



Stepping Drives

Leadshine 2-phase Digital Stepper Drives

Leadshine has been an industry leading motion control supplier since 1997, and is one of the largest stepper drive manufacturers in the world. Leadshine steppers offer high quality products (Leadshine factories are ISO9001 certified) at very affordable prices. Leadshine steppers are simple, easy to use, long-lasting, and reliable.

AutomationDirect sells a wide range of linear and switching power supplies, stepper motors, cables, and PLCs with hi-speed outputs that are compatible with Leadshine stepper drives.

Features

- 2-phase digital stepper drives
- Anti-resonance for optimal torque, extra smooth motion, low motor heating and noise
- Motor auto-config on power up
- All drives support step and direction control, some models support CW/CCW as well
- Micro-stepping for smooth motor movement
- DIP switch configurable
- Wide range of input voltages supported (12-110 VDC, 18-80 VAC)
- Pulse input frequency up to 200kHz
- Soft-start with no "jump" when powered on
- Automatic idle-current reduction
- Protections for over-voltage and over-current
- NEMA 11, 14, 17, 23, 24, 34 and 42 frame size step motors supported



Leadshine Series – Drives Features Comparison ¹								
Drive Model	DM322E	DM542E	DM556E	DM860E	DMA860E	DM805-AI	EM542S	EM556S
Price	\$27.50	\$39.00	\$43.00	\$53.00	\$69.00	\$113.00	\$50.00	\$61.00
Drawing	PDF	PDF	PDF	PDF	PDF	PDF	PDF	PDF
Drive Type	2-phase digital stepper drive							
Supply Voltage	12–30 VDC (24 VDC typical)	20–50 VDC (24–48 VDC typical)		24–74 VDC (48–68 VDC typical)	24–110 VDC (48–90 VDC typical) or 18–80 VAC (36–70 VAC typical)	20–80 VDC (30–60 VDC typical)	20–50 VDC (24–48 VDC typical)	
Pulse Input Type	Single-ended ²	Differential, Single-ended				Single-ended ²	Differential, Single-ended	
Step Input Modes	Step & Direction			Step & Direction, CW & CCW		Step & Direction, Analog input	Step & Direction, CW & CCW	
Digital Input Voltage	5V (add a 1K resistor to accept +12V input, or a 2K resistor to accept +24V input)						DIP switch selectable for 5V or 24V	
PPR Range	400–12800	400–25600		400–51200		200–12800	200–25600	
Motor Output Current Range	0.3–2.2 A peak (0.2–1.6 RMS)	1.0–4.2 A peak (0.7–3.0 RMS)	1.8–5.6 A peak (1.3–4.0 RMS)	2.4–7.2 A peak (1.7–5.1 RMS)		2.6–7.0 A peak (0.3–5.0 RMS)	0.5-4.2A peak (0.4-2.9 RMS)	0.5-5.6A peak (0.4-3.9 RMS)
Digital Output	No						+24VDC (Brake and Fault Detection)	
Self-test Capable	No	No	No	No	No	Yes	Yes	Yes
Special Features	Soft-start, motor auto-config				Accepts a DC or an AC power supply, soft-start, motor auto-config	Built-in pulse generator, command source	Auto-tuning, soft-start, fault and brake outputs, shaft lock	

¹ - Refer to Specifications Tables for detailed specifications.

² - See the User Manual or Quick Start Guide for instructions on wiring Single-Ended drives to a Differential (Line Driver) controller.



Stepping Drives

DM322E

The DM322E is a compact drive capable of pulse and direction operation, with motor auto-configuration on power up.



DM322E

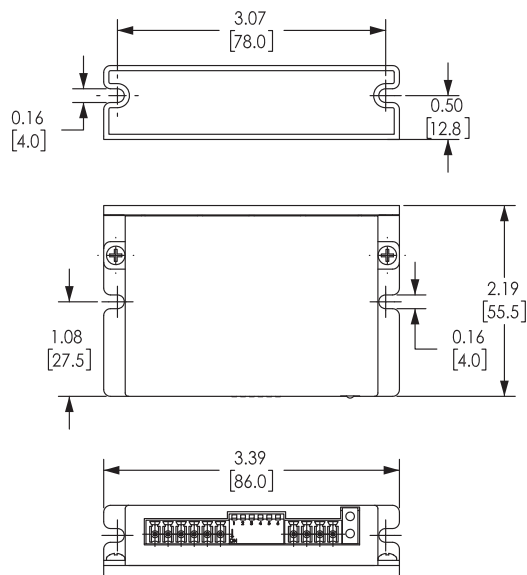
Leadshine DM322E Specifications		
Drive Model	DM322E	
Output Current	0.3–2.2 A peak (0.2–1.6 RMS)	
Input Voltage	12–30 VDC (24 VDC typical)	
Logic Signal Current	7–16 mA (10mA typical)	
Pulse Input Frequency	0–70 kHz	
Minimal Pulse Width	7.5 μ s	
Minimal Direction Setup	7.5 μ s	
Isolation Resistance	100m Ω	
Connector P1 Functions	PUL	Pulse signal: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 μ s. Add a 1k Ω resistor for +12V signals, 2k Ω for +24V signals.
	DIR	DIR signal: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 μ s. Add a 1k Ω resistor for +12V signals, 2k Ω for +24V signals. Direction Function: requires 5 μ s setup time. CW/CCW Function: see DIP switch SW14.
	OPTO	This input is the voltage supply for the Pulse, Direction, and Enable opto-couplers. Connect 5VDC (or +12V, +24V with appropriate resistors on Pulse, Direction, and Enable inputs).
	ENA	Enable signal: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 μ s. Add a 1k Ω resistor for +12V signals, 2k Ω for +24V signals. Enable Function: Close (pull low) to disable the drive.
Replacement Connectors	Power = 6-pin from STP-CON-4; I/O = 4-pin from STP-CON-5	
Cooling	Natural cooling or forced cooling	
Ambient Temperature	0°C to 65°C (32°F to 149°F)	
Humidity	40–90% relative humidity	
Operating Temperature	0°C to 50°C (32°F to 122°F)	
Vibration	10–50 Hz / 0.15 mm	
Storage Temperature	-20°C to 65°C (-4°F to 149°F)	
Self Test	No	
Weight	90g (3.5 oz)	



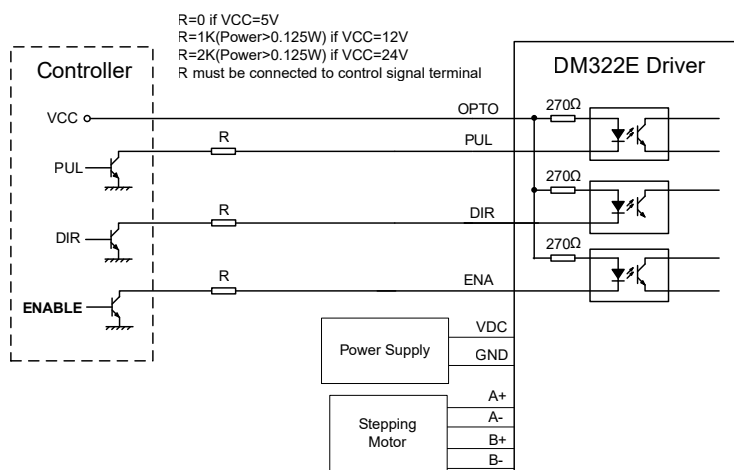
Stepping Drives

DM322E Dimensions and Wiring

Dimensions = in [mm]



DM322E Connection to Open Collector Signal



DM322E Connection to Differential Control Signal

