



Test Summary

ScriptName	Model3 Seat EOL.seq
SerialNumber	TFR2018100057C
PartNumber	1456943-00-C
Model	M3_R
Status	Failed
StartDateTime	2020-06-28 22:03:21.986
ExecTime	104sec
SoftwareVersion	3.0.12.173
Station	HDW-MFG-1RS-06
station_alias	Model3 RH #2
Socket	0
Operator	teslamotors

<i>Model3 Seat EOL.seq</i>	<i>Failed</i>
<i>Initialize Hardware</i>	<i>Passed</i>
<i>Safety Peripherals Check</i>	<i>Passed</i>
<i>Comfort Peripherals Check</i>	<i>Passed</i>
<i>Lumbar Check</i>	<i>Failed</i>
<i>Motor Check</i>	<i>Passed</i>
<i>Close Hardware</i>	<i>Passed</i>

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Model3 Seat EOL.seq			2020-06-28 22:03:16.056	Failed
Initialize Hardware			2020-06-28 22:03:16.086	Passed
Check Pallet Info			2020-06-28 22:03:16.365	Done
Seat Type	M3_RH_USSB	011003R	2020-06-28 22:03:16.365	Done
Pallet No	14	012003R	2020-06-28 22:03:16.365	Done
CB2 Check			2020-06-28 22:03:16.367	Passed
CB2 Check	2.77ohm [Expect: 0.5<=X<=10]	010023R	2020-06-28 22:03:16.367	Passed
CB1 Check			2020-06-28 22:03:16.738	Passed
CB1 Check	2.47ohm [Expect: 0.5<=X<=10]	010013R	2020-06-28 22:03:16.738	Passed
CB3 Check			2020-06-28 22:03:17.345	Passed
CB3 Check	2.54ohm [Expect: 0.5<=X<=10]	010033R	2020-06-28 22:03:17.345	Passed
Read Voltage Setting			2020-06-28 22:03:17.853	Passed
PS Voltage Setting	13.502V [Expect: 13<X<13.7]	010003R	2020-06-28 22:03:17.853	Passed
Safety Peripherals Check			2020-06-28 22:03:18.045	Passed
Pretensioner Check			2020-06-28 22:03:18.072	Passed
RET Check	2.79ohm [Expect: 1.7<=X<=4.7]	030023R	2020-06-28 22:03:18.072	Passed
Buckle Unbelted Check			2020-06-28 22:03:18.716	Passed
SBS Check Unconnected	29.66mV [Expect: 20<=X<=35]	030063R	2020-06-28 22:03:18.716	Passed
Airbag Check			2020-06-28 22:03:19.690	Passed
SSAB Check	2.78ohm [Expect: 2.1<=X<=5.5]	030073R	2020-06-28 22:03:19.690	Passed
Comfort Peripherals Check			2020-06-28 22:03:20.337	Passed
Seat Back Heater Check			2020-06-28 22:03:20.439	Passed
Heatpad Back	3.91ohm [Expect: 2<=X<=12]	040013R	2020-06-28 22:03:20.439	Passed
Seat Cushion Heater Check			2020-06-28 22:03:22.109	Passed
Heatpad Cushion	4.02ohm [Expect: 2<=X<=12]	040023R	2020-06-28 22:03:22.109	Passed
Height/Tilt Switch Idle Check			2020-06-28 22:03:22.745	Passed
Switch Lift	1339.8 [Expect: 1000<=X<=1500]	040053R	2020-06-28 22:03:22.745	Passed
Lumbar Switch Idle Check			2020-06-28 22:03:23.528	Passed
Switch Lumbar	1358.2 [Expect: 1000<=X<=1500]	040043R	2020-06-28 22:03:23.528	Passed
Track/Recline Switch Idle Check			2020-06-28 22:03:24.189	Passed
Switch Track	1339.6 [Expect: 1000<=X<=1500]	040033R	2020-06-28 22:03:24.189	Passed
Seat Cushion Thermistor Check			2020-06-28 22:03:24.875	Passed
Temperature	10832.2 [Expect: 8000<=X<=15000]	040063R	2020-06-28 22:03:24.875	Passed
Lumbar Check			2020-06-28 22:03:25.788	Failed
Check Lumbar Inflate			2020-06-28 22:03:28.830	Failed
A Pressure inflated	110.0kPa [Expect: 100<=X<=300]	050013R	2020-06-28 22:03:28.830	Passed
B Pressure inflated	99.0kPa [Expect: 100<=X<=300]	050023R	2020-06-28 22:03:28.830	Failed
Check Lumbar Deflate			2020-06-28 22:03:41.148	Passed
A Pressure deflated	73.0kPa [Expect: 26<=X<=80]	050033R	2020-06-28 22:03:41.148	Passed

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B Pressure deflated	73.0kPa [Expect: 26<=X<=80]	050043R	2020-06-28 22:03:41.148	Passed
Motor Check			2020-06-28 22:03:25.790	Passed
Launch STPS Monitor			2020-06-28 22:03:26.418	Done
Lift Motor Check	16.3s ,16.5s ,11.5s		2020-06-28 22:04:16.265	Passed
Lift 1st Run Count	1023.000 [LOG]	020073R	2020-06-28 22:04:16.265	Passed
Lift 2nd Run Count	2048.000 [Expect: 50<=X<=2080]	020083R	2020-06-28 22:04:16.265	Passed
Lift Shipping Count	775.000 [Expect: 773<=X<=779]	020093R	2020-06-28 22:04:16.265	Passed
Lift Current Draw - 1st	4.088A [LOG]	022033R	2020-06-28 22:04:16.265	Passed
Lift Current Draw - 2nd	4.841A [LOG]	022073R	2020-06-28 22:04:16.265	Passed
Lift Current Check - Shipping Position	2.755A [Expect: X<10]	021333R	2020-06-28 22:04:16.265	Passed
Lift Cycle Time	44.24 [LOG]	021233R	2020-06-28 22:04:16.265	Passed
Tilt Motor Check	5.3s ,8.0s ,5.5s		2020-06-28 22:04:16.274	Passed
Tilt 1st Run Count	125.000 [LOG]	020103R	2020-06-28 22:04:16.274	Passed
Tilt 2nd Run Count	542.000 [Expect: 50<=X<=560]	020113R	2020-06-28 22:04:16.274	Passed
Tilt Shipping Count	136.000 [Expect: 134<=X<=140]	020123R	2020-06-28 22:04:16.274	Passed
Tilt Current Draw - 1st	1.780A [LOG]	022043R	2020-06-28 22:04:16.274	Passed
Tilt Current Draw - 2nd	1.800A [LOG]	022083R	2020-06-28 22:04:16.274	Passed
Tilt Current Check - Shipping Position	2.475A [Expect: X<7]	021343R	2020-06-28 22:04:16.274	Passed
Tilt Cycle Time	18.71 [LOG]	021243R	2020-06-28 22:04:16.274	Passed
Recline Motor Check	9.8s ,21.5s ,13.5s		2020-06-28 22:04:16.278	Passed
Recline 1st Run Count	415.000 [LOG]	020013R	2020-06-28 22:04:16.278	Passed
Recline 2nd Run Count	2188.0 [Expect: 2140<=X<=2600]	020023R	2020-06-28 22:04:16.278	Passed
Recline Shipping Count	715.000 [Expect: 713<=X<=719]	020033R	2020-06-28 22:04:16.278	Passed
Recline Current Draw - 1st	1.713A [LOG]	022013R	2020-06-28 22:04:16.278	Passed
Recline Current Draw - 2nd	2.275A [LOG]	022053R	2020-06-28 22:04:16.278	Passed
Recline Current Check - Shipping Position	2.192A [Expect: X<6]	021313R	2020-06-28 22:04:16.278	Passed
Recline Cycle Time	44.73 [LOG]	021213R	2020-06-28 22:04:16.278	Passed
Track Motor Check	8.8s ,22.0s ,6.0s		2020-06-28 22:04:16.283	Passed
Track 1st Run Count	202.000 [LOG]	020043R	2020-06-28 22:04:16.283	Passed
Track 2nd Run Count	1236.000 [Expect: 150<=X<=1560]	020053R	2020-06-28 22:04:16.283	Passed
Track Shipping Count	70.000 [Expect: 68<=X<=74]	020063R	2020-06-28 22:04:16.283	Passed
Track Current Draw - 1st	2.372A [LOG]	022023R	2020-06-28 22:04:16.283	Passed
Track Current Draw - 2nd	3.830A [LOG]	022063R	2020-06-28 22:04:16.283	Passed
Track Current Check - Shipping Position	3.209A [Expect: X<8]	021323R	2020-06-28 22:04:16.283	Passed
Track Cycle Time	36.72 [LOG]	021223R	2020-06-28 22:04:16.283	Passed
Track Shipping Position	298.0 [Expect: 294<=X<=305]	021053R	2020-06-28 22:04:16.283	Passed
STPS Check			2020-06-28 22:04:16.286	Passed
STPS Check Forward	29.60mV [Expect: 20<=X<=35]	020143R	2020-06-28 22:04:16.286	Passed
STPS Check Rearward	71.52mV [Expect: 60<=X<=90]	020133R	2020-06-28 22:04:16.286	Passed

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Close Hardware			2020-06-28 22:04:17.101	Passed