
```
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\PcbApplication.java
package com.cu5448.pcb;
import org.springframework.boot.CommandLineRunner;
import org.springframework.boot.SpringApplication;
import\ org. spring framework. boot. autoconfigure. Spring Boot Application;
import\ org. spring framework. boot. context. properties. Enable Configuration Properties;
import org.springframework.context.annotation.Bean;
import com.cu5448.pcb.controller.SimulationController;
* Main Spring Boot Application with Configuration Properties Support
 * Demonstrates Dependency Injection design pattern implementation:
 * - @EnableConfigurationProperties enables property-driven configuration - CommandLineRunner
 * provides automatic simulation execution - All dependencies managed by Spring IoC container
@SpringBootApplication
@EnableConfigurationProperties
public class PcbApplication {
   public static void main(String[] args) {
       SpringApplication.run(PcbApplication.class, args);
   @Bean
   public CommandLineRunner run(SimulationController controller) {
       return args -> controller.runAllSimulations();
}
_____
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\config\PCBProperties.java
_______
package com.cu5448.pcb.config;
import org.springframework.boot.context.properties.ConfigurationProperties;
import org.springframework.stereotype.Component;
import com.cu5448.pcb.model.DefectRates;
import lombok.Data;
* PCB Configuration Properties that directly create DefectRates instances. This approach eliminates
 * nested property classes and provides direct access to DefectRates objects for each PCB type.
@Data
@Component
@ConfigurationProperties(prefix = "pcb")
public class PCBProperties {
   private DefectRates testboard = new DefectRates();
   private DefectRates sensorboard = new DefectRates():
   private DefectRates gatewayboard = new DefectRates();
}
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\config\PCBSimulationConfig.java
package com.cu5448.pcb.config:
import java.util.List;
import org.springframework.context.annotation.Bean;
import\ org. spring framework. context. annotation. Configuration;\\
import com.cu5448.pcb.factory.StationFactory;
import com.cu5448.pcb.station.*;
import lombok.RequiredArgsConstructor;
* Spring Configuration Class using Abstract Factory Pattern for PCB Assembly Line Stations. The
 \star configuration delegates station creation to a StationFactory, maintaining the factory pattern
 * while leveraging Spring's dependency injection.
```

```
*/
@Configuration
@RequiredArgsConstructor
public class PCBSimulationConfig {
       private final StationFactory stationFactory;
         * Creates ordered list of stations for the assembly line using the abstract factory pattern.
         \star This ensures consistent station creation and proper manufacturing process flow.
       @Bean
       public List<Station> createAssemblyLineStations() {
             return List.of(
                            stationFactory.createStation("ApplySolderPaste"),
                            stationFactory.createStation("PlaceComponents"),
                            stationFactory.createStation("ReflowSolder"), stationFactory.createStation("OpticalInspection"),
                            stationFactory.createStation("HandSoldering"),
                            stationFactory.createStation("Cleaning"),
                            stationFactory.createStation("Depanelization"),
                            stationFactory.createStation("Test"));
      }
}
_____
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\config\StationProperties.java
package com.cu5448.pcb.config;
import\ org. spring framework. boot. context. properties. Configuration Properties;
import org.springframework.stereotype.Component;
import lombok.Data;
/** Station Configuration Properties using Lombok @Data generates all necessary boilerplate code */
@Data
@Component
@ConfigurationProperties(prefix = "station")
public class StationProperties {
       private double failureRate = 0.002;
}
_____
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package com.cu5448.pcb.controller;
import java.util.HashMap;
import java.util.Map;
import org.springframework.stereotype.Component;
import com.cu5448.pcb.service.AssemblyLine;
import com.cu5448.pcb.service.StatisticsCollector;
import lombok.RequiredArgsConstructor;
 * Main Simulation Controller using Spring Dependency Injection and Lombok @RequiredArgsConstructor
 \star generates constructor for final fields This controller orchestrates PCB simulations and manages
  * results.
@Component
@RequiredArgsConstructor
public class SimulationController {
       private final AssemblyLine assemblyLine;
       private final Map<String, StatisticsCollector> results = new HashMap<>();
       public void runSimulation(String pcbType, int quantity) {
              StatisticsCollector stats = assemblyLine.runSimulation(pcbType, quantity);
              results.put(pcbType, stats);
              printResults(pcbType);
       public void runSimulation(String pcbType) {
              runSimulation(pcbType, 1000);
       public void runAllSimulations() {
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
        // Run simulations for all three PCB types using properties configuration
        runSimulation("Test Board");
        System.out.println();
        runSimulation("Sensor Board");
        System.out.println();
        runSimulation("Gateway Board");
    }
    public void printResults(String pcbType) {
        StatisticsCollector stats = results.get(pcbType);
        if (stats != null) {
            System.out.println(stats.generateReport(pcbType));
        } else {
            System.out.printf("No results found for PCB type: %s\n", pcbType);
    }
}
______
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\factory\PCBFactory.java
______
package com.cu5448.pcb.factory;
import org.springframework.stereotype.Component;
import com.cu5448.pcb.config.PCBProperties;
import com.cu5448.pcb.model.GatewayBoard;
import com.cu5448.pcb.model.PCB;
import com.cu5448.pcb.model.SensorBoard;
import com.cu5448.pcb.model.TestBoard;
import lombok.RequiredArgsConstructor:
 \star Factory Pattern Implementation using Spring Dependency Injection and
 * Lombok @RequiredArgsConstructor generates constructor for final fields This factory creates PCB
 * instances with configuration-driven defect rates.
@Component
@RequiredArgsConstructor
public class PCBFactory {
    private final PCBProperties pcbProperties;
    public PCB createPCB(String type) {
        return switch (type.toLowerCase()) {
            case "testboard", "test", "test board" -> new TestBoard(pcbProperties.getTestboard());
case "sensorboard", "sensor", "sensor board" ->
                   new SensorBoard(pcbProperties.getSensorboard());
            case "gatewayboard", "gateway", "gateway board" ->
                   new GatewayBoard(pcbProperties.getGatewayboard());
            default -> throw new IllegalArgumentException("Unknown PCB type: " + type);
        };
    }
}
_____
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\factory\StationFactory.java
package com.cu5448.pcb.factory;
import java.util.Map;
import java.util.function.Function;
import org.springframework.stereotype.Component;
import com.cu5448.pcb.config.StationProperties;
import com.cu5448.pcb.station.*;
import lombok.RequiredArgsConstructor;
 * Abstract Factory for creating PCB manufacturing stations using Spring Dependency Injection. This
 * factory uses a registry pattern to eliminate the need for individual creation methods for each
 * station type, making it more extensible and following the Abstract Factory pattern.
@Component
@RequiredArgsConstructor
public class StationFactory {
    private final StationProperties stationProperties;
```

// Registry of station constructors using method references

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
     private final Map<String, Function<Double, Station>> stationRegistry =
             Map.of(
                     "ApplySolderPaste", ApplySolderPasteStation::new,
                     "PlaceComponents", PlaceComponentsStation::new,
                     "ReflowSolder", ReflowSolderStation::new,
                     "OpticalInspection", OpticalInspectionStation::new, "HandSoldering", HandSolderingStation::new,
                     "Cleaning", CleaningStation::new,
                     "Depanelization", DepanelizationStation::new,
                     "Test", TestStation::new);
     /**
      * Creates a station by type name using the Abstract Factory pattern. This method uses a
      * registry of constructor method references to eliminate the need for individual creation
      \star @param stationType the type of station to create (e.g., "ApplySolderPaste", "Test")
      * @return Station instance of the specified type
* @throws IllegalArgumentException if station type is unknown
     public Station createStation(String stationType) {
        Function<Double, Station> constructor = stationRegistry.get(stationType);
         if (constructor == null) {
             throw new IllegalArgumentException("Unknown station type: " + stationType);
         return constructor.apply(stationProperties.getFailureRate());
    }
 }
 ______
 FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\model\DefectRates.java
 ______
 package com.cu5448.pcb.model:
 import lombok.AllArgsConstructor;
 import lombok.Builder;
 import lombok.Data:
 import lombok.NoArqsConstructor;
 * DefectRates encapsulates defect rates for different manufacturing stations. This class replaces
 * the Map<String, Double> approach with a type-safe, immutable object.
  * Only four stations can detect defects: PlaceComponents, OpticalInspection, HandSoldering, and
  * Test.
  */
 @Data
 @Builder
 @AllArgsConstructor
 @NoArgsConstructor
 public class DefectRates {
     private double placeComponentsDefectRate;
    private double opticalInspectionDefectRate;
private double handSolderingDefectRate;
     private double testDefectRate;
     \boldsymbol{\star} Gets the defect rate for a specific station type.
      * @param stationType the station type name
      * @return the defect rate for the station, or 0.0 if the station doesn't detect defects
     public double getDefectRate(String stationType) {
        return switch (stationType) {
  case "PlaceComponents" -> placeComponentsDefectRate;
  case "OpticalInspection" -> opticalInspectionDefectRate;
             case "HandSoldering" -> handSolderingDefectRate;
             case "Test" -> testDefectRate;
             default -> 0.0; // Stations that don't detect defects
        }:
    }
 }
 ______
 FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\model\GatewayBoard.java
 package com.cu5448.pcb.model;
 import lombok.EqualsAndHashCode:
 /** Gateway Board PCB Implementation using Lombok */
```

@EqualsAndHashCode(callSuper = true)

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
public class GatewayBoard extends PCB {
    private final DefectRates defectRates;
    public GatewayBoard(DefectRates defectRates) {
        super("GatewayBoard");
        this.defectRates = defectRates;
    @Override
    public double getDefectRate(String stationType) {
        return defectRates.getDefectRate(stationType);
    public DefectRates getDefectRates() {
        return defectRates;
______
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\model\PCB.java
package com.cu5448.pcb.model;
import java.util.UUID;
import lombok.Getter;
import lombok.ToString;
 \star Abstract PCB Model using Lombok @Getter generates getters for all fields @ToString generates
 * toString method
@Getter
@ToString
public abstract class PCB {
    private final String id;
    private final String type;
    private boolean failed = false;
    private String failureReason = null;
    public PCB(String type) {
        this.id = UUID.randomUUID().toString();
        this.type = type;
    public void setFailed(String reason) {
        this.failed = true;
        this.failureReason = reason;
    public abstract double getDefectRate(String stationType);
    public abstract DefectRates getDefectRates();
}
_____
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\model\SensorBoard.java
package com.cu5448.pcb.model;
import lombok.EqualsAndHashCode;
/** Sensor Board PCB Implementation using Lombok */
@EqualsAndHashCode(callSuper = true)
public class SensorBoard extends PCB {
    private final DefectRates defectRates;
    public SensorBoard(DefectRates defectRates) {
        super("SensorBoard");
        this.defectRates = defectRates;
    }
    @Override
    public double getDefectRate(String stationType) {
        return defectRates.getDefectRate(stationType);
```

```
@Override
    public DefectRates getDefectRates() {
       return defectRates;
}
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\model\TestBoard.java
______
package com.cu5448.pcb.model;
import lombok.EqualsAndHashCode;
/** Test Board PCB Implementation using Lombok */
@EqualsAndHashCode(callSuper = true)
public class TestBoard extends PCB {
    private final DefectRates defectRates;
    public TestBoard(DefectRates defectRates) {
        super("TestBoard");
        this.defectRates = defectRates;
    @Override
    public double getDefectRate(String stationType) {
       return defectRates.getDefectRate(stationType);
    @Override
    public DefectRates getDefectRates() {
       return defectRates:
}
______
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\service\AssemblyLine.java
package com.cu5448.pcb.service;
import java.util.List;
import\ org. spring framework. context. Application {\tt Context};
import org.springframework.stereotype.Service;
import com.cu5448.pcb.factory.PCBFactory;
import com.cu5448.pcb.model.PCB;
import com.cu5448.pcb.station.Station;
import lombok.RequiredArgsConstructor;
 \star Assembly Line Service using Spring Dependency Injection. Station beans are injected as an ordered
 \star list, eliminating the need for manual station creation and initialization.
@Service
@RequiredArgsConstructor
public class AssemblyLine {
    private final List<Station> stations;
    private final PCBFactory factory;
    private final ApplicationContext applicationContext;
    public void processPCB(PCB pcb, StatisticsCollector stats) {
       for (Station station : stations) {
   station.process(pcb, stats);
   if (pcb.isFailed()) {
                break;
            }
       }
    public StatisticsCollector runSimulation(String pcbType, int quantity) {
        // Get a new prototype instance of StatisticsCollector for this simulation
        StatisticsCollector stats = applicationContext.getBean(StatisticsCollector.class);
       for (int i = 0; i < quantity; i++) {
   PCB pcb = factory.createPCB(pcbType);</pre>
            stats.recordSubmission();
```

