

When there is just translation

$${}^A P = {}^B P + {}^A P_{B_{org}}$$

When there is just rotation

$${}^A P = {}^A R {}^B P \quad \rightarrow \quad {}^A R = [{}^A \hat{X}_B \quad {}^A \hat{Y}_B \quad {}^A \hat{Z}_B] = \begin{bmatrix} {}^B \hat{X}_A \\ {}^B \hat{Y}_A \\ {}^B \hat{Z}_A \end{bmatrix}^T = {}^B R^T = {}^A R^{-1}$$

When both

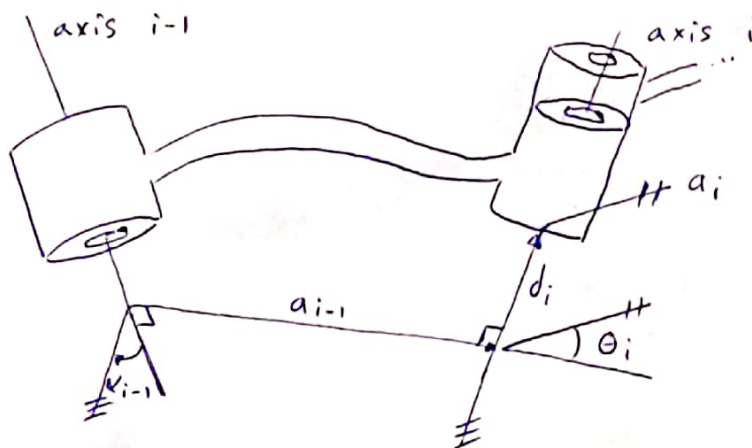
$${}^A P = {}^A R {}^B P + {}^A P_{B_{org}} = {}^A T {}^B P \rightarrow \begin{bmatrix} {}^A P \\ 1 \end{bmatrix} = \underbrace{\begin{bmatrix} {}^A R & | & {}^A P_{B_{org}} \\ \hline 0 & 0 & 0 & 1 \end{bmatrix}}_{4 \times 4} \begin{bmatrix} {}^B P \\ 1 \end{bmatrix}$$

$${}^A_B T = \begin{bmatrix} a_1 & a_2 & a_3 & | & D_x \\ a_4 & a_5 & a_6 & | & D_y \\ a_7 & a_8 & a_9 & | & D_z \\ \hline 0 & 0 & 0 & | & 1 \end{bmatrix}$$

Concatenation

$${}^B P = {}^B_C T {}^C P$$

$${}^A P = {}^A_B T {}^B P = {}^A_B T {}^B_C T {}^C P = {}^A_C T {}^C P \rightarrow {}^A_C T = \begin{bmatrix} {}^A_B R {}^B_C R & | & {}^A P_B + {}^B R {}^B_C P_C \\ \hline 0 & 0 & 0 & 1 \end{bmatrix}$$



α_{i-1} : link twist around X_{i-1}

a_{i-1} : link length along X_{i-1}

d_i : link offset along Z_i
(variable if prismatic)

θ_i : joint angle around Z_i
(variable if revolute)

• Z_i : along axis i

• X_i : along a_i (direction from joint i to $i+1$) or to be normal to the plane in case $a_i=0$

• Origin of frame $\{i\}$ where X_i and Z_i intersect

α_i : angle (Z_i, Z_{i+1}) about X_i

d_i : distance (X_{i-1}, X_i) along Z_i

a_i : distance (Z_i, Z_{i+1}) along X_i

θ_i : angle (X_{i-1}, X_i) about Z_i

$${}^{i-1}_i T = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1} d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1} d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

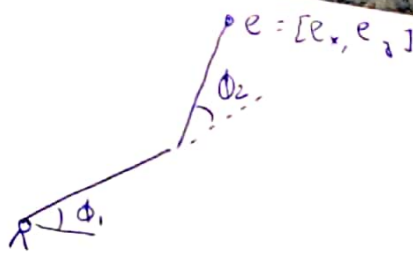
Matlab Robot Core Robot Toolbox Commands

- $\text{link} [\theta, d, a, \alpha, \text{sgm}, \text{mdh}, \text{offset}, \text{qlim}, \dots]$ → object that holds info related to a robot.
 - motor and transmission
 - rigid-body inertial
 - kinematic parameters
- SerialLink → a class that represents a serial-link arm-type robot using DH parameters
- teach → drive the graphical robot
- plot → display 3D graphical robot model
- base → pose of robot's base (4x4 matrix homogeneous transformation)
- transl → homogeneous transform 4x4 representing pure translation
- $\text{trrot x}, \text{trrot y}, \text{trrot z}$ → " " " " " " rotation
- fkine → compute forward kinematics using pseudoinverse of Jacobian
- ikine → " " inverse " using iterative numerical method
- ikine6s → " " " for 6 axis spherical wrist revolute robot
- ikunc → " " " using optimization
- trplot → draws a 3D coordinate frame represented by the homogeneous transform
- hold on

$$J(f, x) = \frac{df}{dx} = \begin{bmatrix} \frac{\partial f_1}{\partial x_1} & \frac{\partial f_1}{\partial x_2} & \dots & \frac{\partial f_1}{\partial x_N} \\ \frac{\partial f_2}{\partial x_1} & \frac{\partial f_2}{\partial x_2} & \dots & \dots \\ \dots & \dots & \dots & \dots \\ \frac{\partial f_M}{\partial x_1} & \dots & \dots & \frac{\partial f_M}{\partial x_N} \end{bmatrix}$$

$M \times N$

M : degrees of freedom
 N : degrees of mobility
 ↳ # of joints



$$J(e, \phi) = \begin{bmatrix} \frac{\partial e_x}{\partial \phi_1} & \frac{\partial e_x}{\partial \phi_2} \\ \frac{\partial e_y}{\partial \phi_1} & \frac{\partial e_y}{\partial \phi_2} \end{bmatrix}$$

If small change $\rightarrow \frac{\partial e}{\partial \phi} \approx \frac{\Delta e}{\Delta \phi} \rightarrow \Delta e \approx \frac{\partial e}{\partial \phi} \Delta \phi = J(e, \phi) \Delta \phi = \overline{J \Delta \phi}$

Valid near the current configuration

\hookrightarrow if small change in $e \rightarrow \Delta \phi \approx J^{-1} \Delta e$

Forward kinematics is a non-linear function as involves trigonometry

\hookrightarrow Small steps \rightarrow Iterative process

Inverse Kinematics technique

while (e is too far from g):

$J(e, \phi)$ for the current pose ϕ

J^{-1}

$$\Delta e = \beta(g - e)$$

$$\Delta \phi = J^{-1} \Delta e$$

$$\phi = \phi + \Delta \phi$$

Forward kinematics \rightarrow new e

e : position

g : goal

β : step (0.01)

Solvable conditions (sufficient):

A manipulator with 6 revolute joints will have a closed form solution if

- 3 neighbouring joint axes intersect at a point

7 degree of mobility has a non-square J matrix, so non-invertible but pseudo inverse:

$$J^{+^{-1}} = J^T (J J^T)^{-1}$$

\hookrightarrow Kinematic redundancy

- \hookrightarrow increased mobility
- \hookrightarrow collision avoidance

Linear velocity \rightarrow attribute of a point

Angular velocity \rightarrow attribute of a body (with \rightarrow of the frame attached to it)

$${}^{i+1}w_{i+1} = {}^iR^{i+1} {}^i w_i + \underbrace{\dot{\Theta}_{i+1} {}^{i+1} \hat{z}_{i+1}}_{\rightarrow \begin{bmatrix} 0 \\ 0 \\ \dot{\Theta}_{i+1} \end{bmatrix}}$$

From link to link
we can compute
the rotational and
linear velocities of
the end-effector

$${}^{i+1}v_{i+1} = {}^iR^{i+1} ({}^i v_i + {}^i w_i \times {}^i p_{i+1})$$

$${}^0V = \begin{bmatrix} {}^0v \\ {}^0w \end{bmatrix} = {}^0J(\Theta) \dot{\Theta} \quad A = \begin{bmatrix} a & b \\ c & d \end{bmatrix} \quad A^{-1} = \frac{1}{\det A} \text{adj} A^T =$$

