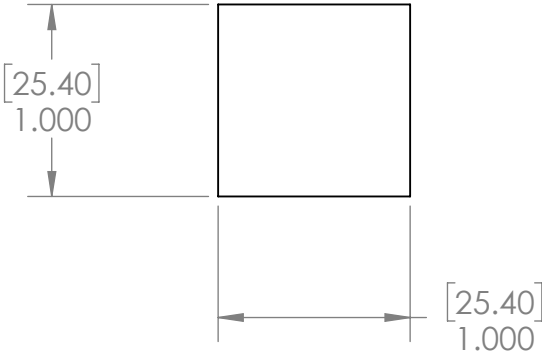

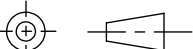


SEE NOTE 2



NOTES:

- TOOL TO BE DEVELOPED DIRECTLY FROM SOLID MODEL
- MATERIAL: PORON 4701-30-20125-04 ADHESIVE (3M ADHESIVE 467MP) ONE SIDE WITH RELEASE PAPER SHIPPED WITH PRODUCT.
- DIMENSIONS SHOWN ACROSS A CENTERLINE ARE SYMMETRICAL ABOUT THE CENTERLINE WITHIN SPECIFIED TOLERANCE.
- CRITICAL CHARACTERISTICS ARE IDENTIFIED BY A RACEWAY (X.XXX) AROUND THE CHARACTERISTIC.
- COMPONENT/PART/MATERIAL/FINISH SHALL VERIFIABLY COMPLY WITH THE MOST CURRENT DIRECTIVE ON THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN ELECTRICAL AND ELECTRONIC EQUIPMENT (RoHS)

SCALE	1:1	PROPRIETARY THIS DOCUMENT CONTAINS PROPRIETARY DATA OF INTELLIGENT PRODUCT SOLUTIONS. NO DISCLOSURE, REPRODUCTION OR USE OF ANY PART THEREOF MAY BE MADE EXCEPT BY WRITTEN PERMISSION FROM INTELLIGENT PRODUCT SOLUTIONS.						
MATERIAL	SEE NOTE	TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS AND BREAK SHARP EDGES FRACTIONS ± 1/16 1 PLACE ± .010 2 PLACE ± .005 3 PLACE ± .003 FILLET RADIUS: .010 MAX THREADS: CLASS 2 DIA CONC WITHIN _____ T.I.R. ALL OTHER DIA CONC WITHIN .005 T.I.R. SURFACES TO BE PERPENDICULAR WITHIN .005 T.I.R. SURFACES TO BE PARALLEL WITHIN .005 T.I.R. HOLE ANGULAR TOLERANCE ± _____ ALL OTHER ANGULAR TOLERANCE ± 0-30°			PREPARED GUNA.K		DATE 1/16/17	ENGINEER -
FINISH	N/A				TITLE FOAM PAD BATTERY AFRIDEV 3			
								
CAD FILENAME foam-battery								