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Group-contribution method for the estimation of vapor pressures

Chein-Hsiun Tu

Applied Chemistry Department, Providence University, Taichung, Taiwan Received 23 August 1993; accepted in final form 5 April 1994

Abstract

A group-contribution method has been developed for predicting the vapor pressures of organic liquids. The parameters for 42 organic groups are derived from 5359 experimental vapor pressure data on 342 organic compounds. The various group values are presented as four-constant expressions and can be used to estimate the vapor pressures of organic liquids up to 8000 kPa. With the proposed method, vapor pressures have been calculated for 336 organic compounds, and when compared with the experimental data, this method produces an average absolute percentage deviation of 5.0%. The proposed method is quite general and relatively easy to use. The required input parameters are the group numbers and the molecular weight of that compound.

Keywords: Theory; Methods of calculation; Group contribution; Organic compounds; Vapor pressure

1. Introduction

The vapor pressure of pure liquids is a very important property in the calculations of vapor-liquid equilibria. The enthalpies of vaporization are often derived from vapor pressure data. Although experimental data can be very accurate, it is difficult to provide all the data needed for every single compound. For this reason, several methods have been developed for estimating vapor pressures (Reid et al., 1987). Many developed correlation equations, based on the classical theories of corresponding states, use critical properties as reducing parameters.

Another popular approach is to develop correlations for homologous series. This approach is the group-contribution method. Among the group-contribution methods, it is worth mentioning UNIFAC (Fredenslund et al., 1977). Although the method based on UNIFAC (Jensen et al., 1981; Yair and Fredenslund, 1983) shows some success in estimating the vapor pressures, it requires complicated calculations and input of other physical properties such as the second virial coefficient and/or normal boiling point. The applicable pressure range in the UNIFAC method

is between 1.0 and 300 kPa. Thus, a reliable and simple predictive technique for vapor pressure calculations is not only welcomed, but is a necessity in the chemical industry.

The purpose of this work is to propose a group-contribution method that will permit vapor pressures to be calculated with ease, over a broader pressure range, and with no input of other physical properties. A four-constant expression based on the Clausius-Clapeyron equation is used to develop this model for vapor pressure.

2. Group-contribution model

From the Clausius-Clapeyron equation, we obtain

$$\frac{\mathrm{d}\ln P}{\mathrm{d}(1/T)} = \Delta H_{\mathrm{v}} / -R \,\Delta Z_{\mathrm{v}} \tag{1}$$

Assuming a second order dependence on temperature for the group $\Delta H_{\rm v}/(-R \Delta Z_{\rm v})$, the integration of Eq. (1) becomes

$$\ln P = A + B/T - C \ln T - DT \tag{2}$$

where A, B, C, and D are constants.

Based on the classical group-contribution concepts, the logarithm of the vapor pressure of a compound is considered as the sum of all the contributions made by the groups present in the molecule. Further, the contribution of a given group in a molecule is the same as in another molecule. Thus, Eq. (2) is rewritten for group contribution as

$$\ln P = \sum_{i} N_{i} (A_{Gi} + B_{Gi}/T - C_{Gi} \ln T - D_{Gi}T)$$
 (3)

where N_i is the number of group i in the molecule.

However, when the logarithm of the experimental vapor pressure data of n-alkanes, n-alkanols, n-alkanoic acids, and n-alkanones is plotted against the number of carbon atoms in Fig. 1, and the curves show that the contributions of the methylene groups (CH_2) to each organic series differ markedly. When the logarithm of the product of vapor pressure and molecular weight (M) of the compound is used, a similar plot as in Fig. 1 is constructed. Curves with essentially the same trends of the contribution of CH_2 are obtained (Fig. 2). Thus, Eq. (3) is modified to include the effect of molecular weight:

$$\ln (PM) = \sum_{i} N_{i} (A_{GMi} + B_{GMi}/T - C_{GMi} \ln T - D_{GMi}T)$$
 (4)

where A_{GMi} , B_{GMi} , C_{GMi} , and D_{GMi} are group constants.

