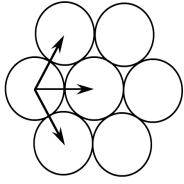


# Material Science

## Homework set 4 Solution

1. The arrows indicate three different  $\langle 11\bar{2}0 \rangle$ -type directions.



2. In order for the dislocation to move in its slip system, a shear force acting in the slip direction must be produced by the applied force. This resolved shear force  $F_r$  is given by

$$F_r = F \cos \lambda$$

If we divide the equation by the area of the slip plane,  $A = A_0 / \cos \phi$ , we obtain the following equation known as **Schmid's law**:

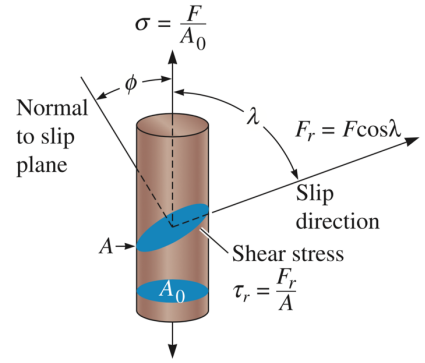
$$\tau_r = \sigma \cos \phi \cos \lambda$$

where

$$\tau_r = \frac{F_r}{A} = \text{resolved shear stress in the slip direction}$$

and

$$\sigma = \frac{F}{A_0} = \text{normal stress applied to the cylinder}$$



$$3. \quad \phi = \cos^{-1} \left[ \frac{(1)(1) + (1)(1) + (0)(1)}{\sqrt{[(1)^2 + (1)^2 + (0)^2]} \sqrt{[(1)^2 + (1)^2 + (1)^2]}} \right] = \cos^{-1} \left( \frac{2}{\sqrt{6}} \right) = 35.3^\circ$$

$$\lambda_{[110]-[\bar{1}10]} = \cos^{-1} \left[ \frac{(1)(-1) + (1)(1) + (0)(0)}{\sqrt{(1)^2 + (1)^2 + (0)^2} \sqrt{(-1)^2 + (1)^2 + (0)^2}} \right] = \cos^{-1}(0) = 90^\circ$$

$$\sigma_y = \frac{\tau_{crss}}{(\cos \phi \cos \lambda)} = \frac{2.2 \text{ MPa}}{\cos(35.3^\circ) \cos(0^\circ)} = \frac{2.2}{(0.816)(0)} = \infty$$

which means that slip will not occur on this  $(111)-[\bar{1}10]$  slip system.

$$\lambda_{[110]-[10\bar{1}]} = \cos^{-1} \left[ \frac{(1)(1) + (1)(0) + (0)(-1)}{\sqrt{[(1)^2 + (1)^2 + (0)^2]} \sqrt{[(1)^2 + (0)^2 + (-1)^2]}} \right] = \cos^{-1} \left( \frac{1}{2} \right) = 60^\circ$$

$$\sigma_y = \frac{\tau_{crss}}{(\cos \phi \cos \lambda)} = \frac{2.2 \text{ MPa}}{\cos(35.3^\circ) \cos(60^\circ)} = \frac{2.2 \text{ MPa}}{(0.816)(0.500)} = 5.39 \text{ MPa}$$

$$\lambda_{[110]-[0\bar{1}1]} = \cos^{-1} \left[ \frac{(1)(0) + (1)(-1) + (0)(1)}{\sqrt{(1)^2 + (1)^2 + (0)^2} \sqrt{(0)^2 + (-1)^2 + (1)^2}} \right] = \cos^{-1} \left( \frac{-1}{2} \right) = 120^\circ$$

which means that slip will not occur on this  $(111)-[0\bar{1}1]$  slip system. It is right to change slip direction to reversed.

4. (1) Perhaps the easiest way to solve for  $\sigma_0$  and  $k_y$  in Equation 9.7 is to pick two values each of  $\sigma_y$  and  $d^{-1/2}$  from Figure 9.15, and then solve two simultaneous equations, which may be created. For example

$d^{-1/2} \text{ (mm)}^{-1/2}$	$\sigma_y \text{ (MPa)}$
4	75
12	175

The two equations are thus

$$\begin{aligned} 75 &= \sigma_0 + 4k_y \\ 175 &= \sigma_0 + 12k_y \end{aligned}$$

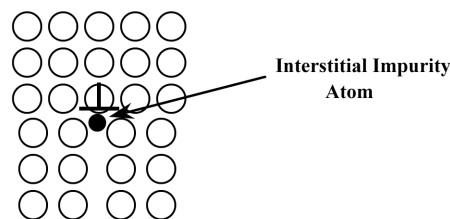
Solution of these equations yield the values of

$$k_y = 12.5 \text{ MPa (mm)}^{1/2} ; \quad \sigma_0 = 25 \text{ MPa}$$

(b) When  $d = 2.0 \times 10^{-3} \text{ mm}$ ,  $d^{-1/2} = 31.6 \text{ mm}^{-1/2}$ , and, using Equation 9.7,

$$\sigma_y = \sigma_0 + k_y d^{-1/2} = (25) + (12.5)(31.6) = 420 \text{ MPa}$$

5. Below is shown an edge dislocation and where an interstitial impurity atom would be located. Compressive lattice strains are introduced by the impurity atom. There will be a net reduction in lattice strain energy when these lattice strains partially cancel tensile strains associated with the edge dislocation; such tensile strains exist just below the bottom of the extra half-plane of atoms.



6. Small-angle grain boundaries are not as effective in interfering with the slip process as are high-angle grain boundaries because there is not as much crystallographic misalignment in the grain boundary region for small-angle, and therefore not as much change in slip direction.
7. Solid-solution strengthening, Strain hardening (or Cold work), Grain refining, and Precipitation hardening
8. (a)
- (1) The driving force for recrystallization is the difference in internal energy between the strained and unstrained material.
  - (2) The driving force for grain growth is the reduction in grain boundary energy as the total grain boundary area decreases.
- (b) For recovery, there is some relief of internal strain energy by dislocation motion; however, there are virtually no changes in either the grain structure or mechanical characteristics. During recrystallization, on the other hand, a new set of strain-free grains forms, and the material becomes softer and more ductile.