

Data Warehousing Project Fall Term 2018

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SECTION 1 REQUIREMENTS

Business Description

Modeled after a my current company SWD Inc. for a project in my current role that is only conceptual at the time I write this. SWD Inc is a family owned company that has three divisions or services, namely metal finishing, dip spin coatings, and automated sorting. The companies main customer is Automotive OEM's, however they are a tier 2 or higher. The actual tier is unknown as their customers are either the products manufacture or distributor and the end customer is only known in certain circumstances. The products range from screws, washers, bolts and nuts to large stampings, and bolts for bridges.

The three services offered are often combined on the customers purchase order in various combinations. Thus the product routing can be very complex and is controlled via the ERP system (Visual Shop). Where throughput varies part to part, and the processing time is drastically different from Sorting to Dip Spin to Metal Finishing that the process inherently has bottlenecks. Common process flow scheduling systems like Kanban and FIFO are optimized for front end bottlenecks or continuous flow, and will not work for SWD. Their bottlenecks are at the end of the process and they need a pull system or Theory of Constraints Schedule (DBR Schedule) but in reverse, starting at the last process and scheduling backwards.

While there are many aspects to get the final goal of having all the production data, along with the ERP data to build a Al model that could apply the business logic to help schedule the various production lines to help increase on time delivery and customer satisfaction; there is one piece of the puzzle that will need to be addressed first. The Phos 2 line is the main pre-treatment for all Dip Spin work. The software controlling the line (Name) outputs a CSV file daily. The data is not stored in a database. This project would build a database to store the daily production output but would also develop a data warehouse that will contain the facts necessary to aid in the future Al project. Similar data warehouses will follow for all other production lines and the ERP system along with testing databases, and future IIoT data streams and need to be under the overall Enterprise DW Architecture. The Phos 2 DW project will be the first step toward that end goal.

Business Problems

- 1. The production data has been reviewed from the lens of the ERP system but not from production data. The ERP system only knows the data and time stamps for each process in and out, where the line has additional granular level to each step in the recipe in the line. This additional info may hold unknown insights.
- 2. The operators of the line are incentivized to process weight through the line. There are many claims that this drives undesired behavior but management has no data to prove this and is reluctant to make any changes.

3. On Time Delivery of the company as a whole has been lower than the targeted outcome. This may be due to the issues described in number 2 above, however it could also be due to the need to always have the line producing (non TOC theory), and the operators running work where the Dip Spin process is next but not schedule to run generating WIP that doesn't flow through the process until days later.

Business Requirements

- 1. Store all data from Phos 2 output CSV files into a normalized database
- 2. Production reports per shift can be reported on a daily, weekly, monthly, and yearly (year over year) in a report
 - 1. Pounds per shift, per each timeframe
 - 2. Total orders count
 - 3. Recipe performance
- 3. Fact and Attribute tables will make the data easier to connect to ERP data for additional analysis and reporting
 - 1. Determine the pounds per barrel produced
 - 2. Determine the pounds per minute
 - 3. Determine the time in each step of the recipe and flag outliers
 - 4. Determine line uptime and downtime
- 4. DW tables will be able to be connected to other equipment DW in the future for predictive scheduling

Database Requirements

- Store the daily operational output of Phos 2 in a database
- DW store data in order to meet the business requirements above

SECTION 2 DATA MODELS



Logical Data Model

The logical data format is controlled by the output of the manufacturing line and how the data is structured coming out of that machine. There is potentially additional data that is currently not being outputted by the machine. These missing values are going into a F## column. This allows for further changes if those fields are ever populated and it reduces the ETL scripts necessary to update the table on a daily basis.

SECTION 3 PHYSICAL DATABASE

Un-normalized Tables

Data is in a single CSV file. Recipe_ID is removed from the data and replaced by its FK. The recipes table is populated based off known values form the production equipment. This places the data in 3rd normal form. The shop order could also be separated out, yet it is also a natural key.

SQL Code - Tables

```
USE MDS523_ChazClark
Go
CREATE TABLE RECIPE
(RECIPE_ID
             INT NOT NULL IDENTITY(1,1) PRIMARY KEY,
RECIPE
             VARCHAR(255) NOT NULL);
CREATE TABLE PHOS2
(PHOS2_ID
             INT NOT NULL IDENTITY (1,1) PRIMARY KEY,
RECIPE_ID
             INT
                    NOT NULL FOREIGN KEY REFERENCES RECIPE (RECIPE_ID),
SHOP_ORDER INT
                    NOT NULL,
F3
             INT,
F4
             INT,
F5
             INT.
F6
             INT,
F7
             INT,
F8
             INT,
F9
             INT,
UNLOAD_TIME_HH
                    INT,
UNLOAD_TIME_MM
                    INT,
UNLOAD_DATE_MM
                    INT,
UNLOAD_DATE_DD
                    INT,
DATE_YY
                    INT,
LOAD_TIME_HHINT,
LOAD_TIME_MM
                    INT,
LOAD_DATE_MM
                    INT,
LOAD_DATE_DD
                    INT,
```

F19	INT,	
F20	INT,	
F21	INT,	
F22	INT,	
F23	INT,	
F24	INT,	
F25	INT,	
F26	INT,	
F27	INT,	
F28	INT,	
ACTUAL_WEIG	HT	INT,
F30	INT,	
ALK_CLEAN_TI	ME	INT,
ALK_CLEAN_TE	EMP	INT,
F33	INT,	
F34	INT,	
F35	INT,	
HEAVY_CLEAN	_TIME	INT,
HEAVY_CLEAN	_TEMP	INT,
F38	INT,	
F39	INT,	
F40	INT,	
RINSE_4_TIME	INT,	
F42	INT,	
F43	INT,	
F44	INT,	
F45	INT,	
RINSE_5_TIME	INT,	
F47	INT,	
F48	INT,	
F49		
	INT,	
F50 ACID_A_TIME		
F50	INT, INT,	
F50 ACID_A_TIME	INT, INT, INT,	
F50 ACID_A_TIME F52	INT, INT, INT, INT,	
F50 ACID_A_TIME F52 F53	INT, INT, INT, INT, INT,	

ACID_B_TIME	INT,	
F57	INT,	
F58	INT,	
F59	INT,	
F60	INT,	
RINSE_7_TIME	INT,	
F62	INT,	
F63	INT,	
F64	INT,	
F65	INT,	
RINSE_8_TIME	INT,	
F67	INT,	
F68	INT,	
F69	INT,	
F70	INT,	
PHOS_TIME	INT,	
PHOS_TEMP	INT,	
F73	INT,	
F74	INT,	
F75	INT,	
RINSE_11_TIME	EINT,	
F77	INT,	
F78	INT,	
F79	INT,	
F80	INT,	
RINSE_12_TIME	EINT,	
RINSE_12_TEM	Р	INT,
F83	INT,	
F84	INT,	
F85	INT,	
SEAL_TIME	INT,	
SEAL_TEMP	INT,	
F88	INT,	
F89	INT,	
F90	INT,	
OIL_TIME	INT,	
OIL_TEMP	INT,	
_	•	

