

Sky-Frame

Technical Newsletter (2017-01) New frame installation instructions

New frame installation instructions



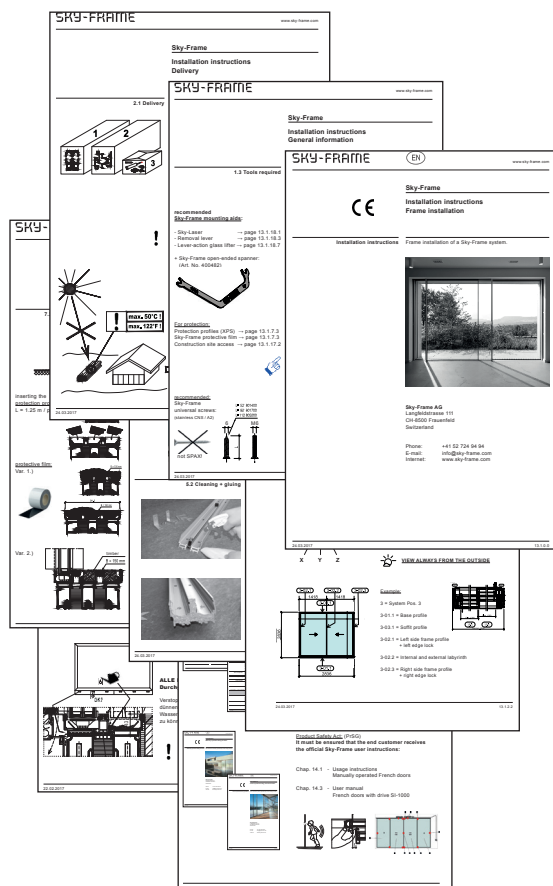
A great deal of input from our sales partners and all new products from the last few years have flowed into the new frame installation instructions (Chap. 13.1).

We would be grateful if you would read the instructions in full and tell your installers about it.

The sales partner is responsible for ensuring that installation is carried out correctly in accordance with the instructions.

Important news / changes:

- "Sky-Frame open-ended spanner" added to installation aids Page 13.1.1.3
- Recommended fixing material Page 13.1.1.3
- Temperature notes Page 13.1.2.1
- Totalled glass weights Page 13.1.3.1
- Field connection, new mounting order Page 13.1.4.2
- Glueing specified Page 13.1.5.1
- New protection profiles + protective film Page 13.1.7.3
- Aligning frame Page 13.1.8.2
- Checking tightness Page 13.1.8.4
- Sealing Page 13.1.9.1
- Pocket doors integrated Page 13.1.11.x
- New fixed glazing rubbers Page 13.1.15.x
- Adjustable hooks, new mounting order Page 13.1.16.x
- Frame cleaning Page 13.1.17.1
- Construction site access Page 13.1.17.2
- Acceptance Page 13.1.17.3
- Integrated aids Page 13.1.18.x



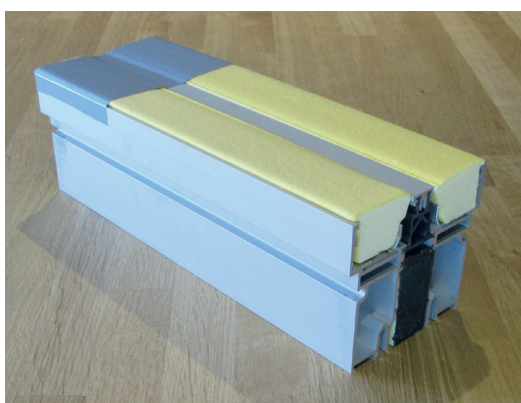
You can download the new installation instructions now in the B2B area (www.sky-frame.ch/b2b) or request by e-mailing: orders@sky-frame.ch.