Thus, Eq. (4) is used as the basic relation in the development of the group-contribution model for the vapor pressure. However, the molecular structures (side-chain, alicyclic rings, and double-bonds) are the functional groups (-OH, -COOH, etc.) may have a significant effect on the group contribution to the vapor pressure. Thus, certain types of correction to Eq. (4) are necessary and are denoted as Q. The group-contribution model for the vapor pressure in this study would be

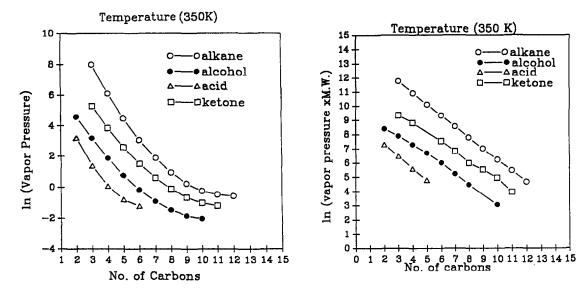


Fig. 1. Vapor pressures of normal organic compounds.

Fig. 2. Vapor pressures multiplied by molecular weights of normal organic compounds.

$$\ln(PM) = \left[\sum_{i} N_i (a_i + b_i/T - c_i \ln T - d_i T)\right] + Q$$
(5)

where P = vapor pressure (kPa); T = T(K)/100; T(K) = temperature in Kelvin; M = molecular weight; a_i , b_i , c_i , $d_i = \text{predictive group constants of group } i$; and Q = specific compound correction. Q is expressed as

$$Q = \sum_{i=1}^{2} \xi_i q_i \tag{6}$$

For i = 1: structure term

$$\xi_1 = s_0 + s_1 N_{cs} + s_2 N_{bs} + s_3 N_{es}$$
 alkylbenzenes
$$\xi_1 = 1$$
 others (6a)

for non-ring compounds:

$$q_1 = \alpha_{\rm ln} + \beta_{\rm ln}/T - \gamma_{\rm ln} \ln T - \delta_{\rm ln}T \tag{6b}$$

for ring compounds:

$$q_1 = \alpha_{1r} + \beta_{1r}/T - \gamma_{1r} \ln T - \delta_{1r}T$$
 (6c)

For i = 2: functional group term:

$$\xi_2 = f_0 + f_1 N_{\rm cm} + f_2 N_{\rm cm}^2 + f_3 N_{\rm cm}^3 + f_4 N_{\rm cm}^4$$
(6d)

$$q_2 = \alpha_2 + \beta_2/T - \gamma_2 \ln T - \delta_2/T \tag{6e}$$

Examples for counting the N_{cs} , N_{bs} and N_{es} values				
Compound	$N_{ m cs}$	$N_{ m bs}$	$N_{ m es}$	
Isobutyl benzene	4	1	0	
1,2-Diisopropyl benzene	6	2	1	
1,2,3-Trimethyl benzene	3	0	2	
1,2,4,5-Tetramethyl benzene	4	0	2	

Table 1 Examples for counting the N_{cs} , N_{bs} and N_{es} values

1,2,3,4-Tetramethyl benzene

where ξ_1 = structural correction factor; ξ_2 = functional-group correction factor; q_1 = structural correction; q_2 = functional-group correction; α_i , β_i , γ_i , and δ_i = correction constants for correction type i; and subscripts n and r = non-ring and ring compounds, respectively.

Eq. (6a) is mainly used to account for the effect of the alkyl substituents on the vapor pressures of the substituted benzenes. N_{cs} is the number of carbon atoms on the alkyl-substituent, N_{bs} is the number of branched alkyl-substituents, and N_{es} is the number of neighboring alkyl-substituents. s_0 , s_1 , s_2 , and s_3 are constants. The N_{cs} , N_{bs} , and N_{es} values are shown in Table 1. The effect of the functional groups (-OH, -COOH, etc.) on the vapor pressure is corrected according to the number of carbon atoms in the molecule as in Eq. (6d). f_0 , f_1 , f_2 , and f_3 are constants of the functional group correction factor. N_{cm} is the number of carbon atoms in a molecule.