F93	INT,
F94	INT,
F95	INT,
DRYER_TIME	INT,
DRYER_TEMP	INT,
F98	INT,
F99	INT,
F100	INT,
F101	INT,
F102	INT,
F103	INT,
F104	INT,
F105	INT,
F106	INT,
F107	INT,
F108	INT,
F109	INT,
F110	INT,
F111	INT,
F112	INT,
F113	INT,
F114	INT,
F115	INT,
F116	INT,
F117	INT,
F118	INT,
F119	INT,
F120	INT);

SQL Code - Load Tables

INSERT INTO RECIPE (RECIPE)
VALUES ('ZINC PHOS SKIP ACID');

INSERT INTO PHOS2

(RECIPE_ID,SHOP_ORDER,F3,F4,F5,F6,F7,F8,F9,UNLOAD_TIME_HH,UNLOAD_TIME_MM,UNLOAD_DATE_MM, UNLOAD_DATE_DD,DATE_YY,LOAD_TIME_HH,LOAD_TIME_MM,LOAD_DATE_MM,LOAD_DATE_DD,F19,F20,F2 1,F22,F23,F24,F25,F26,F27,F28,ACTUAL_WEIGHT,F30,ALK_CLEAN_TIME,ALK_CLEAN_TEMP,F33,F34,F35,HE

AVY_CLEAN_TIME,HEAVY_CLEAN_TEMP,F38,F39,F40,RINSE_4_TIME,F42,F43,F44,F45,RINSE_5_TIME,F47,F48 ,F49,F50,ACID_A_TIME,F52,F53,F54,F55,ACID_B_TIME,F57,F58,F59,F60,RINSE_7_TIME,F62,F63,F64,F65,RINS
E_8_TIME,F67,F68,F69,F70,PHOS_TIME,PHOS_TEMP,F73,F74,F75,RINSE_11_TIME,F77,F78,F79,F80,RINSE_1
2_TIME,RINSE_12_TEMP,F83,F84,F85,SEAL_TIME,SEAL_TEMP,F88,F89,F90,OIL_TIME,OIL_TEMP,F93,F94,F95,
DRYER_TIME,DRYER_TEMP,F98,F99,F100,F101,F102,F103,F104,F105,F106,F107,F108,F109,F110,F111,F112,
F113,F114,F115,F116,F117,F118,F119,F120)

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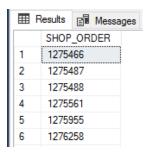
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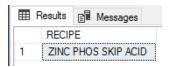
SECTION 4 DATABASE QUERIES

Simple Queries

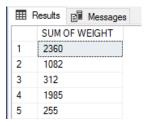
USE MDS523_ChazClark GO SELECT DISTINCT SHOP_ORDER FROM PHOS2 GROUP BY SHOP_ORDER;



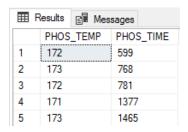
USE MDS523_ChazClark GO SELECT RECIPE FROM RECIPE;



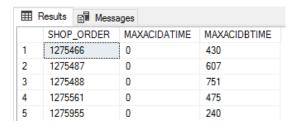
USE MDS523_ChazClark GO SELECT SUM(ACTUAL_WEIGHT)AS 'SUM OF WEIGHT' FROM PHOS2 GROUP BY SHOP_ORDER;



USE MDS523_ChazClark GO SELECT PHOS_TEMP, PHOS_TIME FROM PHOS2 WHERE PHOS_TEMP > 170;



SELECT SHOP_ORDER,
MAX(ACID_A_TIME) AS MAXACIDATIME,
MAX(ACID_B_TIME) AS MAXACIDBTIME
FROM PHOS2
GROUP BY SHOP_ORDER;



Complex Queries

Where the database is a basic structure and the business results will come from complex queries from the data warehouse. I have moved this section into section 5 after the creation of the DW.

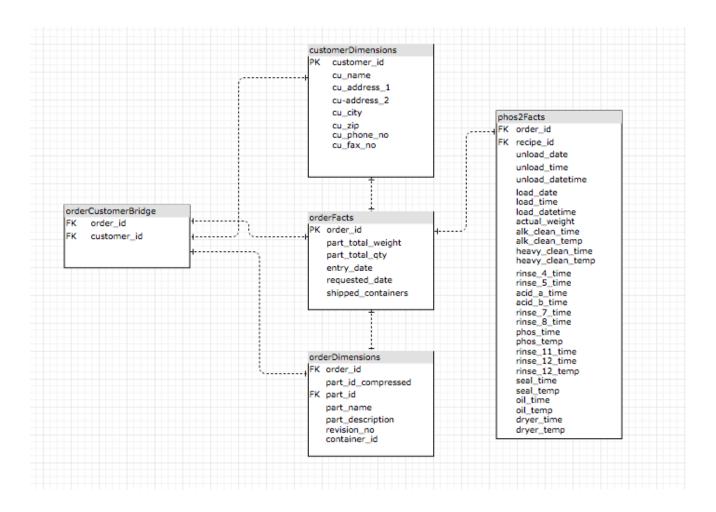
SECTION 5 DATA WAREHOUSE DESIGN AND CODING

Data Warehouse Design

The business needs to be able to track the barrels through the line, and see how much time it is taking at each tank for processing. This information is verified during an audit to confirm that the machine is properly timing the product in each bath.

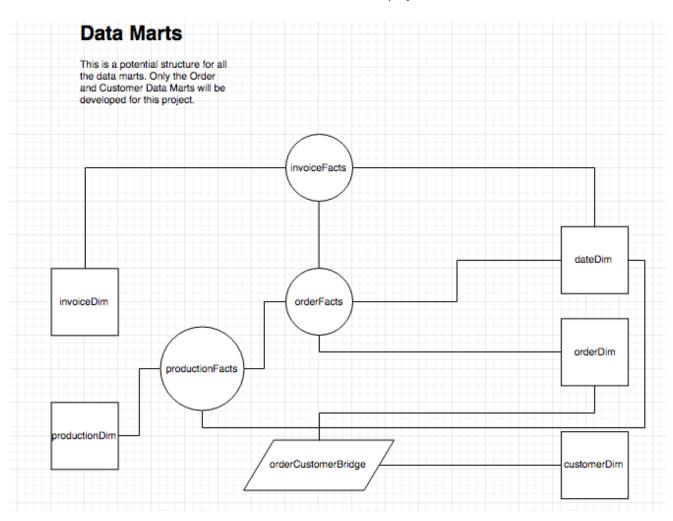
The order, customer, and billing dimension were created from existing tables in the ERP that relate to the Phos 2 line fact table through the shop order. The date dimension table was created in excel.