Validity: Binding with immediate effect

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Technical Newsletter (2017-02) Protection profiles + protective film

Protection profiles + protective film



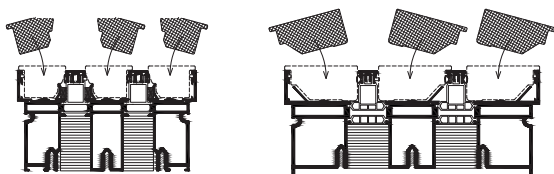
The new protection profiles and the protective film which was tested for more than 1 year protect the base profile from soiling.

This makes the work much easier later:

- no blocked drainage holes
- quick insertion of running tracks
- clean surface without scratches
- less effort involved
- final acceptance

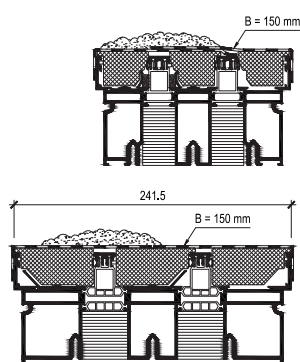
There are two possible times for protecting the base from soiling and damage:

Protection profiles (XPS):



Protective film:

Var. 1.)



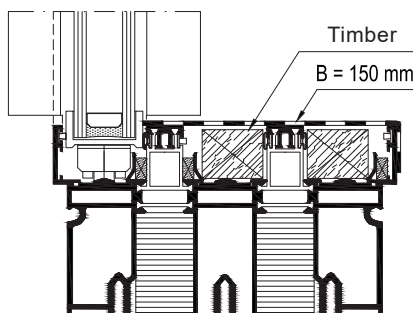
- Clean the base profile with a vacuum cleaner.
- Insert the protection profiles made from XPS into the track chambers (insert the running tracks beforehand depending on the situation).
- Glue the base with the protection film (with wide profiles glue 2-3 lengths next to each other).

Var. 2.) After inserting the glass and installing the profile

All open tracks in which the sliding elements are going to run later must be masked in order to protect the running tracks, the seals and the drainage holes from soiling until final acceptance takes place.

- The sliding elements should be blocked with timber in order to prevent unwanted opening.

Var. 2.)



Protection material:	Technology:	SU:	Article No.
Protection profile	Sky-Frame 1+2	25m	400576
L = 1.25m / piece	Sky-Frame 3	25m	400577
Protective film, B = 150 mm, L = 100 m (roll)			
401140			

Availability:

Immediate

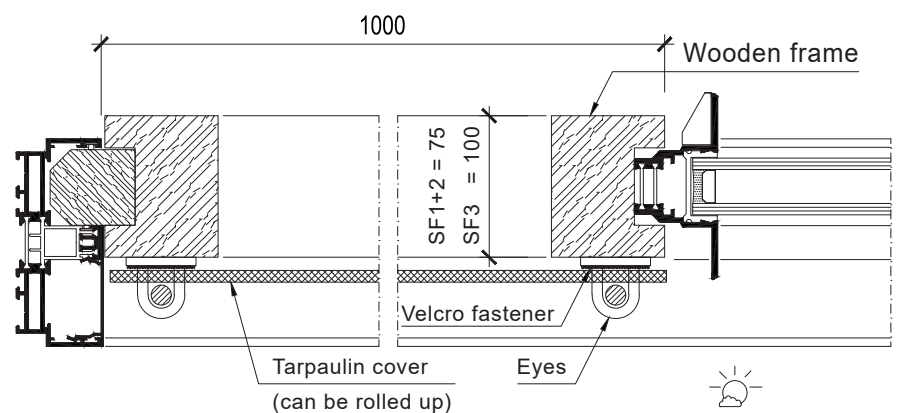
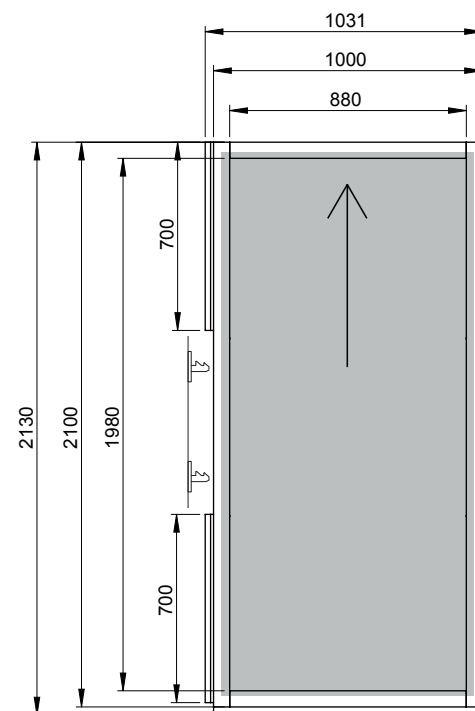
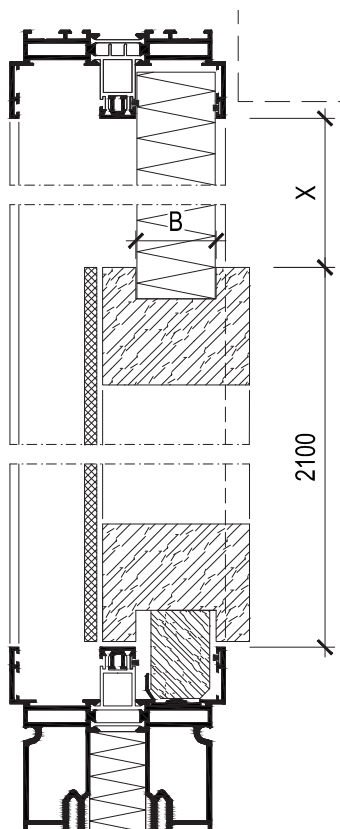
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Technical Newsletter (2017-03) Construction site access

Construction site access



The well-tried construction site access is now also available for Sky-Frame 3. In this way, the frame profiles can be protected for the rest of the construction phase and access still provided.



Tip:
Close remaining distance at top ("X")
e.g. with XPS plate

Panel thickness:
Sky-Frame 1/2: B = max. 40mm
Sky-Frame 3: B = max. 65mm

Construction site access:	Technology:	Article No.
W x H = 1 m x 2.1 m (assembled)	Sky-Frame 1+2 Sky-Frame 3	400262 400515

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Technical Newsletter Overview

No.	The following technical newsletters have been issued:
2013-01	Running gear with felt head
2013-02	Locking catch with torsion spring
2013-03	Screw locking mechanisms black
2013-04	Sky-Frame Arc
2013-05	Insect screen
2013-06	Fixed panel glazing
2013-07	Reinforced corner profile (Sky-Frame 2)
2013-08	Labyrinth 30 (Sky-Frame 3)
2013-09	Lever-action glass lifter
2013-10	Sky-Laser
2014-01	Belt tensioner lock
2014-02	Standard brackets in aluminium
2014-03	Declaration of Performance
2014-04	Swisspacer V
2014-05	All-glass steps with foil
2014-06	New pocket doors
2015-01	Inquiry forms
2015-02	Qualicoat class 2
2015-03	Fly higher than 2.9m
2015-04	Fly pull-out handle
2015-05	New Sales Partner Documentation
2015-06	Sky-Frame 1
2015-07	Base 75
2015-08	Sky-Frame 2 with sliding seals
2015-09	Adjustable hooks + 3-point locking
2015-10	Locking handle with pushbutton
2015-11	«Swivel» screw lock
2016-01	New drive SI-1000
2016-02	End piece
2016-03	Interactive order form
2016-04	Thermal insulation layer XN
2016-05	Fixed panel glazing Sky-Frame 3
2016-06	Fly combination tensioner
2016-07	Seaside surface coating
2016-08	AWE alarm evaluation unit information
2017-01	New frame installation instructions
2017-02	Protection profiles + protective film
2017-03	Construction site access