



## *Test Summary*

ScriptName	Model3 Seat EOL.seq
SerialNumber	TFR20181000DS2
PartNumber	1456942-00-C
Model	M3_L
Status	Failed
StartDateTime	2020-06-29 06:24:10.315
ExecTime	69sec
SoftwareVersion	3.0.12.173
Station	HDW-MFG-1RS-03
station_alias	Model3 LH #1
Socket	0
Operator	teslamotors

<i>Model3 Seat EOL.seq</i>	<i>Failed</i>
<i>Initialize Hardware</i>	<i>Passed</i>
<i>Safety Peripherals Check</i>	<i>Passed</i>
<i>Comfort Peripherals Check</i>	<i>Passed</i>
<i>Lumbar Check</i>	<i>Passed</i>
<i>Motor Check</i>	<i>Failed</i>
<i>Close Hardware</i>	<i>Passed</i>

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Model3 Seat EOL.seq			2020-06-29 06:24:13.102	Failed
Initialize Hardware			2020-06-29 06:24:13.123	Passed
Check Pallet Info			2020-06-29 06:24:14.462	Done
Seat Type	M3_LH	011003L	2020-06-29 06:24:14.462	Done
Pallet No	33	012003L	2020-06-29 06:24:14.462	Done
CB2 Check			2020-06-29 06:24:14.464	Passed
CB2 Check	1.89ohm [Expect: 0.5<=X<=10]	010023L	2020-06-29 06:24:14.464	Passed
CB1 Check			2020-06-29 06:24:14.849	Passed
CB1 Check	1.68ohm [Expect: 0.5<=X<=10]	010013L	2020-06-29 06:24:14.849	Passed
CB3 Check			2020-06-29 06:24:16.512	Passed
CB3 Check	1.74ohm [Expect: 0.5<=X<=10]	010033L	2020-06-29 06:24:16.512	Passed
Read Voltage Setting			2020-06-29 06:24:16.998	Passed
PS Voltage Setting	13.502V [Expect: 13<X<13.7]	010003L	2020-06-29 06:24:16.998	Passed
Safety Peripherals Check			2020-06-29 06:24:17.220	Passed
Pretensioner Check			2020-06-29 06:24:17.248	Passed
RET Check	2.54ohm [Expect: 1.7<=X<=4.7]	030023L	2020-06-29 06:24:17.248	Passed
Buckle Unbelted Check			2020-06-29 06:24:17.892	Passed
SBS Check Unconnected	29.46mV [Expect: 20<=X<=35]	030063L	2020-06-29 06:24:17.892	Passed
Airbag Check			2020-06-29 06:24:18.844	Passed
SSAB Check	2.44ohm [Expect: 2.1<=X<=5.5]	030073L	2020-06-29 06:24:18.844	Passed
Comfort Peripherals Check			2020-06-29 06:24:19.490	Passed
Seat Back Heater Check			2020-06-29 06:24:19.587	Passed
Heatpad Back	3.93ohm [Expect: 2<=X<=12]	040013L	2020-06-29 06:24:19.587	Passed
Seat Cushion Heater Check			2020-06-29 06:24:21.261	Passed
Heatpad Cushion	4.18ohm [Expect: 2<=X<=12]	040023L	2020-06-29 06:24:21.261	Passed
Occupant Switch Check			2020-06-29 06:24:21.898	Passed
Occupant Switch Unloaded	9886.9 [Expect: 5200<=X<=11600]	040073L	2020-06-29 06:24:21.898	Passed
Height/Tilt Switch Idle Check			2020-06-29 06:24:23.918	Passed
Switch Lift	1340.1 [Expect: 1000<=X<=1500]	040053L	2020-06-29 06:24:23.918	Passed
Lumbar Switch Idle Check			2020-06-29 06:24:24.583	Passed
Switch Lumbar	1358.4 [Expect: 1000<=X<=1500]	040043L	2020-06-29 06:24:24.583	Passed
Track/Recline Switch Idle Check			2020-06-29 06:24:25.247	Passed
Switch Track	1339.0 [Expect: 1000<=X<=1500]	040033L	2020-06-29 06:24:25.247	Passed
Seat Cushion Thermistor Check			2020-06-29 06:24:25.927	Passed
Temperature	11070.8 [Expect: 8000<=X<=15000]	040063L	2020-06-29 06:24:25.927	Passed
Lumbar Check			2020-06-29 06:24:26.842	Passed
Check Lumbar Inflate			2020-06-29 06:24:29.882	Passed
A Pressure inflated	111.0kPa [Expect: 100<=X<=300]	050013L	2020-06-29 06:24:29.882	Passed
B Pressure inflated	102.0kPa [Expect: 100<=X<=300]	050023L	2020-06-29 06:24:29.882	Passed