The production fact table was created with the database build above. The data in that table is granular to the time a barrel is processed in a specific tank. This has been aggregated to match one record per order of all the dimension tables.



Data Marts

I have included an overall EDW diagram below. Its a compilation of at least three different data marts that could be set up individually and possibly have ties to one another. For the purpose of this paper the OrderFacts will not connect to Invoice Facts or Production Facts. These will be future projects.



Data Warehouse Creation - Code

Customer Dimension Create SQL:

USE MDS523_ChazClark GO

CREATE TABLE CUSTOMERDIMENSION (CUSTOMER_ID INT NOT NULL PRIMARY KEY,

CU_NAME VARCHAR(255) NOT NULL, CU_ADDRESS_1 VARCHAR(255) NOT NULL, CU_ADDRESS_2 VARCHAR(255),

CU_ADDRESS_2 VARCHAR(255),
CU_CITY VARCHAR(255),
CU_ZIP VARCHAR(255),
CU_PHONE_NO VARCHAR(12),
CU_FAX_NO VARCHAR(12));

This is the SQL that would extract the data from the ERP to seed the Customer Dimension table. However to keep this and other tables for this project void of confidential information the tables will be seeded with randomly generated data thanks to Mackaroo.

Customer Dimension Extract SQL:

SELECT DISTINCT dbo_CUSTOMER.customer_id, dbo_CUSTOMER.cu_name, dbo_CUSTOMER.cu_address_1, dbo_CUSTOMER.cu_address_2, dbo_CUSTOMER.cu_city, dbo_CUSTOMER.cu_zip, dbo_CUSTOMER.cu_phone_no, dbo_CUSTOMER.cu_fax_no INTO CUSTOMERDIMENSION
FROM (DEC42018PD LEFT JOIN Query2 AS Query2_1 ON DEC42018PD.Field2 = Query2_1.MaxOforder_id) LEFT JOIN dbo_CUSTOMER ON Query2_1.customer_id = dbo_CUSTOMER.customer_id WHERE (((dbo_CUSTOMER.cu_active)="Y"));

This is also a potential option to seed the database but it requires a higher level of permissions to do so:

USE MDS523_ChazClark GO

BULK INSERT MDS523_CHAZCLARK.CUSTOMERDIMENSION
FROM 'H:\DESKTOP\customerDimension.csv'
WITH (FIRSTROW = 2, FIELDTERMINATOR=',', ROWTERMINATOR = '\N')

```
Customer Dimension Load SQL:
```

USE MDS523_ChazClark

GO

INSERT INTO CUSTOMERDIMENSION (CUSTOMER_ID,

CU_NAME,CU_ADDRESS_1,CU_ADDRESS_2,CU_CITY,CU_ZIP,CU_PHONE_NO,CU_FAX_NO)

VALUES (00081, 'Manihot dichotoma Ule', '59 Kenwood Road', '39 Canary Pass', 'Leticia', NULL,

634-309-7135,602-839-9711),

(00097, 'Hibiscus moscheutos L.', '60344 Corben Pass', '966 Eastwood Road', 'Nioro', NULL,

272-218-6820,587-584-2060),

(00162, 'Psychotria pubescens Sw.', '95230 Arizona Parkway', '77389 Magdeline Parkway', 'Cachan', '94234

CEDEX',730-765-2933,163-796-7981),

(00201, 'Limnanthes vinculans Ornduff', '2977 Glacier Hill Street', '2 Texas Place', 'Wanjia', NULL,

914-173-8113,729-450-4779),

(00230, 'Justicia lanceolata (Chapm.) Small', '73 Kingsford Place', '1 Holmberg Park', 'Karnobat', '8438',

524-277-9543,533-903-3994),

(00250, 'Heliotropium procumbens Mill. var. procumbens', '16 Tennyson Plaza', '88 Menomonie

Junction', 'Lille', '59715 CEDEX 9', 476-256-9130, 798-614-3701),

(00280, 'Xanthoria papillifera (Vain.) Poelt', '7268 Almo Lane', '40 Eastlawn Junction', 'Plumbangan', NULL,

475-639-1770,475-252-6491),

(00284, 'Selaginella subcaulescens Baker', '00407 Dixon Way', '7553 Schiller Alley', 'Agboville', NULL,

337-453-1963,849-706-8473),

(00290, 'Phyllostegia floribunda Benth.', '0497 Manitowish Pass', '5708 Graedel Crossing', 'Hutou', NULL,

204-836-6285,740-826-6388),

(00307, 'Lonicera subspicata Hook. & Arn. var. johnstonii D.D. Keck', '47663 Bultman Parkway', '8 Orin

Court', 'Ritchie', '8701', 883-921-9008, 105-709-4942),

(00340, 'Cyclanthera gracillima Cogn.', '8972 Golf Course Plaza', '088 Stone Corner Lane', 'Kyrenia', NULL,

841-484-4994,154-958-4299),

(00403, 'Schinopsis Engl.', '8874 Vermont Center', '839 7th Circle', 'Jingyang', NULL, 147-660-9617, 252-423-0526),

(00572, 'Acmella decumbens (Sm.) R.K. Jansen', '856 Sunbrook Center', '710 Oak Valley

Crossing', 'Mardakyany', NULL, 653-829-0977, 298-151-9905),

(00597, 'Quercus ×munzii Tucker', '4 Lakeland Street', '229 Roxbury Hill', 'Mjölby', '595 94',

847-515-9286,811-557-2837),

(00605, 'Astragalus bicristatus A. Gray', '12 Forest Run Alley', '95999 Hudson Plaza', 'Babakan', NULL,

948-257-3542,611-962-8239),

```
(00770, 'Orthothecium diminutivum (Grout) H.A. Crum, Steere & L.E. Anderson', '9628 Bobwhite Terrace', '9974 La Follette Parkway', 'Bobigny', '93909 CEDEX 9', 684-656-3972, 277-773-6411),
```

(00970, 'Ligustrum vulgare L.', '912 International Parkway', '7 Kensington Crossing', 'Yacheng', NULL, 297-416-9165, 116-145-3153),

(01035, 'Trifolium trichocalyx A. Heller', '8100 Thierer Center', '6 Algoma Drive', 'Qingqu', NULL,

911-993-3512,970-839-4872),

(01080, 'Bactris guineensis (L.) H.E. Moore', '9719 Lillian Plaza', '27046 Red Cloud Parkway', 'Eirado', '4990-540', 164-180-1553, 135-177-6068),

(01100, 'Aethusa cynapium L.', '52 Merrick Parkway', '35 Swallow Way', 'Jõhvi', NULL,

201-122-2838,717-109-0148),

(01156, 'Prenanthes carrii Singhurst, OKennon & W.C. Holmes', '9 Sutherland Way', '9233 Anderson Drive', 'Bradag', NULL, 824-828-5918, 582-408-1592),

(01265, 'Echinacea paradoxa (J.B.S. Norton) Britton', '7 Meadow Ridge Place', '47 Memorial Junction', 'Dahe', NULL, 787-308-6420, 759-999-4446),

(01391, 'Podophyllum peltatum L.', '308 Dawn Trail', '5 Bonner Parkway', 'Banjarkemuning', NULL, 938-797-3841, 648-320-8877).

