

KEIPER

项目定义: Define



	Kaizen 项目立项表											
项目名称	水: 来料银	项目负责人: 吴辰昕										
商业影响	J:\											
VSE9000	MATEL TO SERVICE THE SERVICE STATE OF THE SERVICE S		!在通过设备的升级,所有数据 									
问题描述:目前钢卷的来料机械性能数据需要手工记录,然后数据再人工登记到公共盘Excel.现在通过设备的升级,可以自动上传到公共盘和Pi-Web. 项目目标:无纸化,效率提升,减少手工记录 项目投资: 0 项目收益: 0.54W		项目范围: 来料所有钢卷测量										
项目投资	£: 0		项目收益: 0.54W									
团队成员		主要职责	贡献比重									
王大鹏		设备上的软件和公共盘的对接	50%									
彭长		邀请设备供应商过来升级	30%									
吴辰昕		协调人员配合项目推进	20%									





Record the traceability information

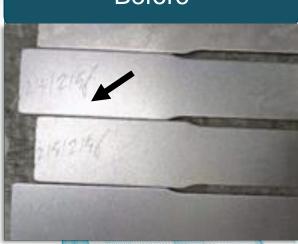
Perform tensile test

Record the data

Save and archive the record













Avoid the mistakes caused by type-error







Record the traceability information

Perform tensile test

Record the data

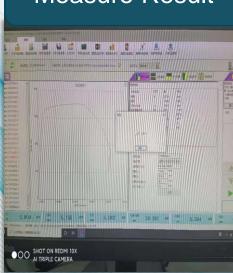
Save and archive the record



Tensile Test



Measure Result



Testing











Record the traceability information

Perform tensile test **Record the** data

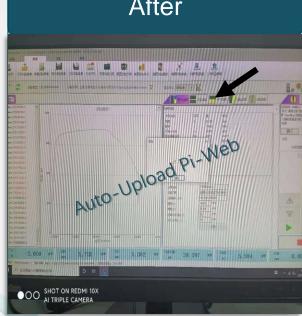
Save and archive the record



Before

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20022393	(0289621	1.4	W	935	1000	10.5	825	10500	18.5	33.5	
200 22392	10289621	1.4	T	920	1849 1840	11:0	90 415	1040		英	
20C22524 V	10289620	1.4	TW	915 930	1930	11.0	470 220	1000 1000 1000	10.5	22 2	22
20C 22389 V	10289621	1.4	TW	400	1020	11.5	915 930	1030	11.0	33.1	
200 22403	10289620	64	T	\$15 \$15	1040	11.5	915 925 920	1050	11.0	346	
20022285	10289620	1.4	T	920		11.5		1030		324	
200 22376	10289620	1.4	TW	915 900	1940 1840 1840	11.5	910	1030	105	33.1	
20622385	10289620		TW				910	1540		33.6	
	10289620	1.4		945	1050	11.5	go5	1050		24	
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200.22375	10289620	1.4	W	925	1000	11.5	205	1000	11.0	22 .	
200 22364	10289620	1.4	W	895	1030 1030 1030 1030 1030 1030	11.5	905 900 905 900 870 920 920	1050 1050 1050 1050 1050 1050	11.5	33.4	
200 22278	10289620	1.4	T			12.5	870	1010	11.5		
20022340	10289621	1.4	W	120 930	1030	11.5	920	1040	11.5	33.1	ä
20022245	10289621	1.4	W	925	1840	11-0			10.5	33.6	8
200 22284	10289620	1.4	W	95 450 890 34: 860 72:	1010 1046	12.5	395	1030	11.0	33.6	
206 23250	10289624	1.5	W	060 765	1070	17:5"	865 965 765	1000	10	33.9	ä
20023251	10289621	1.5	VV	OLE 970	1000 1044	10.	875 745	1070	120		
200 22339	10289621	1.4		200	1400	11.0	910	1040	1543		
200.22388	10289621	1.4		940	1030		920	1000	11.0	33.8	
			W								







Cycle time saving

Error proof

Avoid the mistakes caused by write-error









Record the traceability information

Perform tensile test

Record the data

Save and archive the record



Before

Inspector key-in data from paper to excel of public G:

After

KEIPER KEPER Measurement Report

| Construction | C

Cycle time saving |

Error proof

600min/Per Month

- Avoid the mistakes caused by type-error
- ✓ Data sharing and SPC

 Monitor





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Thanks!