## A Highly-Accurate Industrial Robot Calibrator with Multi-Planer Constraints Supplementary Material

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This is the supplementary file for the paper, where the convergence proof of the AMPC algorithm is provided. Given nodes  $i \in N$ , and iteration t, the convergence is divided into two sequential steps:

Step 1. The difference between  $\Gamma_{t+1}$  and  $\Gamma_t$  is bounded by that between  $(\gamma_{t+1}, W_{t+1}, a_{1,t+1})$  and  $(\gamma_t, W_t, a_{1,t})$ ;

**Step 2**. The augmented Lagrangian function (23) is non-increasing and low-bounded.

## A. Proof of Step 1

This work provides proof with  $\Gamma$  as an active variable. Thus, *Lemma* 1 is presented as: *Lemma* 1: With (29),  $(\Gamma_{t+1}-\Gamma_t)^2$  is bounded by:

$$\left(\Gamma_{t+1} - \Gamma_{t}\right)^{2} \leq 2\left(\rho(\eta - 1)\right)^{2} \left(\frac{1}{N}\sum_{i=1}^{N} \left(\Phi_{i}\left(a_{t+1}, W_{t+1}, \gamma_{t+1}\right) - \Phi_{i}\left(a_{t}, W_{t}, \gamma_{t}\right)\right)\right)^{2} + 2\left(\frac{1}{N}\sum_{i=1}^{N} \left(\frac{1}{\kappa_{2,i,t+1}}\left(a_{1,t+1} + \kappa_{1,i,t+1}\right) - \frac{1}{\kappa_{2,i,t}}\left(a_{1,t} + \kappa_{1,i,t}\right)\right)\right)^{2} = \nu_{\Gamma},$$

$$(S1)$$

*Proof*: Consider that (23) is non-convex, implying that any equilibrium point having a zero-gradient (e.g., a saddle point or a global/local optimum) has the potential to be a feasible solution. Given the solution to  $a_1$  by (29c) to be  $a_{1,t+1}$ , yielding:

$$\Gamma_{t} + \frac{1}{N} \sum_{i=1}^{N} \left( \frac{1}{\kappa_{2,i,t+1}} \left( a_{1,t+1} + \kappa_{1,i,t+1} \right) + \rho \cdot \Phi \left( a_{t+1}, W_{t+1}, \gamma_{t+1} \right) \right) = 0, \tag{S2}$$

By replacing the values of  $\Gamma$  derived from equations (27d) and (29d) into expression (S2), we can derive:

$$\Gamma_{t+1} = (\eta - 1) \frac{\rho}{N} \sum_{i=1}^{N} \Phi_i \left( a_{1,t+1}, W_{t+1}, \gamma_{t+1} \right) - \frac{1}{N} \sum_{i=1}^{N} \frac{1}{\kappa_{2,i,t+1}} \left( a_{1,t+1} + \kappa_{1,i,t+1} \right) = 0, \tag{S3}$$

Hence, the difference between  $\Gamma_{t+1}$  and  $\Gamma_t$  is given as:

$$\Gamma_{t+1} - \Gamma_{t} = (\eta - 1) \frac{\rho}{N} \sum_{i=1}^{N} \left( \Phi_{i} \left( a_{1,t+1}, W_{t+1}, \gamma_{t+1} \right) - \Phi_{i} \left( a_{1,t}, W_{t}, \gamma_{t} \right) \right) - \frac{1}{N} \sum_{i=1}^{N} \left( \frac{1}{\kappa_{2,i,t+1}} \left( a_{1,t+1} + \kappa_{1,i,t+1} \right) - \frac{1}{\kappa_{2,i,t}} \left( a_{1,t} + \kappa_{1,i,t} \right) \right), \tag{S4}$$

With the inequality  $(x-y)^2 \le 2(x^2+y^2)$ , (S1) is fulfilled. Thus, Lemma 1 stands to implement Step 1.