(101835, 'Galium sparsiflorum W. Wight', '70824 Southridge Lane', '73605 Ridgeview Point', 'Balogo', '6542', 722-502-5700, 456-292-5562),

(102019, 'Tabebuia heterophylla (DC.) Britton', '8395 Southridge Way', '516 Lawn Court', 'Psebay', '352585', 717-376-9099, 117-374-7547),

(102090, 'Metasequoia glyptostroboides Hu & W.C. Cheng', '5 Kim Junction', '43410 Dakota Road', 'Kumalarang', '7005', 631-691-8130, 659-243-4288),

(102896, 'Polygonum bistorta L. var. plumosum (Small) B. Boivin', '97 Manley Center', '3618 Continental Terrace', 'Ongabelen', NULL, 914-252-5480, 925-471-7195),

(1030, 'Parmotrema dilatatum (Vain.) Hale', '1606 Butterfield Center', '007 Luster Trail', 'Quisqueya', '11109', 371-995-0108, 482-754-9728).

(1109, 'Lewisia stebbinsii Gankin & Hildreth', '125 Bay Center', '1280 Roth Place', 'Quinta da Courela', '2840-547', 268-606-1621, 332-965-2276),

(1326, 'Dioscorea floridana Bartlett', '8 Ruskin Drive', '726 North Junction', 'Fengmen', NULL, 590-153-0005, 944-943-7980),

(172, 'Prunus spinosa L.', '88 Forest Run Alley', '78929 Carey Park', 'Florencia', '195047', 507-582-4153, 350-437-4768),

(1726, 'Lewisia columbiana (Howell ex A. Gray) B.L. Rob. var. wallowensis C.L. Hitchc.', '72 Chive Terrace', '664 Paget Plaza', 'Gasi', NULL, 833-582-4630, 139-804-7603),

(188, 'Agoseris aurantiaca (Hook.) Greene', '15232 Brickson Park Street', '7554 Almo Street', 'Shaochang', NULL, 208-410-3979, 694-113-3343),

```
(264, 'Amaranthus pumilus Raf.', '719 Lien Court', '2 Harper Plaza', 'Noramarg', NULL, 908-412-2458, 732-765-8631),
```

(335, 'Pinus discolor D.K. Bailey & Hawksw.', '6608 Cardinal Parkway', '46832 Moulton

Crossing', 'Redondos', '2865-493', 841-511-2839, 446-984-6225),

(402, 'Passiflora multiflora L.', '70 Brentwood Park', '892 Manitowish Street', 'Atlanta', '30343',

404-848-0833,646-478-1449),

(440, 'Mycoblastus marginatus Degel.', '99 Weeping Birch Street', '675 Straubel Center', 'Kayes', NULL,

790-199-7324,969-763-8446),

(783, 'Taxiphyllum cuspidifolium (Cardot) Z. Iwats.', '056 Meadow Valley Trail', '291 Meadow Vale Street', 'Cergy-Pontoise', '95032 CEDEX', 233-260-3878, 774-610-6784),

(790, 'Cephaelis Sw.', '3 Eggendart Terrace', '3 Kipling Drive', 'Campo Grande', '59680-000', 866-231-3602, 996-258-0674);

Order Facts Create SQL:

USE MDS523_ChazClark GO

CREATE TABLE ORDERFACT (ORDER ID INT NOT NULL PRIMARY KEY,

PART_TOTAL_WEIGHT INT NOT NULL,
PART_TOTAL_QTY INT NOT NULL,

ENTRY_DATE DATETIME, REQUESTED_DATE DATETIME,

SHIPPED_CONTAINERS INT);

Order Facts Extraction SQL:

SELECT dbo_ORDER_HEADER.order_id, dbo_ORDER_PART.part_total_weight,

dbo ORDER PART.part total qty, dbo ORDER HEADER.entry date, dbo ORDER HEADER.requested date,

Sum(dbo_ORDER_SHIP.shipped_containers) AS SumOfshipped_containers INTO ORDERDIMENSION

FROM DEC42018PD LEFT JOIN (((dbo_ORDER_HEADER LEFT JOIN dbo_ORDER_PART ON

dbo_ORDER_HEADER.order_id = dbo_ORDER_PART.order_id) LEFT JOIN dbo_ORDER_SHIP ON

dbo_ORDER_HEADER.order_id = dbo_ORDER_SHIP.order_id) LEFT JOIN dbo_ORDER_CONTAINER ON

dbo_ORDER_HEADER.order_id = dbo_ORDER_CONTAINER.order_id) ON DEC42018PD.Field2 =

dbo ORDER HEADER.order id

GROUP BY dbo_ORDER_HEADER.order_id, dbo_ORDER_PART.part_total_weight,

dbo_ORDER_PART.part_total_qty, dbo_ORDER_HEADER.entry_date, dbo_ORDER_HEADER.requested_date HAVING (((dbo_ORDER_HEADER.order_id) Is Not Null));

Order Facts Load SQL:



By clicking on the table that was created and editing the top 200 rows, I was then able to copy from excel and paste right into the table.