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File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
            processPCB(pcb, stats);
            if (!pcb.isFailed()) {
                stats.recordCompletion();
        }
        return stats:
    }
    public List<Station> getStations() {
        return List.copyOf(stations);
    }
 }
 ______
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\service\StatisticsCollector.java
 package com.cu5448.pcb.service;
 import java.util.HashMap;
 import java.util.Map;
 import\ org.spring framework.context.annotation. Scope;
 import\ org. spring framework. stereotype. Service;
 import lombok.Getter;
 * Observer Pattern Implementation as Spring Service using Lombok @Getter generates getter methods
 \star for all fields This service observes events from stations during PCB processing. Uses prototype
  * scope to create new instances for each simulation run.
 @Service
 @Scope("prototype")
 public class StatisticsCollector {
    private int pcbsSubmitted;
    private final Map<String, Integer> defectFailures;
    private final Map<String, Integer> stationFailures;
    private int completedPCBs;
    public StatisticsCollector() {
        this.pcbsSubmitted = 0;
        this.defectFailures = new HashMap<>():
        this.stationFailures = new HashMap<>();
        this.completedPCBs = 0;
    }
    public void recordSubmission() {
        pcbsSubmitted++:
    public void recordDefectFailure(String station) {
        defectFailures.merge(station, 1, Integer::sum);
    public void recordStationFailure(String station) {
        stationFailures.merge(station, 1, Integer::sum);
    public void recordCompletion() {
        completedPCBs++;
    public String generateReport(String pcbType) {
        StringBuilder report = new StringBuilder();
        // Format according to project specification
        report.append(String.format("PCB type: %s\n", pcbType));
        report.append(String.format("PCBs run: %d\n", pcbsSubmitted));\\
        report.append("\nStation Failures\n");
        // Show all stations in assembly order
        String[] stationNames = {
```

"Apply Solder Paste",
"Place Components",
"Reflow Solder",
"Optical Inspection",
"Hand Soldering/Assembly",

"Cleaning",
"Depanelization",

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
```

```
"Test (ICT or Flying Probe)"
               String[] stationKeys = {
                       "ApplySolderPaste",
                       "PlaceComponents",
                       "ReflowSolder".
                       "OpticalInspection",
                       "HandSoldering",
                       "Cleaning",
                       "Depanelization",
                       "Test"
              }:
               for (int i = 0; i < stationNames.length; i++) {</pre>
                       int failures = stationFailures.getOrDefault(stationKeys[i], 0);
                      report.append(String.format("%s: %d\n", stationNames[i], failures));\\
               report.append("\nPCB Defect Failures\n");
               // Only show defect-detecting stations
               String[] defectStationNames = {
                       "Place Components",
                       "Optical Inspection"
                       "Hand Soldering/Assembly"
                      "Test (ICT or Flying Probe)"
               String[] defectStationKeys = {
                       "PlaceComponents", "OpticalInspection", "HandSoldering", "Test"
              };
               for (int i = 0; i < defectStationNames.length; i++) {</pre>
                       int failures = defectFailures.getOrDefault(defectStationKeys[i], 0);
                      report.append(String.format("%s %d\n", defectStationNames[i], failures));
               // Calculate total failures and successful PCBs
               int totalFailed = pcbsSubmitted - completedPCBs;
              report.append("\nFinal Results\n"); \\ report.append(String.format("Total failed PCBs: %d\n", totalFailed)); \\ report.append(String.format("Total failed PCBs: %d\n", totalFailed)); \\ report.append("\nFinal Results\n"); \\ 
               report.append(String.format("Total PCBs produced: %d\n", completedPCBs));
               return report.toString();
       }
}
_____
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\ApplySolderPasteStation.java
______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class ApplySolderPasteStation extends Station {
       public ApplySolderPasteStation(double failureRate) {
               super("ApplySolderPaste", failureRate);
       @Override
       protected boolean performOperation(PCB pcb) {
              return true;
}
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\CleaningStation.java
______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class CleaningStation extends Station {
       public CleaningStation(double failureRate) {
               super("Cleaning", failureRate);
       }
       @Override
       protected boolean performOperation(PCB pcb) {
               return true;
```

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 ______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class DepanelizationStation extends Station {
          public DepanelizationStation(double failureRate) {
                    super("Depanelization", failureRate);
          @Override
          protected boolean performOperation(PCB pcb) {
                  return true;
}
 _____
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\HandSolderingStation.java
_______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
/** Hand Soldering Station using Lombok */
@EqualsAndHashCode(callSuper = true)
public class HandSolderingStation extends Station {
          public HandSolderingStation(double failureRate) {
                    super("HandSoldering", failureRate);
          }
          @Override
          protected boolean performOperation(PCB pcb) {
                    double defectRate = pcb.getDefectRate("HandSoldering");
                    return random.nextDouble() >= defectRate;
}
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package com.cu5448.pcb.station:
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
/** Optical Inspection Station using Lombok */
@EqualsAndHashCode(callSuper = true)
public class OpticalInspectionStation extends Station {
          public OpticalInspectionStation(double failureRate) {
                    super("OpticalInspection", failureRate);
          @Override
          protected boolean performOperation(PCB pcb) {
                    double defectRate = pcb.getDefectRate("OpticalInspection");
                    return random.nextDouble() >= defectRate;
}
 ______
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\PlaceComponentsStation.java
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
import\ lombok. Equals And Hash Code;
```

}

```
* Place Components Station using Lombok @EqualsAndHashCode(callSuper = true) includes parent class
 * fields in equals/hashCode
@EqualsAndHashCode(callSuper = true)
public class PlaceComponentsStation extends Station {
    public PlaceComponentsStation(double failureRate) {
       super("PlaceComponents", failureRate);
    @Override
   protected boolean performOperation(PCB pcb) {
       double defectRate = pcb.getDefectRate("PlaceComponents");
       return random.nextDouble() >= defectRate;
}
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\ReflowSolderStation.java
______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class ReflowSolderStation extends Station {
    public ReflowSolderStation(double failureRate) {
       super("ReflowSolder", failureRate);
   @Override
   protected boolean performOperation(PCB pcb) {
      return true;
}
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\Station.java
package com.cu5448.pcb.station;
import java.util.Random;
import com.cu5448.pcb.model.PCB;
import com.cu5448.pcb.service.StatisticsCollector;
import lombok.Getter;
* Abstract Station class that can be used as a Spring bean. StatisticsCollector is injected per
 * simulation run rather than at construction time.
@Getter
public abstract class Station {
   protected final String name;
    protected final double stationFailureRate;
    protected final Random random = new Random();
    public Station(String name, double failureRate) {
       this.name = name;
       this.stationFailureRate = failureRate;
    public void process(PCB pcb, StatisticsCollector stats) {
       if (pcb.isFailed()) {
       if (checkStationFailure()) {
           stats.recordStationFailure(name);
           pcb.setFailed("Station failure at " + name);
           return;
       boolean operationSuccessful = performOperation(pcb);
       if (!operationSuccessful) {
           stats.recordDefectFailure(name);
           pcb.setFailed("Defect detected at " + name);
```

