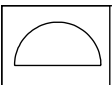




REVISIONS			
REV	DESCRIPTION	DATE	BY
A	RELEASE FOR TOOLING	16-DEC-20	KJO
B	REV DEEP POCKET, RMV RADII AT BOTTOM OF RIBS, REDUCE RIB WIDTH BY .5mm; ADD PART NUMBER AND DATE LOCATION	05-JAN-21	KJO
C	ADD DIM 70.00 +10.00/-0.00; ADD NOTE 6 & DENOTATION TO DIM	24-OCT22	KJO

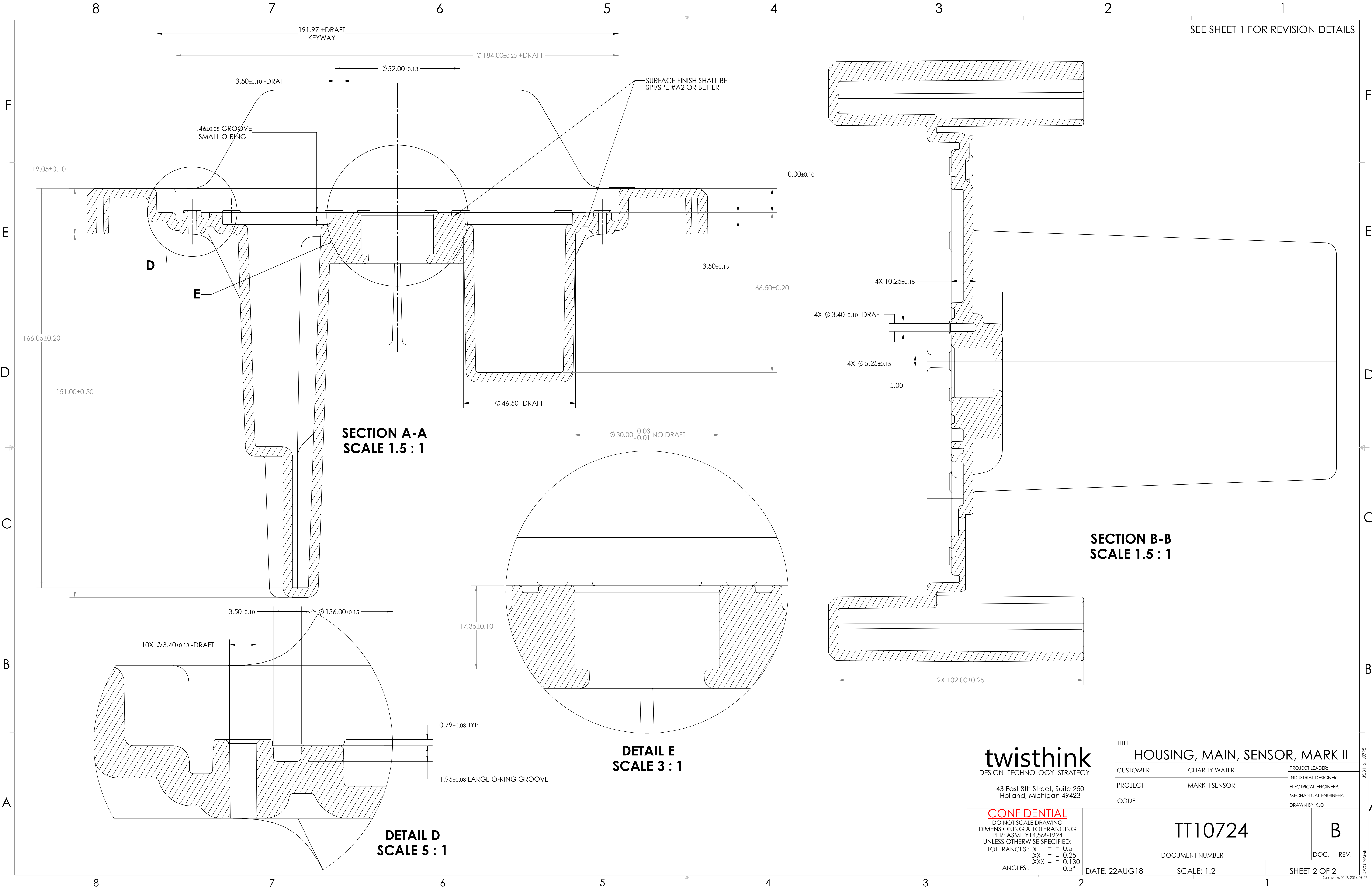
DETAIL C
SCALE 4 : 1

- NOTE: (UNLESS OTHERWISE SPECIFIED)
- DIMENSIONS ARE MILLIMETERS [INCHES].
 - MATERIAL: NORYL 20%GF, #GFN2 (PPE+PS).
 - FINISH: SPI/SPE #C3,D2 OR D3.
TOOL MARKS REMOVED.
 - STD THICKNESS: 4mm.
 - UNDIMENSIONED GEOMERTY SHALL MATCH CAD DATA WITHIN  .25mm [.010"]
 -  DENOTES AREA TO BE DIPPED IN HYDROPHOBIC COATING.
MATERIAL: CYTONIX, FLUORO PEL 800
PROCESS: DIP AND HOLD FOR 30-35 SECONDS, REMOVE & LET DRY FOR 60 SECONDS MINIMUM.


 DESIGN TECHNOLOGY STRATEGY 43 East 8th Street, Suite 250 Holland, Michigan 49423		TITLE HOUSING, MAIN, SENSOR, MARK II	
		CUSTOMER CHARITY WATER	PROJECT LEADER:
		PROJECT MARK II SENSOR	INDUSTRIAL DESIGNER:
		CODE	ELECTRICAL ENGINEER:
			MECHANICAL ENGINEER:
			DRAWN BY: KJO

<div>CONFIDENTIAL</div> <div>DO NOT SCALE DRAWING</div> <div>DIMENSIONING & TOLERANCING</div> <div>PER: ASME Y14.5M-1994</div> <div>UNLESS OTHERWISE SPECIFIED:</div> <div>TOLERANCES : X = ± 0.5</div> <div>.XX = ± 0.25</div> <div>.XXX = ± 0.130</div> <div>ANGLES : ± 0.5°</div>	TT10724			B
	DOCUMENT NUMBER			
	DATE: 22AUG18	SCALE: 1:1.5		SHEET 1 OF 2

TT10724-01	HOUSING, MAIN, SENSOR, MARK II
PART NUMBER	DESCRIPTION



SEE SHEET 1 FOR REVISION DETAILS



DESIGN TECHNOLOGY STRATEGY

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UNLESS OTHERWISE SPECIFIED:
TOLERANCES : X = ± 0.5
.XX = ± 0.25
.XXX = ± 0.130
ANGLES : ± 0.5°

TITLE HOUSING, MAIN, SENSOR, MARK II		PROJECT LEADER:
CUSTOMER CHARITY WATER	INDUSTRIAL DESIGNER:	
PROJECT MARK II SENSOR	ELECTRICAL ENGINEER:	
CODE	MECHANICAL ENGINEER:	
DRAWN BY: KJO		

TT10724		B
DOCUMENT NUMBER		DOC. REV.
DATE: 22AUG18	SCALE: 1:2	SHEET 2 OF 2

JOB No.: 1075

DWG NAME