

```
In [1]: import pandas as pd
import numpy as np
from sklearn.preprocessing import MinMaxScaler
from sklearn.metrics import confusion_matrix, accuracy_score
from keras.models import Sequential
from keras.layers import Dense, Dropout, LSTM, Activation
from keras.callbacks import EarlyStopping
import matplotlib.pyplot as plt
plt.style.use('ggplot')
%matplotlib inline
```

```
In [2]: dataset_train=pd.read_csv('./sensordata/PM_train.txt',sep=' ',header=None).drop([26,27],axis=1)
col_names = ['id','cycle','setting1','setting2','setting3','s1','s2','s3','s4','s5','s6','s7','s8','s9','s10','s11','s12','s13','s14','s15','s16','s17','s18','s19','s20']
dataset_train.columns=col_names
print('Shape of Train dataset: ',dataset_train.shape)
dataset_train
```

Shape of Train dataset: (7275, 26)

Out[2]:

	id	cycle	setting1	setting2	setting3	s1	s2	s3	s4	s5	...	s12	s13	s14	s15	s16	s17	s18	s19
0	1	1	-0.0007	-0.0004	100.0	518.67	641.82	1589.70	1400.60	14.62	...	521.66	2388.02	8138.62	8.4195	0.03	392	2388	100.0
1	1	2	0.0019	-0.0003	100.0	518.67	642.15	1591.82	1403.14	14.62	...	522.28	2388.07	8131.49	8.4318	0.03	392	2388	100.0
2	1	3	-0.0043	0.0003	100.0	518.67	642.35	1587.99	1404.20	14.62	...	522.42	2388.03	8133.23	8.4178	0.03	390	2388	100.0
3	1	4	0.0007	0.0000	100.0	518.67	642.35	1582.79	1401.87	14.62	...	522.86	2388.08	8133.83	8.3682	0.03	392	2388	100.0
4	1	5	-0.0019	-0.0002	100.0	518.67	642.37	1582.85	1406.22	14.62	...	522.19	2388.04	8133.80	8.4294	0.03	393	2388	100.0
...
7270	37	125	0.0043	-0.0002	100.0	518.67	643.31	1590.95	1418.46	14.62	...	520.74	2388.20	8119.80	8.4733	0.03	393	2388	100.0
7271	37	126	-0.0021	0.0004	100.0	518.67	643.34	1594.74	1410.82	14.62	...	520.82	2388.21	8120.23	8.5147	0.03	394	2388	100.0
7272	37	127	-0.0019	0.0000	100.0	518.67	642.61	1593.17	1414.05	14.62	...	520.51	2388.17	8122.34	8.4422	0.03	395	2388	100.0
7273	37	128	-0.0023	0.0001	100.0	518.67	642.99	1595.74	1416.59	14.62	...	521.20	2388.18	8122.77	8.4684	0.03	394	2388	100.0
7274	37	129	0.0006	-0.0001	100.0	518.67	642.36	1592.32	1416.01	14.62	...	520.89	2388.21	8121.99	8.4877	0.03	393	2388	100.0

7275 rows × 26 columns

```
In [3]: dataset_test=pd.read_csv('./sensordata/PM_test.txt',sep=' ',header=None).drop([26,27],axis=1)
dataset_test.columns=col_names
#dataset_test.head()
print('Shape of Test dataset: ',dataset_train.shape)
dataset_train.head()
```

Shape of Test dataset: (7275, 26)