The predictive constants, a_i , b_i , c_i , and d_i , of the group contributions are given in Table 2. Owing to the strong effect of the cyclane ring size on vapor pressures, the values of the group contributions are shown with various ring sizes. The correction values for the specific compounds in Eq. (6) are shown in Table 3. It should be noted that the T values used in the working equations are the temperature in Kelvin divided by 100.

3. Generation of the group constants

The next step in the group-contribution method involves the determination of the group constants, a_i , b_i , c_i , and d_i , for various groups and the correction constants, Q, for some specific compounds. The database contains reliable experimental data for 342 organic compounds with 5359 data points. These organic compounds are classified in 42 molecular groups. Except for the ether group (O) and amine groups (NH₂ and NH), the group assignment in this study is to identify first the carbon atom and then its attached non-carbon atoms and/or functional groups. Thus, the CH₃ group represents a primary methyl group and CH₂OH a primary alkanol group. The following symbols characterize each of its particular carbon bonds: C_d , a double bonded carbon atom; C_d , two double bonded carbon atoms; C_t , a triple bonded carbon atom; C_r , a cycloparaffinic carbon atom; C_a , an aromatic carbon atom; and C_{rd} , a double bonded cycloparaffinic carbon atom; C_a , an aromatic carbon atom; and C_{rd} , a double bonded cycloparaffinic carbon atom.

Table 2
The groups and their contribution values to vapor pressure

Group	a_i	b_i	c_i	d_i	
Alkanes					
CH ₄	18.3662	-14.4079	6.3518	-2.3592	
CH ₃	11.7714	-12.5737	2.2841	-0.2608	
CH ₂	3.2193	-9.0445	1.3134	-0.0660	
CH	-4.4782	-5.1317	1.9526	-0.2331	
C	-37.4783	34.4263	-17.2189	2.3381	
Alkenes					
	11.2767	-11.1067	1.5073	-0.0519	
C_dH_2	5.6569	-12.5108	3.8423	-0.5502	
C _d H				0.0722	
$C_{\mathfrak{d}}$	-7.6051	-2.6066	-0.6709		
C_{d2}	13.3695	-25.8650	13.2055	-2.6484	
Alkynes					
C_tH	-2.3899	5.9453	-13.5683	2.8676	
C_t	31.9325	-50.1135	28.6956	-4.9136	
Aromatics					
C_aH	12.9190	-20.0023	6.9269	-0.8458	
C_a	-10.7912	4.9887	-5.3565	0.8294	
Alcohols					
	22.2050	-60.8324	6.7966	-0.6097	
CH₃OH	32.2058				
CH ₂ OH	11.2577	-39.9951	-7.2416	1.9198	
СНОН	50.8829	-99.9544	29.3664	-3.0041	
СОН	91.0039	-159.6483	67.8890	-8.4641	
Aldehydes					
HCHO	-21.2585	27.9625	-54.8211	12.9193	
СНО	16.9447	-33.5580	2.0406	0.2633	
Acids					
НСООН	41.6876	-72.9309	17.0700	-2.3461	
СООН	-22.3639	6.7934	-27.2066	3.6193	
Ketones	11 4451	22.7540	4.700.5	0.2017	
CO	11.4451	-33.7548	4.7095	-0.2817	
C_rO	15.7318	-35.7242	0.6442	1.3149	
Esters					
HCOO	30.6109	-52.9005	13.9862	-1.6838	
COO	26.7818	-55.0233	16.2873	-1.8386	
Ethers					
0	6.2950	-15.6498	3.5276	-0.4449	
Amines	14.5523	-28.1233	0.0641	0.5749	
NH ₂ NH	8.3018	-28.1233 -24.0019	-0.0641		
	6.3016	- 24.0019	1.1789	0.5033	
Nitriles					
HCN	82.3928	-121.5608	49.9955	 7.0105	
CN	23.3144	- 50.7044	6.9185	-0.5110	