## B. Proof of Step 2

To facilitate the execution of Step 2, we present Lemma 2:

Lemma 2: If the following criteria are fulfilled, it is beneficial to define intermediate variables.

$$\rho \le 0, \ \eta \ge 0, \ \gamma_{x,t} \ge 0, \ \gamma_{y,t} \ge 0, \ \gamma_{z,t} \ge 0,$$
(S5a)

$$\frac{1}{\kappa_{2,i,t+1}} \left( a_{1,t+1} + \kappa_{1,i,t+1} \right) \le 0, \ \eta \ge \frac{1}{2}, \tag{S5b}$$

Hence the following inequality is valid:

$$f\left(\gamma_{t+1}, W_{t+1}, a_{1,t+1}, \Gamma_{t+1}\right) - f\left(\gamma_{t}, W_{t}, a_{1,t}, \Gamma_{t}\right) \le 0, \tag{S6a}$$

$$f(\gamma_{t+1}, W_{t+1}, a_{t+1}, \Gamma_{t+1}) \ge 0.$$
 (S6b)

*Proof*: Considering the second-order Taylor expansion of f at the point of  $(\gamma_{t+1}, W_t, a_{1,t})$  and  $\Gamma_t$ , we have:

$$f(\gamma_{t+1}, W_t, a_{1,t}, \Gamma_t) - f(\gamma_t, W_t, a_{1,t}, \Gamma_t) \stackrel{(31a), (32a)}{=} \frac{\rho}{2N} \sum_{i=1}^{N} \left[ \kappa_{4,i,t}^2 \left( \gamma_{x,t+1} - \gamma_{x,t} \right)^2 + \kappa_{5,i,t}^2 \left( \gamma_{y,t+1} - \gamma_{y,t} \right)^2 + \kappa_{6,i,t}^2 \left( \gamma_{z,t+1} - \gamma_{z,t} \right)^2 \right]. \tag{S7}$$

Note that based on optimal conditions in (27a) and (29a), the first-order term is zero and has been omitted for brevity. Likewise, the difference between  $f(\gamma_{t+1}, W_{t+1}, a_{1,t})$  and  $f(\gamma_{t+1}, W_t, a_{1,t})$  and  $f(\gamma_{t+1}, W_{t+1}, a_{1,t+1})$  and  $f(\gamma_{t+1},$ 

$$f\left(\gamma_{t+1}, W_{t+1}, a_{1,t}, \Gamma_{t}\right) - f\left(\gamma_{t+1}, W_{t}, a_{1,t}, \Gamma_{t}\right)^{\left(31b\right), (32b)} = \frac{\rho}{2N} \sum_{t=1}^{N} \left(\gamma_{x,t+1} \left(w_{x,t+1} - w_{x,t}\right)^{2} + \gamma_{y,t+1} \left(w_{y,t+1} - w_{y,t}\right)^{2} + \gamma_{z,t+1} \left(w_{z,t+1} - w_{z,t}\right)^{2}\right)$$
(S8)

$$f\left(\gamma_{t+1}, W_{t+1}, a_{1,t+1}, \Gamma_{t}\right) - f\left(\gamma_{t+1}, W_{t+1}, a_{1,t}, \Gamma_{t}\right) \stackrel{(31c),(32c)}{=} \frac{1}{2N} \sum_{i=1}^{N} \left(1 + \rho \kappa_{2,i,t}^{2}\right) \left(a_{1,t+1} - a_{1,t}\right)^{2}. \tag{S9}$$

Additionally,  $f(\gamma_{t+1}, W_{t+1}, a_{1,t+1})$  and  $f(\gamma_{t+1}, W_{t+1}, a_{1,t+1})$  are differed as

$$f(\gamma_{t}, W_{t+1}, a_{1,t+1}, \Gamma_{t+1}) - f(\gamma_{t}, W_{t}, a_{1,t}, \Gamma_{t}) \stackrel{(31d), (32d)}{=} \frac{(\Gamma_{t+1} - \Gamma_{t})^{2}}{\eta \rho} \stackrel{SI}{\leq} \frac{\nu_{\Gamma}}{\eta \rho}.$$
(S10)