Out[3]:

	id	cycle	setting1	setting2	setting3	s1	s2	s3	s4	s5	...	s12	s13	s14	s15	s16	s17	s18	s19
0	1	1	-0.0007	-0.0004	100.0	518.67	641.82	1589.70	1400.60	14.62	...	521.66	2388.02	8138.62	8.4195	0.03	392	2388	100.0
1	1	2	0.0019	-0.0003	100.0	518.67	642.15	1591.82	1403.14	14.62	...	522.28	2388.07	8131.49	8.4318	0.03	392	2388	100.0
2	1	3	-0.0043	0.0003	100.0	518.67	642.35	1587.99	1404.20	14.62	...	522.42	2388.03	8133.23	8.4178	0.03	390	2388	100.0
3	1	4	0.0007	0.0000	100.0	518.67	642.35	1582.79	1401.87	14.62	...	522.86	2388.08	8133.83	8.3682	0.03	392	2388	100.0
4	1	5	-0.0019	-0.0002	100.0	518.67	642.37	1582.85	1406.22	14.62	...	522.19	2388.04	8133.80	8.4294	0.03	393	2388	100.0

5 rows × 26 columns

```
In [4]: pm_truth=pd.read_csv('./sensordata/PM_truth.txt',sep=' ',header=None).drop([1],axis=1)
pm_truth.columns=['more']
pm_truth['id']=pm_truth.index+1
pm_truth.head()
# generate column max for test data
rul = pd.DataFrame(dataset_test.groupby('id')['cycle'].max()).reset_index()
rul.columns = ['id', 'max']
rul.head()
```

Out[4]:

	id	max
0	1	31
1	2	49
2	3	126
3	4	106
4	5	98

```
In [5]: # run to failure
pm_truth['rtf']=pm_truth['more']+rul['max']
pm_truth.head()
```

Out[5]:

	more	id	rtf
0	112	1	143.0
1	98	2	147.0
2	69	3	195.0
3	82	4	188.0
4	91	5	189.0

```
In [6]: # generate column max for test data
rul = pd.DataFrame(dataset_test.groupby('id')['cycle'].max()).reset_index()
rul.columns = ['id', 'max']
rul.head()
```

Out[6]:

	id	max
0	1	31
1	2	49
2	3	126
3	4	106
4	5	98

```
In [7]: pm_truth.drop('more', axis=1, inplace=True)
dataset_test=dataset_test.merge(pm_truth,on=['id'],how='left')
dataset_test['ttf']=dataset_test['rtf'] - dataset_test['cycle']
dataset_test.drop('rtf', axis=1, inplace=True)
dataset_test.head()
```

Out[7]:

	id	cycle	setting1	setting2	setting3	s1	s2	s3	s4	s5	...	s13	s14	s15	s16	s17	s18	s19	s20
0	1	1	0.0023	0.0003	100.0	518.67	643.02	1585.29	1398.21	14.62	...	2388.03	8125.55	8.4052	0.03	392	2388	100.0	38.86
1	1	2	-0.0027	-0.0003	100.0	518.67	641.71	1588.45	1395.42	14.62	...	2388.06	8139.62	8.3803	0.03	393	2388	100.0	39.02
2	1	3	0.0003	0.0001	100.0	518.67	642.46	1586.94	1401.34	14.62	...	2388.03	8130.10	8.4441	0.03	393	2388	100.0	39.08
3	1	4	0.0042	0.0000	100.0	518.67	642.44	1584.12	1406.42	14.62	...	2388.05	8132.90	8.3917	0.03	391	2388	100.0	39.00
4	1	5	0.0014	0.0000	100.0	518.67	642.51	1587.19	1401.92	14.62	...	2388.03	8129.54	8.4031	0.03	390	2388	100.0	38.99

5 rows × 27 columns

```
In [8]: dataset_train['ttf'] = dataset_train.groupby(['id'])['cycle'].transform(max)-dataset_train['cycle']
dataset_train.head()
```

