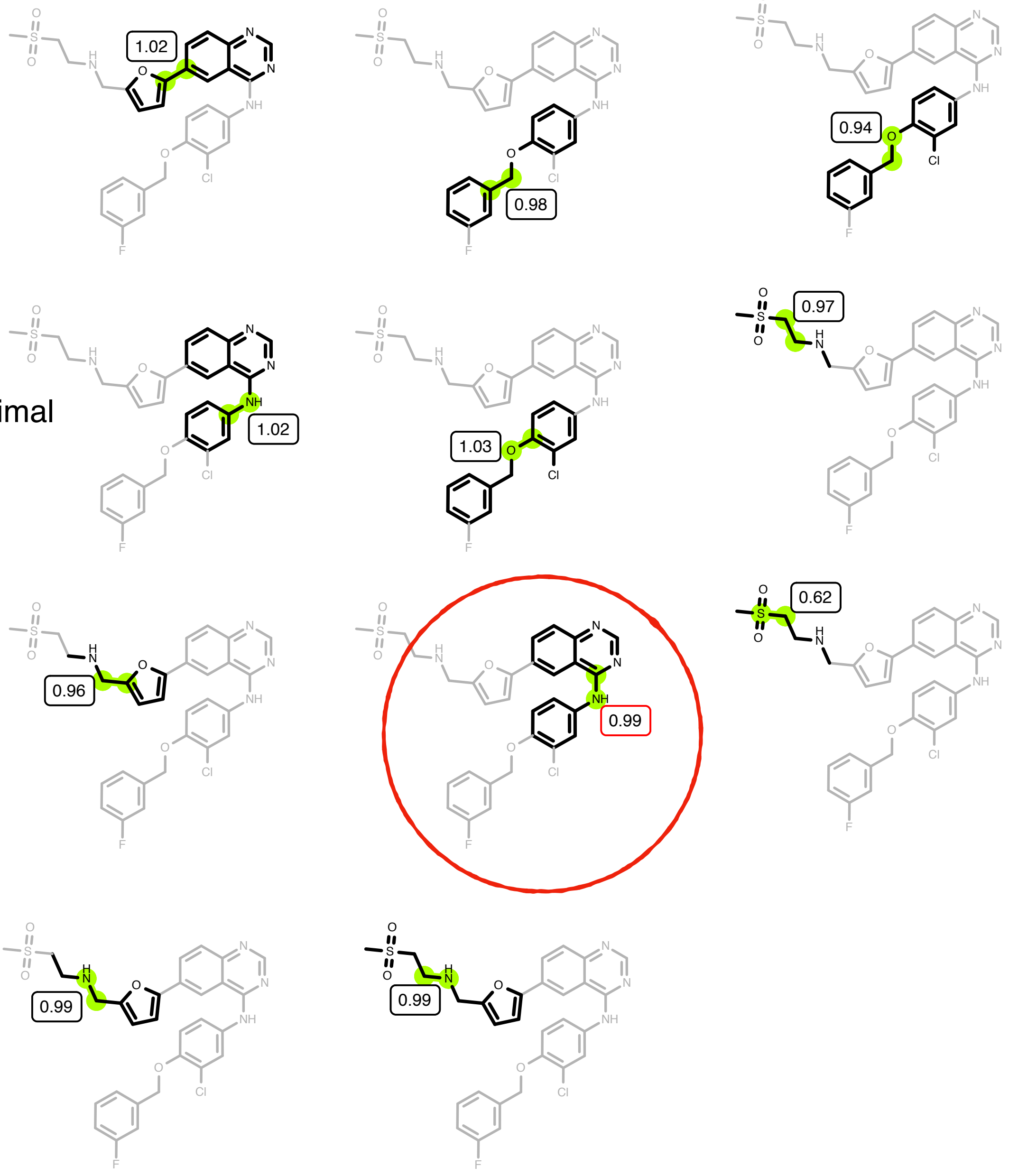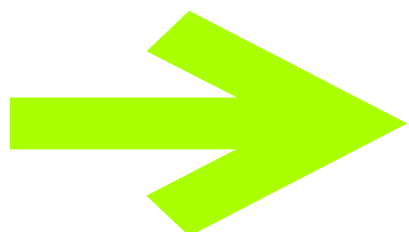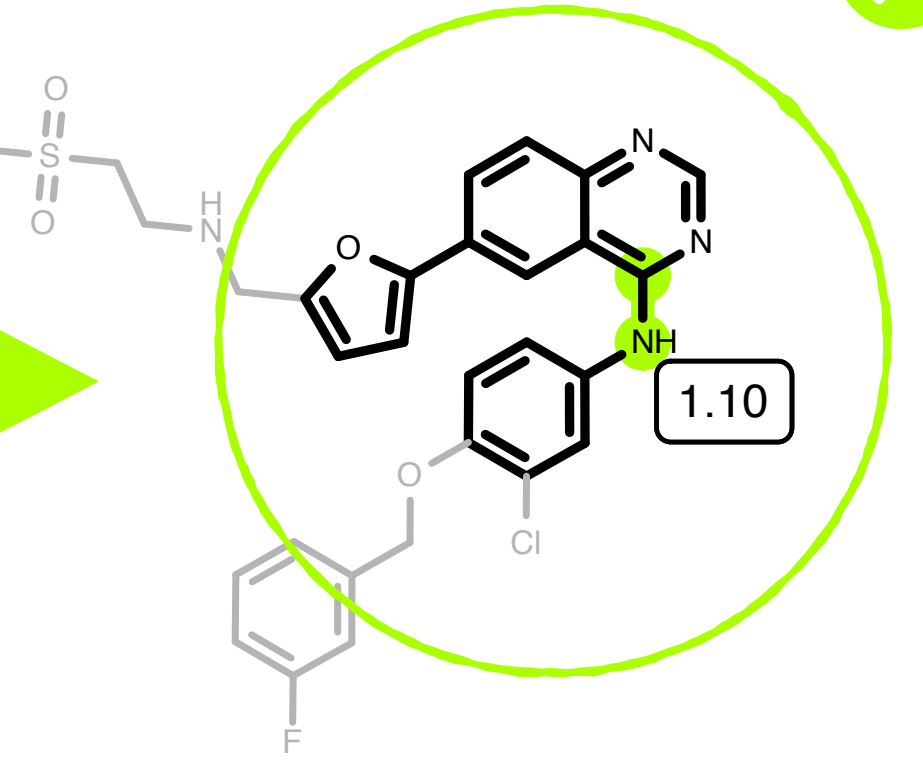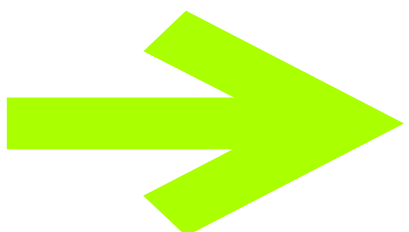1. Find rotatable bonds and calculate their WBOs
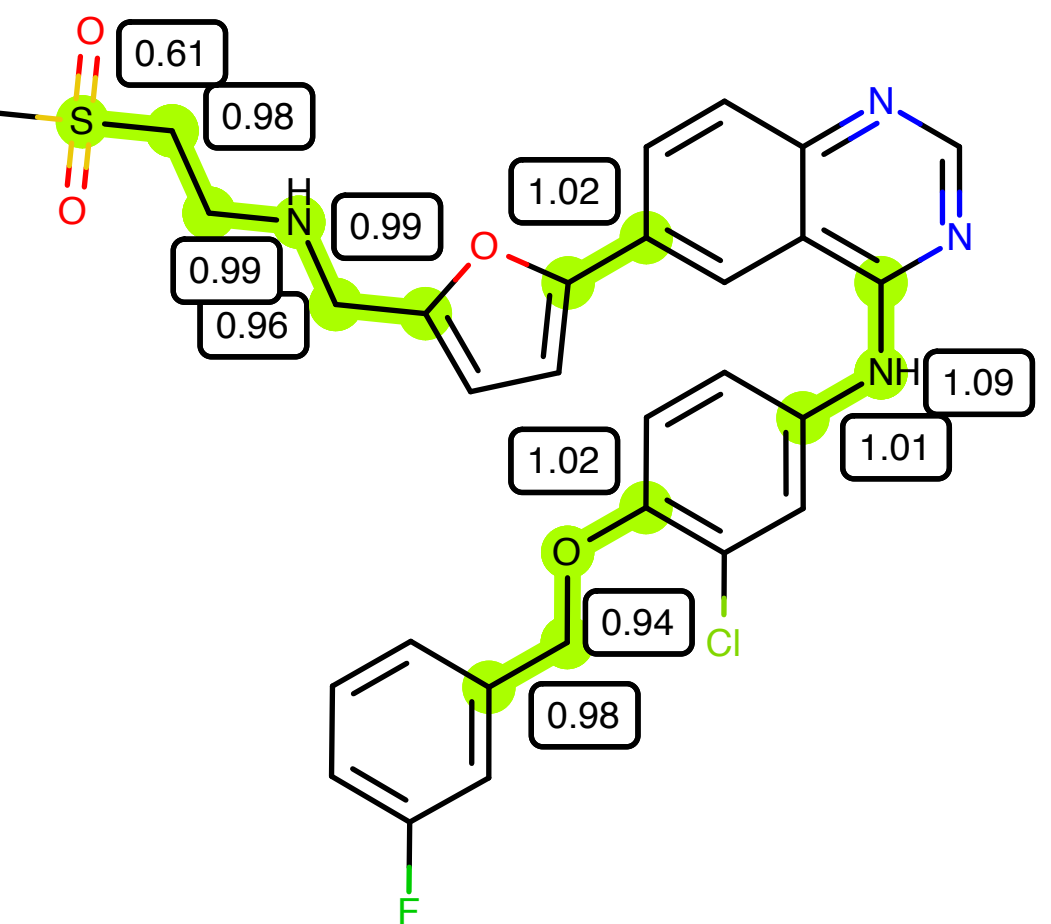
2. Generate minimal fragments

3. Calculate WBOs of the central bond in resulting fragments

4. Add substituents until WBO is within disruption threshold relative to parent WBO