ORDER_ID	PART_TOTAL	PART_TOTAL	ENTRY_DATE	REQUESTED_D	SHIPPED_CON
1275466	436	19900	2018-11-16 13:3	2018-11-27 00:0	48
1275487	704	15300	2018-11-16 13:5	2018-12-07 00:0	8
1275488	155	5000	2018-11-16 13:5	2018-11-27 00:0	1
1275561	1088	48000	2018-11-16 15:0	2018-11-23 00:0	228
1275955	54	25000	2018-11-19 15:5	2018-11-30 00:0	2

Order Dimension Create SQL:

USE MDS523_ChazClark GO

CREATE TABLE ORDERDIMENSION (ORDER_ID INT NOT NULL FOREIGN KEY REFERENCES ORDERFACT(ORDER_ID),

PART_ID_COMPRESSED VARCHAR(255) NOT NULL,
PART_ID VARCHAR(255) NOT NULL,

PART_NAME VARCHAR(255), PART_DESCRIPTION VARCHAR(255),

REVISION_NO INT,

CONTAINLER_ID VARCHAR(255));

Order Dimension Extraction SQL:

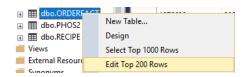
SELECT dbo_ORDER_HEADER.order_id, dbo_ORDER_PART.part_id_compressed, dbo_ORDER_PART.part_id, dbo_ORDER_PART.part_name, dbo_ORDER_PART.part_description, dbo_ORDER_PART.revision_no, Max(dbo_ORDER_CONTAINER.container_id) AS MaxOfcontainer_id INTO ORDERDIMENSION FROM DEC42018PD LEFT JOIN ((dbo_ORDER_HEADER LEFT JOIN dbo_ORDER_PART ON dbo_ORDER_HEADER.order_id = dbo_ORDER_PART.order_id) LEFT JOIN dbo_ORDER_CONTAINER ON

dbo_ORDER_HEADER.order_id = dbo_ORDER_CONTAINER.order_id) ON DEC42018PD.Field2 = dbo_ORDER_HEADER.order_id

GROUP BY dbo_ORDER_HEADER.order_id, dbo_ORDER_PART.part_id_compressed,
dbo_ORDER_PART.part_id, dbo_ORDER_PART.part_name, dbo_ORDER_PART.part_description,
dbo_ORDER_PART.revision_no

HAVING (((dbo_ORDER_HEADER.order_id) Is Not Null));

Order Dimension Load SQL:



By clicking on the table that was created and editing the top 200 rows, I was then able to copy from excel and paste right into the table.

ORDER ID	PART ID COM	PART ID	PART NAME	PART DESCRIP	REVISION NO	CONTAINLER ID
-		_		_		
1275466	5072471351413	507247 (135141	GM3179-B ***	SPRING	1	Box
1275487	X12078	X12078	GMW3359 BLA	GAURD DEFLEC	1	Box
1275488	X1295402	X12954-02	SILVER PER WSS	SPRING BRACK	1	Вох
1275561	B300241A20	B300241A-20			1	Box
1275955	BST57287	BST-572.87	MAGNI 575 ****	8.8 6 LOBE FL H	1	Box

Order Customer Bridge Create SQL:

USE MDS523_ChazClark

GO

CREATE TABLE ORDERCUSTOMERBRIDGE

(ORDER_ID INT NOT NULL FOREIGN KEY REFERENCES ORDERFACT(ORDER_ID), CUSTOMER_ID INT NOT NULL FOREIGN KEY REFERENCES

CUSTOMERDIMENSION(CUSTOMER_ID));

Order Customer Bridge Extraction SQL:

SELECT DISTINCT dbo_ORDER_HEADER.order_id, dbo_ORDER_HEADER.customer_id INTO ORDERDIMENSION

FROM DEC42018PD LEFT JOIN dbo_ORDER_HEADER ON DEC42018PD.Field2 = dbo_ORDER_HEADER.order_id

WHERE (((dbo_ORDER_HEADER.order_id) Is Not Null));

Order Customer Bridge Load SQL:

USE MDS523_ChazClark GO

INSERT INTO ORDERCUSTOMERBRIDGE

VALUES(1275466,102019),(1275487,1030),(1275488,1030),(1275561,1726),(1275955,102090), (1276258,00250),(1276348,440),(1276478,01265),(1276572,00290),(1276575,01035),(1276599,00307),(1276639,00770),(1276741,188),(1276803,00280),(1276838,00307),(1276900,01156),(1276979,1326),(1276986,01080),(1277062,102896),(1277247,1726),(1277456,01035),(1277489,00097),(1277490,00097),(1277518, 1326), (1277548, 00081), (1277561, 1326), (1277590, 01265), (1277594, 101835), (1277614, 00307),(1277634, 1326), (1277653, 188), (1277655, 188), (1277657, 188), (1277690, 172), (1277721, 00605), (1277734, 188), (1277644, 188), (1277644, 18844, 188), (127644, 18844, 1884, 18844, 18844, 18844, 18844, 18844, 18844, 18844, 18844, 1884(1277821, 101835), (1277823, 101835), (1277860, 01100), (1277882, 00201), (1277885, 00201), (1277888(1278001,00605),(1278063,1326),(1278094,00284),(1278099,00403),(1278113,00572),(1278117,790),(1278126,01391),(1278153,783),(1278166,790),(1278225,00597),(1278234,402),(1278240,335),(1278248,1109),(1278250,1109),(1278251,1109),(1278255,1109),(1278258,1109),(1278259,1109),(1278250,1109),(1278261,1109),(1278262,1109),(1278265,1109),(1278267,1109),(1278268,1109),(1278284,1109),(1278286,1109),(1278289,1109),(1278290,1109),(1278315,00970),(1278326,00340),(1278327,00340),(1278374,01080),(1278394,00605),(1278395,00605),(1278396,00605),(1278415,00605),(1278416,00605),(1278459,01100),(1278483,00605),(1278485,00605),(1278487,00605),(1278488,00605),(1278490,00605),(1278493,00605),(1278494,00605),(1278495,00605),(1278496,00605),(1278497,00605),(1278498,00605),(1278508,00307),(1278514,00605),(1278524,00307),(1278581,00097),(1278659,00162),(1278667,264),(1278700,00230);

Date Dimension Create SQL:

USE MDS523_ChazClark GO

CREATE TABLE DATEDIMENSION (DATE_KEY INT NOT NULL PRIMARY KEY,

DATE_FIELD DATE NOT NULL,
YEAR_FIELD INT NOT NULL,
MONTH_FIELD INT NOT NULL,
DAY_FIELD INT NOT NULL,
WEEKDAYNO INT NOT NULL,

WEEKDAY FIELD CHAR(3) NOT NULL,

WEEKNO INT NOT NULL,

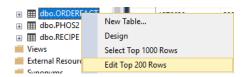
MONTHNAMESHORT CHAR(3) NOT NULL,

QUARTER_FIELD CHAR(2) NOT NULL,
YEAR_MONTH CHAR(8) NOT NULL,
YEAR_QUARTER CHAR(8) NOT NULL,
ISWEEKEND BIT);

Date Dimension Extraction SQL:

This was built in excel, therefore no SQL was used to extract it.

Date Dimension Load SQL:



By clicking on the table that was created and editing the top 200 rows, I was then able to copy from excel and paste right into the table.