As long as J is non-singular ($\det J \neq 0$)
then it's invertible

$$= \frac{1}{ad-bc} \begin{bmatrix} d & -b \\ -c & a \end{bmatrix}^T$$

$$\dot{\Theta} = J^{-1}(\Theta) V$$

Singularities

- Workspace boundary singularities

↳ When the manipulator is fully stretched or folded back on itself

- Workspace interior singularities

↳ When two or more joint axes line up

In a singular configuration, one or more degrees of freedom is lost
(if all, then movement is impossible)

Static Forces Balance

$${}^i f_i - {}^i f_{i+1} = 0 \longrightarrow {}^i f_i = {}^i f_{i+1} \longrightarrow \boxed{{}^i f_i = {}^{i+1}R^{i+1} {}^i f_{i+1}}$$

$${}^i n_i - {}^i n_{i+1} - {}^i p_{i+1} \times {}^i f_{i+1} = 0 \longrightarrow {}^i n_i = {}^i n_{i+1} + {}^i p_{i+1} \times {}^i f_{i+1}$$

Torques needed at the joints to
balance these forces and moments

$$\longrightarrow \boxed{{}^i n_i = {}^{i+1}R^{i+1} {}^i n_{i+1} + {}^i p_{i+1} \times {}^i f_{i+1}}$$

acting on the links

$$\longrightarrow \begin{cases} \tau_i = {}^i n_i^T \hat{z}_i \\ \tau_i = {}^i f_i^T \hat{z}_i \end{cases}$$

$$F^T x = \tau^T \theta \longrightarrow F^T S x = \tau^T S \theta$$

$$S x = J S \theta \longrightarrow F^T J S \theta = \tau^T S \theta \longrightarrow F^T J = \tau^T \longrightarrow \tau = J^T F$$

General velocity $V = \begin{bmatrix} v \\ w \end{bmatrix}_{6 \times 1}$

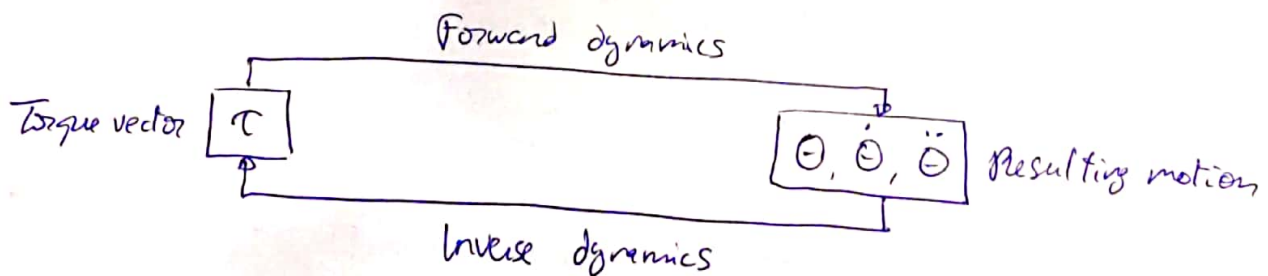
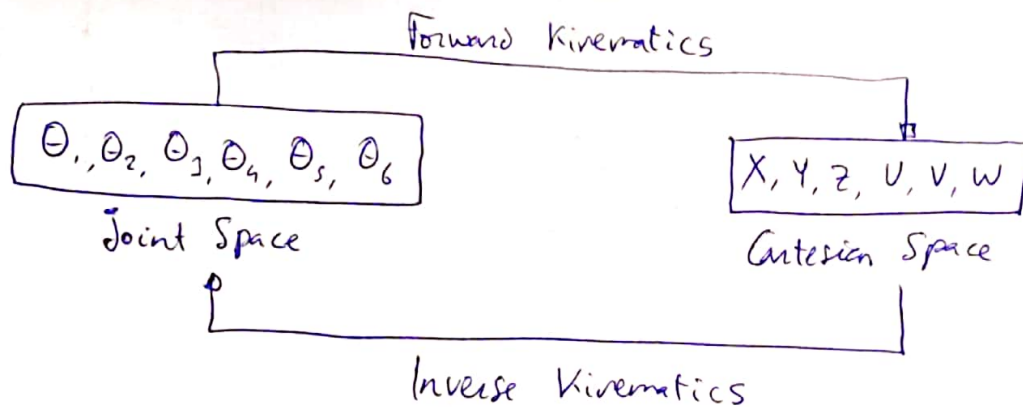
General force $F = \begin{bmatrix} F \\ N \end{bmatrix}_{6 \times 1}$