```
protected boolean checkStationFailure() {
       return random.nextDouble() < stationFailureRate;</pre>
   protected abstract boolean performOperation(PCB pcb);
}
______
FILE: build\spotless\spotlessJava\src\main\java\com\cu5448\pcb\station\TestStation.java
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
/** Test Station using Lombok */
@EqualsAndHashCode(callSuper = true)
public class TestStation extends Station {
   public TestStation(double failureRate) {
       super("Test", failureRate);
   @Override
   protected boolean performOperation(PCB pcb) {
       double defectRate = pcb.getDefectRate("Test");
       return random.nextDouble() >= defectRate;
}
FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\PcbApplicationTests.java
______
package com.cu5448.pcb;
import org.junit.jupiter.api.Test;
import\ org.springframework.boot.test.context.SpringBootTest;
@SpringBootTest
class PcbApplicationTests {
   @Test
    void contextLoads() {}
______
FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\config\SpringBeanConfigurationTest.java
package com.cu5448.pcb.config;
import static org.junit.jupiter.api.Assertions.*;
import java.util.List;
import org.junit.jupiter.api.Test;
import org.springframework.boot.test.context.SpringBootTest;
import org.springframework.test.context.TestConstructor;
import com.cu5448.pcb.service.AssemblyLine;
import com.cu5448.pcb.station.*;
import lombok.RequiredArgsConstructor:
/** Test class to verify Spring bean configuration using Abstract Factory Pattern */
@SpringBootTest
@TestConstructor(autowireMode = TestConstructor.AutowireMode.ALL)
@RequiredArasConstructor
class SpringBeanConfigurationTest {
   private final AssemblyLine assemblyLine;
   private final List<Station> stations;
    void testAssemblyLineInjection() {
       assertNotNull(assemblyLine, "AssemblyLine should be injected");
```

```
List<Station> assemblyStations = assemblyLine.getStations();
         assertEquals(8, assemblyStations.size(), "Assembly line should have 8 stations");
    }
    @Test
    void testStationListOrder() {
   assertNotNull(stations, "Station list should be injected");
         assertEquals(8, stations.size(), "Should have 8 stations");
        // Verify the correct order of stations
assertEquals("ApplySolderPaste", stations.get(0).getName());
assertEquals("PlaceComponents", stations.get(1).getName());
assertEquals("ReflowSolder", stations.get(2).getName());
         assertEquals("OpticalInspection", stations.get(3).getName());
         assertEquals("HandSoldering", stations.get(4).getName());
        assertEquals("Cleaning", stations.get(5).getName());
assertEquals("Depanelization", stations.get(6).getName());
assertEquals("Test", stations.get(7).getName());
    void testStationFailureRatesAreConfigured() {
         // All stations should have the same configured failure rate
         double expectedFailureRate = 0.002; // From application.properties
         for (Station station : stations) {
             assertEquals(
                       expectedFailureRate.
                       station.getStationFailureRate(),
                       "Station " + station.getName() + " should have configured failure rate");
        }
    }
    @Test
    void testAssemblvLineStationsAreSameAsInjectedList() {
        List<Station> assemblyStations = assemblyLine.getStations();
         // Verify same stations are used (but different list instance due to List.copyOf)
         assertEquals(stations.size(), assemblyStations.size());
         for (int i = 0; i < stations.size(); i++) {</pre>
             assertSame(
                      stations.get(i),
                      assemblyStations.get(i),
"Station " + i + " should be the same bean instance");
        }
    }
}
FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\config\SpringConfigurationTest.java
package com.cu5448.pcb.config;
import static org.junit.jupiter.api.Assertions.*;
import org.junit.jupiter.api.Test;
import\ org.spring framework.boot.test.context.Spring Boot Test;
import org.springframework.test.context.TestConstructor;
import com.cu5448.pcb.controller.SimulationController;
import com.cu5448.pcb.factory.PCBFactory;
import com.cu5448.pcb.service.AssemblyLine;
import lombok.RequiredArgsConstructor;
@SpringBootTest
@TestConstructor(autowireMode = TestConstructor.AutowireMode.ALL)
@RequiredArgsConstructor
class SpringConfigurationTest {
    private final SimulationController simulationController;
    private final AssemblyLine assemblyLine;
    private final PCBFactory pcbFactory;
    private final StationProperties stationProperties;
    private final PCBProperties pcbProperties;
    @Test
    void testSpringDependencyInjection() {
         // Verify that all Spring beans are properly injected
         assertNotNull(simulationController);
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
         assertNotNull(assemblvLine):
         assertNotNull(pcbFactory);
     @Test
     void testConfigurationProperties() {
         // Verify that configuration properties are loaded correctly
         assertEquals(0.002, stationProperties.getFailureRate(), 0.0001);
         // Test PCB defect rates from properties (using Lombok-generated getters)
         assert Equals (0.05, pcbProperties.get Testboard ().get Place Components Defect Rate (), 0.0001); \\
         assert Equals (0.002, pcbProperties.getSensorboard().getPlaceComponentsDefectRate(), 0.0001); \\
         assert Equals (0.004, pcbProperties.get Gateway board ().getPlace Components Defect Rate (), 0.0001); \\
     @Test
     void testPCBFactoryWithConfiguration() {
         // Test that PCB factory creates boards with configuration-driven defect rates var testBoard = pcbFactory.createPCB("Test Board");
         assertEquals("TestBoard", testBoard.getType());
         assert Equals (0.05, \ testBoard.getDefectRate ("PlaceComponents"), \ 0.0001); \\
         var sensorBoard = pcbFactory.createPCB("Sensor Board");
         assertEquals("SensorBoard", sensorBoard.getType());
         assertEquals(0.002, sensorBoard.getDefectRate("PlaceComponents"), 0.0001);
 }
 ______
 FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\factory\PCBFactoryTest.java
 package com.cu5448.pcb.factory:
 import static org.junit.jupiter.api.Assertions.*;
 import org.junit.jupiter.api.BeforeEach;
 import org.junit.jupiter.api.Test;
 import com.cu5448.pcb.config.PCBProperties;
 import com.cu5448.pcb.model.*;
 class PCBFactoryTest {
     private PCBFactory factory;
     void setUp() {
         factory = new PCBFactory(new PCBProperties());
     @Test
     void testCreateTestBoard() {
         PCB pcb = factory.createPCB("testboard");
         assertInstanceOf(TestBoard.class, pcb);
assertEquals("TestBoard", pcb.getType());
     @Test
     void testCreateSensorBoard() {
         PCB pcb = factory.createPCB("sensorboard");
         assertInstanceOf(SensorBoard.class, pcb);
         assertEquals("SensorBoard", pcb.getType());
     }
     void testCreateGatewayBoard() {
         PCB pcb = factory.createPCB("gatewayboard");
         assertInstanceOf(GatewayBoard.class, pcb);
         assertEquals("GatewayBoard", pcb.getType());
     @Test
     void testCreateWithAlternativeNames() {
         assertInstanceOf(TestBoard.class, factory.createPCB("test"));
         assertInstanceOf(SensorBoard.class,\ factory.createPCB("sensor"));\\
         assertInstanceOf(GatewayBoard.class, factory.createPCB("gateway"));
     void testCreateWithInvalidType() {
         assertThrows(IllegalArgumentException.class, () -> factory.createPCB("invalid"));
 }
```

