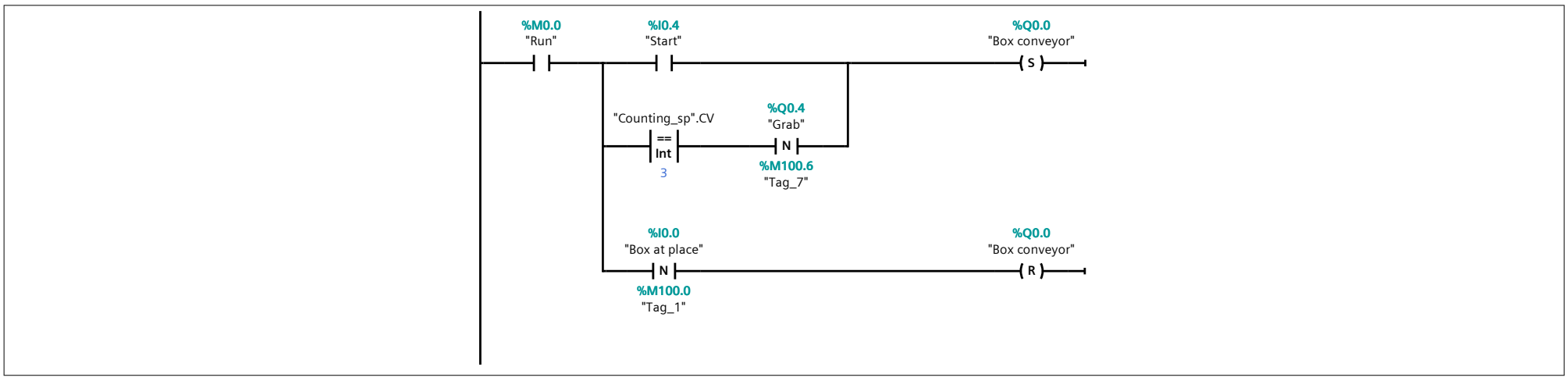
Pick & Place XYZ_V15.1_V20 / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Pick & Place XYZ [FC1]

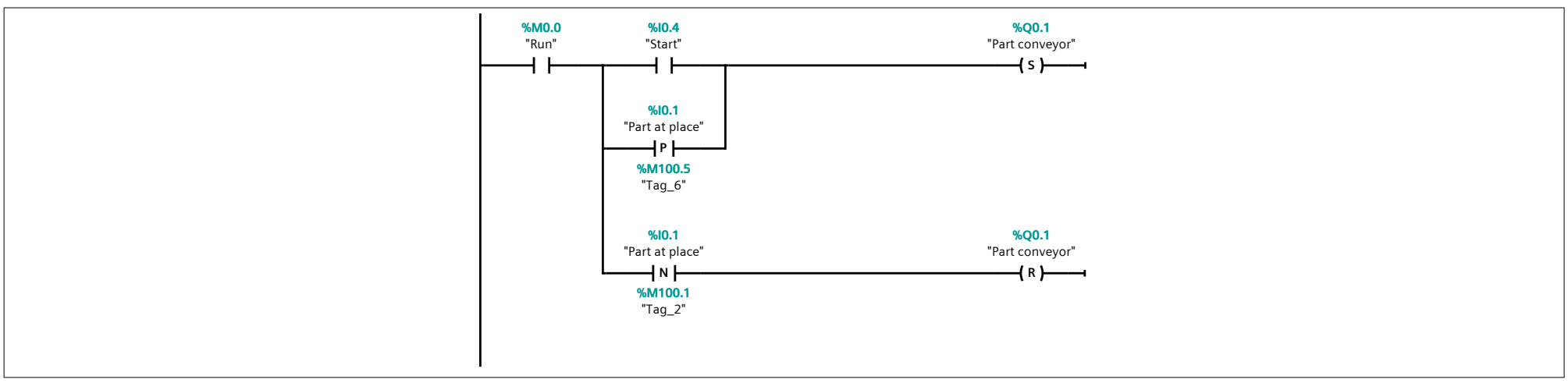
Pick & Place XYZ Properties							
General							
Name	Pick & Place XYZ	**Number**	1	**Type**	FC	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Pick & Place XYZ			
Name	**Data type**	**Default value**	**Comment**
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Pick & Place XYZ	Void		