Dynamics are the study of forces/torques required to cause motion

The dynamic equation is function of:

- Mass of each link
- Mass distribution for each link \rightarrow inertia tensor
- length of each link
- Joint type
- Manipulator configuration and joint locations



Two approaches

- Newton-Euler dynamic formulation
 - Outward iterations
 - Inward iterations
- Lagrangian formulation of manipulator dynamics
 - Kinetic energy
 - Potential energy

Newton-Euler equations

$$F = m \ddot{c}$$

$$N = J \dot{\omega} + \omega \times J \omega$$

Method used to compute torques given a trajectory \rightarrow inverse dynamics

• Outward iterations

Compute velocities and acceleration, forces and torques at links centre of mass

Lo done iteratively link-by-link starting by link 1 until link n
starting by $i=0$

$${}^{i+1}\omega_{i+1} = {}^iR^{i+1} \omega_i + \underbrace{\dot{\theta}_{i+1} \hat{z}_{i+1}}_{\begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_{i+1} \end{bmatrix}}$$



$\begin{bmatrix} 0 \\ 0 \\ \dot{\theta}_{i+1} \end{bmatrix} \rightarrow$ this would be zero in case of prismatic joint

$${}^{i+1}\dot{\omega}_{i+1} = {}^iR^{i+1} \dot{\omega}_i + {}^iR^{i+1} \omega_i \times \dot{\theta}_{i+1} \hat{z}_{i+1} + \ddot{\theta}_{i+1} \hat{z}_{i+1}$$

$${}^A\Omega_c = {}^A\Omega_B + {}^A R^B \Omega_c$$

$${}^{i+1}\dot{v}_{i+1} = {}^iR^{i+1} (\dot{\omega}_i \times {}^iP_{i+1} + \omega_i \times (\omega_i \times {}^iP_{i+1}) + \dot{v}_i)$$

$${}^{i+1}\dot{v}_{c_{i+1}} = \dot{\omega}_{i+1} \times P_{c_{i+1}} + \omega_{i+1} \times (\omega_{i+1} \times P_{c_{i+1}}) + \dot{v}_{i+1}$$

$${}^{i+1}F_{i+1} = m_{i+1} {}^{i+1}\dot{v}_{c_{i+1}}$$

$${}^{i+1}N_{i+1} = {}^{c_{i+1}}J_{i+1} \dot{\omega}_{i+1} + \omega_{i+1} \times {}^{c_{i+1}}J_{i+1} \omega_{i+1}$$

Inward iterations

Compute forces and torques at joints

Outward iterations are required to be computed previously

Force balance relationship $\rightarrow {}^i F_i = {}^i f_i - {}^{i+1}R^i f_{i+1}$

Summing torques about center of mass and setting them equal to zero

$$\begin{aligned} \hookrightarrow {}^i N_i &= {}^i n_i - {}^i n_{i+1} + ({}^i P_{c_i}) \times {}^i f_i - ({}^i P_{i+1} - {}^i P_{c_i}) \times {}^i f_{i+1} \\ &= {}^i n_i - {}^{i+1}R^i n_{i+1} - {}^i P_{c_i} \times {}^i F_i - {}^i P_{i+1} \times {}^{i+1}R^i f_{i+1} \end{aligned}$$

Arranging :

$${}^i f_i = {}^{i+1}R^i f_{i+1} + {}^i F_i$$

$${}^i n_i = {}^i N_i + {}^{i+1}R^i n_{i+1} + {}^i P_{c_i} \times {}^i F_i + {}^i P_{i+1} \times {}^{i+1}R^i f_{i+1}$$

