- Average transport cost per shirt across all routes.

Aggregate Demand and Cost Metrics:

- Total demand for each shirt type.
- Total transport cost for all routes.

Trend Analysis:

 Comparison of previous shirt demand data with current demand to identify growth patterns or areas needing improvement.

Dashboard 1 - Main Dashboard

Purpose

The Main Dashboard serves as a comprehensive overview of shirt demand trends across all routes and cities. It provides sales representatives and decision-makers with key metrics and visualizations to understand demand distribution, transport costs, and trends over time.

Key Features

1. Total Shirts Demands

Displays the total number of shirts demanded across all routes and cities, providing a high-level summary of overall demand.

2. Total Transport cost

Highlights the total cost incurred for transporting shirts, giving insights into logistics expenses.

3. AVG Transport cost per shirt

Shows the average transportation cost per shirt, helping to evaluate cost efficiency.

Total Shirts Demands
Total Transport cost
AVG Transport cost per shirt
16230
1178347.20
93.08

4. Total Shirts Demands in each Routes

A visual representation of shirt demands broken down by route, helping identify high-demand routes.

Transport cost per shirt in each Routes
 Displays the cost per shirt for each route, enabling route-specific cost analysis.

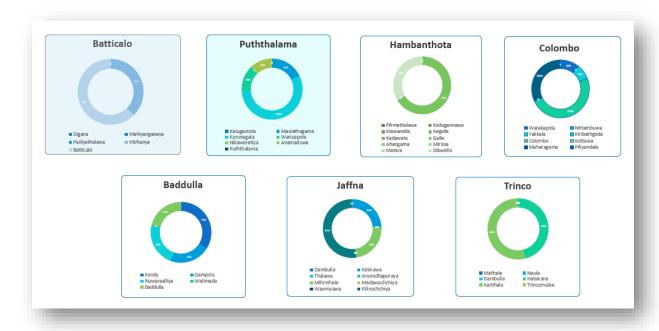
6. Total Shirts demand of each Shirt Type

A breakdown of the total demand for each shirt type, aiding in production planning.



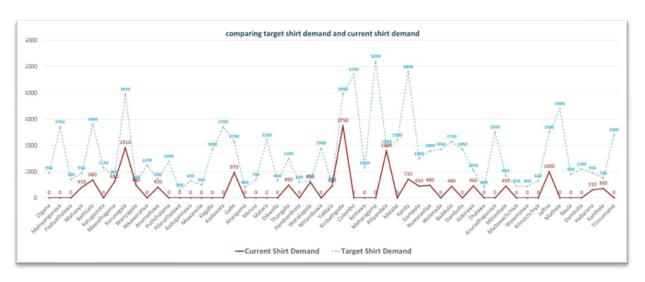
7. All rotes wise city demands

Each donut chart represents the demand distribution among cities within a specific route, providing a detailed regional view.



8. comparing target shirt demand and current shirt demand

This chart compares target demand data with current trends, enabling analysis of growth patterns or fluctuations in demand.



Dashboard 2 - Details Dashboard

Purpose

The Details Dashboard focuses on specific routes and cities to enable granular analysis for optimizing delivery schedules and supply chain planning. It provides route-specific and city-level demand insights to assist with efficient resource allocation and delivery strategies.

Key Features

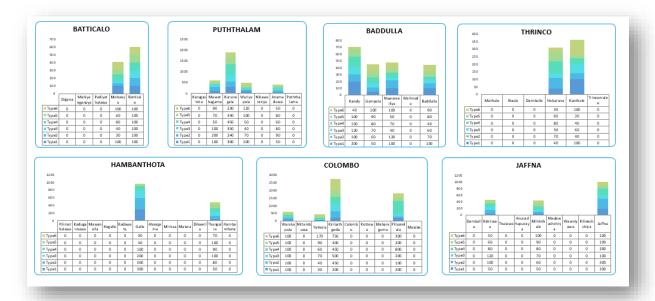
- 1. Total Demand of Each Shirt Type
 - Displays the aggregate demand for each shirt type across all routes and cities.

Provides insights into overall product popularity, assisting in **inventory** and production planning.

Type1 Shirts	Type2 Shirts	Type3 Shirts	Type4 Shirts	Type5 Shirts	Type6 Shirts
2520	2720	2550	3210	2330	2820

2. Route-Wise Each Shirt Type Demand

- A detailed visualization of the demand for each shirt type, categorized by routes.
- Helps identify which shirt types are in higher demand in specific routes, enabling precise production and delivery planning.



6. RESULTS

- Cost Minimization: The linear programming model identified optimal routes, significantly reducing transportation costs.
- ❖ **Dashboard Insights:** The Excel dashboard provided a clear view of cost allocation across routes, allowing quick identification of high-cost routes or expense categories.

7. CONCLUSION AND RECOMMENDATIONS

7.1 Assumptions

While our results show encouraging results, it's important to acknowledge some of the assumptions that were made during the research.

- ➤ The company produces six types of shirts. In this model, the sales quantity of these six types is considered as an order quantity, assuming one shirt per order.
- For a given route, the transportation cost per shirt to each store along that route is uniform.
- Transportation costs vary between different routes.
- ➤ All trucks in the company have the same capacity and same maintenance cost.

7.2 Limitations

Despite the positive results, Our study has limitations that should be considered.

- ➤ Data collecting: Only four years of sales data were available, and the data was recorded irregularly.
- Generalization of the model: The variable Xij represents the target quantity of shirts to be sold in a city. However, the model does not provide a distribution of this target quantity across individual stores within that city.

7.3 Conclusion

This project provides valuable insights into the company's sales performance by analyzing data route-wise and store-wise along each route. By comparing the company's target quantities with actual orders received through sales agents, the model identifies gaps and highlights potential inefficiencies. If order quantities fall short of target quantities, this analysis can serve as a foundation for developing alternative strategies to enhance sales performance.

Additionally, the model facilitates better planning and resource allocation by offering clarity on sales trends across different routes and stores.

7.4 Future work

Currently, the model aggregates sales data for six types of shirts into a single order quantity. Future improvements aim to develop a more advanced model that maximizes company profits by analyzing and optimizing the sales performance of each shirt type individually.

REFERENCES

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 - https://youtube.com/playlist?list=PLS1QulWo1RIZ6OujqIAXmLR3xsDn E NHI&si=1v4LTJCDYQW0e2ze
- ➤ Linear Model : https://byjus.com/maths/linear-programming/
- ➤ Fuel Prices : https://ceypetco.gov.lk/marketing-sales/
- ➤ Map:

https://www.google.com/maps/@7.2619129,80.5994496,15z?entry=ttu &g ep=EgoyMDI0MTIxMS4wIKXMDSoASAFQAw%3D%3D