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Check Lumbar Deflate			2020-06-29 06:24:40.097	Passed
A Pressure deflated	71.0kPa [Expect: 26<=X<=80]	050033L	2020-06-29 06:24:40.097	Passed
B Pressure deflated	68.0kPa [Expect: 26<=X<=80]	050043L	2020-06-29 06:24:40.097	Passed
Motor Check			2020-06-29 06:24:26.844	Failed
Lift Motor Check	14.7s ,16.5s ,11.0s		2020-06-29 06:25:15.294	Passed
Lift 1st Run Count	1019.000 [LOG]	020073L	2020-06-29 06:25:15.294	Passed
Lift 2nd Run Count	2044.000 [Expect: 50<=X<=2080]	020083L	2020-06-29 06:25:15.294	Passed
Lift Shipping Count	777.000 [Expect: 773<=X<=779]	020093L	2020-06-29 06:25:15.294	Passed
Lift Current Draw - 1st	3.497A [LOG]	022033L	2020-06-29 06:25:15.294	Passed
Lift Current Draw - 2nd	4.113A [LOG]	022073L	2020-06-29 06:25:15.294	Passed
Lift Current Check - Shipping Position	2.104A [Expect: X<10]	021333L	2020-06-29 06:25:15.294	Passed
Lift Cycle Time	42.21 [LOG]	021233L	2020-06-29 06:25:15.294	Passed
Tilt Motor Check	5.2s ,7.5s ,4.5s		2020-06-29 06:25:15.304	Passed
Tilt 1st Run Count	130.000 [LOG]	020103L	2020-06-29 06:25:15.304	Passed
Tilt 2nd Run Count	538.000 [Expect: 50<=X<=560]	020113L	2020-06-29 06:25:15.304	Passed
Tilt Shipping Count	136.000 [Expect: 134<=X<=140]	020123L	2020-06-29 06:25:15.304	Passed
Tilt Current Draw - 1st	1.372A [LOG]	022043L	2020-06-29 06:25:15.304	Passed
Tilt Current Draw - 2nd	1.508A [LOG]	022083L	2020-06-29 06:25:15.304	Passed
Tilt Current Check - Shipping Position	0.844A [Expect: X<7]	021343L	2020-06-29 06:25:15.304	Passed
Tilt Cycle Time	17.20 [LOG]	021243L	2020-06-29 06:25:15.304	Passed
Recline Motor Check	9.7s ,22.0s ,14.0s		2020-06-29 06:25:15.795	Passed
Recline 1st Run Count	405.000 [LOG]	020013L	2020-06-29 06:25:15.795	Passed
Recline 2nd Run Count	2196.0 [Expect: 2140<=X<=2600]	020023L	2020-06-29 06:25:15.795	Passed
Recline Shipping Count	716.000 [Expect: 713<=X<=719]	020033L	2020-06-29 06:25:15.795	Passed
Recline Current Draw - 1st	1.867A [LOG]	022013L	2020-06-29 06:25:15.795	Passed
Recline Current Draw - 2nd	1.938A [LOG]	022053L	2020-06-29 06:25:15.795	Passed
Recline Current Check - Shipping Position	1.693A [Expect: X<6]	021313L	2020-06-29 06:25:15.795	Passed
Recline Cycle Time	45.71 [LOG]	021213L	2020-06-29 06:25:15.795	Passed
Track Motor Check	8.7s ,20.5s ,5.0s		2020-06-29 06:25:15.805	Failed
Track 1st Run Count	214.000 [LOG]	020043L	2020-06-29 06:25:15.805	Passed
Track 2nd Run Count	1240.000 [Expect: 150<=X<=1560]	020053L	2020-06-29 06:25:15.805	Passed
Track Shipping Count	70.000 [Expect: 68<=X<=74]	020063L	2020-06-29 06:25:15.805	Passed
Track Current Draw - 1st	2.073A [LOG]	022023L	2020-06-29 06:25:15.805	Passed
Track Current Draw - 2nd	3.320A [LOG]	022063L	2020-06-29 06:25:15.805	Passed
Track Current Check - Shipping Position	8.341A [Expect: X<8]	021323L	2020-06-29 06:25:15.805	Failed
Track Cycle Time	34.19 [LOG]	021223L	2020-06-29 06:25:15.805	Passed
Track Shipping Position	299.8 [Expect: 294<=X<=305]	021053L	2020-06-29 06:25:15.805	Passed
Close Hardware			2020-06-29 06:25:16.419	Passed