Computed from link n until link 1, inwards toward base of robot

$$\tau_i = {}^i n_i^T \hat{z}_i$$

$$\tau_i = {}^i f_i^T \hat{z}_i$$

The effect of the gravity loading on the links can be included

by setting ${}^0 \hat{G}_0 = G = g \hat{Y}_0$

In Matlab toolbox :

m : link mass

l : link COG (center of gravity) $[3 \times 1]$

J : link inertia matrix $[3 \times 3]$

G : gear ratio (usually 1)

J_m : motor inertia (usually 0)

accel : joint acceleration

dyn : show dynamic properties of links

gravload : ^{compute} gravity joint force

cineria : cartesian inertia matrix

inv : inverse dynamics

f dyn : forward dynamics

coriolis : compute centripetal/Coriolis force

itorque : compute inertia torque

State - space equation format

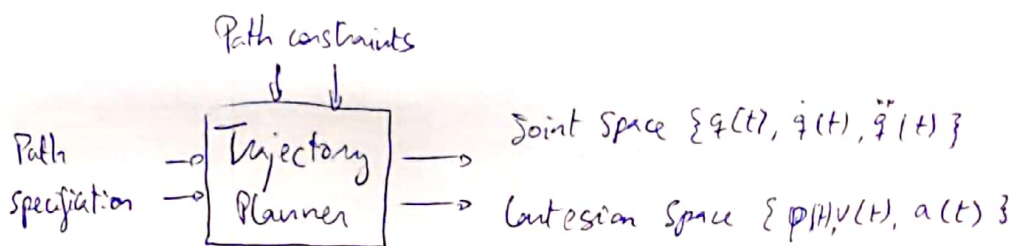
$$\tau = M(\theta) \ddot{\theta} + V(\theta, \dot{\theta}) + G(\theta)$$

- $M(\theta)_{n \times n}$: mass matrix

- $V(\theta, \dot{\theta})_{n \times 1}$: centrifugal and Coriolis terms

- $G(\theta)_{n \times 1}$: gravity terms

Trajectory planning



Smoothness in math \rightarrow movement function is continuous and ~~derivable~~ with non-null derivative

$\left\{ \begin{array}{l} \text{Path: Denotes the locus of points in the joint or cartesian space} \\ \text{Trajectory: Is a path on which a time law is specified} \end{array} \right.$

L involves:

- finding the prescribed path
- collision avoidance
- concerns about actuator saturation

Point-to-point Motion

$$\begin{aligned} \theta(0) &= \theta_0 & \theta(t_f) &= \theta_f \\ \dot{\theta}(0) &= 0 & \dot{\theta}(t_f) &= 0 \end{aligned}$$