```
FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\factory\StationFactoryTest.java
package com.cu5448.pcb.factory;
import static org.junit.jupiter.api.Assertions.*;
import org.junit.jupiter.api.Test;
\verb|import| org.springframework.boot.test.context.SpringBootTest;\\
import\ org.springframework.test.context.TestConstructor;
import com.cu5448.pcb.station.*:
import lombok.RequiredArgsConstructor;
/** Test class for StationFactory implementation */
@SpringBootTest
@TestConstructor(autowireMode = TestConstructor.AutowireMode.ALL)
@RequiredArgsConstructor
class StationFactoryTest {
    private final StationFactory stationFactory;
    @Test
    void testFactorvInjection() {
        assertNotNull(stationFactory, "StationFactory should be injected");
    @Test
    void testCreateIndividualStations() {
        // Test station creation using abstract factory method
        Station applySolderPaste = stationFactory.createStation("ApplySolderPaste");
        assertNotNull(applySolderPaste);
assertEquals("ApplySolderPaste", applySolderPaste.getName());
        Station placeComponents = stationFactory.createStation("PlaceComponents");
        assertNotNull(placeComponents);
        assertEquals("PlaceComponents", placeComponents.getName());
        Station reflowSolder = stationFactory.createStation("ReflowSolder");
        assertNotNull(reflowSolder);
        assertEquals("ReflowSolder", reflowSolder.getName());
        Station opticalInspection = stationFactory.createStation("OpticalInspection");
        assertNotNull(opticalInspection);
assertEquals("OpticalInspection", opticalInspection.getName());
        Station handSoldering = stationFactory.createStation("HandSoldering");
        assertNotNull(handSoldering);
        assertEquals("HandSoldering", handSoldering.getName());
        Station cleaning = stationFactory.createStation("Cleaning");
        assertNotNull(cleaning);
        assertEquals("Cleaning", cleaning.getName());
        Station depanelization = stationFactory.createStation("Depanelization");
        assertNotNull(depanelization);
        assertEquals("Depanelization", depanelization.getName());
        Station test = stationFactory.createStation("Test");
        assertNotNull(test);
        assertEquals("Test", test.getName());
    void testCreateStationByType() {
        // Test station creation by type name using abstract factory
        Station applySolder = stationFactory.createStation("ApplySolderPaste");
        assertInstanceOf(ApplySolderPasteStation.class, applySolder);
        assertEquals("ApplySolderPaste", applySolder.getName());
        Station placeComponents = stationFactory.createStation("PlaceComponents");
        assertInstanceOf(PlaceComponentsStation.class,\ placeComponents);\\
        assertEquals("PlaceComponents", placeComponents.getName());
        Station test = stationFactory.createStation("Test");
        assertInstanceOf(TestStation.class, test);
        assertEquals("Test", test.getName());
    1
    void testCreateStationByTypeInvalid() {
        // Test invalid station type using abstract factory
        assertThrows(
                IllegalArgumentException.class,
                () -> stationFactory.createStation("InvalidStation"),
                "Should throw exception for invalid station type");
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
         assertThrows(
                  IllegalArgumentException.class,
                   () -> stationFactory.createStation(""),
                   "Should throw exception for empty station type");
         assertThrows(
                  IllegalArgumentException.class,
                  () -> stationFactory.createStation("SomeRandomName"),
                   "Should throw exception for random station type");
     }
     @Test
     void testAllStationTypesSupported() {
          // Test all expected station types are supported by abstract factory
          String[] stationTypes = {
              "ApplySolderPaste",
              "PlaceComponents",
              "ReflowSolder"
              "OpticalInspection",
              "HandSoldering",
              "Cleaning",
              "Depanelization",
              "Test"
         }:
         for (String stationType : stationTypes) {
              assertDoesNotThrow(
                       () -> {
                           Station station = stationFactory.createStation(stationType);
                           assertNotNull(
                                    station, "Station should be created for type: " + stationType);
                       "Should be able to create station for type: " + stationType);
         }
     }
}
 FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\model\DefectRatesTest.java
 package com.cu5448.pcb.model;
 import static org.junit.jupiter.api.Assertions.*;
 import org.junit.jupiter.api.Test;
 /** Test class for DefectRates model */
 class DefectRatesTest {
     @Test
     void testBuilderPattern() {
         DefectRates rates =
                  DefectRates.builder()
                           .placeComponentsDefectRate(0.01)
                           .opticalInspectionDefectRate(0.02)
                           .handSolderingDefectRate(0.03)
                           .testDefectRate(0.04)
                            .build();
         assertEquals(0.01, rates.getPlaceComponentsDefectRate());
         assertEquals(0.02, rates.getOpticalInspectionDefectRate());
assertEquals(0.03, rates.getHandSolderingDefectRate());
         assertEquals(0.04, rates.getTestDefectRate());
     }
     @Test
     void testGetDefectRateWithValidStations() {
         DefectRates rates =
                  DefectRates.builder()
                            .placeComponentsDefectRate(0.05)
                            .opticalInspectionDefectRate(0.10)
                           .handSolderingDefectRate(0.05)
                           .testDefectRate(0.10)
                           .build();
         assertEquals(0.05, rates.getDefectRate("PlaceComponents"));
assertEquals(0.10, rates.getDefectRate("OpticalInspection"));
assertEquals(0.05, rates.getDefectRate("HandSoldering"));
         assertEquals(0.10, rates.getDefectRate("Test"));
     @Test
     void testGetDefectRateWithInvalidStation() {
         DefectRates rates =
                  DefectRates.builder()
```

.placeComponentsDefectRate(0.05)

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
                          .opticalInspectionDefectRate(0.10)
                          .handSolderingDefectRate(0.05)
                          .testDefectRate(0.10)
         assertEquals (0.0, rates.getDefectRate("ApplySolderPaste")); \\ assertEquals (0.0, rates.getDefectRate("ReflowSolder")); \\ assertEquals (0.0, rates.getDefectRate("Cleaning")); \\ \end{cases}
         assertEquals(0.0, rates.getDefectRate("Depanelization"));
         assert Equals (0.0, \ rates.getDefectRate("NonExistentStation"));\\
     @Test
     void testPCBIntegration() {
         // Test that PCB implementations can use DefectRates
         DefectRates testRates =
                 DefectRates.builder()
                          .placeComponentsDefectRate(0.05)
                          .opticalInspectionDefectRate(0.10)
                          .handSolderingDefectRate(0.05)
                          .testDefectRate(0.10)
                          .build();
         TestBoard testBoard = new TestBoard(testRates);
         DefectRates defectRates = testBoard.getDefectRates();
         assertNotNull(defectRates);
         assert Equals (0.05, \ testBoard.getDefectRate ("PlaceComponents"));\\
         assertEquals(0.05, defectRates.getDefectRate("PlaceComponents"));
         DefectRates sensorRates =
                 DefectRates.builder()
                          .placeComponentsDefectRate(0.002)
                          .opticalInspectionDefectRate(0.002)
                          .handSolderingDefectRate(0.004)
                          .testDefectRate(0.004)
         .build();
SensorBoard sensorBoard = new SensorBoard(sensorRates);
         DefectRates actualSensorRates = sensorBoard.getDefectRates();
         assertNotNull(actualSensorRates):
         assertEquals(0.002, sensorBoard.getDefectRate("PlaceComponents"));
assertEquals(0.002, actualSensorRates.getDefectRate("PlaceComponents"));
 }
 ______
 FILE: build\spotless\spotlessJava\src\test\java\com\cu5448\pcb\service\StatisticsCollectorTest.java
 _____
 package com.cu5448.pcb.service;
 import static org.junit.jupiter.api.Assertions.*;
 import org.junit.jupiter.api.BeforeEach;
 import org.junit.jupiter.api.Test;
 class StatisticsCollectorTest {
     private StatisticsCollector stats;
     @BeforeEach
     void setUp() {
         stats = new StatisticsCollector();
     void testInitialState() {
         assertEquals(0, stats.getPcbsSubmitted());
         assertEquals(0, stats.getCompletedPCBs());
         assertTrue(stats.getDefectFailures().isEmpty());
         assertTrue(stats.getStationFailures().isEmpty());
     }
```

@Test

void testRecordSubmission() {
 stats.recordSubmission();
 stats.recordSubmission();

void testRecordCompletion() {
 stats.recordCompletion();
 stats.recordCompletion();

assertEquals(2, stats.getPcbsSubmitted());

assertEquals(2, stats.getCompletedPCBs());

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
     @Test
     void testRecordDefectFailure() {
         stats.recordDefectFailure("PlaceComponents");
         stats.recordDefectFailure("PlaceComponents");
         stats.recordDefectFailure("Test");
        assertEquals(2, stats.getDefectFailures().get("PlaceComponents"));
         assertEquals(1, stats.getDefectFailures().get("Test"));
     @Test
     void testRecordStationFailure() {
        stats.recordStationFailure("ApplySolderPaste");
stats.recordStationFailure("Cleaning");
         assertEquals(1, stats.getStationFailures().get("ApplySolderPaste"));
         assertEquals(1, stats.getStationFailures().get("Cleaning"));
     }
     @Test
     void testGenerateReport() {
         stats.recordSubmission();
         stats.recordSubmission();
         stats.recordCompletion():
         stats.recordDefectFailure("Test");
         stats.recordStationFailure("Cleaning");
         String report = stats.generateReport("Test Board");
         assertTrue(report.contains("PCB type: Test Board"));
         assertTrue(report.contains("PCBs run: 2"));
        assertTrue(report.contains("Total failed PCBs: 1"));
assertTrue(report.contains("Total PCBs produced: 1"));
assertTrue(report.contains("Test (ICT or Flying Probe) 1"));
        assertTrue(report.contains("Cleaning: 1"));
    }
 }
 ______
 FILE: src\main\java\com\cu5448\pcb\PcbApplication.java
 package com.cu5448.pcb;
 import org.springframework.boot.CommandLineRunner:
 import org.springframework.boot.SpringApplication;
 import org.springframework.boot.autoconfigure.SpringBootApplication;
 import\ org. spring framework. boot. context. properties. Enable Configuration Properties;
 import org.springframework.context.annotation.Bean;
 import com.cu5448.pcb.controller.SimulationController;
 \star Main Spring Boot Application with Configuration Properties Support
  * Demonstrates Dependency Injection design pattern implementation:
   - @EnableConfigurationProperties enables property-driven configuration - CommandLineRunner
  * provides automatic simulation execution - All dependencies managed by Spring IoC container
 @SpringBootApplication
 @EnableConfigurationProperties
 public class PcbApplication {
     public static void main(String[] args) {
         SpringApplication.run(PcbApplication.class, args);
    }
     @Bean
    public CommandLineRunner run(SimulationController controller) {
        return args -> controller.runAllSimulations();
     }
 }
 _____
```

```
FILE: src\main\java\com\cu5448\pcb\config\PCBProperties.java

package com.cu5448.pcb.config;

import org.springframework.boot.context.properties.ConfigurationProperties;
import org.springframework.stereotype.Component;

import com.cu5448.pcb.model.DefectRates;
import lombok.Data;
```

```
* PCB Configuration Properties that directly create DefectRates instances. This approach eliminates
 * nested property classes and provides direct access to DefectRates objects for each PCB type.
@Data
@Component
@ConfigurationProperties(prefix = "pcb")
public class PCBProperties {
    private DefectRates testboard = new DefectRates();
    private DefectRates sensorboard = new DefectRates():
    private DefectRates gatewayboard = new DefectRates();
}
FILE: src\main\java\com\cu5448\pcb\config\PCBSimulationConfig.java
package com.cu5448.pcb.config;
import java.util.List;
import\ org.spring framework.context.annotation.Bean;\\
import\ org. spring framework. context. annotation. Configuration;\\
import com.cu5448.pcb.factory.StationFactory;
import com.cu5448.pcb.station.*;
import lombok.RequiredArgsConstructor;
* Spring Configuration Class using Abstract Factory Pattern for PCB Assembly Line Stations. The
 * configuration delegates station creation to a StationFactory, maintaining the factory pattern
 * while leveraging Spring's dependency injection.
@Configuration
@RequiredArgsConstructor
public class PCBSimulationConfig {
    private final StationFactory stationFactory;
    /**
    * Creates ordered list of stations for the assembly line using the abstract factory pattern.
     * This ensures consistent station creation and proper manufacturing process flow.
    @Rean
    public List<Station> createAssemblyLineStations() {
       return List.of(
                stationFactory.createStation("ApplySolderPaste"),
                stationFactory.createStation("PlaceComponents"),
                stationFactory.createStation("ReflowSolder"),
stationFactory.createStation("OpticalInspection"),
stationFactory.createStation("HandSoldering"),
                stationFactory.createStation("Cleaning"),
                stationFactory.createStation("Depanelization"),
                stationFactory.createStation("Test"));
   }
}
_____
FILE: src\main\java\com\cu5448\pcb\config\StationProperties.java
package com.cu5448.pcb.config;
import\ org. spring framework. boot. context. properties. Configuration Properties;
import org.springframework.stereotype.Component;
import lombok.Data;
/** Station Configuration Properties using Lombok @Data generates all necessary boilerplate code */
@Data
@Component
@ConfigurationProperties(prefix = "station")
public class StationProperties {
    private double failureRate = 0.002;
}
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
FILE: src\main\java\com\cu5448\pcb\controller\SimulationController.java
 package com.cu5448.pcb.controller;
 import java.util.HashMap;
 import java.util.Map;
 import org.springframework.stereotype.Component;
 import com.cu5448.pcb.service.AssemblyLine;
 import com.cu5448.pcb.service.StatisticsCollector;
 import lombok.RequiredArgsConstructor;
 * Main Simulation Controller using Spring Dependency Injection and Lombok @RequiredArgsConstructor
  \star generates constructor for final fields This controller orchestrates PCB simulations and manages
  * results.
```

@Component

}

@RequiredArgsConstructor

public class SimulationController {

private final AssemblyLine assemblyLine;

```
private final Map<String, StatisticsCollector> results = new HashMap<>();
   public void runSimulation(String pcbType, int quantity) {
       StatisticsCollector stats = assemblyLine.runSimulation(pcbType, quantity);
       results.put(pcbType, stats);
       printResults(pcbType);
   }
   public void runSimulation(String pcbType) {
       runSimulation(pcbType, 1000);
   public void runAllSimulations() {
       // Run simulations for all three PCB types using properties configuration
runSimulation("Test Board");
       System.out.println();
       runSimulation("Sensor Board");
       System.out.println();
       runSimulation("Gateway Board");
   public void printResults(String pcbType) {
       StatisticsCollector stats = results.get(pcbType);
       if (stats != null) {
           System.out.println(stats.generateReport(pcbType));
       } else {
           System.out.printf("No results found for PCB type: %s\n", pcbType);
   }
-----
FILE: src\main\java\com\cu5448\pcb\factory\PCBFactory.java
_____
package com.cu5448.pcb.factory;
import\ org.springframework.stereotype.Component;
import com.cu5448.pcb.config.PCBProperties;
import com.cu5448.pcb.model.GatewayBoard;
import com.cu5448.pcb.model.PCB;
import com.cu5448.pcb.model.SensorBoard;
import com.cu5448.pcb.model.TestBoard;
import lombok.RequiredArgsConstructor:
* Factory Pattern Implementation using Spring Dependency Injection and
* Lombok @RequiredArgsConstructor generates constructor for final fields This factory creates PCB
\star instances with configuration-driven defect rates.
*/
@Component
@RequiredArgsConstructor
public class PCBFactory {
   private final PCBProperties pcbProperties;
   public PCB createPCB(String type) {
       return switch (type.toLowerCase()) {
          case "testboard", "test", "test board" -> new TestBoard(pcbProperties.getTestboard());
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
             case "sensorboard", "sensor", "sensor board" ->
                    new SensorBoard(pcbProperties.getSensorboard());
             case "gatewayboard", "gateway", "gateway board" ->
                    new GatewayBoard(pcbProperties.getGatewayboard());
             default -> throw new IllegalArgumentException("Unknown PCB type: " + type);
        };
    }
 }
 ______
\label{lem:file:src} FILE: src\main\java\com\cu5448\pcb\factory\StationFactory.java
 ______
 package com.cu5448.pcb.factory;
 import java.util.Map;
 import java.util.function.Function;
 import org.springframework.stereotype.Component;
 import com.cu5448.pcb.config.StationProperties;
 import com.cu5448.pcb.station.*;
 import lombok.RequiredArgsConstructor;
 \star Abstract Factory for creating PCB manufacturing stations using Spring Dependency Injection. This
 * factory uses a registry pattern to eliminate the need for individual creation methods for each * station type, making it more extensible and following the Abstract Factory pattern.
 @Component
 @RequiredArgsConstructor
 public class StationFactory {
     private final StationProperties stationProperties;
     // Registry of station constructors using method references
     private final Map<String, Function<Double, Station>> stationRegistry =
            Map.of(
                     "ApplySolderPaste", ApplySolderPasteStation::new, "PlaceComponents", PlaceComponentsStation::new,
                     "ReflowSolder", ReflowSolderStation::new,
                     "OpticalInspection", OpticalInspectionStation::new,
                     "HandSoldering", HandSolderingStation::new,
                     "Cleaning", CleaningStation::new,
                     "Depanelization", DepanelizationStation::new,
                     "Test", TestStation::new);
     /**
      * Creates a station by type name using the Abstract Factory pattern. This method uses a
      \star registry of constructor method references to eliminate the need for individual creation
      \star @param stationType the type of station to create (e.g., "ApplySolderPaste", "Test")
      * @return Station instance of the specified type
* @throws IllegalArgumentException if station type is unknown
     public Station createStation(String stationType) {
         Function<Double, Station> constructor = stationRegistry.get(stationType);
         if (constructor == null) {
             throw new IllegalArgumentException("Unknown station type: " + stationType);
         return constructor.apply(stationProperties.getFailureRate());
     }
 }
 FILE: src\main\java\com\cu5448\pcb\model\DefectRates.java
 _____
 package com.cu5448.pcb.model;
 import lombok.AllArgsConstructor;
 import lombok.Builder;
 import lombok.Data;
 import lombok.NoArgsConstructor;
 * DefectRates encapsulates defect rates for different manufacturing stations. This class replaces
 * the Map<String, Double> approach with a type-safe, immutable object.
 * Only four stations can detect defects: PlaceComponents, OpticalInspection, HandSoldering, and
  * Test.
```

@Data

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
 @Builder
 @AllArgsConstructor
 @NoArgsConstructor
 public class DefectRates {
    private double placeComponentsDefectRate;
    private double opticalInspectionDefectRate;
private double handSolderingDefectRate;
    private double testDefectRate;
     * Gets the defect rate for a specific station type.
     * @param stationType the station type name
     * @return the defect rate for the station, or 0.0 if the station doesn't detect defects
    public double getDefectRate(String stationType) {
        return switch (stationType) {
   case "PlaceComponents" -> placeComponentsDefectRate;
            case "OpticalInspection" -> opticalInspectionDefectRate;
            case "HandSoldering" -> handSolderingDefectRate;
            case "Test" -> testDefectRate;
            default -> 0.0; // Stations that don't detect defects
        }:
    }
}
 ______
 FILE: src\main\java\com\cu5448\pcb\model\GatewayBoard.java
 package com.cu5448.pcb.model;
 import lombok.EqualsAndHashCode:
 /** Gateway Board PCB Implementation using Lombok */
 @EqualsAndHashCode(callSuper = true)
 public class GatewayBoard extends PCB {
    private final DefectRates defectRates;
    public GatewayBoard(DefectRates defectRates) {
        super("GatewayBoard");
        this.defectRates = defectRates;
    public double getDefectRate(String stationType) {
        return defectRates.getDefectRate(stationType);
    @Override
    public DefectRates getDefectRates() {
        return defectRates;
 }
 _____
FILE: src\main\java\com\cu5448\pcb\model\PCB.java
 package com.cu5448.pcb.model;
 import java.util.UUID;
 import lombok.Getter;
 import lombok.ToString;
 * Abstract PCB Model using Lombok @Getter generates getters for all fields @ToString generates
 * toString method
 @Getter
 @ToString
 public abstract class PCB {
    private final String id;
    private final String type;
    private boolean failed = false;
```

private String failureReason = null;

public PCB(String type) {

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
       this.id = UUID.randomUUID().toString();
       this.type = type;
    public void setFailed(String reason) {
       this.failed = true;
       this.failureReason = reason;
    public abstract double getDefectRate(String stationType);
    public abstract DefectRates getDefectRates();
}
_____
FILE: src\main\java\com\cu5448\pcb\model\SensorBoard.java
package com.cu5448.pcb.model;
import lombok.EqualsAndHashCode;
/** Sensor Board PCB Implementation using Lombok */
@EqualsAndHashCode(callSuper = true)
public class SensorBoard extends PCB {
    private final DefectRates defectRates:
    public SensorBoard(DefectRates defectRates) {
       super("SensorBoard");
       this.defectRates = defectRates;
    @Override
    public double getDefectRate(String stationType) {
       return defectRates.getDefectRate(stationType);
    @Override
    public DefectRates getDefectRates() {
       return defectRates;
}
-----
\label{thm:pile:src} FILE: src\main\java\com\cu5448\pcb\model\TestBoard.java
______
package com.cu5448.pcb.model;
import lombok.EqualsAndHashCode;
/** Test Board PCB Implementation using Lombok */
@EqualsAndHashCode(callSuper = true)
public class TestBoard extends PCB {
    private final DefectRates defectRates;
    public TestBoard(DefectRates defectRates) {
       super("TestBoard");
       this.defectRates = defectRates;
    @Override
    public double getDefectRate(String stationType) {
       return defectRates.getDefectRate(stationType);
    00verride
    public DefectRates getDefectRates() {
       return defectRates;
}
 ______
FILE: src\main\java\com\cu5448\pcb\service\AssemblyLine.java
package com.cu5448.pcb.service;
import java.util.List;
import\ org.springframework.context. Application {\tt Context};
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
import org.springframework.stereotype.Service:
 import com.cu5448.pcb.factory.PCBFactory;
 import com.cu5448.pcb.model.PCB;
 import com.cu5448.pcb.station.Station;
 import lombok.RequiredArgsConstructor;
 * Assembly Line Service using Spring Dependency Injection. Station beans are injected as an ordered
  \boldsymbol{\star} list, eliminating the need for manual station creation and initialization.
 @Service
 @RequiredArgsConstructor
 public class AssemblyLine {
    private final List<Station> stations;
    private final PCBFactory factory;
    private final ApplicationContext applicationContext;
    public void processPCB(PCB pcb, StatisticsCollector stats) {
        for (Station station : stations) {
            station.process(pcb, stats);
if (pcb.isFailed()) {
                break;
            }
        }
    }
    public StatisticsCollector runSimulation(String pcbType, int quantity) {
         // Get a new prototype instance of StatisticsCollector for this simulation
        StatisticsCollector stats = applicationContext.getBean(StatisticsCollector.class);
        for (int i = 0; i < quantity; i++) {
             PCB pcb = factory.createPCB(pcbType);
             stats.recordSubmission();
            processPCB(pcb, stats);
            if (!pcb.isFailed()) {
                 stats.recordCompletion();
        }
        return stats:
    public List<Station> getStations() {
        return List.copyOf(stations);
 }
 ______
FILE: src\main\java\com\cu5448\pcb\service\StatisticsCollector.java
 package com.cu5448.pcb.service;
 import java.util.HashMap;
 import java.util.Map;
 import org.springframework.context.annotation.Scope;
 import org.springframework.stereotype.Service;
 import lombok.Getter:
 \star Observer Pattern Implementation as Spring Service using Lombok @Getter generates getter methods
 \star for all fields This service observes events from stations during PCB processing. Uses prototype
  * scope to create new instances for each simulation run.
  */
 @Service
 @Scope("prototype")
 public class StatisticsCollector {
    private int pcbsSubmitted;
    private final Map<String, Integer> defectFailures;
    private final Map<String, Integer> stationFailures;
    private int completedPCBs;
    public StatisticsCollector() {
```