Table 2 (Continued)

26.7086 50.9212	-40.4972		
	-40.4972		
50.9212		4.3364	-0.2641
	-81.1540	28.7811	-3.4574
26.1946	-52.7165	15.4828	-1.5672
19.7497	-48.3419	18.1297	-2.1625
40.0173	-54.4986	18.7193	-3.0053
27.5618	-45.0267	12.3851	-1.4923
24.7329	-46.5664	19.2748	-2.9568
25.5987	-54.2423	29.0348	-4.9523
20.0507	3 1.2 123	25.0540	7.7525
16.0560	21 0000	0.0056	1 4600
16.3562	-21.8909	9.0876	-1.4623
1.1698	-9.4 777	13.2312	-3.2460
16.6125	-23.6312	11.9783	-2.2372
20.1476	-28.2782	18.8008	-4.1441
5.4635	-9.2804	0.7044	-0.0038
25.3819	-43.9590	21.4162	-2.6314
7.5975	-23.0368	18.2736	-2.9451
11.1020	-16.4049	5.8475	-0.8299
7 2242	11 0475	2.6079	0.2025
			-0.3025
			0.2787
			2.9408
4.3838	-8.0010	-0.4299	0.2775
7.6360	-13.0975	3.1908	-0.3519
11 8302	_10 5165	6 2215	-0.7243
11.0302	- 19.5105	0.3213	-0.7243
4.9192	-9.8869	1.5870	-0.1242
3 9563	-8 6204	1.1261	-0.0721
	7.2243 5.6954 36.5572 4.3838 7.6360	7.2243 -11.9475 -5.6954 -0.7688 -36.5572 36.0631 4.3838 -8.6610 7.6360 -13.0975 11.8302 -19.5165 4.9192 -9.8869	7.2243 -11.9475 2.6978 -5.6954 -0.7688 -1.3039 -36.5572 36.0631 -19.6856 4.3838 -8.6610 -0.4299 7.6360 -13.0975 3.1908 11.8302 -19.5165 6.3215 4.9192 -9.8869 1.5870

To obtain these active group constants, the algorithm proposed by Marquardt (1963) for non-linear least-squares regression is used to adjust the constants to fit the model to the experimental data with the following objective function:

$$F = \sum_{i=1}^{K} \left[\frac{P(\exp) - P(\operatorname{cal})}{P(\exp)} \right]_{i}^{2}$$
(7)

Table 3a Values of structural correction constants for ξ_1 in Eq. (6a)

Compound	<i>s</i> ₀	s_1	s_2	<i>s</i> ₃
Alkylbenzenes				
1-substituent	-0.0005	0.0050	0.0204	
2-substituents	-0.0336	0.0185	0.0110	-0.0218
3-substituents	-0.1060	0.0354		0.0276
Others	-0.1467	0.0534		-0.0521

Table 3b Structural correction values for nonring q_1 in Eq. (6b)

Compound	α_{ln}	$oldsymbol{eta_{1n}}$	γ_{1n}	δ_{1n}	
Alkanes $(N_{\rm cm} \ge 21)^a$	-1.5775	4.4318	-0.6435	-0.0323	
Double and triple					
branched alkanes					
With position 3	-0.4179	0.4465	-0.0812	0.0093	
Other positions	0.4061	-0.4338	0.0788	-0.0090	
1,3-Dialkenes	1.5443	-3.4154	1.0490	-0.1502	
Alkylcyclohexanes					
Cis-1,2	-0.9974	-0.0384	-0.0652	0.0139	
Cis-1,3	-0.1253	-0.0169	-0.0287	0.0061	
Trans-1,4	0.1595	0.0215	0.0365	-0.0078	
1,4-Dienes	-0.8066	-1.5936	0.0791	-0.0511	

^a $N_{\rm cm}$ = number of carbon atoms in a molecule.