WEEKNO	MONTHNAMESHORT	QUARTER_FIELD	YEAR_MONTH	YEAR_QUARTER	ISWEEKEND
1	Jan	Q1	2015 Jan	2015 Q1	NULL
1	Jan	Q1	2015 Jan	2015 Q1	NULL
1	Jan	Q1	2015 Jan	2015 Q1	NULL
2	Jan	Q1	2015 Jan	2015 Q1	NULL
2	Jan	Q1	2015 Jan	2015 Q1	NULL

```
Phos2 Fact Create SQL:
USE MDS523 ChazClark
GO
CREATE TABLE PHOS2FACT (ORDER_ID
                                       INT
                                              NOT NULL FOREIGN KEY REFERENCES
ORDERFACT(ORDER_ID),
      RECIPE_ID
                   INT
                          NOT NULL
                                       FOREIGN KEY REFERENCES RECIPE(RECIPE_ID),
      UNLOAD_DATE DATE NOT NULL,
      UNLOAD TIME TIME
                          NOT NULL,
      UNLOAD_DATETIME
                          DATETIME
                                       NOT NULL,
                          NOT NULL,
      LOAD_DATE
                   DATE
      LOAD_TIME
                   TIME
                          NOT NULL,
      LOAD_DATETIME
                          DATETIME
                                       NOT NULL,
      ACTUAL WEIGHT
                          INT
                                NOT NULL,
      ALK_CLEAN_TIME
                          INT
                                NOT NULL,
      ALK_CLEAN_TEMP
                                NOT NULL,
                          INT
      HEAVY_CLEAN_TIME
                          INT
                                NOT NULL,
      HEAVY_CLEAN_TEMP
                          INT
                                NOT NULL,
      RINSE_4_TIME INT
                          NOT NULL,
      RINSE 5 TIME INT
                          NOT NULL.
      ACID_A_TIME INT
                          NOT NULL,
      ACID_B_TIME INT
                          NOT NULL,
      RINSE_7_TIME INT
                          NOT NULL,
      RINSE_8_TIME INT
                          NOT NULL,
      PHOS_TIME
                   INT
                          NOT NULL,
      PHOSE TEMP INT
                          NOT NULL,
      RINSE_11_TIMEINT
                          NOT NULL,
      RINSE_12_TIMEINT
                          NOT NULL,
      RINSE_12_TEMP
                          INT
                                NOT NULL,
      SEAL_TIME
                          NOT NULL,
                   INT
      SEAL_TEMP
                   INT
                          NOT NULL,
      OIL_TIME
                   INT
                          NOT NULL,
      OIL_TEMP
                   INT
                          NOT NULL,
```

DRYER_TIME

DRYER_TEMP INT

TOTAL_PROC_TIME

LOAD_UNLOAD_TIME_DIFF

INT

NOT NULL,

NOT NULL,

INT

INT

NOT NULL);

NOT NULL,

Phos 2 Fact Load SQL:

USE MDS523_ChazClark GO

SELECT PHOS2.SHOP_ORDER AS ORDER_ID, PHOS2.RECIPE_ID,

 ${\tt DATEFROMPARTS}([{\tt DATE_YY}],[{\tt LOAD_DATE_MM}],[{\tt LOAD_DATE_DD}]) \ {\tt ASLOAD_DATE},$

TIMEFROMPARTS([LOAD_TIME_HH],[LOAD_TIME_MM],0,0,0) AS LOAD_TIME,

DATETIME2FROMPARTS([DATE YY], [LOAD DATE MM], [LOAD DATE DD], [LOAD TIME HH],

[LOAD_TIME_MM],0,0,0) AS LOAD_DATETIME,

DATEFROMPARTS([DATE_YY],[UNLOAD_DATE_MM],[UNLOAD_DATE_DD]) AS UNLOAD_DATE,

TIMEFROMPARTS([UNLOAD_TIME_HH],[UNLOAD_TIME_MM],0,0,0) AS UNLOAD_TIME,

DATETIME2FROMPARTS([DATE_YY],[UNLOAD_DATE_MM],[UNLOAD_DATE_DD],[UNLOAD_TIME_HH],

[UNLOAD_TIME_MM],0,0,0) AS UNLOAD_DATETIME,

PHOS2.ACTUAL_WEIGHT,

PHOS2.ALK_CLEAN_TIME, PHOS2.ALK_CLEAN_TEMP, PHOS2.HEAVY_CLEAN_TIME,

PHOS2.HEAVY_CLEAN_TEMP, PHOS2.RINSE_4_TIME, PHOS2.RINSE_5_TIME,

PHOS2.ACID_A_TIME, PHOS2.ACID_B_TIME, PHOS2.RINSE_7_TIME,

PHOS2.RINSE_8_TIME, PHOS2.PHOS_TIME, PHOS2.PHOS_TEMP,

PHOS2, RINSE 11 TIME, PHOS2, RINSE 12 TIME, PHOS2, RINSE 12 TEMP.

PHOS2.SEAL_TIME, PHOS2.SEAL_TEMP, PHOS2.OIL_TIME, PHOS2.OIL_TEMP,

PHOS2.DRYER_TIME, PHOS2.DRYER_TEMP,

DateDiff(minute,DATETIME2FROMPARTS([DATE_YY],[LOAD_DATE_MM],[LOAD_DATE_DD],

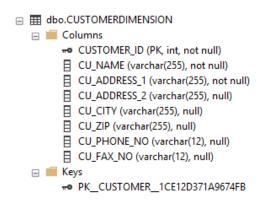
 $[UNLOAD_DATE_DD], [UNLOAD_TIME_HH], [UNLOAD_TIME_MM], 0, 0, 0, 0)) \ AS \ LOAD_UNLOAD_TIME_DIFF_MIN, \\$

 $\label{eq:round} ROUND(([ALK_CLEAN_TIME]+[HEAVY_CLEAN_TIME]+[RINSE_4_TIME]+[RINSE_5_TIME]+[ACID_A_TIME]\\ +[ACID_B_TIME]+[RINSE_7_TIME]+[RINSE_8_TIME]+[PHOS_TIME]+[RINSE_11_TIME]+[RINSE_12_TIME]+\\ [SEAL_TIME]+[OIL_TIME]+[DRYER_TIME])/60,0) AS TOTAL_PROC_TIME_MIN\\ FROM PHOS2;$