```
this.pcbsSubmitted = 0:
    this.defectFailures = new HashMap<>();
this.stationFailures = new HashMap<>();
    this.completedPCBs = 0;
public void recordSubmission() {
    pcbsSubmitted++:
public void recordDefectFailure(String station) {
    defectFailures.merge(station, 1, Integer::sum);
}
public void recordStationFailure(String station) {
    stationFailures.merge(station, 1, Integer::sum);
public void recordCompletion() {
    completedPCBs++;
public String generateReport(String pcbType) {
    StringBuilder report = new StringBuilder();
    // Format according to project specification
    report.append(String.format("PCB type: %s\n", pcbType));
    report.append(String.format("PCBs run: %d\n", pcbsSubmitted));
    report.append("\nStation Failures\n");
    // Show all stations in assembly order
    String[] stationNames = {
        "Apply Solder Paste",
"Place Components",
         "Reflow Solder",
         "Optical Inspection",
         "Hand Soldering/Assembly",
        "Cleaning",
         "Depanelization"
         "Test (ICT or Flying Probe)"
    };
    String[] stationKeys = {
         "ApplySolderPaste",
         "PlaceComponents",
         "ReflowSolder"
         "OpticalInspection",
         "HandSoldering",
         "Cleaning",
         "Depanelization",
         "Test"
    }:
    for (int i = 0; i < stationNames.length; i++) {</pre>
        int failures = stationFailures.getOrDefault(stationKeys[i], 0);
        report.append(String.format("%s: %d\n", stationNames[i], failures));\\
    report.append("\nPCB Defect Failures\n");
    // Only show defect-detecting stations
    String[] defectStationNames = {
         "Place Components",
         "Optical Inspection"
         "Hand Soldering/Assembly",
         "Test (ICT or Flying Probe)"
    String[] defectStationKeys = {
         "PlaceComponents", "OpticalInspection", "HandSoldering", "Test"
    }:
    for (int i = 0; i < defectStationNames.length; i++) {</pre>
        int failures = defectFailures.getOrDefault(defectStationKeys[i], 0);
        report.append(String.format("%s %d\n", defectStationNames[i], failures));
    // Calculate total failures and successful PCBs
    int totalFailed = pcbsSubmitted - completedPCBs;
    report.append("\nFinal Results\n");
report.append(String.format("Total failed PCBs: %d\n", totalFailed));
    report.append(String.format("Total PCBs produced: %d\n", completedPCBs));
    return report.toString();
}
```

}

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
FILE: src\main\java\com\cu5448\pcb\station\ApplySolderPasteStation.java
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class ApplySolderPasteStation extends Station {
    public ApplySolderPasteStation(double failureRate) {
        super("ApplySolderPaste", failureRate);
    @Override
    protected boolean performOperation(PCB pcb) {
       return true;
}
FILE: src\main\java\com\cu5448\pcb\station\CleaningStation.java
______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class CleaningStation extends Station {
    public CleaningStation(double failureRate) {
        super("Cleaning", failureRate);
    @Override
    protected boolean performOperation(PCB pcb) {
       return true;
}
FILE: src\main\java\com\cu5448\pcb\station\DepanelizationStation.java
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class DepanelizationStation extends Station {
    public DepanelizationStation(double failureRate) {
       super("Depanelization", failureRate);
    @Override
    protected boolean performOperation(PCB pcb) {
       return true;
}
 ______
FILE: src\main\java\com\cu5448\pcb\station\HandSolderingStation.java
_____
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
/** Hand Soldering Station using Lombok */
@EqualsAndHashCode(callSuper = true)
public class HandSolderingStation extends Station {
    public HandSolderingStation(double failureRate) {
        super("HandSoldering", failureRate);
    @Override
    protected boolean performOperation(PCB pcb) {
   double defectRate = pcb.getDefectRate("HandSoldering");
        return random.nextDouble() >= defectRate;
}
```

```
_____
FILE: src\main\java\com\cu5448\pcb\station\OpticalInspectionStation.java
_____
package com.cu5448.pcb.station:
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
/** Optical Inspection Station using Lombok */
@EqualsAndHashCode(callSuper = true)
public class OpticalInspectionStation extends Station {
   public OpticalInspectionStation(double failureRate) {
      super("OpticalInspection", failureRate);
   @Override
   protected boolean performOperation(PCB pcb) {
      double defectRate = pcb.getDefectRate("OpticalInspection");
      return random.nextDouble() >= defectRate;
}
______
FILE: src\main\java\com\cu5448\pcb\station\PlaceComponentsStation.java
package com.cu5448.pcb.station:
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
* Place Components Station using Lombok @EqualsAndHashCode(callSuper = true) includes parent class
 * fields in equals/hashCode
@EqualsAndHashCode(callSuper = true)
public class PlaceComponentsStation extends Station {
   public PlaceComponentsStation(double failureRate) {
      super("PlaceComponents", failureRate);
   }
   @Override
   protected boolean performOperation(PCB pcb) {
      double defectRate = pcb.getDefectRate("PlaceComponents");
      return random.nextDouble() >= defectRate;
   }
}
FILE: src\main\java\com\cu5448\pcb\station\ReflowSolderStation.java
______
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
public class ReflowSolderStation extends Station {
   public ReflowSolderStation(double failureRate) {
      super("ReflowSolder", failureRate);
   @Override
   protected boolean performOperation(PCB pcb) {
      return true;
}
-----
FILE: src\main\java\com\cu5448\pcb\station\Station.java
______
package com.cu5448.pcb.station;
import java.util.Random;
```

```
import com.cu5448.pcb.model.PCB;
import com.cu5448.pcb.service.StatisticsCollector;
import lombok.Getter;
* Abstract Station class that can be used as a Spring bean. StatisticsCollector is injected per
\boldsymbol{\star} simulation run rather than at construction time.
@Getter
public abstract class Station {
   protected final String name;
   protected final double stationFailureRate;
   protected final Random random = new Random():
   public Station(String name, double failureRate) {
       this.name = name;
       this.stationFailureRate = failureRate;
   public void process(PCB pcb, StatisticsCollector stats) {
       if (pcb.isFailed()) {
           return;
       if (checkStationFailure()) {
           stats.recordStationFailure(name);
           pcb.setFailed("Station failure at " + name);
       }
       boolean operationSuccessful = performOperation(pcb);
       if (!operationSuccessful) {
           stats.recordDefectFailure(name);
           pcb.setFailed("Defect detected at " + name);
       }
   }
   protected boolean checkStationFailure() {
       return random.nextDouble() < stationFailureRate;</pre>
   protected abstract boolean performOperation(PCB pcb):
______
FILE: src\main\java\com\cu5448\pcb\station\TestStation.java
package com.cu5448.pcb.station;
import com.cu5448.pcb.model.PCB;
import lombok.EqualsAndHashCode;
/** Test Station using Lombok */
@EqualsAndHashCode(callSuper = true)
public class TestStation extends Station {
   public TestStation(double failureRate) {
       super("Test", failureRate);
   }
   @Override
   protected boolean performOperation(PCB pcb) {
       double defectRate = pcb.getDefectRate("Test");
       return random.nextDouble() >= defectRate;
   }
}
______
FILE: src\test\java\com\cu5448\pcb\PcbApplicationTests.java
package com.cu5448.pcb;
import org.junit.jupiter.api.Test;
import\ org.springframework.boot.test.context.SpringBootTest;
@SpringBootTest
class PcbApplicationTests {
```

```
@Test
    void contextLoads() {}
FILE: src\test\java\com\cu5448\pcb\config\SpringBeanConfigurationTest.java
package com.cu5448.pcb.config:
import static org.junit.jupiter.api.Assertions.*;
import java.util.List;
import org.junit.jupiter.api.Test;
import org.springframework.boot.test.context.SpringBootTest;
import org.springframework.test.context.TestConstructor;
import com.cu5448.pcb.service.AssemblyLine;
import com.cu5448.pcb.station.*;
import lombok.RequiredArgsConstructor;
/** Test class to verify Spring bean configuration using Abstract Factory Pattern */
@SpringBootTest
@TestConstructor(autowireMode = TestConstructor.AutowireMode.ALL)
@RequiredArgsConstructor
class SpringBeanConfigurationTest {
    private final AssemblyLine assemblyLine;
    private final List<Station> stations:
    @Test
    void testAssemblyLineInjection() {
        assertNotNull(assemblyLine, "AssemblyLine should be injected");
        List<Station> assemblyStations = assemblyLine.getStations();
         assertEquals(8, assemblyStations.size(), "Assembly line should have 8 stations");
    }
    @Test
    void testStationListOrder() {
   assertNotNull(stations, "Station list should be injected");
   assertEquals(8, stations.size(), "Should have 8 stations");
        // Verify the correct order of stations
assertEquals("ApplySolderPaste", stations.get(0).getName());
assertEquals("PlaceComponents", stations.get(1).getName());
        assertEquals("ReflowSolder", stations.get(2).getName());
         assertEquals("OpticalInspection", stations.get(3).getName());
         assertEquals("HandSoldering", stations.get(4).getName());
         assertEquals("Cleaning", stations.get(5).getName());
        assertEquals("Depanelization", stations.get(6).getName());
assertEquals("Test", stations.get(7).getName());
    @Test
    void testStationFailureRatesAreConfigured() {
         // All stations should have the same configured failure rate
         double expectedFailureRate = 0.002; // From application.properties
         for (Station station : stations) {
             assertEquals(
                      expectedFailureRate,
                      station.getStationFailureRate(),
"Station " + station.getName() + " should have configured failure rate");
        }
    }
    @Test
    void testAssemblvLineStationsAreSameAsInjectedList() {
        List<Station> assemblyStations = assemblyLine.getStations();
         // Verify same stations are used (but different list instance due to List.copyOf)
         assertEquals(stations.size(), assemblyStations.size());
        for (int i = 0; i < stations.size(); i++) {</pre>
             assertSame(
                       stations.get(i),
                      assemblyStations.get(i),
"Station " + i + " should be the same bean instance");
        }
   }
```

```
FILE: src\test\java\com\cu5448\pcb\config\SpringConfigurationTest.java
package com.cu5448.pcb.config:
import static org.junit.jupiter.api.Assertions.*;
import org.junit.jupiter.api.Test;
import org.springframework.boot.test.context.SpringBootTest;
import org.springframework.test.context.TestConstructor;
import com.cu5448.pcb.controller.SimulationController;
import com.cu5448.pcb.factory.PCBFactory;
import com.cu5448.pcb.service.AssemblyLine;
import lombok.RequiredArgsConstructor:
@SpringBootTest
@TestConstructor(autowireMode = TestConstructor.AutowireMode.ALL)
@RequiredArgsConstructor
class SpringConfigurationTest {
    private final SimulationController simulationController;
    private final AssemblyLine assemblyLine;
    private final PCBFactory pcbFactory;
    private final StationProperties stationProperties;
    private final PCBProperties pcbProperties;
    @Test
    void testSpringDependencyInjection() {
        // Verify that all Spring beans are properly injected
        assertNotNull(simulationController);
        assertNotNull(assemblyLine);
        assertNotNull(pcbFactory);
    void testConfigurationProperties() {
        // Verify that configuration properties are loaded correctly
        assertEquals(0.002, stationProperties.getFailureRate(), 0.0001);
        // Test PCB defect rates from properties (using Lombok-generated getters)
        assert Equals (0.05, pcbProperties.get Testboard ().get Place Components Defect Rate (), 0.0001); \\
        assert Equals (0.002, pcbProperties.getSensorboard ().getPlaceComponentsDefectRate (), \ 0.0001); \\
        assert Equals (0.004, \ pcbProperties.get Gateway board ().get Place Components Defect Rate (), \ 0.0001);
    @Test
    void testPCBFactoryWithConfiguration() {
        // Test that PCB factory creates boards with configuration-driven defect rates
var testBoard = pcbFactory.createPCB("Test Board");
assertEquals("TestBoard", testBoard.getType());
        assertEquals(0.05, testBoard.getDefectRate("PlaceComponents"), 0.0001);
        var sensorBoard = pcbFactory.createPCB("Sensor Board");
        assertEquals("SensorBoard", sensorBoard.getType());
        assertEquals(0.002, sensorBoard.getDefectRate("PlaceComponents"), 0.0001);
}
FILE: src\test\java\com\cu5448\pcb\factory\PCBFactoryTest.java
package com.cu5448.pcb.factory;
import static org.junit.jupiter.api.Assertions.*;
import org.junit.jupiter.api.BeforeEach;
import org.junit.jupiter.api.Test;
import com.cu5448.pcb.config.PCBProperties;
import com.cu5448.pcb.model.*;
class PCBFactoryTest {
    private PCBFactory factory:
    @BeforeEach
    void setUp() {
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
        factory = new PCBFactory(new PCBProperties());
    @Test
     void testCreateTestBoard() {
        PCB pcb = factory.createPCB("testboard");
        assertInstanceOf(TestBoard.class, pcb);
        assertEquals("TestBoard", pcb.getType());
    @Test
    void testCreateSensorBoard() {
        PCB pcb = factory.createPCB("sensorboard");
        assertInstanceOf(SensorBoard.class, pcb);
        assertEquals("SensorBoard", pcb.getType());
    }
    @Test
    void testCreateGatewayBoard() {
        PCB pcb = factory.createPCB("gatewayboard");
        assertInstanceOf(GatewayBoard.class, pcb);
        assertEquals("GatewayBoard", pcb.getType());
    }
    @Test
    void testCreateWithAlternativeNames() {
        assertInstanceOf(TestBoard.class,\ factory.createPCB("test"));\\
        {\tt assertInstanceOf(SensorBoard.class,\ factory.createPCB("sensor"))}
        assertInstanceOf(GatewayBoard.class, factory.createPCB("gateway"));
    }
     void testCreateWithInvalidType() {
        assertThrows(IllegalArgumentException.class, () -> factory.createPCB("invalid"));
 }
 FILE: src\test\java\com\cu5448\pcb\factory\StationFactoryTest.java
 ______
 package com.cu5448.pcb.factory;
 import static org.junit.jupiter.api.Assertions.*;
 import org.junit.jupiter.api.Test;
 import org.springframework.boot.test.context.SpringBootTest;
 import\ org.springframework.test.context.TestConstructor;
 import com.cu5448.pcb.station.*;
 import lombok.RequiredArgsConstructor;
 /** Test class for StationFactory implementation */
 @SpringBootTest
 @TestConstructor(autowireMode = TestConstructor.AutowireMode.ALL)
 @RequiredArgsConstructor
 class StationFactoryTest {
    private final StationFactory stationFactory;
    @Test
    void testFactoryInjection() {
        assertNotNull(stationFactory, "StationFactory should be injected");
    @Test
     void testCreateIndividualStations() {
         // Test station creation using abstract factory method
         Station applySolderPaste = stationFactory.createStation("ApplySolderPaste");
        assertNotNull(applySolderPaste);
        assertEquals("ApplySolderPaste", applySolderPaste.getName());
        Station placeComponents = stationFactory.createStation("PlaceComponents");
        assertNotNull(placeComponents);
        assertEquals("PlaceComponents", placeComponents.getName());
        Station reflowSolder = stationFactory.createStation("ReflowSolder");
        assertNotNull(reflowSolder);
        assertEquals("ReflowSolder", reflowSolder.getName());
        Station opticalInspection = stationFactory.createStation("OpticalInspection");
        assertNotNull(opticalInspection);
assertEquals("OpticalInspection", opticalInspection.getName());
        Station handSoldering = stationFactory.createStation("HandSoldering");
        assertNotNull(handSoldering);
```

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
         assertEquals("HandSoldering", handSoldering.getName());
         Station cleaning = stationFactory.createStation("Cleaning");
         assertNotNull(cleaning);
         assertEquals("Cleaning", cleaning.getName());
        Station depanelization = stationFactory.createStation("Depanelization");
         assertNotNull(depanelization);
         assertEquals("Depanelization", depanelization.getName());
         Station test = stationFactory.createStation("Test");
        assertNotNull(test);
        assertEquals("Test", test.getName());
     @Test
     void testCreateStationByType() {
        // Test station creation by type name using abstract factory
Station applySolder = stationFactory.createStation("ApplySolderPaste");
         assertInstanceOf(ApplySolderPasteStation.class, applySolder);
         assertEquals("ApplySolderPaste", applySolder.getName());
         Station placeComponents = stationFactory.createStation("PlaceComponents");
        assertInstanceOf(PlaceComponentsStation.class, placeComponents);
         assertEquals("PlaceComponents", placeComponents.getName());
         Station test = stationFactory.createStation("Test");
         assertInstanceOf(TestStation.class, test);
         assertEquals("Test", test.getName());
     }
     void testCreateStationByTypeInvalid() {
         // Test invalid station type using abstract factory
         assertThrows(
                 IllegalArgumentException.class.
                 () -> stationFactory.createStation("InvalidStation"),
                 "Should throw exception for invalid station type");
         assertThrows(
                IllegalArgumentException.class,
                 () -> stationFactory.createStation(""),
                 "Should throw exception for empty station type");
         assertThrows(
                 IllegalArgumentException.class,
                 () -> stationFactory.createStation("SomeRandomName"),
                 "Should throw exception for random station type");
    }
     void testAllStationTypesSupported() {
         // Test all expected station types are supported by abstract factory
         String[] stationTypes = {
             "ApplySolderPaste",
             "PlaceComponents",
             "ReflowSolder"
             "OpticalInspection",
             "HandSoldering",
             "Cleaning",
             "Depanelization",
             "Test"
        }:
         for (String stationType : stationTypes) {
             assertDoesNotThrow(
                     () -> {
                        Station station = stationFactory.createStation(stationType);
                        assertNotNull(
                                 station, "Station should be created for type: " + stationType);
                     "Should be able to create station for type: " + stationType);
        }
    }
 ______
 FILE: src\test\iava\com\cu5448\pcb\model\DefectRatesTest.iava
 package com.cu5448.pcb.model;
 import static org.junit.jupiter.api.Assertions.*;
 import org.junit.jupiter.api.Test;
```

}

/** Test class for DefectRates model */