Out[8]:

	id	cycle	setting1	setting2	setting3	s1	s2	s3	s4	s5	...	s13	s14	s15	s16	s17	s18	s19	s20	
0	1	1	-0.0007	-0.0004	100.0	518.67	641.82	1589.70	1400.60	14.62	...	2388.02	8138.62	8.4195	0.03	392	2388	100.0	39.06	2
1	1	2	0.0019	-0.0003	100.0	518.67	642.15	1591.82	1403.14	14.62	...	2388.07	8131.49	8.4318	0.03	392	2388	100.0	39.00	2
2	1	3	-0.0043	0.0003	100.0	518.67	642.35	1587.99	1404.20	14.62	...	2388.03	8133.23	8.4178	0.03	390	2388	100.0	38.95	2
3	1	4	0.0007	0.0000	100.0	518.67	642.35	1582.79	1401.87	14.62	...	2388.08	8133.83	8.3682	0.03	392	2388	100.0	38.88	2
4	1	5	-0.0019	-0.0002	100.0	518.67	642.37	1582.85	1406.22	14.62	...	2388.04	8133.80	8.4294	0.03	393	2388	100.0	38.90	2

5 rows × 27 columns

```
In [9]: df_train=dataset_train.copy()
df_test=dataset_test.copy()
period=30
df_train['label_bc'] = df_train['ttf'].apply(lambda x: 1 if x <= period else 0)
df_test['label_bc'] = df_test['ttf'].apply(lambda x: 1 if x <= period else 0)
df_train.head()
```

Out[9]:

	id	cycle	setting1	setting2	setting3	s1	s2	s3	s4	s5	...	s14	s15	s16	s17	s18	s19	s20	s21	
0	1	1	-0.0007	-0.0004	100.0	518.67	641.82	1589.70	1400.60	14.62	...	8138.62	8.4195	0.03	392	2388	100.0	39.06	23.4190	1
1	1	2	0.0019	-0.0003	100.0	518.67	642.15	1591.82	1403.14	14.62	...	8131.49	8.4318	0.03	392	2388	100.0	39.00	23.4236	1
2	1	3	-0.0043	0.0003	100.0	518.67	642.35	1587.99	1404.20	14.62	...	8133.23	8.4178	0.03	390	2388	100.0	38.95	23.3442	1
3	1	4	0.0007	0.0000	100.0	518.67	642.35	1582.79	1401.87	14.62	...	8133.83	8.3682	0.03	392	2388	100.0	38.88	23.3739	1
4	1	5	-0.0019	-0.0002	100.0	518.67	642.37	1582.85	1406.22	14.62	...	8133.80	8.4294	0.03	393	2388	100.0	38.90	23.4044	1

5 rows × 28 columns

```
In [10]: features_col_name=['setting1', 'setting2', 'setting3', 's1', 's2', 's3', 's4', 's5', 's6', 's7', 's8', 's9', 's10', 's11', 's12', 's13', 's14', 's15', 's16', 's17', 's18', 's19', 's20', 's21']
target_col_name='label_bc'
```

```
In [11]: sc=MinMaxScaler()
df_train[features_col_name]=sc.fit_transform(df_train[features_col_name])
df_test[features_col_name]=sc.transform(df_test[features_col_name])
```

```
In [12]: def gen_sequence(id_df, seq_length, seq_cols):
df_zeros=pd.DataFrame(np.zeros((seq_length-1,id_df.shape[1])),columns=id_df.columns)
id_df=df_zeros.append(id_df,ignore_index=True)
data_array = id_df[seq_cols].values
num_elements = data_array.shape[0]
lstm_array=[]
for start, stop in zip(range(0, num_elements-seq_length), range(seq_length, num_elements)):
lstm_array.append(data_array[start:stop, :])
return np.array(lstm_array)

# function to generate labels
def gen_label(id_df, seq_length, seq_cols,label):
df_zeros=pd.DataFrame(np.zeros((seq_length-1,id_df.shape[1])),columns=id_df.columns)
id_df=df_zeros.append(id_df,ignore_index=True)
data_array = id_df[seq_cols].values
num_elements = data_array.shape[0]
y_label=[]
for start, stop in zip(range(0, num_elements-seq_length), range(seq_length, num_elements)):
y_label.append(id_df[label][stop])
return np.array(y_label)
```

```
In [13]: # timestamp or window size
seq_length=50
seq_cols=features_col_name
```

```
In [14]: # generate X_train
X_train=np.concatenate(list(list(gen_sequence(df_train[df_train['id']==id], seq_length, seq_cols)) for id in df_train['id']))
# print(X_train.shape)
# generate y_train
y_train=np.concatenate(list(list(gen_label(df_train[df_train['id']==id], 50, seq_cols, 'label_bc')) for id in df_train['id']))
# print(y_train.shape)
```

