



SEE NOTE 4

MODEL TLP-93111/A/SM


TWISTED PAIR
RED AND BALCK
20GA WIRE

JST CONNECTOR #

110mm ±3.00

NOTES:

- PART SHOULD BE CLEAN AND FREE FROM FOREIGN MATERIAL, DIRT, OIL GREASE, OROTHER CONTAMINANTS.
- DIMENSIONS SHOWN ACROSS A CENTERLINE ARE SYMMETRICAL ABOUT THE CENTERLINE WITHIN SPECIFIED TOLERANCE.
- CRITICAL CHARACTERISTICS ARE IDENTIFIED BY A RACEWAY (X.XXX) AROUND THE CHARACTERISTIC.
- SEAL THE CELLS BY COATING WITH SILICON

SCALE	1:1	PROPRIETARY THIS DOCUMENT CONTAINS PROPRIETARY DATA OF INTELLIGENT PRODUCT SOLUTIONS. NO DISCLOSURE, REPRODUCTION OR USE OF ANY PART THEREOF MAY BE MADE EXCEPT BY WRITTEN PERMISSION FROM INTELLIGENT PRODUCT SOLUTIONS.		 Intelligent Product Solutions				
MATERIAL	N/A							
FINISH	TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS AND BREAK SHARP EDGES FRACTIONS ± 1/16 1 PLACE ± .06 2 PLACE ± .03 3 PLACE ± .010 FILLET RADIUS: .010 MAX THREADS: CLASS 2 DIA CONC WITHIN _____ T.I.R. ALL OTHER DIA CONC WITHIN .005 T.I.R. SURFACES TO BE PERPENDICULAR WITHIN .005 T.I.R. SURFACES TO BE PARALLEL WITHIN .005 T.I.R. HOLE ANGULAR TOLERANCE ± _____ ALL OTHER ANGULAR TOLERANCE ± 0-30'			PREPARED GUNA.K			DATE 1/18/17	ENGINEER HILARY.F
				TITLE BATTERY ASSEMBLY AFRIDEVI3				
CAD FILENAME Outpour-Cell-93111				SIZE B	DRAWING NUMBER		SHEET 1 OF 1	REV 1