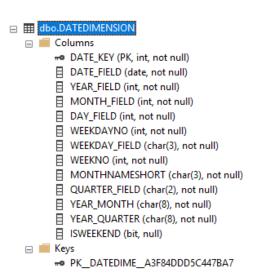
	ORDER_ID	RE	CIPE_ID	LOAD_D/	ATE	LOAD_TIME		LOAD_DA	TETIME		UNLOAD_DATE	UN	LOAD_TIN	ΛE U	JNLOAD_	DATETIME
1	1278094	3		2018-04-	12	04:56:00.0000	000	2018-04-1	2 04:56:	00.000	2018-04-12	06:	13:00.000	0000	2018-04-1	2 06:13:00.000
2	1278094	3		2018-04-	12	05:03:00.0000	000	2018-04-1	2 05:03:	00.000	2018-04-12	06:	22:00.000	0000	2018-04-1	2 06:22:00.000
3	1278094	3		2018-04-	12	05:12:00.0000	000	2018-04-1	2 05:12:	00.000	2018-04-12	06:	29:00.000	0000	2018-04-1	2 06:29:00.000
4	1278094	3		2018-04-	12	05:18:00.0000	000	2018-04-1	2 05:18:	00.000	2018-04-12	06:	37:00.000	0000	2018-04-1	2 06:37:00.000
5	1276258	2		2018-04-	12	05:44:00.0000	000	2018-04-1	2 05:44:	00.000	2018-04-12	06:	43:00.000	0000	2018-04-1	2 06:43:00.000
	ACTUAL_WEIGH	НТ	ALK_CLE/	N_TIME	ALK_	CLEAN_TEMP	HEA	VY_CLEAN	_TIME	HEAVY_	CLEAN_TEMP	RINSE	_4_TIME	RINSE	5_TIME	ACID_A_TIME
1	2104		808		159		338			169		146		100		0
2	2107		681		159		315			169		164		100		0
3	2107		637		158		330			169		303		99		0
4	2134		652		159		471			169		331		100		0
5	ACID_B_TIM	ΙE	RINSE_7	_TIME	158 RINS	E_8_TIME	298 PHOS	S_TIME	PHOSE	169 _TEMP	RINSE_11_	ORE TIME	RINSE_	99 12_TIM	E RIN	n SE_12_TEMP
1	278		20		49		981		157		20		90		0	
2	417		20		49		806		157		20		90		0	
3	446		20		49		709		156		20		90		0	
4	240		20		51		863		157		20		90		0	
5	420		20		49		651		157		20		90		0	

Data Warehouse - Tables, Columns and Keys

Customer Dimension



Date Dimension



Order Customer Bridge

```
    ■ dbo.ORDERCUSTOMERBRIDGE
    □ Columns
    □ ORDER_ID (FK, int, not null)
    □ CUSTOMER_ID (FK, int, not null)
    □ Keys
    □ FK_ORDERCUST_CUSTO_4CA06362
    □ FK_ORDERCUST_ORDER_4BAC3F29
```

Order Fact

- - ORDER_ID (PK, int, not null)
 - PART_TOTAL_WEIGHT (int, not null)
 - PART_TOTAL_QTY (int, not null)
 - ENTRY_DATE (datetime, null)
 - REQUESTED_DATE (datetime, null)

 - - PK_ORDERFAC_460A946424A75A37

Phos2

- - ☐ Columns
 - PHOS2_ID (PK, int, not null)

 - SHOP_ORDER (int, not null)
 - F3 (int, null)
 - F4 (int, null)
 - F5 (int, null)
 - - PK_PHOS2_C6883AD175170545
 - FK_PHOS2_RECIPE_ID_398D8EEE

Recipe

- - - ₩ RECIPE_ID (PK, int, not null)
 - RECIPE (varchar(255), not null)
 - - PK_RECIPE_84399C1858158F48

Phos2 Facts

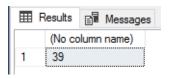
■ III dbo.PHOS2FACT @ ORDER_ID (FK, int, not null) RECIPE_ID (FK, int, not null) ■ LOAD_DATE (date, not null) LOAD_TIME (time(7), not null) LOAD_DATETIME (datetime, not null) UNLOAD_DATE (date, not null) UNLOAD_TIME (time(7), not null) UNLOAD_DATETIME (datetime, not null) ACTUAL_WEIGHT (int, not null) ■ ALK_CLEAN_TIME (int, not null) ALK_CLEAN_TEMP (int, not null) ☐ HEAVY_CLEAN_TIME (int, not null) ☐ HEAVY_CLEAN_TEMP (int, not null) RINSE_4_TIME (int, not null) RINSE_5_TIME (int, not null) ACID_A_TIME (int, not null) ACID_B_TIME (int, not null) RINSE_7_TIME (int, not null) RINSE_8_TIME (int, not null) ☐ PHOS_TIME (int, not null) ☐ PHOSE_TEMP (int, not null) RINSE_11_TIME (int, not null) RINSE_12_TIME (int, not null) RINSE_12_TEMP (int, not null) ■ SEAL_TIME (int, not null) ■ SEAL_TEMP (int, not null) OIL_TIME (int, not null) ☐ OIL_TEMP (int, not null) ■ DRYER_TIME (int, not null) ■ DRYER_TEMP (int, not null) LOAD_UNLOAD_TIME_DIFF (int, not null) ☐ TOTAL_PROC_TIME (int, not null) 🗏 🧰 Keys © FK_PHOS2FACT_ORDER_619B8048 EM FK_PHOS2FACT_RECIP_628FA481

DATA WAREHOUSE QUERIES - CODE

Data Warehouse - Simple Queries

Here are a few more simple queries of the Data Warehouse: USE MDS523_ChazClark GO

SELECT COUNT(CUSTOMER_ID) FROM CUSTOMERDIMENSION;



USE MDS523_ChazClark GO

SELECT COUNT(ORDERCUSTOMERBRIDGE.ORDER_ID), CUSTOMERDIMENSION.CU_NAME FROM CUSTOMERDIMENSION JOIN ORDERCUSTOMERBRIDGE

ON CUSTOMERDIMENSION.CUSTOMER_ID = ORDERCUSTOMERBRIDGE.CUSTOMER_ID

GROUP BY CUSTOMERDIMENSION.CU_NAME;

⊞ F	Results El Message	es
	(No column name)	CU_NAME
1	1	Acmella decumbens (Sm.) R.K. Jansen
2	2	Aethusa cynapium L.
3	5	Agoseris aurantiaca (Hook.) Greene
4	1	Amaranthus pumilus Raf.
5	19	Astragalus bicristatus A. Gray

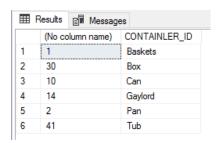
USE MDS523_ChazClark

GO

SELECT COUNT(CONTAINLER_ID), CONTAINLER_ID

FROM ORDERDIMENSION

GROUP BY CONTAINLER ID



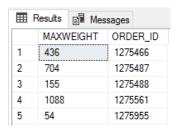
USE MDS523_ChazClark

GO

SELECT TOP (5) MAX(PART_TOTAL_WEIGHT) AS MAXWEIGHT, ORDER_ID

FROM ORDERFACT

GROUP BY ORDER_ID



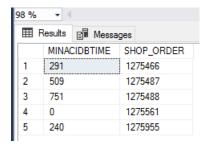
USE MDS523_ChazClark

GO

SELECT TOP (5) MIN(ACID_B_TIME) AS MINACIDBTIME, SHOP_ORDER

FROM PHOS2

GROUP BY SHOP_ORDER



Data Warehouse - Complex Queries

Here are a few complex queries that would apply to business cases relating to the data:

What are the Max, Min, Average time for each recipe?