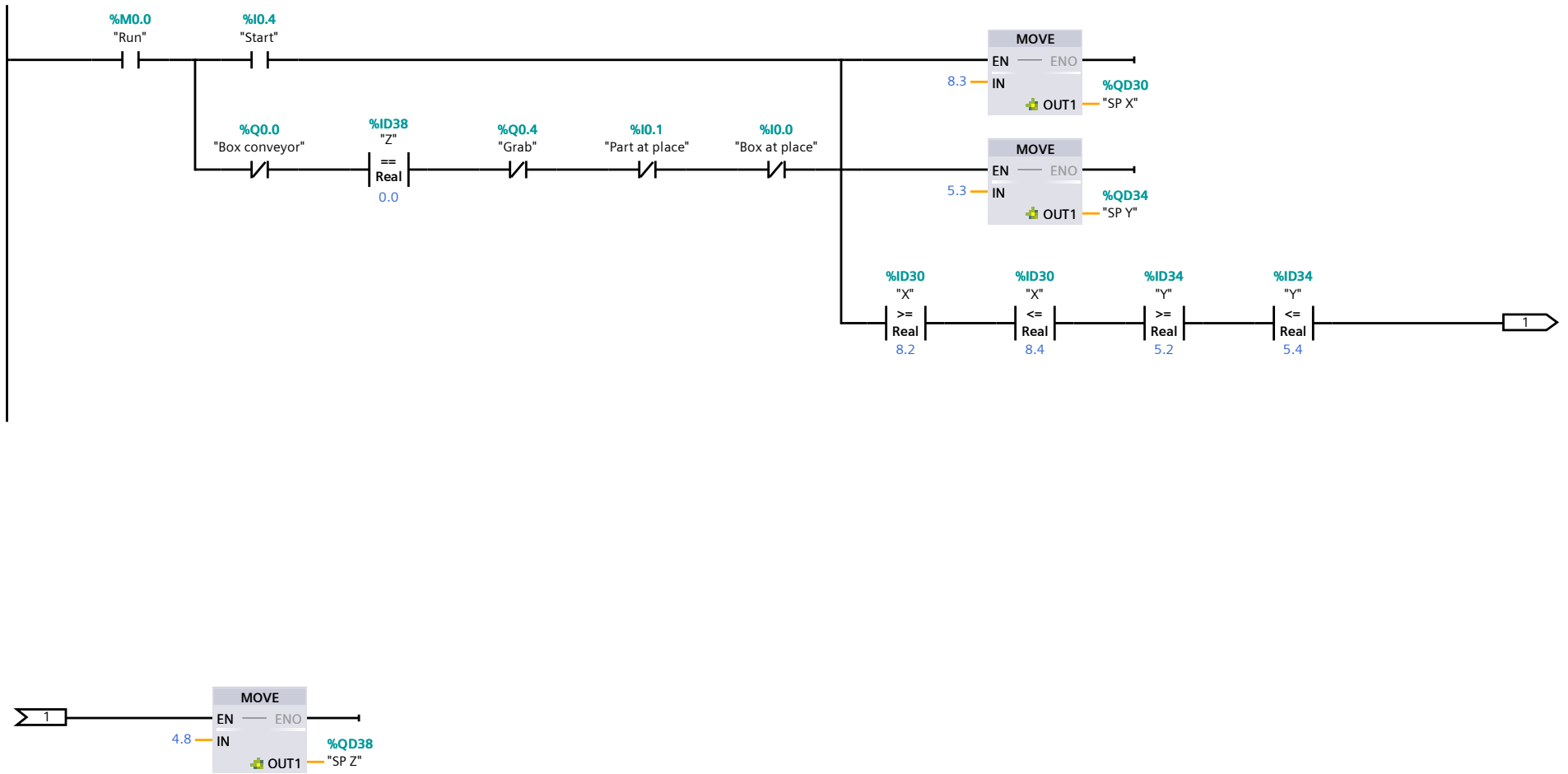
Network 1: Box conveyor



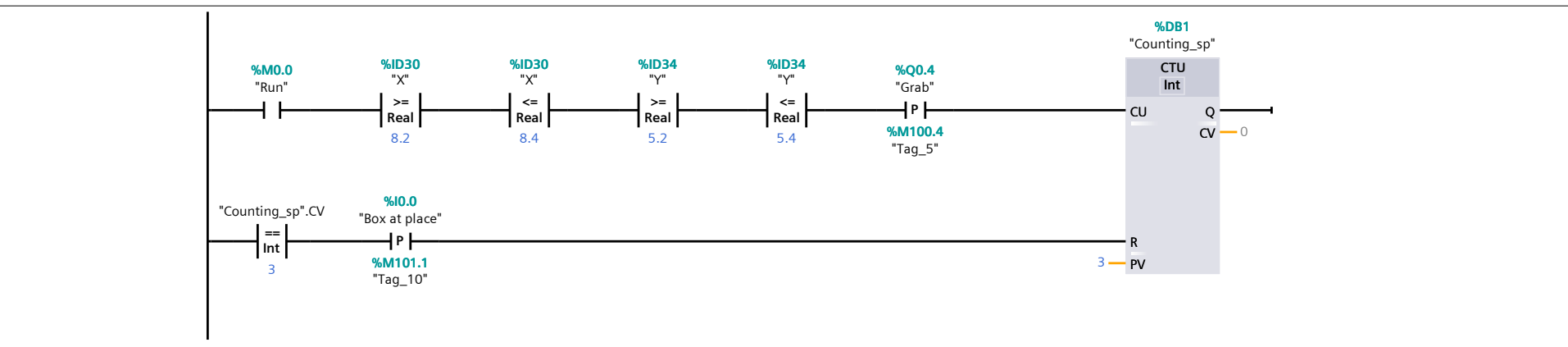
Network 2: Part conveyor



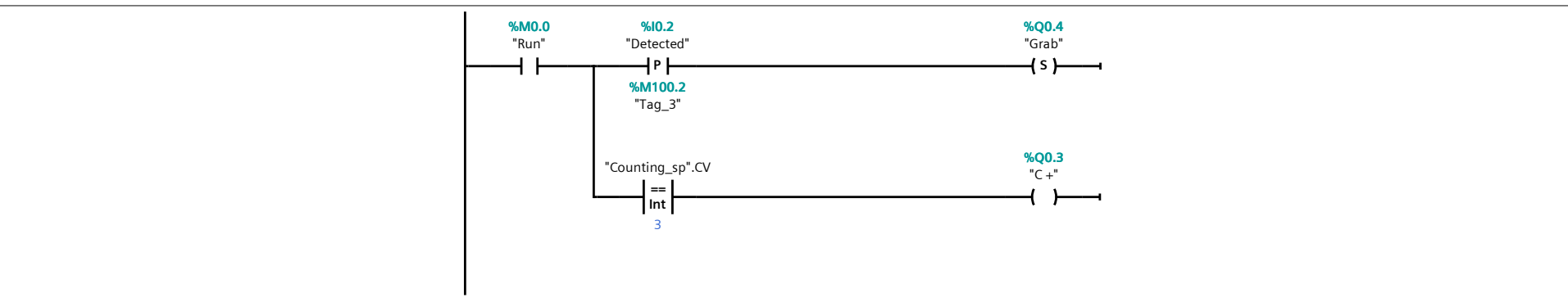