$$q(t) = a_0 + a_1 t + a_2 t^2 + a_3 t^3$$

$$\dot{q}(t) = a_1 + 2a_2 t + 3a_3 t^2$$

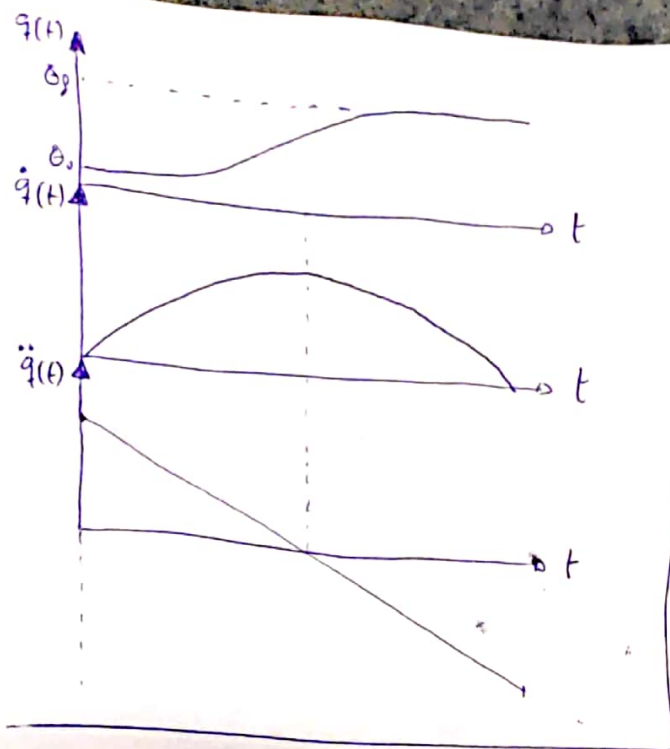
$$\ddot{q}(t) = 2a_2 + 6a_3 t$$

$$(1) \quad q(0) = \theta_0 \equiv a_0 \quad (2) \quad q(t_f) = a_0 + a_1 t_f + a_2 t_f^2 + a_3 t_f^3 \equiv \theta_f$$

$$(3) \quad \dot{q}(0) = 0 \equiv a_1 \quad (4) \quad \dot{q}(t_f) = a_1 + 2a_2 t_f + 3a_3 t_f^2 \equiv 0$$

$$\hookrightarrow t_f(2a_2 + 3a_3 t_f) = 0 \rightarrow a_2 = -\frac{3a_3}{2} t_f = \frac{3}{t_f^2} (\theta_f - \theta_0)$$

$$(5) \quad \theta_0 + \left(-\frac{3a_3}{2} t_f\right) t_f^2 + a_3 t_f^3 = \theta_f \rightarrow \theta_0 - \frac{3a_3}{2} t_f^3 = \theta_f \rightarrow a_3 = -\frac{2}{t_f^3} (\theta_f - \theta_0)$$



If we also want to add as constraints.

$$\ddot{q}(0) \text{ and } \ddot{q}(t_f)$$

we would have 6 constraints.

$$\text{Order of polynomial} = \# \text{ constraints} - 1$$

So we need a 5th order polynomial

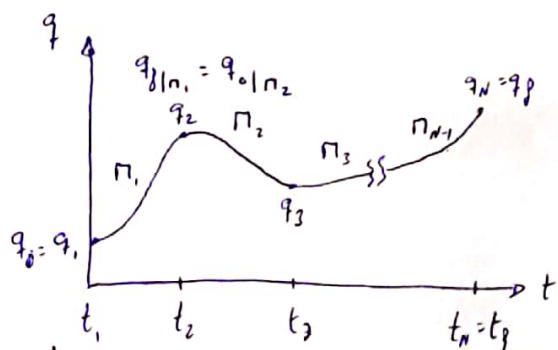
$$q(t) = a_0 + a_1 t + a_2 t^2 + a_3 t^3 + a_4 t^4 + a_5 t^5$$

↳ one per joint

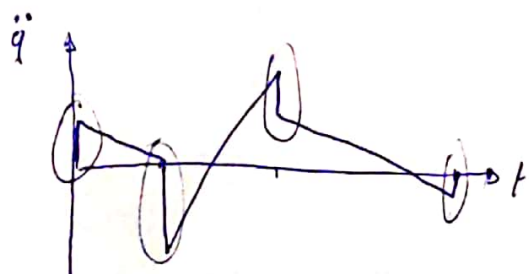
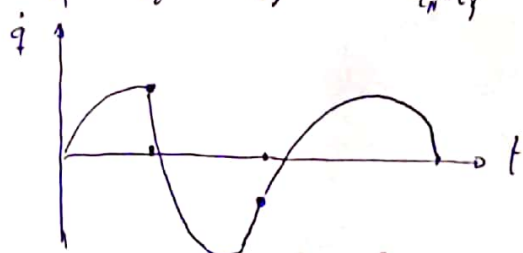
↑ the polynomial order

- ↳ ↑ oscillation
- ↳ ↑ numerical accuracy
- ↳ heavier to solve

Solution → Suitable number of low-order interpolating polynomials



$$\left. \begin{aligned} \pi_k(t_k) &= q_k \\ \pi_k(t_{k+1}) &= q_{k+1} \\ \dot{\pi}_k(t_k) &= \dot{q}_k \\ \dot{\pi}_k(t_{k+1}) &= \dot{q}_{k+1} \end{aligned} \right\} \dot{\pi}_k(t_{k+1}) = \dot{\pi}_{k+1}(t_{k+1})$$



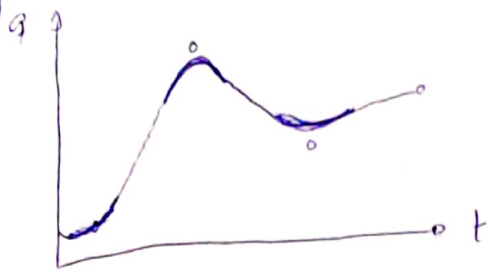
Extremely high overaccelerations - jerk.

