

# Liner Fabrication Report

## Project Data

CIPP truck	Date:	Site No.:
Project:		
Street address:	ZIP code:	Town/city:
Client / project owner:		
Lining Job No.:	From point:	To point:
Pipe shape:	DN	mm
	Liner length:	
	Target wall thickness:	

## Material / Material Consumption

Carrier material (tick as appropriate)

epros®DrainLiner (PVC)	<input type="checkbox"/>	Identification no. / thickness	/	mm
epros®DrainSteamLiner (PU-XR)	<input type="checkbox"/>	Identification no. / thickness	/	mm
epros®DrainSteamLiner (PP)	<input type="checkbox"/>	Identification no. / thickness	/	mm
epros®DrainPlusLiner (PUR)	<input type="checkbox"/>	Identification no. / thickness	/	mm

Resin system name / type:

Basis Data			Conditions of Liner Fabrication			
Resin data	Target*	Actual			Target*	Actual
Storage temperature	15 – 35 °C	°C	Impregnation	Vacuum	0.5 bar	
Mixing ratio resin / hardener (kg)	..... HB: Tab 11			Roll clearance (nip)	2x.s" + 2 mm	
Mixing temperature	> 10°		Temperatures	Ambient (°C)		
Pot time at 25!C in minutes	..... HB Tab. 9			Resin (°C)		
Consumption for component A (kg)				Hardener (°C)		
Consumption for component B (kg)				Liner after impregnation (°C)		
Total consumption for components A+B			Times		Start time	End time
Batch no. of comp. A				Mixing target: 3 minutes		
Batch no. of comp. B				Impregnation		
				Inversion		
				Water addition		

On-site retention sample:	Carrier material / job site description
	Resin mixture / job site description

## Remarks

Date \_\_\_\_\_ Signature \_\_\_\_\_

\*) Target values must be taken from the Method Statement manual or Technical Data Sheets for the corresponding resin system