With (S9), the equality can be deduced from the update rules (27d) and (29d), whereas the inequality is contingent upon the premises established in Lemma 1. Through a logical combination of equations (S7) to (S10), the following result can be inferred:

$$\begin{split} & f\left(\gamma_{t}, W_{t+1}, a_{1,t+1}, \Gamma_{t+1}\right) - f\left(\gamma_{t}, W_{t}, a_{1,t}, \Gamma_{t}\right) \leq \frac{\rho}{2N} \sum_{i=1}^{N} \left(\kappa_{4,i,t}^{2} \left(\gamma_{x,t+1} - \gamma_{x,t}\right)^{2} + \kappa_{5,i,t}^{2} \left(\gamma_{y,t+1} - \gamma_{y,t}\right)^{2} + \kappa_{6,i,t}^{2} \left(\gamma_{z,t+1} - \gamma_{z,t}\right)^{2}\right) \\ & + \frac{\rho}{2N} \sum_{i=1}^{N} \left(\gamma_{x,t} \left(w_{x,t+1} - w_{x,t}\right)^{2} + \gamma_{y,t} \left(w_{y,t+1} - w_{y,t}\right)^{2} + \gamma_{z,t} \left(w_{z,t+1} - w_{z,t}\right)^{2}\right)^{2} + \frac{1}{2N} \sum_{i=1}^{N} \left(1 + \rho \kappa_{2,i,t}^{2}\right) \left(a_{1,t+1} - a_{1,t}\right)^{2} \\ & + \frac{2}{\eta} \left(\eta - 1\right)^{2} \rho \frac{1}{N} \sum_{i=1}^{N} \left(\Phi_{i}\left(a_{t+1}, W_{t+1}, \gamma_{t+1}\right) - \Phi_{i}\left(a_{t}, W_{t}, \gamma_{t}\right)\right)^{2} + 2 \frac{1}{\rho \eta} \left(\frac{1}{N} \sum_{i=1}^{N} \left(\frac{1}{\kappa_{2,i,t+1}} \left(a_{1,t+1} + \kappa_{1,i,t+1}\right) - \frac{1}{\kappa_{2,i,t}} \left(a_{1,t} + \kappa_{1,i,t}\right)\right)\right)^{2} \leq 0, \end{split}$$

$$\Rightarrow \rho \leq 0, \gamma_{x,t} \geq 0, \gamma_{y,t} \geq 0, \gamma_{z,t} \geq 0, \eta \geq 0. \tag{S11}$$

$$\Rightarrow \rho \leq 0, \gamma_{x,t} \geq 0, \gamma_{y,t} \geq 0, \gamma_{z,t} \geq 0, \eta \geq 0. \end{split}$$

Hence, (S5a) and (S6a) are fulfilled, which demonstrates that (23) is non-increasing in this case. After (t+1)-th iteration, (23) can be reformulated as:

$$f(\gamma_{t+1}, W_{t+1}, a_{1,t+1}, \Gamma_{t+1}) = \frac{1}{2N} \sum_{i=1}^{N} \left\| B_i - \hat{P} \right\|_2^2 + \frac{1}{N} \sum_{i=1}^{N} \left\langle \Phi_i \left( a_{1,t+1}, W_{t+1}, \gamma_{t+1} \right), \Gamma_{t+1} \right\rangle + \frac{1}{2N} \sum_{i=1}^{N} \rho \left\| \Phi_i \left( a_{1,t+1}, W_{t+1}, \gamma_{t+1} \right) \right\|_2^2, \tag{S12}$$

By substituting (S3) into (S11), we can obtain:

$$f(\gamma_{t+1}, W_{t+1}, a_{1,t+1}, \Gamma_{t+1}) = \frac{1}{2N} \sum_{i=1}^{N} \left\| B_i - \hat{P} \right\|_2^2 + \frac{(2\eta - 1)\rho}{2} \frac{1}{N} \sum_{i=1}^{N} \left( \Phi_i \left( a_{1,t+1}, W_{t+1}, \gamma_{t+1} \right) \right)^2 - \frac{1}{N} \sum_{i=1}^{N} \frac{1}{\kappa_{2,i,t+1}} \left( a_{1,t+1} + \kappa_{1,i,t+1} \right), \tag{S13}$$

with (S5b) and (S13), (S6b) is fulfilled, i.e., (23) is lower-bounded. Hence, *Lamma* 2 stands, making Step 2 complete. To sum up, as per the aforementioned deductions, with the implementation of Steps 1 through 2, AMPC's convergence can be established with certainty in theory.

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修订号: 56

上次保存日期: 2023/11/26 14:35:00

 上次保存者:
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 编辑时间总计:
 228 分钟

上次打印时间: 2023/11/26 14:35:00

打印最终结果

页数: 2

字数: 557 (约) 字符数: 3,175 (约)