• Solution → Interpolating using SPLINES

- ↳ Continuous accelerations at Path points
- ↳ Creation of virtual points

• Sequence of cubic polynomials that indicates smooth functions that interpolate a sequence of points ensuring continuity of the function and its derivatives

Interpolating Linear Polynomials with Parabolic Blends



The function $q(t)$ must have a parabolic profile around t_u

↳ The trajectory is a sequence of linear and quadratic polynomials

↳ a discontinuity on $\dot{q}(t)$ is tolerated

linear interpolation causes discontinuity in velocity

- Problems
 - Intermediate points unreachable
 - High joint rates mean singularity

Euler angles	{	Quaternions
X: Roll (ϕ)		q_1
Y: Pitch (θ)		q_2
Z: Yaw (ψ)		q_3
		q_4

RobotWare : Firmware inside the robot controller

Drives are the computers sending signals to the motors, low level language

RobotStudio : Pick and place flow

RobotStudio : Path creation flow

↳ Design 3D system

↳ Design 3D system

↳ Define work objects/targets
Set/fix orientations

↳ Define work objects/targets
Set/fix orientations

↳ Synchronize controllers

↳ Create path

↳ Create flow control on RAPID code

↳ Synchronize controllers

↳ Offline testing

↳ Modify / create RAPID code

↳ Deploy

↳ Test

↳ Fix targets positions by
teaching / updating targets

↳ Deploy

RAPID

18

TP Write	String	[\Num]	[\Bool]	[\Pos]	[\Orient]
<u>Instruction</u>		<u>Compulsory argument</u>		<u>Optional arguments</u>	
Mutually exclusive					

Persistent Variable : The same as an ordinary variable but with the difference that it remembers the last value it was assigned, even if the program is reset

```

PERS _ := X
PROC main ()
    _ := Y
END PROC

PERS _ := Y
PROC main ()
    _ := Y
END PROC
    
```

Constant : CONST

Variable : VAR

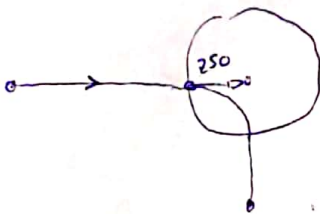
RAPID : High level programming language to control robots

Move L	To Point	Speed	Zone	Tool
	P10	v1000	fine	tool0

Straight Line Position mm/s

L₀ is the mounting flange ^{at the} tip of the robot that should go to that p10

the robot shall go exactly to the specified position and not cut any corners on its way to the next position



Move J

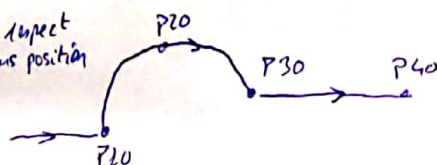
Move C to move circularly in an arc

to move the robot quickly from one point to the other when a straight line is not required

L₀ Move L P10, v500, fine, tPen;

Move C P20, P30, v500, fine, tPen; with respect to previous position

Move L P40, v500, fine, tPen



SetDO Rob - Gripper - Set, 1;

Lo Setting digital output

VAR robtarget pre-pick;

pre-pick := Offs (Pick, 0, 0, -100)

} Definition of offsets

WaitRob \InPos; \rightarrow Wait until the robot gets to the position

CONST robtarget Pick := $\begin{bmatrix} 600, -100, 800 \\ 1, 0, 0, 0 \\ 0, 0, 0, 0 \\ 9E9, 9E9, 9E9, 9E9, \\ 9E9, 9E9 \end{bmatrix}$