

Liner Fabrication Report

Project Data

Lining vehicle:	Date:	Baustellen-Nr.
Project:		
Street address:	ZIP code:	Town/City:
Client:		
Job No.:	From point:	to point:
Shape:	DN:	mm Liner length:
		targeted wall thickness:

Material / Material Consumption

Carrier material (please tick where appropriate)

Trelleborg ProLiner	<input type="checkbox"/>	Batch no. / wall thickness:		/	mm
Trelleborg MainLiner	<input type="checkbox"/>	Batch no. / wall thickness:		/	mm
Trelleborg MultiFlex Liner	<input type="checkbox"/>	Batch no. / wall thickness:		/	mm
Trelleborg UltraFlex Liner	<input type="checkbox"/>	Batch no. / wall thickness:		/	mm

Resin system name / type

Basic data

Resin data	Target*	Actual
Storage temperature	15 – 35 °C	°C
Mixing ration (kg) resin : hardener (kg)	:	:
	HB: Tab.11	
Mixing temperature	> 15 °	
Pot time at 25 °C in minutes	HB: Tab.9	
Usage amount of component A (kg)		
Usage amount of component B (kg)		
Total usage amount of components A + B		
Batch no. of comp. A:		
Batch no. of comp. B:		

Fabrication conditions

	Target*	Actual
Impregnation	Vacuum	0,5 bar
	Roll nip setting	2x „s“ + 2 mm
Temperatures °C	Ambient	
	Resin	
	Hardener	
	Liner after impregnation	
Time / duration	Mixing target 3 minutes	
	Impregnation	
	Inversion	
	Filling with water	

On-site retention samples

Carrier material / site description

Carrier material / site description

Remarks

Date

Signature

*) Target values must be taken from the Technical Data Sheets according to the resin system used.