USE MDS523_ChazClark

GO

SELECT RECIPE. RECIPE,

MAX(PHOS2FACT.LOAD_UNLOAD_TIME_DIFF) AS MAX_TIME_DIFF,

MIN(PHOS2FACT.LOAD_UNLOAD_TIME_DIFF) AS MIN_TIME_DIFF,

AVG(PHOS2FACT.LOAD_UNLOAD_TIME_DIFF) AS AVG_TIME_DIFF

FROM PHOS2FACT JOIN RECIPE ON PHOS2FACT.RECIPE_ID = RECIPE.RECIPE_ID

GROUP BY RECIPE. RECIPE;

 	Results Messages			
	RECIPE	MAX_TIME_DIFF	MIN_TIME_DIFF	AVG_TIME_DIFF
1	BIG PART	112	65	77
2	CAL MOD ACID B	117	117	117
3	HIGH SPEED (PHOS)	145	73	106
4	ZINC PHOS ACID B	135	64	86
5	ZINC PHOS GENTLE HANDLING	77	59	68

What are the Max, Min, Average, and Total pounds per barrel per day?

USE MDS523_ChazClark

GO

SELECT PHOS2FACT.LOAD DATE,

MAX(PHOS2FACT.ACTUAL_WEIGHT) AS MAX_WEIGHT,

MIN(PHOS2FACT.ACTUAL_WEIGHT) AS MIN_WEIGHT,

AVG(PHOS2FACT.ACTUAL_WEIGHT) AS AVG_WEIGHT,

SUM(PHOS2FACT.ACTUAL_WEIGHT) AS TOTAL_WEIGHT

FROM PHOS2FACT JOIN DATEDIMENSION

ON PHOS2FACT.LOAD_DATE = DATEDIMENSION.DATE_FIELD

GROUP BY PHOS2FACT.LOAD_DATE;

	Results	₽ Mes	sages			
	-	DATE	_	MIN_WEIGHT	AVG_WEIGHT	TOTAL_WEIGHT
1	2018-0		2614	134	1068	105772

*NOTE: additional fields form Date Dimension Table could be used once more data is in the Phos2 Fact Table

What is the pounds per minute rate being produced by each recipe each day?

USE MDS523_ChazClark

GO

SELECT PHOS2FACT.LOAD DATE, RECIPE.RECIPE,

SUM(PHOS2FACT.ACTUAL_WEIGHT) / SUM(PHOS2FACT.LOAD_UNLOAD_TIME_DIFF) AS LBS_PER_MIN, SUM(ACTUAL_WEIGHT) AS TOTAL_LBS,

COUNT(ORDER_ID) AS COUNT_ORDERS

FROM PHOS2FACT JOIN DATEDIMENSION

ON PHOS2FACT.LOAD DATE = DATEDIMENSION.DATE_FIELD JOIN RECIPE

ON PHOS2FACT.RECIPE_ID = RECIPE.RECIPE_ID

GROUP BY PHOS2FACT.LOAD_DATE, RECIPE. RECIPE;

⊞ F	⊞ Results								
	LOAD_DATE	RECIPE	LBS_PER_MIN	TOTAL_LBS	COUNT_ORDERS				
1	2018-04-12	ZINC PHOS GENTLE HANDLING	14	1963	2				
2	2018-04-12	ZINC PHOS ACID B	13	81801	70				
3	2018-04-12	HIGH SPEED (PHOS)	6	15108	22				
4	2018-04-12	BIG PART	21	6529	4				
5	2018-04-12	CAL MOD ACID B	3	371	1				

^{*}NOTE - same note applies here for the query above

What are the Standard Deviation for Phos Temperature for each recipe?

USE MDS523_ChazClark

GO

SELECT RECIPE. RECIPE,

MAX(PHOS2FACT.PHOSE_TEMP) AS MAX_TEMP_DIFF, MIN(PHOS2FACT.PHOSE_TEMP) AS MIN_TEMP_DIFF, AVG(PHOS2FACT.PHOSE_TEMP) AS AVG_TEMP_DIFF, STDEV(PHOS2FACT.PHOSE_TEMP) AS STD_TEMP_DIFF FROM PHOS2FACT JOIN RECIPE ON PHOS2FACT.RECIPE_ID = RECIPE.RECIPE_ID GROUP BY RECIPE.RECIPE;

Ⅲ F	Results 🗐 Messages				
	RECIPE	MAX_TEMP_DIFF	MIN_TEMP_DIFF	AVG_TEMP_DIFF	STD_TEMP_DIFF
1	BIG PART	157	155	156	0.816496580927726
2	CAL MOD ACID B	173	173	173	NULL
3	HIGH SPEED (PHOS)	173	153	158	5.87551231992982
4	ZINC PHOS ACID B	158	149	156	1.54095235536062
5	ZINC PHOS GENTLE HANDLING	157	157	157	0

Is there a particular customers part that take a long time to run?

USE MDS523_ChazClark GO

SELECT ORDERCUSTOMERBRIDGE.CUSTOMER_ID,ORDERDIMENSION.PART_ID,

 $\label{local_unload_time_diff} PHOS2FACT. LOAD_UNLOAD_TIME_DIFF - (SELECT MAX(LOAD_UNLOAD_TIME_DIFF) FROM PHOS2FACT) \ AS \\ DELTA_FROM_MAX_TIME_DIFF$

FROM ((PHOS2FACT INNER JOIN ORDERDIMENSION ON PHOS2FACT.ORDER_ID =

ORDERDIMENSION.ORDER_ID)

INNER JOIN ORDERCUSTOMERBRIDGE ON PHOS2FACT.ORDER_ID =

ORDERCUSTOMERBRIDGE.ORDER_ID)

ORDER BY DELTA_FROM_MAX_TIME_DIFF DESC;

⊞ F	Results 🗐 Messa	ges	
	CUSTOMER_ID	PART_ID	DELTA_FROM_MAX_TIME_DIFF
1	605	3177407	0
2	605	BUL3172400 3/16 x 2-1/4 PFH TAPCON BLUE	-2
3	605	BUL3188400	-9
4	102090	BST-572.87	-10
5	605	BUL3192400	-17
6	1030	X12954-02	-17
7	162	SUB-84170802	-18
8	162	SUB-84170802	-18
9	97	P2790026	-18
10	97	P2790026	-19