- 10.14 (a) Briefly describe the phenomena of superheating and supercooling.
  - (b) Why do these phenomena occur?

#### Solution

- (a) Superheating and supercooling correspond, respectively, to heating or cooling above or below a phase transition temperature without the occurrence of the transformation.
- (b) These phenomena occur because right at the phase transition temperature, the driving force is not sufficient to cause the transformation to occur. The driving force is enhanced during superheating or supercooling.
- 10.16 Briefly cite the differences between pearlite, bainite, and spheroidite relative to microstructure and mechanical properties.

#### Solution

The microstructures of pearlite, bainite, and spheroidite all consist of  $\alpha$ -ferrite and cementite phases. For pearlite, the two phases exist as layers which alternate with one another. Bainite consists of very fine and parallel needle-shaped particles of cementite that are surrounded an  $\alpha$ -ferrite matrix. For spheroidite, the matrix is ferrite, and the cementite phase is in the shape of sphere-shaped particles.

Bainite is harder and stronger than pearlite, which, in turn, is harder and stronger than spheroidite.

10.25 Cite two important differences between continuous cooling transformation diagrams for plain carbon and alloy steels.

### Solution

Two important differences between continuous cooling transformation diagrams for plain carbon and alloy steels are: (1) for an alloy steel, a bainite nose will be present, which nose will be absent for plain carbon alloys; and (2) the pearlite-proeutectoid noses for plain carbon steel alloys are positioned at shorter times than for the alloy steels.

10.26 Briefly explain why there is no bainite transformation region on the continuous cooling transformation diagram for an iron-carbon alloy of eutectoid composition.

## Solution

There is no bainite transformation region on the continuous cooling transformation diagram for an iron-carbon alloy of eutectoid composition (Figure 10.25) because by the time a cooling curve has passed into the bainite region, the entirety of the alloy specimen will have transformed to pearlite.

10.30 Briefly explain why fine pearlite is harder and stronger than coarse pearlite, which in turn is harder and stronger than spheroidite.

# Solution

The hardness and strength of iron-carbon alloys that have microstructures consisting of α-ferrite and cementite phases depend on the boundary area between the two phases. The greater this area, the harder and stronger the alloy inasmuch as (1) these boundaries impede the motion of dislocations, and (2) the cementite phase restricts the deformation of the ferrite phase in regions adjacent to the phase boundaries. Fine pearlite is harder and stronger than coarse pearlite because the alternating ferrite-cementite layers are thinner for fine, and therefore, there is more phase boundary area. The phase boundary area between the sphere-like cementite particles and the ferrite matrix is less in spheroidite than for the alternating layered microstructure found in coarse pearlite.

- 10.35 (a) Briefly describe the microstructural difference between spheroidite and tempered martensite.
  - (b) Explain why tempered martensite is much harder and stronger.

### Solution

- (a) Both tempered martensite and spheroidite have sphere-like cementite particles within a ferrite matrix; however, these particles are much larger for spheroidite.
- (b) Tempered martensite is harder and stronger inasmuch as there is much more ferrite-cementite phase boundary area for the smaller particles; thus, there is greater reinforcement of the ferrite phase, and more phase boundary barriers to dislocation motion.