Table 3c Structural correction values for ring q_1 in Eq. (6c)

α_{1r}	$oldsymbol{eta_{1r}}$	γ_{1r}	δ_{1r}
10.7912	-4.9887	5.3565	-0.8293
9.0770	-15.8513	-2.8016	1.2162
8.8047	-15.3758	-2.7176	1.1798
7.8970	-13.7907	-2.4374	1.0581
8.4598	-14.7734	-2.6111	1.1335
8.9681	-15.6611	-2.7680	1.2016
	10.7912 9.0770 8.8047 7.8970 8.4598	10.7912	10.7912 -4.9887 5.3565 9.0770 -15.8513 -2.8016 8.8047 -15.3758 -2.7176 7.8970 -13.7907 -2.4374 8.4598 -14.7734 -2.6111

a α positions of different benzene rings on naphthalene.

where K is the number of experimental data considered, $P(\exp)$ is the experimental vapor pressure and $P(\operatorname{cal})$ is the calculated vapor pressure. This method is applied to the various families of compounds, beginning with the n-alkanes that require only two groups, CH_3 and CH_2 , to create any straight chain of saturated hydrocarbons and two additional groups, CH and

Table 3d Correction values of ξ_2 and q_2 in Eqs. (6d) and (6e) for the functional group-containing compound

Compounds a	f_0	f_1	f_2	f_3	f_4
1° Alcohols	0.6135	-0.3526	0.0225	-0.0005	
2° Alcohols					
-2-ol	2.0980	-1.0220	0.1234	-0.0051	
-3-01	0.6605	-0.3627	0.0177		
-4-ol	0.6497	-0.3627	0.0177		
3° Alcohols		0.2191	-0.0546		
Aldehydes	1.0035	-0.6175	0.0634	-0.0021	
Acids	-0.3746	0.1991	-0.0210	0.0005	
Ketones	1.4707	-0.6618	0.0597	-0.0018	
Cyclo-ones	-7.1818	2.8475	-0.3090	0.0114	
Formates	1.6210	-1.1558	0.1970	-0.0122	
Esters	0.1967	0.2456	-0.1453	0.0150	-0.0004
Ethers	-0.0388	0.2216	-0.1152	0.0089	
1° Thiols	0.1169	-0.0962	0.0217	-0.0013	
2° Thiols	0.1740	-0.1300	0.0240		
3° Thiols	-2.7560	1.1230	-0.1085		
1° Amines	-0.1603	-0.1960	0.0134		
$(N_{\rm cm} \ge 2)$					
2° Amines		-0.2269	0.0086		
$(N_{\rm cm} \ge 3)$					
1-Chloroalkanes $(N_{\rm cm} \ge 2)$		0.0279	-0.0131		
q_2	α_2	$oldsymbol{eta_2}$	γ_2	δ_2	
12	3.2193	-9.0445	1.3134	-0.0660	

^a 1°-primary; 2°-secondary; 3°-tertiary.

Table 4
Average deviation in the estimation of vapor pressures

Series	Data points	d	Temp.	Pressure
	(compounds)	(%)	range (K)	range (kPa)
Alkanes	1046(64)	4.9	90-625	0.00-4682
Alkenes	399(25)	4.6	105-584	0.01 - 5066
Alkynes	48(4)	5.6	162-398	0.13-6240
Cyclanes	529(29)	3.7	156-563	0.00-5574
Aromatics	691(47)	5.5	233-631	0.02-4875
Alcohols	612(31)	4.5	180-569	0.00-8103
Aldehydes	141(13)	6.5	185-594	0.13-1161
Acids	183(15)	9.7	293-643	0.13-5066
Ketones	538(27)	5.3	259-601	0.13-4700
Esters	366(28)	6.5	199-569	0.13-5066
Ethers	105(8)	8.6	158-467	0.13-5066
Amines	138(10)	5.0	177-615	0.13-6080
Nitriles	98(9)	2.5	202-605	0.13-5066
Thiols	278(16)	2.1	274-472	9.58-270
Chlorides	115(10)	3.2	174 - 560	0.13-6079
Overall	5287(336)	5.0	90-643	0.00-8103

