

durabond®

Time Proven Quality Product

Technical
Specification
Data Sheet

****Original hard copy is available upon request.**

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Durabond HM 3085

Base	Thermoplastic Rubber Polymer
Form	Block form
Colour	Barley white
Viscosity	1,300 - 1,600 cps @ 140°C (Brookfield Thermosel 31/12)
Softening point	70 ± 2°C (Ring & Ball method)
Operating temperature	140 - 160°C
Fill up	Maintain pre-melting tank at $\frac{3}{4}$ full. Avoid sudden addition of excessive solid hot melt as this will lower the tank temperature significantly.
Toxicity	This product does not contain any toxic materials.
Safety precaution	To minimise the risk of burns, use eye protection and protective clothing when working near a hot melt applicator.
Storage life	2 years in cool dry place.
Packing	Siliconised carton.
Storage condition	When not in use, store hot melt in air tight container to prevent contamination such as dust, oil, etc. That could lead to blocking of nozzles and deterioration effects.
End use	PET bottle labelling.
Note	Do not mix with other adhesives.

We guarantee the consistent quality of this product which has been manufactured in accordance with ISO 9001, 14001 and OHSAS 18001 guidelines. The product has been found suitable for the applications and uses listed above. For other uses and application methods we strongly suggest to contact our technical support staff.

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