TRELLEBORG

Liner Fabrication Report

Project Data

Lining vehicle:	Date:	Baustellen-Nr.	
Project:			
Street address:	ZIP code:	Town/City:	
Client:			
Job No.:	From point:	to point:	
Shape:	DN: mm	Liner length:	
		targeted wall thickness:	

Material / Material Consumption

Carrier material (please tick where appropriate)

Trelleborg ProLiner	☐	Batch no. / wall thickness:		/	mm
Trelleborg MainLiner	☐	Batch no. / wall thickness:		/	mm
Trelleborg MultiFlex Liner	☐	Batch no. / wall thickness:		/	mm
Trelleborg UltraFlex Liner	☐	Batch no. / wall thickness:		/	mm

Resin system name / type

Basic data

Resin data	Target*	Actual
Storage temperature	15 – 35 °C	°C
Mixing ration (kg) resin : hardener (kg)	Resin: Hardener:	Resin: Hardener:
Mixing temperature	> 15 °	
Pot time at 25°C in minutes		
Usage amount of component A (kg)		
Usage amount of component B (kg)		
Total usage amount of components A + B		
Batch no. of comp. A:		
Batch no. of comp. B:		

Fabrication conditions

		Target*	Actual
Impregnation	Vacuum	0,5 bar	
	Roll nip setting	2x „s“ + 2 mm	
Temperatures °C	Ambient		
	Resin		
	Hardener		
	Liner after impregnation		
Time / duration		**Start (Uhr)**	**Ende (Uhr)**
	Mixing target 3 minutes		
	Impregnation		
	Inversion		
	Filling with water		

On-site retention samples

Carrier material / site description

Carrier material / site description

Remarks

Date

Signature

*) Target values must be taken from the Technical Data Sheets according to the resin system used.