C, to represent the branched chain compounds. To generate new group constants, the new set of experimental data for the groups is regressed while the previously generated constants for the other groups are held constant.

The final correlation involves data from the Chemical Engineers' Handbook (Perry and Chilton, 1973), Tables on the Thermophysical Properties of Liquids and Gases (Vargaftik, 1975) and other sources: alkanes (Malaspina et al., 1973; Osborn and Douslin, 1974; Osborn and Scott, 1980; Stein, 1981; Salerno et al., 1986; Chirico et al., 1989), alkenes/alkynes (Thomson, 1946; Myers and Fenske, 1955; Jahangiri et al., 1986; Oscarson et al., 1987), cycloparaffins (Lin et al., 1970; Osborn and Douslin, 1974; Meyer and Hotz, 1976; Hugill and McGlashan, 1978), aromatics (Besley and Bottomley, 1974; Osborn and Douslin, 1974; Osborn and Scott, 1980; Kooner and Alexander Van Hook, 1986; Golding and Machin, 1987; Goodwin, 1988), alcohols/ ethers (Ambrose and Sprake, 1970; Ambrose et al., 1974; Ambrose et al., 1975; Thomas et al., 1979, Munday et al., 1980; Liley, 1982; Sachek et al., 1984; Mousa, 1987; Ambrose and Ghiassee, 1990), aldehydes (Ambrose and Sprake, 1974; Mills and Fenton, 1987; Mills et al., 1987; Oscarson et al., 1987; Varughese and Sommerfeld, 1989), acids (Ambrose and co-workers, 1977, 1981; Azpiazu, et al., 1984; Ambrose and Ghiassee, 1987), ketones/esters (Ambrose et al., 1974, 1975; Meyer and Hotz, 1976; Oscarson et al., 1987; Ambrose et al., 1988; Askonas and Daubert, 1988), and amines/nitriles/thiols/halides (Day and Felsing, 1950; Osborn and Douslin, 1966; Kratzke and Muller, 1985; Garcia-Sanchez and Trejo, 1987; Lainez et al., 1987; Francesconl, 1988).

4. Results and discussion

By using the proposed method, the vapor pressures have been calculated for 336 organic liquids and 5287 data points with an overall average absolute percentage deviation of 5.0%. Table 4 shows the detailed analysis, including number of data points, number of compounds, average absolute percentage deviation (d), temperature range, and pressure range. The overall average absolute percentage deviation (d_{ov}) is defined as:

$$d_{\rm ov} = \sum_{j} (dK)_{j} / \sum_{j} (K)_{j}$$
 (8)

$$d = \sum_{i=1}^{K} \left| \frac{P(\exp) - P(\operatorname{cal})}{P(\exp)} \right|_{i} \times 100$$
(9)

where j = compound series; i = compound, and K = number of data points of the compound. Only the numbers of groups in a compound and the molecular weight of that compound are needed. No other physical properties are used as input.

The only general group-contribution method of predicting the vapor pressure for all classes of compounds is the modified UNIFAC method of Jensen et al. (1981) and Yair and Fredenslund (1983). This method is however valid for pressures in the range 1–300 kPa and requires that the second virial coefficients and/or normal boiling points are available. The proposed method is applicable for pressures up to 8000 kPa. The only input needed in the proposed method is the molecular weight which is simple to calculate from the Periodic Table.

The group constants and correction values in Tables 2-3 are only applicable to calculation of the vapor pressures of organic liquids with one functional group (-OH, -COOH, etc.) in the molecule. If calculations for compounds with multifunctional groups are desired, larger errors will be expected and the adequate correction values must be developed to improve the results.

5. Conclusions

The group-contribution model, which is a generalization of the classical group-contribution concept, has been successfully applied to the estimation of the organic-liquid vapor pressures. In this work, the vapor pressures of 336 organic compounds with 5287 data points have been examined and the overall average absolute percentage error is 5.0%. The correlation method yields acceptable predictions up to a pressure of 8000 kPa.

The proposed method may be used for both polar and non-polar components. Only molecular weights, easily calculated from the molecular formula, and structural information are needed. The method is fairly simple and does not require any other physical properties as input.

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List of symbols

A, B, C, D

, , - ,	1 ()
$A_{\mathrm{G}i},\ B_{\mathrm{G}i},\ C_{\mathrm{G}i},\ D_{\mathrm{G}i}$	group constants in Eq. (3)
A_{GMi} , B_{GMi} , C_{GMi} , D_{GMi}	group constants in Eq. (4)
a_i, b_i, c_i, d_i	predictive group constants in Eq. (5)
f_0, f_1, f_2, f_3	constants of functional-group correction factor
C_a	carbon atom on an aromatic ring
C_d	carbon atom connected with a double bond
C_{d2}	carbon atom connected with two double bonds
C_r	carbon atom on a cycloalkane ring
C_{rd}	carbon atom connected with a double bond on a cyclane
C _t	carbon atom connected with a triple bond
d.	average absolute percentage deviation
$d_{ m ov}$	overall average absolute percentage deviation
\boldsymbol{F}	objective function
$\Delta H_{ m v}$	heat of vaporization
K	number of data points
M	molecular weight
$N_{ m cs}$	number of carbon atoms on substituents of benzene

constants in Eq. (2)

$N_{ m bs}$	number of branched alkyl-substituents on benzene
$N_{ m es}$	number of neighboring alkyl-substituents on benzene
$N_{ m cm}$	number of carbon atoms in a molecule
P	vapor pressure in kPa
$P(\exp)$	experimental vapor pressure in kPa
P(cal)	calculated vapor pressure in kPa
Q	specific compound corrections
q_i	specific compound correction of correction type i
R	gas constant
s_0, s_1, s_2, s_3	constants of structure correction factor in Eq. (6a)
T(K)	temperature in Kelvin
T	T(K)/100
$\Delta Z_{ m v}$	change of compressibility factor in Eq. (1)
Const. Latters	

Greek letters

$\alpha_i, \beta_i, \gamma_i, \delta_i$	correction constants for correction type i
ξ	correction factor in Eq. (6)

Subscripts

bs	branched alkyl-substituents
cm	carbon atom
cs	carbon atoms on substituents
es	neighboring alkyl-substituents
i	summation index
j	summation index
n	non-ring compounds
ov	overall
r	ring compounds
1	structural correction
2	functional group correction

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Appendix A: Use of the method

The proposed method can be used to calculate the vapor pressures of any organic compound with the necessary groups that are available.

Group	No.	a_i	b_i	c_i	d_{i}
CH ₃	1	11.7714	-12.5737	2.2841	-0.2608
$C_d H_2$	2	11.2767	-11.1067	1.5073	-0.0519
C_dH	1	5.6569	-12.5108	3.8423	-0.5502
C_d	1	-7.6052	-2.6065	-0.6709	0.0722
Σ		32.3765	-49.9044	8.4701	-0.8426
Q^{a}		1.5443	-3.4154	1.0490	-0.1502
Total		33.9208	-53.3198	9.5191	-0.9928

Table A1

The various groups and their contribution constants

Example 1

Estimation of the vapor pressure of 2-methyl-1,3-butadiene (molecular weight = 68.119 kDa). The experimental vapor pressure is 60.747 kPa at 20°C (Vargaftik, 1975). The molecular structure is

The various groups and their contributions to the constants A, B, C and D are given in Table A1.

$$\ln(PM)(kPa) = (A + B/T - C \ln T - DT) \qquad T = T(K)/100$$
$$= [33.9208 - 53.3198/(T/100) - 9.5191 \ln(T/100) + 0.9928(T/100)]$$

At
$$T = 293.15$$
 K, $P(\exp) = 60.747$ kPa and $P(\text{cal}) = 65.574$ kPa.

