|--|

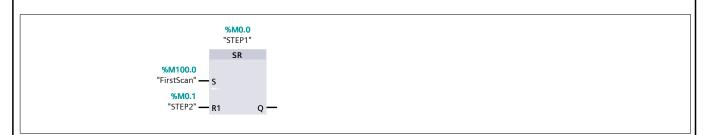
THAY PHUONG / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

HunqD_De3 [FC3]

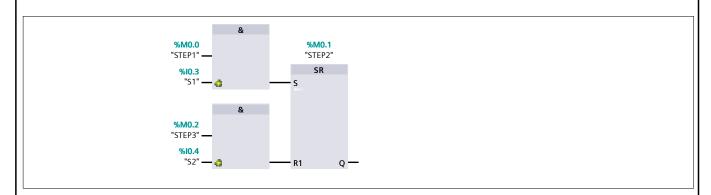
HunqD_De3 F	Properties				
General					
Name	HunqD_De3	Number	3	Туре	FC
Language	FBD	Numbering	Automatic		
Information					
Title		Author		Comment	
Family		Version	0.1	User-defined	
				ID	

HunqD_De3				
Name	Data type	Default value	Comment	
Input				
Output				
InOut				
Temp				
Constant				
▼ Return				
HunqD_De3	Void			

Network 1:



Network 2:

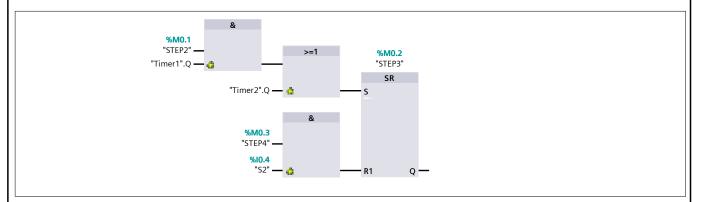


Network 3:

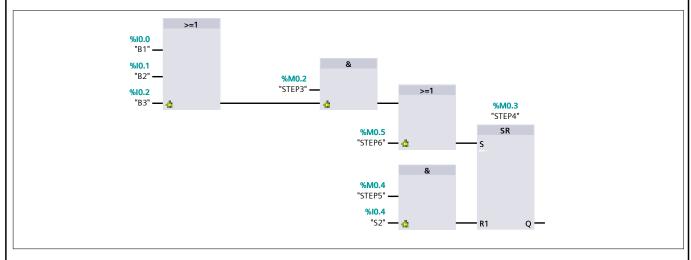
Totally Integrated Automation Portal

```
%M0.1
"STEP2" — IN ET T#0ms
T#10s — PT Q —
```

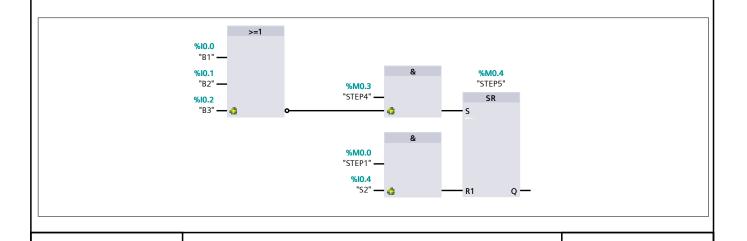
Network 4:



Network 5:



Network 6:



|--|

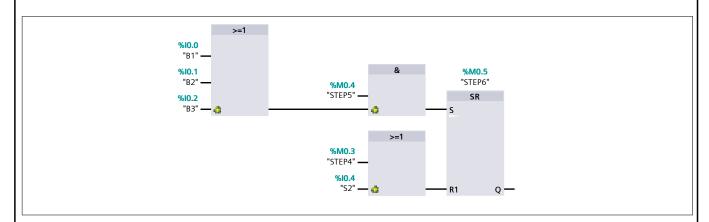
Network 7:

```
%DB7
"Timer2"

TOF
Time

%M0.4
"STEP5"— IN ET — T#0ms
T#5s — PT Q —
```

Network 8:



Network 9:



Network 10:

