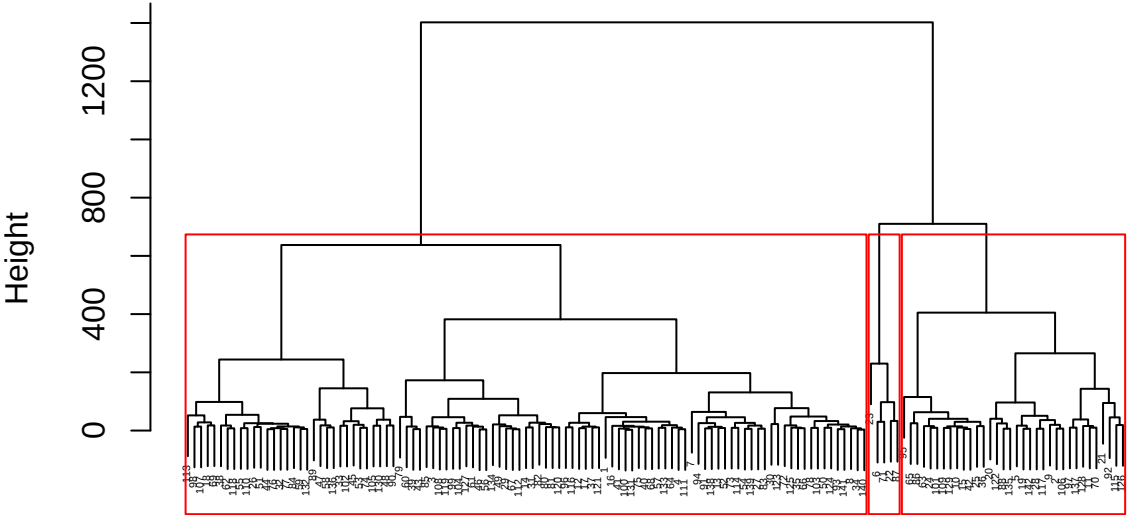Hierarchical Clustering (Complete Linkage)