
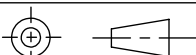


- NOTES:

1. MATERIAL/FINISH: STAINLESS STEEL 304 WITH PASSIVATION
2. BURRS SHALL NOT EXCEED 0.002" MAX.
3. BREAK ALL SHARP CORNERS 0.005" R. MAX.
4. DIMENSIONS SHOWN ACROSS A CENTERLINE ARE SYMMETRICAL ABOUT THE CENTERLINE WITHIN SPECIFIED TOLERANCE.
5. UNLESS OTHERWISE SPECIFIED, ROUGHNESS IS Max $\sqrt{32}$
6. CRITICAL CHARACTERISTICS ARE IDENTIFIED BY A RACEWAY (X.XXX) AROUND THE CHARACTERISTIC.
7. COMPONENT/PART/MATERIAL/FINISH SHALL VERIFIABLY COMPLY WITH THE MOST CURRENT DIRECTIVE ON THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN ELECTRICAL AND ELECTRONIC EQUIPMENT (RoHS).
8. USE 3D CAD FILE TO MANUFACTURE OR TOOL THE PART

SCALE 1:1	<div>PROPRIETARY</div> <div>THIS DOCUMENT CONTAINS PROPRIETARY DATA OF INTELLIGENT PRODUCT SOLUTIONS. NO DISCLOSURE, REPRODUCTION OR USE OF ANY PART THEREOF MAY BE MADE EXCEPT BY WRITTEN PERMISSION FROM INTELLIGENT PRODUCT SOLUTIONS.</div> <div>TOLERANCES</div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS AND BREAK SHARP EDGES</div> <div>FRACTIONS ± 1/16 1 PLACE ± .010 2 PLACE ± .005 3 PLACE ± .003</div> <div>FILLET RADIUS: .010 MAX THREADS: CLASS 2 DIA CONC WITHIN ____ T.I.R. ALL OTHER DIA CONC WITHIN .005 T.I.R. SURFACES TO BE PERPENDICULAR WITHIN .005 T.I.R. SURFACES TO BE PARALLEL WITHIN .005 T.I.R. HOLE ANGULAR TOLERANCE ± ____ ALL OTHER ANGULAR TOLERANCE ± 0-30°</div>	<div><div></div><div>Intelligent Product Solutions</div></div>			
MATERIAL SS 304		PREPARED GUNA.K	DATE 1/16/17	ENGINEER -	TITLE NUTPLATE INTERNAL AFRIDEVI 3
FINISH PASSIVATION					
					
CAD FILENAME 01 nutplate internal	SIZE B	DRAWING NUMBER	SHEET 1 OF 1	REV 1	