

THAY PHUONG / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

HunqD_De1 [FC2]

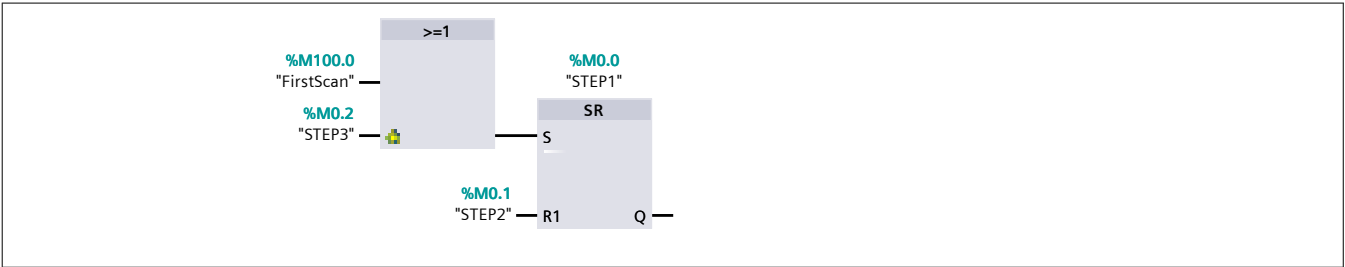
HunqD_De1 Properties

General					
Name	HunqD_De1	Number	2	Type	FC
Language	FBD	Numbering	Automatic		
Information					
Title		Author		Comment	
Family		Version	0.1	User-defined ID	

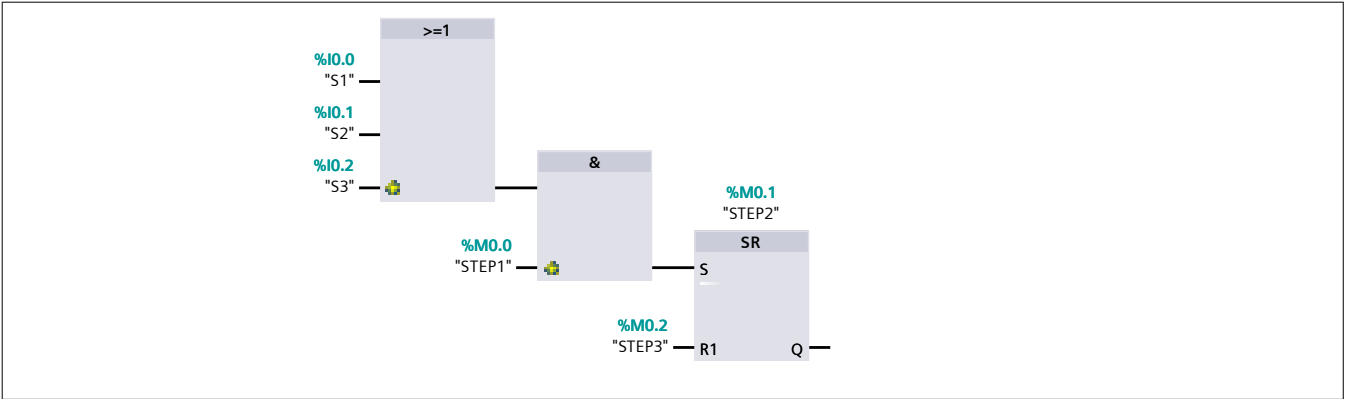
HunqD_De1

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
HunqD_De1	Void		

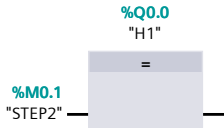
Network 1: STEP 1



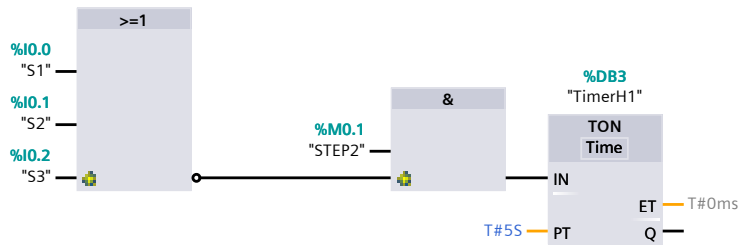
Network 2:



Network 3:



Network 4:



Network 5:

