

Test Summary

ScriptName	Model3 Seat EOL.seq
SerialNumber	TFR20181000AJ2
PartNumber	1456942-00-С
Model	M3_L
Status	Failed
StartDateTime	2020-06-29 03:32:04.754
ExecTime	412sec
SoftwareVersion	3.0.12.173
Station	HDW-MFG-1RS-02
station_alias	Model3 LH #3
Socket	0
Operator	teslamotors

Model3 Seat EOL.seq	Failed
Initialize Hardware	Passed
Safety Peripherals Check	Passed
Comfort Peripherals Check	Passed
Lumbar Check	Passed
Motor Check	Failed
Close Hardware	Passed

	Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Check Pallet Info	Model3 Seat EOL.seq			2020-06-29 03:31:58.074	Failed
Sear Type	Initialize Hardware			2020-06-29 03:31:58.096	Passed
Palla No 24 012001. 2020 06.29 08.311.58.377 Done CE2 Check	Check Pallet Info			2020-06-29 03:31:58.357	Done
CB2 Check 2.65chm [Espect 0.5c~Xc~10]	Seat Type	M3_LH	011003L	2020-06-29 03:31:58.357	Done
CB2 Check 2.65chm [Espect: 0.5c.; Xc.; 10] 0.100231, 2020-0.629 0.831:58.359 Pascel CB1 Check 2.60chm [Espect: 0.5c.; Xc.; 10] 0.100131, 2020-0.629 0.831:58.329 Pascel CB1 Check 2.60chm [Espect: 0.5c.; Xc.; 10] 0.100131, 2020-0.629 0.831:9.335 Pascel CB3 Check 2.49chm [Espect: 0.5c.; Xc.; 10] 0.100331, 2020-0.629 0.831:9.336 Pascel CB3 Check 2.49chm [Espect: 13-Xc.; 137] 0.100031, 2020-0.629 0.831:9.336 Pascel CB3 Check 2.49chm [Espect: 13-Xc.; 137] 0.100031, 2020-0.629 0.831:9.336 Pascel CB3 Check 2.49chm [Espect: 13-Xc.; 137] 0.100031, 2020-0.629 0.831:9.336 Pascel CB3 Check 2.42chm [Espect: 13-Xc.; 137] 0.100031, 2020-0.629 0.832:0.0031 Pascel CB4 Check 2.42chm [Espect: 17-cx.Xc.; 17] 0.100021, 2020-0.629 0.832:0.0031 Pascel CB4 Check 2.42chm [Espect: 17-cx.Xc.; 17] 0.100021, 2020-0.629 0.832:0.0035 Pascel CB4 Check 2.42chm [Espect: 17-cx.Xc.; 13] 0.100031, 2020-0.629 0.832:0.0035 Pascel CB4 Check 2.42chm [Espect: 20Xc.; 13] 0.100031, 2020-0.629 0.832:0.005 Pascel CB4 Check 2.000-0.629 0.832:0.005 Pasc	Pallet No	24	012003L	2020-06-29 03:31:58.357	Done
CB1 Check 2.6664m [Expect 0.5 - X - 10] 010034 2020 66 29 03.3158.739 Passed CB1 Check 2.6964m [Expect 0.5 - X - 10] 010034 2020 66 29 03.3158.739 Passed CB3 Check 2.4964m [Expect 0.5 - X - 10] 010034 2020 66 29 03.3159.335 Passed P	CB2 Check			2020-06-29 03:31:58.359	Passed
CB1 Check 260 bin [Expect 0.5 ≈ X ≈ 10] CB3 Check 220 bin [Expect 0.5 ≈ X ≈ 10] CB3 Check CB4 C	CB2 Check	2.65ohm [Expect: 0.5<=X<=10]	010023L	2020-06-29 03:31:58.359	Passed
CB3 Check 202046-29 0331:59.335 Passed CB3 Check 2.496dm [Expect: 0.5~X~10] 01033E. 2020-66-29 0331:93.33 Passed Read Voltage Setting 13.501V [Expect: 13~X~13.7] 01003E. 2020-66-29 0331:99.866 Passed PS Voltage Setting 13.501V [Expect: 13~X~13.7] 01003E. 2020-66-29 0332:00.044 Passed Surfey Peripherat Check 2020-66-29 0332:20.0044 Passed Pretensioner Check 2.426dm [Expect: 1.7~X~X~=1.7] 030025E. 2020-66-29 0332:20.0063 Passed RET Check 2.426dm [Expect: 1.7~X~X~=1.7] 030035E. 2020-66-29 0332:20.0063 Passed Buckle Unbelted Check 2.020-66-29 0332:20.006 Passed SiRS Check Unconnected 2.962mV [Expect: 20~X~=35] 030031. 2020-66-29 0332:20.706 Passed Airbug Check 2.020-66-29 0332:20.006 Passed Passed Passed Passed SSAB Check 2.466dm [Expect: 2.4~X~=5.5] 030073E. 2020-66-29 0332:20.1660 Passed Sear Back Heater Check 2020-66-29 0332:20.1660 Passed Passed Sear Back Heater C	CB1 Check			2020-06-29 03:31:58.729	Passed
CB3 Check 2.49nhm [Expect: 0.5<0.000000000000000000000000000000000	CB1 Check	2.60ohm [Expect: 0.5<=X<=10]	010013L	2020-06-29 03:31:58.729	Passed
Read Voltage Setting 13.501 V [Expect: 13-X<13.7] 01003L 2020-66-29 0331:98-86 Passed	CB3 Check			2020-06-29 03:31:59.335	Passed
PS Voltage Setting 13.501 V [Expect: 13-X<13.7] 0100031. 2020-06-29 033:159.846 Passed	CB3 Check	2.49ohm [Expect: 0.5<=X<=10]	010033L	2020-06-29 03:31:59.335	Passed
Safety Periphenis Check 2020-06-29 0332200.034 Passed	Read Voltage Setting			2020-06-29 03:31:59.846	Passed
Protensioner Check 2020-06-29 03-32-00.063 Passed RET Check 2.420hm [Expect: 1.7<	PS Voltage Setting	13.501V [Expect: 13 <x<13.7]< td=""><td>010003L</td><td>2020-06-29 03:31:59.846</td><td>Passed</td></x<13.7]<>	010003L	2020-06-29 03:31:59.846	Passed
RET Check 2.42ohm [Expect: 1.7 ← X ← 4.7] 0.50023L 2020-06-29 03:32:00.063 Passed Buckle Unbelted Check 2020-06-29 03:32:00.066 Passed SBS Check Unconnected 29.62mV [Expect: 20 ← X ← 35] 0.50063L 2020-06-29 03:32:00.066 Passed Airbag Check 2020-06-29 03:32:01.660 Passed 2020-06-29 03:32:01.660 Passed SSAB Check 2.46ohm [Expect: 2.1 ← X ← 5.5] 0.50073L 2020-06-29 03:32:01.660 Passed Comfort Peripherals Check 2020-06-29 03:32:02.036 Passed Seat Back Heater Check 2020-06-29 03:32:02.045 Passed Heatpad Back 3.92ohm [Expect: 2 ← X ← 12] 0.40013L 2020-06-29 03:32:02.045 Passed Seat Cushion Heater Check 2020-06-29 03:32:04.081 Passed Passed Heatpad Cushion 4.03ohm [Expect: 2 ← X ← 12] 0.4003L 2020-06-29 03:32:04.081 Passed Occupant Switch Check 2020-06-29 03:32:04.081 Passed 2020-06-29 03:32:04.081 Passed Beight Tilt Switch Lift 1341.7 [Expect: 1000 ← X ← 1500] 0.40031L 2020-06-29 03:32:07.031 Passed <tr< td=""><td>Safety Peripherals Check</td><td></td><td></td><td>2020-06-29 03:32:00.034</td><td>Passed</td></tr<>	Safety Peripherals Check			2020-06-29 03:32:00.034	Passed
Buckle Unbelted Check 2020-06-29 03:32:00.706 Passed SBS Check Unconnected 29.62mV [Expect: 20<-x<=35]	Pretensioner Check			2020-06-29 03:32:00.063	Passed
SBS Check Unconnected 29.62mV [Expect: 20<-X<-35]	RET Check	2.42ohm [Expect: 1.7<=X<=4.7]	030023L	2020-06-29 03:32:00.063	Passed