```
File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt
```

```
class DefectRatesTest {
    @Test
    void testBuilderPattern() {
        DefectRates rates
                  DefectRates.builder()
                           .placeComponentsDefectRate(0.01)
                           .opticalInspectionDefectRate(0.02)
                           .handSolderingDefectRate(0.03)
                           .testDefectRate(0.04)
                           .build();
        assertEquals(0.01, rates.getPlaceComponentsDefectRate());
        assertEquals(0.02, rates.getOpticalInspectionDefectRate());
         assertEquals(0.03, rates.getHandSolderingDefectRate());
        assertEquals(0.04, rates.getTestDefectRate());
    @Test
    void testGetDefectRateWithValidStations() {
        DefectRates rates =
                  DefectRates.builder()
                           .placeComponentsDefectRate(0.05)
                           .opticalInspectionDefectRate(0.10)
                           .handSolderingDefectRate(0.05)
                           .testDefectRate(0.10)
                           .build();
        {\tt assertEquals(0.05, rates.getDefectRate("PlaceComponents"));}\\
        assertEquals(0.10, rates.getDefectRate("OpticalInspection"));
assertEquals(0.05, rates.getDefectRate("HandSoldering"));
        assertEquals(0.10, rates.getDefectRate("Test"));
    }
    @Test
    void testGetDefectRateWithInvalidStation() {
        DefectRates rates =
                 DefectRates.builder()
                           .placeComponentsDefectRate(0.05)
                           .opticalInspectionDefectRate(0.10)
                           .handSolderingDefectRate(0.05)
                           .testDefectRate(0.10)
                           .build();
        assertEquals (0.0, \ rates.getDefectRate("ApplySolderPaste"));\\
        assertEquals(0.0, rates.getDefectRate("RefLowSolder"));
assertEquals(0.0, rates.getDefectRate("Cleaning"));
        assertEquals(0.0, rates.getDefectRate("Depanelization"));
         assertEquals(0.0, rates.getDefectRate("NonExistentStation"));
    }
    @Test
    void testPCBIntegration() {
         // Test that PCB implementations can use DefectRates
         DefectRates testRates =
                  DefectRates.builder()
                           .placeComponentsDefectRate(0.05)
                           .opticalInspectionDefectRate(0.10)
                           .handSolderingDefectRate(0.05)
                           .testDefectRate(0.10)
                           .build();
        TestBoard testBoard = new TestBoard(testRates);
DefectRates defectRates = testBoard.getDefectRates();
         assertNotNull(defectRates);
        assertEquals(0.05, testBoard.getDefectRate("PlaceComponents"));
        assertEquals(0.05, defectRates.getDefectRate("PlaceComponents"));
        DefectRates sensorRates =
                  DefectRates.builder()
                           .placeComponentsDefectRate(0.002)
                           .opticalInspectionDefectRate(0.002)
                           .handSolderingDefectRate(0.004)
                           .testDefectRate(0.004)
         .build();
SensorBoard sensorBoard = new SensorBoard(sensorRates);
        DefectRates actualSensorRates = sensorBoard.getDefectRates();
         assertNotNull(actualSensorRates);
        assertEquals(0.002, sensorBoard.getDefectRate("PlaceComponents"));
assertEquals(0.002, actualSensorRates.getDefectRate("PlaceComponents"));
```

FILE: src\test\java\com\cu5448\pcb\service\StatisticsCollectorTest.java _____

}

```
package com.cu5448.pcb.service;
import static org.junit.jupiter.api.Assertions.*;
import org.junit.jupiter.api.BeforeEach;
import org.junit.jupiter.api.Test;
class StatisticsCollectorTest {
    private StatisticsCollector stats;
    @BeforeEach
    void setUp() {
        stats = new StatisticsCollector();
    @Test
    void testInitialState() {
        assertEquals(0, stats.getPcbsSubmitted());
        assertEquals(0, stats.getCompletedPCBs());
        assertTrue(stats.getDefectFailures().isEmpty());
        assertTrue(stats.getStationFailures().isEmpty());
    }
    void testRecordSubmission() {
        stats.recordSubmission();
        stats.recordSubmission();
        assertEquals(2, stats.getPcbsSubmitted());
    @Test
    void testRecordCompletion() {
        stats.recordCompletion():
        stats.recordCompletion();
        assertEquals(2, stats.getCompletedPCBs());
    }
    OTest
    void testRecordDefectFailure() {
        stats.recordDefectFailure("PlaceComponents");
        stats.recordDefectFailure("PlaceComponents");
        stats.recordDefectFailure("Test");
        assertEquals(2, stats.getDefectFailures().get("PlaceComponents"));
        assertEquals(1, stats.getDefectFailures().get("Test"));
    @Test
    void testRecordStationFailure() {
        stats.recordStationFailure("ApplySolderPaste");
        stats.recordStationFailure("Cleaning");
        assertEquals(1, stats.getStationFailures().get("ApplySolderPaste"));
        assertEquals(1, stats.getStationFailures().get("Cleaning"));
    }
    @Test
    void testGenerateReport() {
        stats.recordSubmission();
        stats.recordSubmission();
        stats.recordCompletion();
        stats.recordDefectFailure("Test");
        stats.recordStationFailure("Cleaning");
        String report = stats.generateReport("Test Board");
        assertTrue(report.contains("PCB type: Test Board"));
        assertTrue(report.contains("PCBs run: 2"));
        assertTrue(report.contains("Total failed PCBs: 1"));
assertTrue(report.contains("Total FCBs produced: 1"));
assertTrue(report.contains("Total PCBs produced: 1"));
assertTrue(report.contains("Test (ICT or Flying Probe) 1"));
assertTrue(report.contains("Cleaning: 1"));
    }
}
______
Main Output:
______
6:13:00 PM: Executing ':com.cu5448.pcb.PcbApplication.main()'...
Starting Gradle Daemon...
Gradle Daemon started in 1 s 918 ms
> Task :compileJava
> Task :processResources UP-TO-DATE
> Task :classes
```

```
> Task :com.cu5448.pcb.PcbApplication.main()
(v3.5.4)
 :: Spring Boot ::
2025-08-10T18:13:20.819-07:00 INFO 7628 --- [pcb] [
                                                                     mainl com.cu5448.pcb.PcbApplication
                                                                                                                          : Starting
PcbApplication using Java 21.0.5 with PID 7628 (C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\build\classes\java \main started by ck in C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb)
2025-08-10T18:13:20.822-07:00 INFO 7628 --- [pcb] [
                                                                      main] com.cu5448.pcb.PcbApplication
                                                                                                                          : No active
profile set, falling back to 1 default profile: "default" 2025-08-10T18:13:21.556-07:00 INFO 7628 --- [pcb] [ PcbApplication in 1.291 seconds (process running for 1.649)
                                                                      main] com.cu5448.pcb.PcbApplication
                                                                                                                          : Started
PCB type: Test Board
PCBs run: 1000
Station Failures
Apply Solder Paste: 2
Place Components: 4
Reflow Solder: 2
Optical Inspection: 2
Hand Soldering/Assembly: 3
Cleaning: 2
Depanelization: 0
Test (ICT or Flying Probe): 2
PCB Defect Failures
Place Components 50
Optical Inspection 99
Hand Soldering/Assembly 40
Test (ICT or Flying Probe) 76
Final Results
Total failed PCBs: 282
Total PCBs produced: 718
PCB type: Sensor Board
PCBs run: 1000
Station Failures
Apply Solder Paste: 4
Place Components: 1
Reflow Solder: 3
Optical Inspection: 1
Hand Soldering/Assembly: 5
Cleaning: 2
Depanelization: 0
Test (ICT or Flying Probe): 1
PCB Defect Failures
Place Components 1
Optical Inspection 3
Hand Soldering/Assembly 4
Test (ICT or Flying Probe) 2
Final Results
Total failed PCBs: 27
Total PCBs produced: 973
PCB type: Gateway Board
PCBs run: 1000
Station Failures
Apply Solder Paste: 2
Place Components: 0
Reflow Solder: 0
Optical Inspection: 1
Hand Soldering/Assembly: 1
Cleaning: 0
Depanelization: 3
Test (ICT or Flying Probe): 1
PCB Defect Failures
Place Components 5
Optical Inspection 5
Hand Soldering/Assembly 6
Test (ICT or Flying Probe) 8
```

Final Results Total failed PCBs: 32 Total PCBs produced: 968

$\label{local-condition} File - C:\Users\ck\Documents\dev\source\CSCA\csca-java\5448\pcb\w2.txt$

BUILD SUCCESSFUL in 20s 3 actionable tasks: 2 executed, 1 up-to-date 6:13:21 PM: Execution finished ':com.cu5448.pcb.PcbApplication.main()'.