Network 3: XYZ



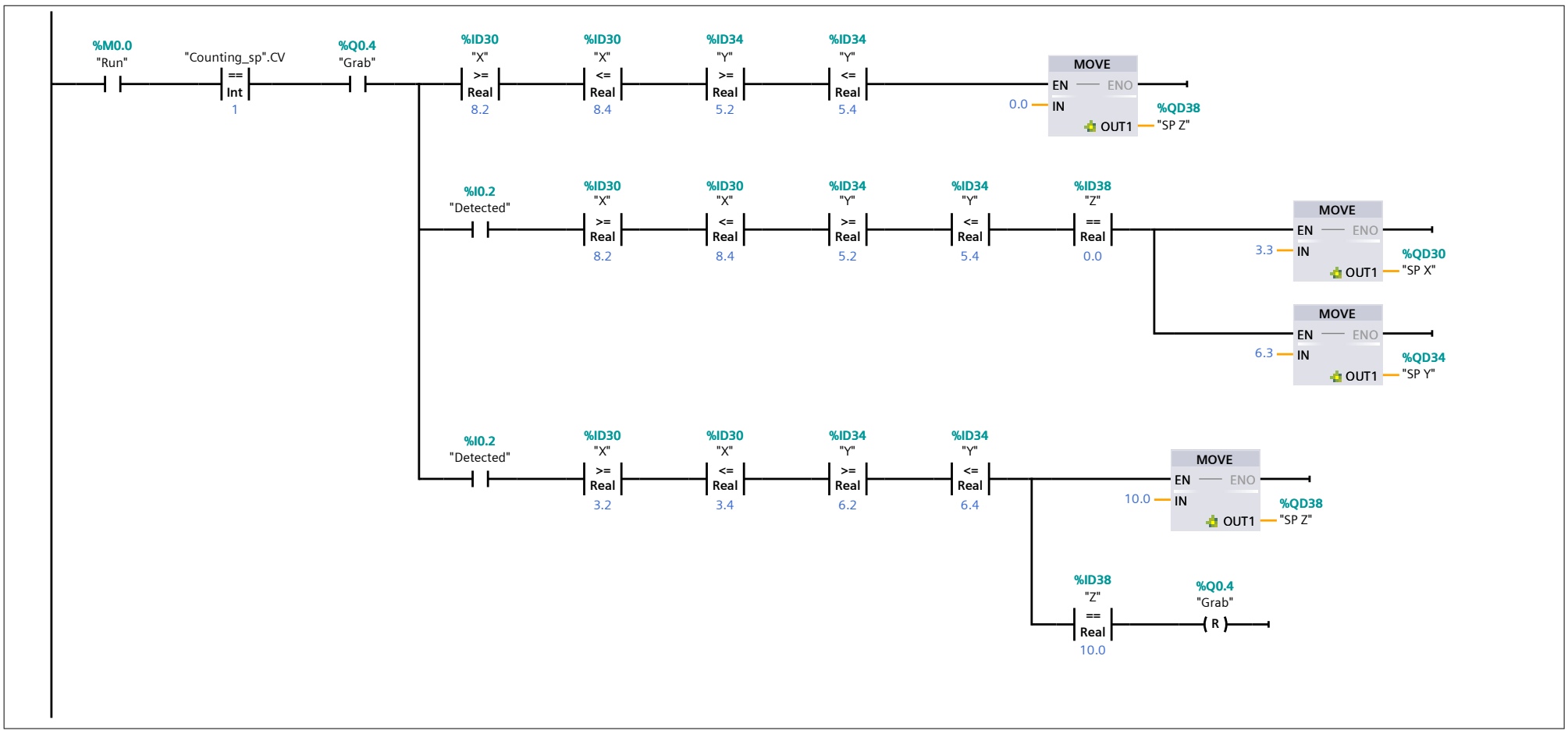