Airbag Check SSAB Check 2.46ohm [Expect: 2.1<8.4<5.5] 0300731, 2020-06-29 03:32:01.660 Passed Comfort Peripherals Check 2020-06-29 03:32:02.300 Passed Seat Back Heater Check 3.92ohm [Expect: 2<8.4<12] 0400131, 2020-06-29 03:32:02.405 Passed Fassed Seat Cushion Heater Check 4.03ohm [Expect: 2<8.4<12] 0400131, 2020-06-29 03:32:02.405 Passed Fassed Seat Cushion Heater Check 4.03ohm [Expect: 2<8.4<12] 0400231, 2020-06-29 03:32:04.081 Passed Occupant Switch Check 0202-06-29 03:32:04.081 Passed Occupant Switch Unloaded 9919.3 [Expect: 5200<8.4<=11600] 0400731, 2020-06-29 03:32:04.718 Passed Height/Tilt Switch Idle Check 2020-06-29 03:32:05.667 Passed Switch Lift 1341.7 [Expect: 1000<8.4<=1500] 040031, 2020-06-29 03:32:05.667 Passed Lumbar Switch Idle Check 2020-06-29 03:32:05.667 Passed Switch Lumbar 1358.6 [Expect: 1000<8.4<=1500] 040031, 2020-06-29 03:32:05.667 Passed Switch Track Switch Idle Check 1340.9 [Expect: 1000<8.4<=1500] 040031, 2020-06-29 03:32:05.678 Passed Track/Recline Switch Idle Check 1340.9 [Expect: 1000<8.4<=1500] 040031, 2020-06-29 03:32:07.013 Passed Seat Cushion Thermistor Check 1020-06-29 03:32:07.678 Passed Temperature 11025.7 [Expect: 1000<8.4<=1500] 040031, 2020-06-29 03:32:07.678 Passed Lumbar Check 11025.7 [Expect: 1000<8.4<=15000] 0400631, 2020-06-29 03:32:07.678 Passed Check Lumbar Inflate 125.0kPa [Expect: 100<8.4<=300] 050013, 2020-06-29 03:32:07.678 Passed Check Lumbar Inflate 2020-06-29 03:32:07.678 Passed	Buckle Unbelted Check			2020-06-29 03:32:00.706	Passed
SAB Check 2.46ohm [Expect: 2.1 ← X ← 5.5] 030073L 2020-06-29 03:32:01.660 Passed Comfort Peripherals Check 2020-06-29 03:32:02.306 Passed Seat Back Heater Check 2020-06-29 03:32:02.405 Passed Heatpad Back 3.92ohm [Expect: 2 ← X ← 12] 040013L 2020-06-29 03:32:02.405 Passed Seat Cushion Heater Check 2020-06-29 03:32:04.081 Passed Heatpad Cushion 4.03ohm [Expect: 2 ← X ← 12] 040023L 2020-06-29 03:32:04.081 Passed Occupant Switch Check 2020-06-29 03:32:04.081 Passed Passed Occupant Switch Unloaded 9919.3 [Expect: 5200 ← X ← 11600] 040073L 2020-06-29 03:32:04.718 Passed Height/Tilf Switch Idle Check 2020-06-29 03:32:05.667 Passed Switch Lift 1341.7 [Expect: 1000 ← X ← 1500] 040033L 2020-06-29 03:32:05.667 Passed Lumbar Switch Idle Check 2020-06-29 03:32:06.349 Passed Switch Lumbar 1358.6 [Expect: 1000 ← X ← 1500] 040033L 2020-06-29 03:32:07.678 Passed Switch Track 1340.9 [Expect: 1000 ← X ← 1500] 040033L <	SBS Check Unconnected	29.62mV [Expect: 20<=X<=35]	030063L	2020-06-29 03:32:00.706	Passed
Comfort Peripherals Check 2020-06-29 03:32:02.306 Passed Seat Back Heater Check 2020-06-29 03:32:02.405 Passed Heatpad Back 3.920hm [Expect: 2<-X<=12]	Airbag Check			2020-06-29 03:32:01.660	Passed
Seat Back Heater Check 2020-06-29 03:32:02.405 Passed Heatpad Back 3.92ohm [Expect: 2<=X<=12]	SSAB Check	2.46ohm [Expect: 2.1<=X<=5.5]	030073L	2020-06-29 03:32:01.660	Passed
Heatpad Back 3.92ohm [Expect: 2<=X<=12]	Comfort Peripherals Check			2020-06-29 03:32:02.306	Passed
Seat Cushion Heater Check 2020-06-29 03:32:04.081 Passed Heatpad Cushion 4.03ohm [Expect: 2<=X<=12]	Seat Back Heater Check			2020-06-29 03:32:02.405	Passed
Heatpad Cushion 4.03ohm [Expect: 2<=X<=12] 040023L 2020-06-29 03:32:04.081 Passed Occupant Switch Check 2020-06-29 03:32:04.718 Passed Occupant Switch Unloaded 9919.3 [Expect: 5200<=X<=11600] 040073L 2020-06-29 03:32:04.718 Passed Height/Tilt Switch Idle Check 2020-06-29 03:32:05.667 Passed Switch Lift 1341.7 [Expect: 1000<=X<=1500] 040053L 2020-06-29 03:32:05.667 Passed Lumbar Switch Idle Check 2020-06-29 03:32:05.667 Passed Switch Lumbar Switch Idle Check 2020-06-29 03:32:05.649 Passed Switch Lumbar 1358.6 [Expect: 1000<=X<=1500] 040043L 2020-06-29 03:32:06.349 Passed Switch Track/Recline Switch Idle Check 2020-06-29 03:32:07.013 Passed Switch Track 1340.9 [Expect: 1000<=X<=1500] 040033L 2020-06-29 03:32:07.013 Passed Switch Track 1340.9 [Expect: 1000<=X<=1500] 040033L 2020-06-29 03:32:07.678 Passed Seat Cushion Thermistor Check 2020-06-29 03:32:07.678 Passed Temperature 11025.7 [Expect: 8000<=X<=1500] 04003L 2020-06-29 03:32:07.678 Passed Lumbar Check 2020-06-29 03:32:07.678 Passed Check Lumbar Inflate 2020-06-29 03:32:11.654 Passed A Pressure inflated 125.0kPa [Expect: 100<=X<=300] 050013L 2020-06-29 03:32:11.654 Passed A Pressure inflated 125.0kPa [Expect: 100<=X<=300] 050013L 2020-06-29 03:32:11.654 Passed	Heatpad Back	3.92ohm [Expect: 2<=X<=12]	040013L	2020-06-29 03:32:02.405	Passed
Occupant Switch Check 2020-06-29 03:32:04.718 Passed Occupant Switch Unloaded 9919.3 [Expect: 5200<=X<=11600]	Seat Cushion Heater Check			2020-06-29 03:32:04.081	Passed
Occupant Switch Unloaded 9919.3 [Expect: 5200<=X<=11600] 040073L 2020-06-29 03:32:04.718 Passed Height/Tilt Switch Idle Check 2020-06-29 03:32:05.667 Passed Switch Lift 1341.7 [Expect: 1000<=X<=1500]	Heatpad Cushion	4.03ohm [Expect: 2<=X<=12]	040023L	2020-06-29 03:32:04.081	Passed
Height/Tilt Switch Idle Check Switch Lift 1341.7 [Expect: 1000<=X<=1500] 040053L 2020-06-29 03:32:05.667 Passed Lumbar Switch Idle Check 2020-06-29 03:32:05.367 Passed Lumbar Switch Idle Check Switch Lumbar 1358.6 [Expect: 1000<=X<=1500] 040043L 2020-06-29 03:32:06.349 Passed Track/Recline Switch Idle Check 2020-06-29 03:32:07.013 Passed Switch Track 1340.9 [Expect: 1000<=X<=1500] 040033L 2020-06-29 03:32:07.013 Passed Seat Cushion Thermistor Check 1020-06-29 03:32:07.678 Passed Temperature 11025.7 [Expect: 8000<=X<=15000] 040063L 2020-06-29 03:32:07.678 Passed Lumbar Check 2020-06-29 03:32:07.678 Passed A Pressure inflated 125.0kPa [Expect: 100<=X<=300] 050013L 2020-06-29 03:32:11.654 Passed	Occupant Switch Check			2020-06-29 03:32:04.718	Passed
Switch Lift 1341.7 [Expect: 1000<=X<=1500]	Occupant Switch Unloaded	9919.3 [Expect: 5200<=X<=11600]	040073L	2020-06-29 03:32:04.718	Passed
Lumbar Switch Idle Check 2020-06-29 03:32:06.349 Passed Switch Lumbar 1358.6 [Expect: 1000<=X<=1500]	Height/Tilt Switch Idle Check			2020-06-29 03:32:05.667	Passed
Switch Lumbar 1358.6 [Expect: 1000<=X<=1500]	Switch Lift	1341.7 [Expect: 1000<=X<=1500]	040053L	2020-06-29 03:32:05.667	Passed
Track/Recline Switch Idle Check 2020-06-29 03:32:07.013 Passed Switch Track 1340.9 [Expect: 1000<=X<=1500]	Lumbar Switch Idle Check			2020-06-29 03:32:06.349	Passed
Switch Track 1340.9 [Expect: 1000<=X<=1500]	Switch Lumbar	1358.6 [Expect: 1000<=X<=1500]	040043L	2020-06-29 03:32:06.349	Passed
Seat Cushion Thermistor Check 2020-06-29 03:32:07.678 Passed Temperature 11025.7 [Expect: 8000<=X<=15000]	Track/Recline Switch Idle Check			2020-06-29 03:32:07.013	Passed
Temperature 11025.7 [Expect: 8000<=X<=15000] 040063L 2020-06-29 03:32:07.678 Passed Lumbar Check 2020-06-29 03:32:08.609 Passed Check Lumbar Inflate 2020-06-29 03:32:11.654 Passed A Pressure inflated 125.0kPa [Expect: 100<=X<=300]	Switch Track	1340.9 [Expect: 1000<=X<=1500]	040033L	2020-06-29 03:32:07.013	Passed
Lumbar Check 2020-06-29 03:32:08.609 Passed Check Lumbar Inflate 2020-06-29 03:32:11.654 Passed A Pressure inflated 125.0kPa [Expect: 100<=X<=300]	Seat Cushion Thermistor Check			2020-06-29 03:32:07.678	Passed
Check Lumbar Inflate 2020-06-29 03:32:11.654 Passed A Pressure inflated 125.0kPa [Expect: 100<=X<=300]	Temperature	11025.7 [Expect: 8000<=X<=15000]	040063L	2020-06-29 03:32:07.678	Passed
A Pressure inflated 125.0kPa [Expect: 100<=X<=300] 050013L 2020-06-29 03:32:11.654 Passed	Lumbar Check			2020-06-29 03:32:08.609	Passed
	Check Lumbar Inflate			2020-06-29 03:32:11.654	Passed
B Pressure inflated 113.0kPa [Expect: 100<=X<=300] 050023L 2020-06-29 03:32:11.654 Passed	A Pressure inflated	125.0kPa [Expect: 100<=X<=300]	050013L	2020-06-29 03:32:11.654	Passed
	B Pressure inflated	113.0kPa [Expect: 100<=X<=300]	050023L	2020-06-29 03:32:11.654	Passed

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Check Lumbar Deflate			2020-06-29 03:32:23.268	Passed
A Pressure deflated	73.0kPa [Expect: 26<=X<=80]	050033L	2020-06-29 03:32:23.268	Passed
B Pressure deflated	71.0kPa [Expect: 26<=X<=80]	050043L	2020-06-29 03:32:23.268	Passed
Motor Check			2020-06-29 03:32:08.611	Failed
Lift Motor Check	15.3s ,15.0s ,11.0s		2020-06-29 03:32:56.056	Failed
Lift 1st Run Count	1024.000 [LOG]	020073L	2020-06-29 03:32:56.056	Passed
Lift 2nd Run Count	2052.000 [Expect: 50<=X<=2080]	020083L	2020-06-29 03:32:56.056	Passed
Lift Shipping Count	775.000 [Expect: 773<=X<=779]	020093L	2020-06-29 03:32:56.056	Passed
Lift Current Draw - 1st	4.853A [LOG]	022033L	2020-06-29 03:32:56.056	Passed
Lift Current Draw - 2nd	4.140A [LOG]	022073L	2020-06-29 03:32:56.056	Passed
Lift Current Check - Shipping Position	10.770A [Expect: X<10]	021333L	2020-06-29 03:32:56.056	Failed
Lift Cycle Time	41.23 [LOG]	021233L	2020-06-29 03:32:56.056	Passed
Tilt Motor Check	6.2s ,9.0s ,5.5s		2020-06-29 03:32:56.061	Passed
Tilt 1st Run Count	129.000 [LOG]	020103L	2020-06-29 03:32:56.061	Passed
Tilt 2nd Run Count	540.000 [Expect: 50<=X<=560]	020113L	2020-06-29 03:32:56.061	Passed
Tilt Shipping Count	135.000 [Expect: 134<=X<=140]	020123L	2020-06-29 03:32:56.061	Passed
Tilt Current Draw - 1st	2.104A [LOG]	022043L	2020-06-29 03:32:56.061	Passed
Tilt Current Draw - 2nd	1.954A [LOG]	022083L	2020-06-29 03:32:56.061	Passed
Tilt Current Check - Shipping Position	1.773A [Expect: X<7]	021343L	2020-06-29 03:32:56.061	Passed
Tilt Cycle Time	20.71 [LOG]	021243L	2020-06-29 03:32:56.061	Passed
Recline Motor Check	8.7s ,19.0s ,14.0s		2020-06-29 03:32:56.066	Passed
Recline 1st Run Count	417.000 [LOG]	020013L	2020-06-29 03:32:56.066	Passed
Recline 2nd Run Count	2194.0 [Expect: 2140<=X<=2600]	020023L	2020-06-29 03:32:56.066	Passed
Recline Shipping Count	715.000 [Expect: 713<=X<=719]	020033L	2020-06-29 03:32:56.066	Passed
Recline Current Draw - 1st	2.013A [LOG]	022013L	2020-06-29 03:32:56.066	Passed
Recline Current Draw - 2nd	2.240A [LOG]	022053L	2020-06-29 03:32:56.066	Passed
Recline Current Check - Shipping Position	2.606A [Expect: X<6]	021313L	2020-06-29 03:32:56.066	Passed
Recline Cycle Time	41.72 [LOG]	021213L	2020-06-29 03:32:56.066	Passed
Track Motor Check	8.2s ,21.5s ,5.0s		2020-06-29 03:32:56.070	Passed
Track 1st Run Count	203.000 [LOG]	020043L	2020-06-29 03:32:56.070	Passed
Track 2nd Run Count	1236.000 [Expect: 150<=X<=1560]	020053L	2020-06-29 03:32:56.070	Passed
Track Shipping Count	71.000 [Expect: 68<=X<=74]	020063L	2020-06-29 03:32:56.070	Passed
Track Current Draw - 1st	4.148A [LOG]	022023L	2020-06-29 03:32:56.070	Passed
Track Current Draw - 2nd	3.869A [LOG]	022063L	2020-06-29 03:32:56.070	Passed
Track Current Check - Shipping Position	2.614A [Expect: X<8]	021323L	2020-06-29 03:32:56.070	Passed
Track Cycle Time	34.70 [LOG]	021223L	2020-06-29 03:32:56.070	Passed
Track Shipping Position	298.4 [Expect: 294<=X<=305]	021053L	2020-06-29 03:32:56.070	Passed
Close Hardware			2020-06-29 03:32:56.698	Passed