



Test Summary

ScriptName	Model3 Seat EOL.seq
SerialNumber	TFR20181000BYC
PartNumber	1456942-00-C
Model	M3_L
Status	Failed
StartDateTime	2020-06-29 04:37:32.438
ExecTime	132sec
SoftwareVersion	3.0.12.173
Station	HDW-MFG-1RS-03
station_alias	Model3 LH #1
Socket	0
Operator	teslamotors

<i>Model3 Seat EOL.seq</i>	<i>Failed</i>
<i>Initialize Hardware</i>	<i>Passed</i>
<i>Safety Peripherals Check</i>	<i>Passed</i>
<i>Comfort Peripherals Check</i>	<i>Passed</i>
<i>Lumbar Check</i>	<i>Passed</i>
<i>Motor Check</i>	<i>Failed</i>
<i>Close Hardware</i>	<i>Passed</i>

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Model3 Seat EOL.seq			2020-06-29 04:37:34.885	Failed
Initialize Hardware			2020-06-29 04:37:34.904	Passed
Check Pallet Info			2020-06-29 04:37:36.242	Done
Seat Type	M3_LH	011003L	2020-06-29 04:37:36.242	Done
Pallet No	18	012003L	2020-06-29 04:37:36.242	Done
CB2 Check			2020-06-29 04:37:36.244	Passed
CB2 Check	1.89ohm [Expect: 0.5<=X<=10]	010023L	2020-06-29 04:37:36.244	Passed
CB1 Check			2020-06-29 04:37:36.633	Passed
CB1 Check	1.68ohm [Expect: 0.5<=X<=10]	010013L	2020-06-29 04:37:36.633	Passed
CB3 Check			2020-06-29 04:37:38.297	Passed
CB3 Check	1.74ohm [Expect: 0.5<=X<=10]	010033L	2020-06-29 04:37:38.297	Passed
Read Voltage Setting			2020-06-29 04:37:38.782	Passed
PS Voltage Setting	13.502V [Expect: 13<X<13.7]	010003L	2020-06-29 04:37:38.782	Passed
Safety Peripherals Check			2020-06-29 04:37:38.994	Passed
Pretensioner Check			2020-06-29 04:37:39.026	Passed
RET Check	2.44ohm [Expect: 1.7<=X<=4.7]	030023L	2020-06-29 04:37:39.026	Passed
Buckle Unbelted Check			2020-06-29 04:37:39.670	Passed
SBS Check Unconnected	29.77mV [Expect: 20<=X<=35]	030063L	2020-06-29 04:37:39.670	Passed
Airbag Check			2020-06-29 04:37:40.624	Passed
SSAB Check	2.42ohm [Expect: 2.1<=X<=5.5]	030073L	2020-06-29 04:37:40.624	Passed
Comfort Peripherals Check			2020-06-29 04:37:41.269	Passed
Seat Back Heater Check			2020-06-29 04:37:41.371	Passed
Heatpad Back	3.88ohm [Expect: 2<=X<=12]	040013L	2020-06-29 04:37:41.371	Passed
Seat Cushion Heater Check			2020-06-29 04:37:43.044	Passed
Heatpad Cushion	4.01ohm [Expect: 2<=X<=12]	040023L	2020-06-29 04:37:43.044	Passed
Occupant Switch Check			2020-06-29 04:37:43.680	Passed
Occupant Switch Unloaded	9915.1 [Expect: 5200<=X<=11600]	040073L	2020-06-29 04:37:43.680	Passed
Height/Tilt Switch Idle Check			2020-06-29 04:37:45.700	Passed
Switch Lift	1339.6 [Expect: 1000<=X<=1500]	040053L	2020-06-29 04:37:45.700	Passed
Lumbar Switch Idle Check			2020-06-29 04:37:46.365	Passed
Switch Lumbar	1357.9 [Expect: 1000<=X<=1500]	040043L	2020-06-29 04:37:46.365	Passed
Track/Recline Switch Idle Check			2020-06-29 04:37:47.026	Passed
Switch Track	1339.3 [Expect: 1000<=X<=1500]	040033L	2020-06-29 04:37:47.026	Passed
Seat Cushion Thermistor Check			2020-06-29 04:37:47.709	Passed
Temperature	10976.6 [Expect: 8000<=X<=15000]	040063L	2020-06-29 04:37:47.709	Passed
Lumbar Check			2020-06-29 04:37:48.624	Passed
Check Lumbar Inflate			2020-06-29 04:37:51.665	Passed
A Pressure inflated	120.0kPa [Expect: 100<=X<=300]	050013L	2020-06-29 04:37:51.665	Passed
B Pressure inflated	116.0kPa [Expect: 100<=X<=300]	050023L	2020-06-29 04:37:51.665	Passed