% error =
$$[(65.574 - 60.747)/60.747]100 = 7.95$$
%.

Example 2

Estimation of the vapor pressure of 1,2-diisopropylbenzene (molecular weight = 162.276 kDa). The experimental vapor pressure is 5.333 kPa at 114.0°C (Perry and Chilton, 1973). The molecular structure is

^a Structural correction for 1,3-diene.

Ine various	The various groups and their contribution constants					
Group	No.	a_i	b_i	c_i	d_i	
CH ₃	4	11.7714	-12.5737	2.2841	-0.2608	
CH	2	-4.4782	-5.1317	1.9526	-0.2331	
C_aH	4	12.9190	-20.0023	6.9269	-0.8458	
C_a	2	-10.7912	4.9887	-5.3565	0.8294	
Σ		68.2228	-130.5900	30.0362	-3.2338	
Q^{a}		0.8417	-0.3891	0.4178	-0.0660	

-130.9791

30,4540

-3.2998

Table A2
The various groups and their contribution constant:

69.0645

The various groups and their contributions to the constants A, B, C and D are given in Table A2.

$$\ln(PM)(kPa) = (A + B/T - C \ln T - DT) \qquad T = T(K)/100$$

$$= \{69.0645 - 130.9791/(T/100) - 30.4540 \ln(T/100) + 3.2998(T/100)\}$$
At $T = 387.15$ K, $P(\exp) = 5.333$ and $P(cal) = 5.447$ kPa
% error = $[(5.447 - 5.333)/5.333]100 = 2.14\%$.

Example 3

Total

Estimation of the vapor pressure of 4-methyl-2-pentanol (molecular weight = 102.18 kDa). The experimental vapor pressure is 0.0973 kPa at 6.3°C (Thomas et al., 1979). The molecular structure is

Table A3
The various groups and their contribution constants

Group	No.	a_{i}	b_i	c_{i}	d_{ι}
CH ₃	3	11.7714	-12.5737	2.2841	-0.2608
CH ₂	1	3.2193	-9.0445	1.3134	-0.0660
CH	1	-4.4782	-5.1317	1.9526	-0.2331
СНОН	1	50.8829	-99.9544	29.3664	-3.0041
Σ		84.9382	-151.8517	39,4847	-4.0856
Qª		-2.2471	6.3131	-0.9167	0.0461
Total		82.6911	-145.5386	38,5680	-4.0395

^a Functional group correction for secondary alcohols; $N_{cm} = 6$, $\xi_2 = -0.698$, $Q = \xi_2 \times q_2$ of secondary alcohols.

^a Structural correction for branched alkylbenzenes; $n_{cs} = 6$, $N_{bs} = 2$, $N_{es} = 1$, $\xi_1 = 0.078$, $Q = \xi_1 \times q_1$.

The various groups and their contributions to the constants A, B, C and D are given in Table A3.

$$\ln(PM)(\text{kPa}) = (A + B/T - C \ln T - DT) \qquad T = T(K)/100$$
$$= [82.6911 - 145.5386/(T/100) - 38.5680 \ln(T/100) + 4.0395(T/100)]$$

At
$$T = 279.45$$
 K, $P(\exp) = 0.0973$ kPa and $P(\text{cal}) = 0.0942$ kPa.

% error = [(0.0942 - 0.0973)/0.0973]100 = 3.17%.