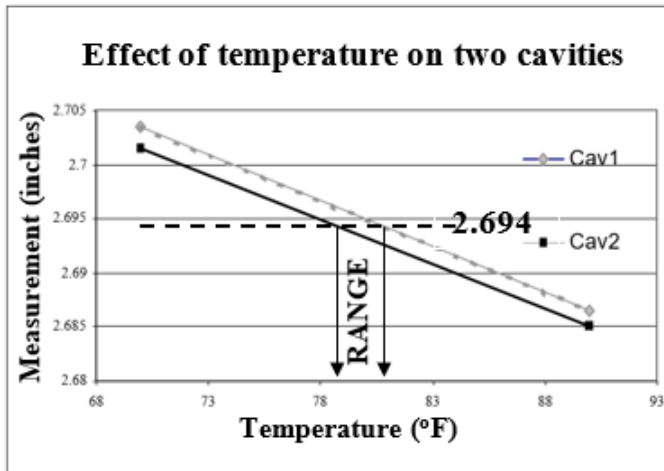


- c. you should verify the results with values outside of the operational ranges obtained from the experiment.
- 6) The graph demonstrates the effect of the mold temperature on the dimension of the molded parts. For a dimension of 2.694 inches, what would be the recommended temperature?



- a. 80°F  
b. 83°F  
c. 73°F
- 7) If you decide to optimize cooling dimensions by evaluating the contribution of three factors,
- an exercise of three parameters or factors consumes time and resources; be careful in your design or you could end up with inconclusive results.
  - when one of the factors is hold pressure, you should assume that the evaluated dimension is a function of mass dimensions.
  - when one of the factors is melt temperature, you should assume that the evaluated dimension is a function of mass dimensions.
  - both a and b are correct.
- 8) In a two-factor experiment for mold temperature ( $T_M$ ) and melt temperature ( $T_m$ ),  
critical dimension,  $D_C =$