Script/Test/Measurement	Report Text	Tag	Date & Time	Status
Check Lumbar Deflate			2020-06-29 04:38:02.583	Passed
A Pressure deflated	75.0kPa [Expect: 26<=X<=80]	050033L	2020-06-29 04:38:02.583	Passed
B Pressure deflated	62.0kPa [Expect: 26<=X<=80]	050043L	2020-06-29 04:38:02.583	Passed
Motor Check			2020-06-29 04:37:48.626	Failed
Lift Motor Check	2.8s ,9.5s ,20.5s		2020-06-29 04:38:27.591	Failed
Lift 1st Run Count	1.000 [LOG]	020073L	2020-06-29 04:38:27.591	Passed
Lift 2nd Run Count	1052.000 [Expect: 50<=X<=2080]	020083L	2020-06-29 04:38:27.591	Passed
Lift Shipping Count	152.000 [Expect: 773<=X<=779]	020093L	2020-06-29 04:38:27.591	Failed
Lift Current Draw - 1st	0.000A [LOG]	022033L	2020-06-29 04:38:27.591	Passed
Lift Current Draw - 2nd	3.919A [LOG]	022073L	2020-06-29 04:38:27.591	Passed
Lift Current Check - Shipping Position	10.257A [Expect: X<10]	021333L	2020-06-29 04:38:27.591	Failed
Lift Cycle Time	32.72 [LOG]	021233L	2020-06-29 04:38:27.591	Passed
Tilt Motor Check	5.7s ,8.5s ,5.5s		2020-06-29 04:38:27.599	Passed
Tilt 1st Run Count	137.000 [LOG]	020103L	2020-06-29 04:38:27.599	Passed
Tilt 2nd Run Count	544.000 [Expect: 50<=X<=560]	020113L	2020-06-29 04:38:27.599	Passed
Tilt Shipping Count	136.000 [Expect: 134<=X<=140]	020123L	2020-06-29 04:38:27.599	Passed
Tilt Current Draw - 1st	1.217A [LOG]	022043L	2020-06-29 04:38:27.599	Passed
Tilt Current Draw - 2nd	1.380A [LOG]	022083L	2020-06-29 04:38:27.599	Passed
Tilt Current Check - Shipping Position	0.957A [Expect: X<7]	021343L	2020-06-29 04:38:27.599	Passed
Tilt Cycle Time	19.71 [LOG]	021243L	2020-06-29 04:38:27.599	Passed
Recline Motor Check	8.8s ,18.0s ,13.5s		2020-06-29 04:38:32.132	Passed
Recline 1st Run Count	380.000 [LOG]	020013L	2020-06-29 04:38:32.132	Passed
Recline 2nd Run Count	2218.0 [Expect: 2140<=X<=2600]	020023L	2020-06-29 04:38:32.132	Passed
Recline Shipping Count	715.000 [Expect: 713<=X<=719]	020033L	2020-06-29 04:38:32.132	Passed
Recline Current Draw - 1st	1.726A [LOG]	022013L	2020-06-29 04:38:32.132	Passed
Recline Current Draw - 2nd	1.779A [LOG]	022053L	2020-06-29 04:38:32.132	Passed
Recline Current Check - Shipping Position	2.149A [Expect: X<6]	021313L	2020-06-29 04:38:32.132	Passed
Recline Cycle Time	40.22 [LOG]	021213L	2020-06-29 04:38:32.132	Passed
Track Motor Check	18.7s ,21.5s ,5.5s		2020-06-29 04:38:38.815	Passed
Track 1st Run Count	548.000 [LOG]	020043L	2020-06-29 04:38:38.815	Passed
Track 2nd Run Count	1238.000 [Expect: 150<=X<=1560]	020053L	2020-06-29 04:38:38.815	Passed
Track Shipping Count	70.000 [Expect: 68<=X<=74]	020063L	2020-06-29 04:38:38.815	Passed
Track Current Draw - 1st	3.897A [LOG]	022023L	2020-06-29 04:38:38.815	Passed
Track Current Draw - 2nd	4.582A [LOG]	022063L	2020-06-29 04:38:38.815	Passed
Track Current Check - Shipping Position	2.776A [Expect: X<8]	021323L	2020-06-29 04:38:38.815	Passed
Track Cycle Time	45.71 [LOG]	021223L	2020-06-29 04:38:38.815	Passed
Track Shipping Position	298.9 [Expect: 294<=X<=305]	021053L	2020-06-29 04:38:38.815	Passed
Close Hardware			2020-06-29 04:38:39.382	Passed