User manual

FLOPPY TO USB CONVERSION UNIT FOR
STAUBLI-JC4 LABEL WEAVING MACHINE

Features:

- **Use ordinary usb pen driver as the medium for transfer design.**
- **Same size, same interface with floppy driver, easy to install.**
- **Connect through floppy driver interface, no need to modify system settings.**
- **Up to 100 partitions with 1.44Mb capacity each partition.**

Installation:

shut down the power of machine, connect through 34pin floppy driver interface.
Install a SFR1M44-U100 on computer as a floppy driver A.

Function:

Two 8segment LED correspond with partitions, 00 – 99.

Two button used to select the 8segment LED from 00 – 99, left is tens-digit, right is single-digit.

Description:

1. **100 partitions regard as 100 pieces floppy disk, every partition need to format on computer before used to store files.**
2. **During the read and write operation, do not remove usb pen driver.**

Note:

1. **SFR1M44-U100 is suitable with STAUBLI JC4, also can be used on JC5, MULLER 3 and BONAS.**
2. **If the lamp of unit is not on when reading or writing data with USB pen driver, please remove the jumpers S1 to MO.**