C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
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 id_df=df_zeros.append(id_df,ignore_index=True)

```
In [15]: # generate X_test
X_test=np.concatenate(list(list(gen_sequence(df_test[df_test['id']==id], seq_length, seq_cols)) for id in df_test['id'])))
# print(X_test.shape)
# generate y_test
y_test=np.concatenate(list(list(gen_label(df_test[df_test['id']==id], 50, seq_cols, 'label_bc')) for id in df_test['id'])))
# print(y_test.shape)
```

ecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecated and will be removed from pandas in a future version. Use pandas.concat instead.
 id_df=df_zeros.append(id_df,ignore_index=True)

```
In [16]: nb_features =X_train.shape[2]
timestamp=seq_length
model = Sequential()
model.add(LSTM(
    input_shape=(timestamp, nb_features),
    units=100,
    return_sequences=True))
model.add(Dropout(0.2))
model.add(LSTM(
    units=50,
    return_sequences=False))
model.add(Dropout(0.2))
model.add(Dense(units=1, activation='sigmoid'))
model.compile(loss='binary_crossentropy', optimizer='adam', metrics=['accuracy'])
model.summary()
```

Model: "sequential"

Layer (type)	Output Shape	Param #
lstm (LSTM)	(None, 50, 100)	50000
dropout (Dropout)	(None, 50, 100)	0
lstm_1 (LSTM)	(None, 50)	30200
dropout_1 (Dropout)	(None, 50)	0
dense (Dense)	(None, 1)	51
Total params: 80,251		
Trainable params: 80,251		
Non-trainable params: 0		

```
In [17]: # fit the network
model.fit(X_train, y_train, epochs=2, batch_size=200, validation_split=0.05, verbose=1,
callbacks = [EarlyStopping(monitor='val_loss', min_delta=0, patience=0, verbose=0, mode='auto')])
```

```
Epoch 1/2
35/35 [=====] - 31s 586ms/step - loss: 0.3204 - accuracy: 0.8637 - val_loss: 0.3527 - val_a
ccuracy: 0.8867
Epoch 2/2
35/35 [=====] - 23s 659ms/step - loss: 0.1187 - accuracy: 0.9577 - val_loss: 0.3993 - val_a
ccuracy: 0.8591
```

Out[17]: <keras.callbacks.History at 0x1e39e25eb00>

```
In [18]: # y_pred=model.predict(X_test)
# print('Accuracy of model on test data: ',accuracy_score(y_test,y_pred))
# print('Confusion Matrix: \n',confusion_matrix(y_test,y_pred))
```

```
In [19]: def prob_failure(machine_id):
    machine_df=df_test[df_test.id==machine_id]
    machine_test=gen_sequence(machine_df,seq_length,seq_cols)
    m_pred=model.predict(machine_test)
    failure_prob=list(m_pred[-1]*100)[0]
    return failure_prob
```

```
In [27]: machine_id=4
print('Probability that machine will fail within 30 days: ',prob_failure(machine_id))
```

```
1/4 [=====>.....] - ETA: 0s
```

```
C:\Users\cjtan\AppData\Local\Temp\ipykernel_14312\797777066.py:3: FutureWarning: The frame.append method is deprecate
d and will be removed from pandas in a future version. Use pandas.concat instead.
    id_df=df_zeros.append(id_df,ignore_index=True)
```

```
4/4 [=====] - 0s 54ms/step
Probability that machine will fail within 30 days: 0.9354318
```