Network 4: Dem san pham



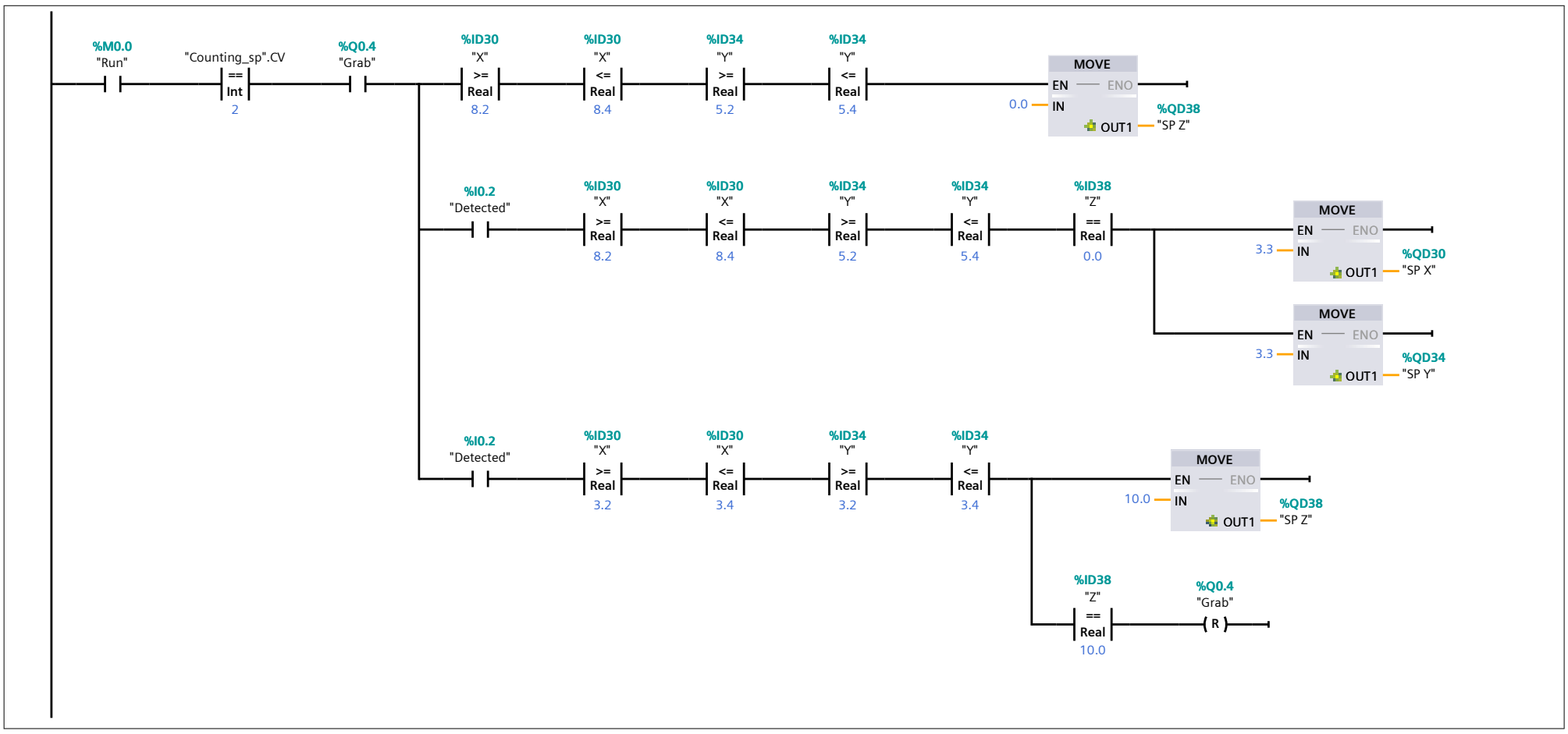
Network 5:



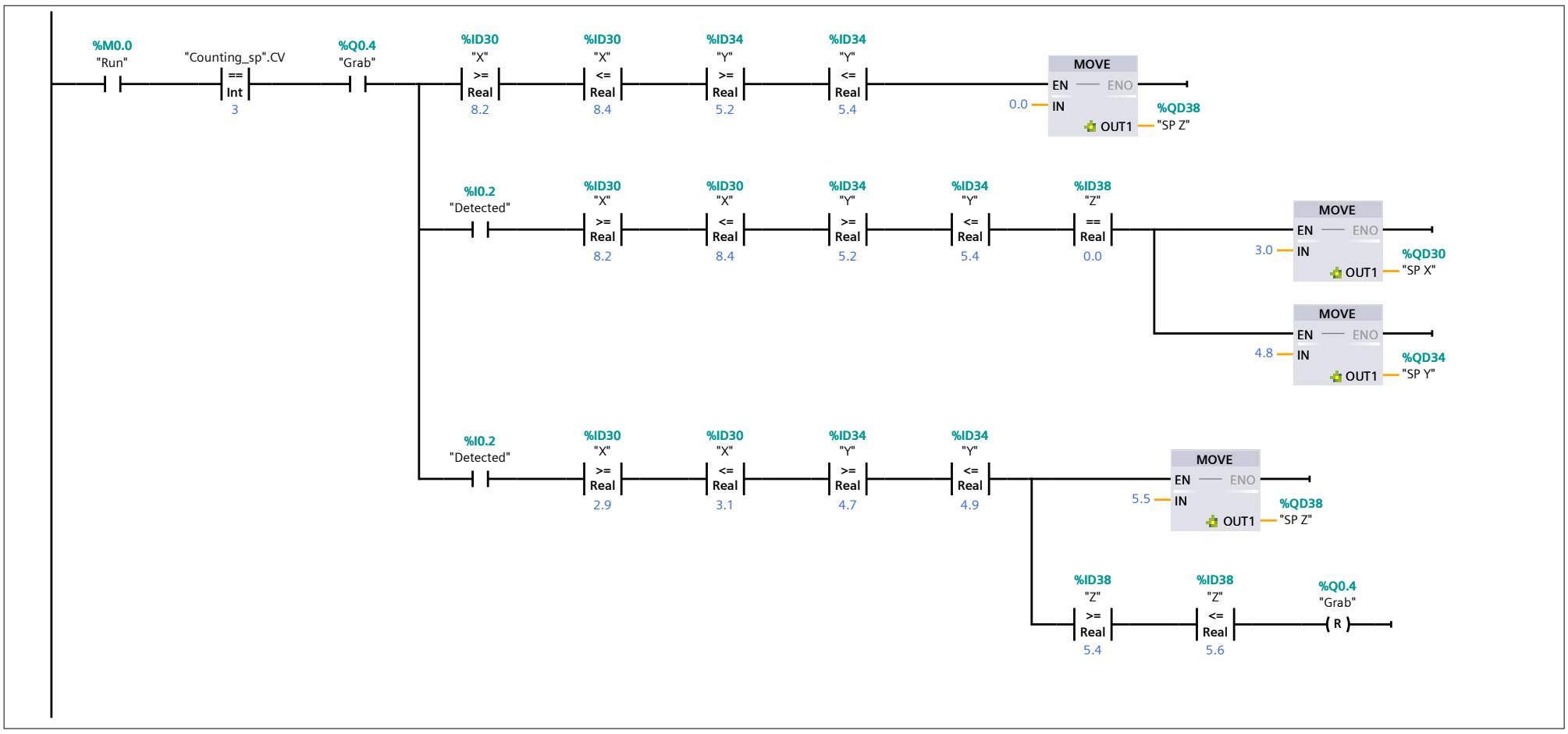
Network 6: SP 1



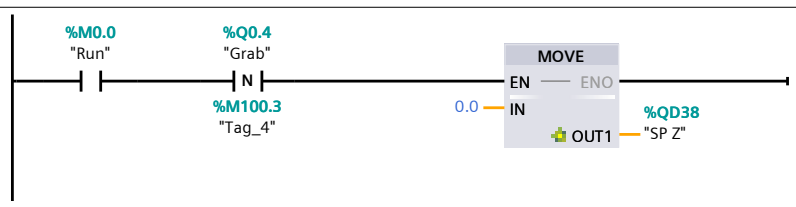
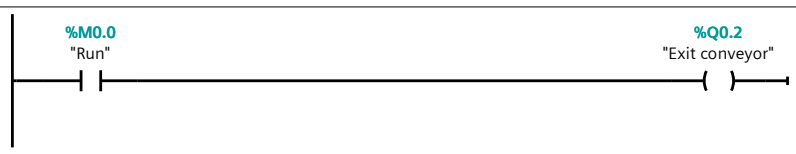
Network 7: SP 2



Network 8: SP 3



Network 9:



Network 10: Exit conveyor